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Authors

Valentine, Kenneth
Kaplan, Selig
Perez-Mendez, Victor
et al.

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Kenneth Valentine, Selig Kaplan,
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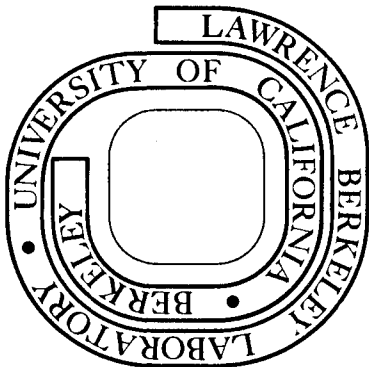
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A MULTIWIRE PROPORTIONAL CHAMBER FOR IMAGING
THERMAL, EPICADMIUM, AND FAST NEUTRONS*

Kenneth Valentine and Selig Kaplan

Lawrence Berkeley Laboratory, Berkeley and
Department of Nuclear Engineering,
University of California, Berkeley

Victor Perez-Mendez

Lawrence Berkeley Laboratory, Berkeley and
Department of Radiology
University of California, San Francisco

and

Leon Kaufman[†]

Department of Radiology
University of California, San Francisco

Abstract

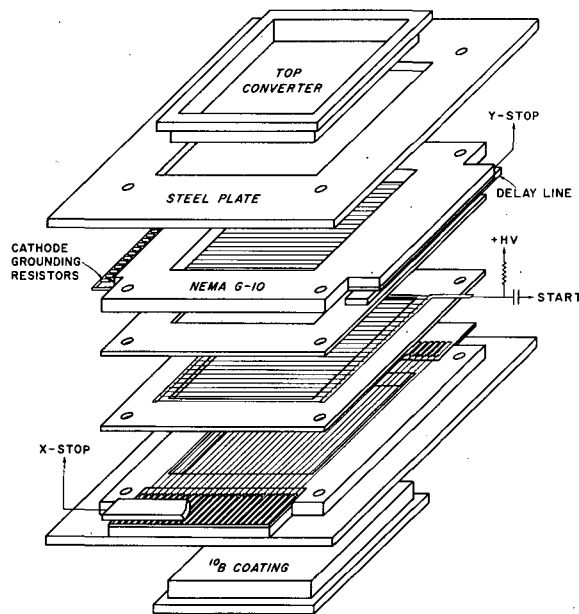
The 25 cm X 25 cm chamber described images thermal and epicadmium neutron beams using two boron-coated conversion screens, and fast neutrons using a single polyethylene converter. Sample images and quantitative attenuation and resolution data are presented. Measurements of neutron attenuation in lucite patterns give good agreement with expected values for thermal, epicadmium, and fast (Pu-Be) beams. The measured mean free paths were 0.30, 0.81, and 5.8 cm, respectively. Thermal neutron resolution (0.2 cm) depends upon α -particle range, but resolution for fast neutrons (0.4 cm) appears to be limited by chamber thickness (to approximately one-half of the chamber thickness). Measurements involving digital image storage and manipulation are also described and illustrated.

Introduction

Multiwire proportional chambers with delay-line readouts have been demonstrated to have the capability for moderate resolution, moderate cost, high sensitivity radiographic imaging.^{1,2} Important features of such detector systems are the ability to image single interactions, and the ability to provide position information over a large sensitive area in a form that is easily digitized for computer storage and manipulation. In an earlier paper³ calculations were made of the performance of such a chamber in conjunction with a ¹⁰B converter, as a thermal-neutron, radiographic imaging device. (Some simple pattern images were produced with a small prototype, 4 cm X 4.5 cm, chamber). This work has now been extended through the construction of a larger, more efficient system that has been used for fast-neutron as well as thermal-neutron imaging.

Chamber Construction

An exploded drawing of the chamber is shown in Fig. 1. The chamber has an active area of 25 cm X 25 cm. The central anode plane is a parallel array of 12.5- μ m-diameter gold-plated tungsten wires with a spacing of 1.5 mm and electrically terminated at both ends to a common bus. The outer cathode grids consist of 37- μ m-diameter wires with a spacing of 1.0 mm. The dielectric frames which separate the wire planes are made from Nema G-10 glass epoxy. In all there



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Fig. 1. Exploded view of wire chamber and delay lines. Part of the x-coordinate delay line is left out to show the signal coupling strips more effectively.

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are four such frames. The two central frames are each 3 mm thick and provide the actual inter-planar spacing while the outer frames are each 10 mm thick and provide structural rigidity during assembly. Outside frames also serve as mounting surfaces for the coupling-strip PC boards and the converter plates. The four-frame subassembly is sandwiched between two 6-mm-thick steel plates and four corner bolts clamp the unit together. The frames are all surface ground to insure uniform plane spacing. The outer flange of the interchangeable aluminum converter substrate makes an air-tight seal on the outer epoxy frame while positioning the converter surface 0.5 mm from the cathode wire plane. This converter plate is mechanically anchored and electrically grounded to the outer steel plate.

The anode plane is biased typically at +2000 V and provides the "start" signal for two time-to-height converters. The two cathode-grid planes have their wire axes mutually orthogonal. At one edge of the cathode plane the wires are terminated in pairs through a 200 kΩ resistor to a common bus. At the other end each is terminated separately to a flat strip on the circuit board. A delay line⁴ is mounted in the space under the steel plate and capacitively coupled to these strips through a 0.5-mil Mylar sheet. A pressure contact to the printed circuit board is maintained by foam-rubber strips compressed into the space between the delay line and the steel plate. The delay lines are 30 cm long, have a delay of 6.8 nsec/mm, and give a signal attenuation of about 0.1 db/cm. The common bus of the cathode planes can be positively biased to provide a drift field between the converter plane and the cathode. Pulses obtained from the delay lines are used to stop the time-to-height converters whose output-pulse amplitudes are then proportional to the x-y coordinates of the event.

Neutron Converters

The neutron converting material was fixed to the inside surfaces of the converter substrates. For thermal and epithermal neutron detection, 92% enriched ¹⁰B was used as the converting material. The upstream boron surface was an evaporated coating. For the downstream surface, since neither total attenuation nor uniformity are considerations, a particularly simple and equally satisfactory converter surface was made by simply dusting boron powder onto double-sided pressure-sensitive tape that was attached to the aluminum plate. The calculated characteristics of such a converter surface in a proportional chamber have been described previously.³

For fast-neutron detection a recoil-proton converter (polyethylene) is attached to the upstream converter plate. (Because n-p scattering all occurs in the forward hemisphere, only one converter plate can be used). Detection requires that protons scatter from the hydrogenous material into the active volume of the chamber. A computer program was developed to model the n-p collision process in a thin polyethylene converter and the subsequent escape and detection of the recoil proton.

The program determines the track end point of a recoil proton as a function of three parameters: incident neutron energy, scattering angle, and the depth in the converter at which the scattering interaction occurs. The point at which the chamber will localize the event is taken as the center of ionization in the gas volume. By performing an appropriately weighted sum over the above three parameters, the spatial distribution of proton localization points due to

a narrow, parallel beam of neutrons is determined. Efficiency and resolution characteristics are then extracted from this distribution. There are also provisions for setting upper and lower thresholds for energy deposition in the chamber as well as for taking account of finite chamber thickness. The principal difference between this analysis method and that for α's from a boron converter³ is that the initial recoil proton energy is a function both of incident neutron energy and of scattering angle, whereas the initial α-particle energy is a constant depending only on the Q-value of the exothermic (n, α) reaction.

Each curve in Fig. 2 represents the locus of residual range in proportional-chamber gas of a proton scattered at a particular depth in the converter. That is, a line from the coordinate origin to its intersection with a curve is the residual range of a proton produced at that particular depth and scattered in that particular direction. Two families of such curves are shown, corresponding to (a) 1-MeV and (b) 4-MeV neutrons normally incident on the converter. In each case, a converter thickness equal to the maximum scattered proton range⁵ has been segmented into 25 layers. The numbers on alternate curves give the percent of the proton yield corresponding to a particular curve.

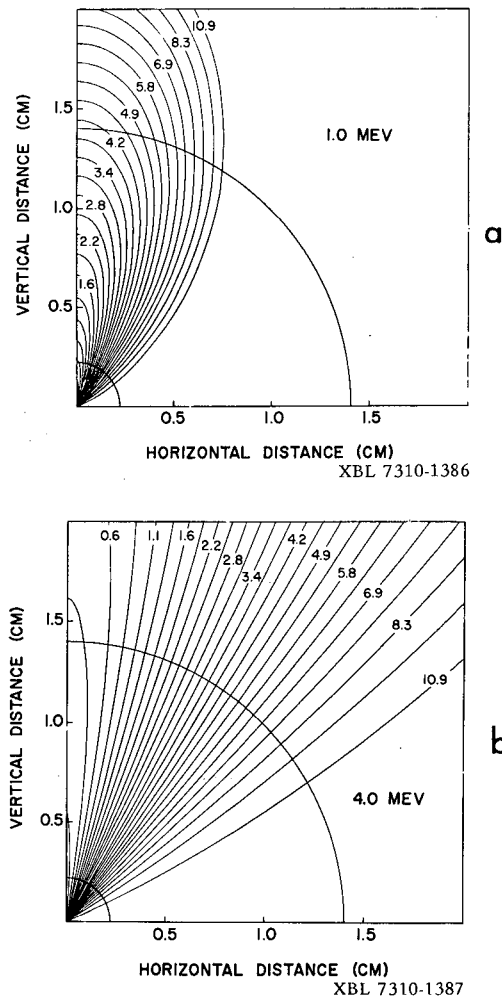


Fig. 2. Locus plots showing recoil proton track endings for neutron beam energies of 1.0 and 4.0 MeV. Each locus corresponds to proton emission from a different depth in the converter.

For reference, two concentric circular segments are drawn whose radii are equal to the ranges of 0.2- and 0.7-MeV protons in argon. When the entire proton energy is deposited in the gas (i.e., the vertical range of the proton is less than the chamber thickness) these circular curves correspond to energy discrimination levels which can be set on single-channel analyzers.

Comparison of Fig. 2a with 2b shows that the proton ranges increase rapidly with increasing neutron energy. Fortunately the finite thickness of a practical chamber effectively terminates the proton tracks and leads to a resolution on the order of half the chamber thickness. However, the ability to select the higher-energy forward-scattered protons with energy thresholds is lost. Figure 3 shows the calculated efficiency of a plane polyethylene converter screen as a function of incident neutron energy. Curves are shown for the actual chamber for various minimum-energy-deposition thresholds. Also shown are the response characteristics of a chamber with an infinitely thick gas volume, for example a highly pressurized chamber.

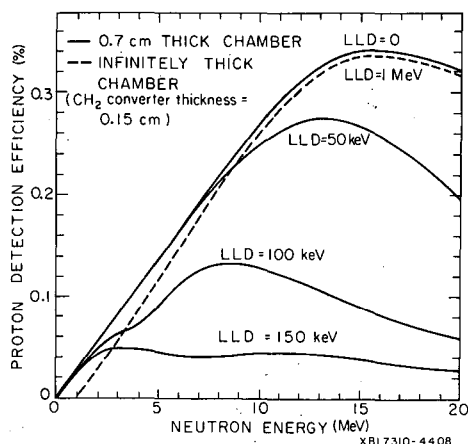


Fig. 3. Proton detection efficiency from a polyethylene recoil-proton converter vs. incident neutron energy. LLD refers to a lower level detection threshold below which protons are not included. The effect of finite chamber thickness on shifting the proton energy spectrum toward lower energies is evident.

Chamber Performance

The "intrinsic" spatial resolution of the chamber and electronics was measured by replacing one converter plate with a thin Mylar window and determining the Modulation Transfer Function (MTF) using the 5.9-keV x-ray from an ^{55}Fe source. The MTF was computed by Fourier transformation of the Line Spread Function (LSF) obtained from measurements with a slit collimator and corrected for finite slit width.^{6,7} The results of this measurement are shown in Fig. 4. The MTF for the boron-plate system used as a thermal-neutron detector was then measured and the MTF of the $^{10}\text{B}(n, \alpha)$ conversion was determined as a function of spatial frequency (ν) by the relationship

$$\text{MTF}_{n, \alpha}(\nu) = \frac{\text{MTF}_{\text{total}}(\nu)}{\text{MTF}_{\text{intrinsic}}(\nu)}$$

A comparison of this measured MTF and one calculated from estimated experimental parameters by the computer program is also shown in Fig. 4.

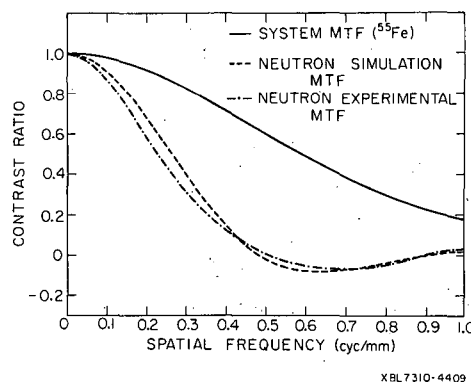


Fig. 4. Experimental and calculated contrast ratios vs. spatial frequency (MTF). The thermal neutron simulation MTF is based on estimates of the experimental parameters.

For the fast-neutron-detecting system, resolution was measured using a Pu-Be source and a thick polyethylene "knife edge." The 10-90% resolution was found to be about 4.0 mm after correction for source size. The 10-90% resolution calculated by the computer program described above was 3.5 mm.

The maximum experimental efficiency achieved for thermal neutrons has been consistently slightly less than half of that expected from calculation. Table 1 shows a comparison between measured and calculated detection efficiencies. The two-converter efficiency that has been achieved is in good agreement with the sum of the separately measured efficiencies after correction is made for beam attenuation in the first screen.

TABLE 1
Calculated and Measured Efficiencies for
92% ^{10}B Converters

| Converter Thickness (mg/cm ²) | Efficiency (%) | | |
|--|--------------------|-------------------------------------|------------------|
| | Calculated Maximum | Calculated E _a > 100 keV | Measured Maximum |
| ∞ (Powder) | 5.07 | 4.09 | 2.06 |
| 0.86 | 4.95 | 4.09 | 1.77 |
| 0.24 | 2.17 | 2.10 | 1.00 |

The calculated and measured maximum detection efficiencies for the 0.146 g/cm² CH₂ converter were in excellent agreement, both giving 0.10% for a Pu-Be spectrum.⁸

Epicadmium neutron radiography was explored briefly by placing a sheet of 0.020-in. cadmium over the face of the chamber to filter out neutrons with energies less than about 0.3 eV. Using the proportional chamber in this mode of operation the neutron-detection rate in our reactor beam was reduced by

about a factor of 30 and the n /background ratio decreased to 1.0. In spite of this low ratio epicaldium-image data can still be obtained because the digital nature of the chamber allows for storage and background subtraction.

Some Results of Chamber Measurements

Sample thermal-neutron images of an electric drill, taken with the chamber are shown in Fig. 5. The first three images show the effect of different image statistics. The fourth image was made with a 3-mm cell, gadolinium-coated, honeycomb, anti-scatter grid placed over the chamber. The pattern superimposed on the drill image, therefore, is the image of this 3-mm-cell grid. The above pictures were obtained by using the time-to-height-converter signals to produce analogue deflections on the face of an oscilloscope. One intensified scope dot was obtained for each event and the dots were recorded with a Polaroid camera.

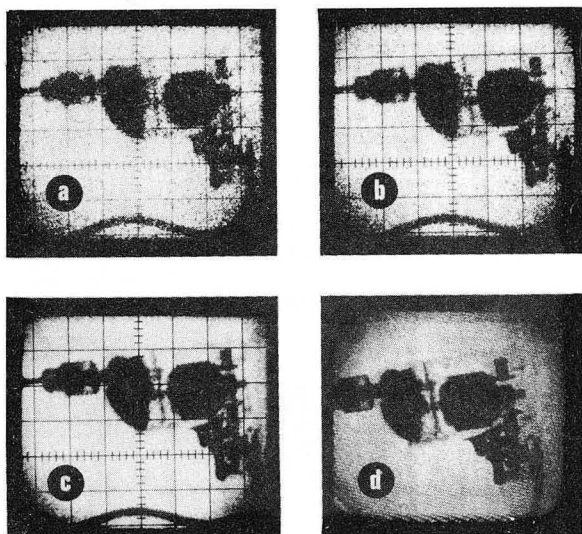


Fig. 5. Thermal neutron radiographs of an electric hand drill. Prominent features include grease in the gear case, steel armature, graphite brushes, plastic trigger, and rubber power cord. (a), (b) and (c) were taken at average neutron interaction densities of 5, 10, and 60 mm^{-2} respectively. (d) contains approximately 40 interactions/ mm^2 . The experimental MTF's of Fig. 4 apply to these radiographs.

Some preliminary work has also been done on digital storage and manipulation of chamber data. For this work we had available only a 4096-channel pulse-height analyzer with capabilities for two-dimensional analysis. Digital neutron-image data were obtained in a 128×128 matrix by biasing the time-to-height signals and collecting the data in four single-quadrant runs. This type of data collection, while neither efficient nor practical for actual operation, served to demonstrate the capability of the wire chamber system for such digital imaging applications. An advantage of this type of image storage lies in the ability to normalize out local variations in the beam intensity or the detector sensitivity. This is achieved by storing the system response to the beam alone and performing channel-by-channel division on the image

matrix. Areas of the image matrix which correspond to constant beam attenuation then contain approximately the same number (although the image statistics can vary). Digital images taken in this manner are shown in Fig. 6.

Another example of digital imaging using pulse-height-analyzer-stored data is shown in Fig. 7.

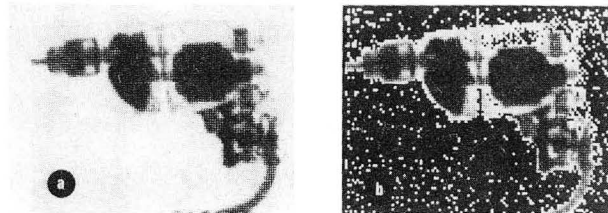


Fig. 6. Radiographs of drill collected as image matrices with PHA. Each matrix element corresponds to an image area approximately 2 mm square. After normalizing the unattenuated background to 1.0 as described in text, all image data lies between 0 and 1.0. In (a), 32 gray shades were evenly distributed between 0 and 1.0. In (b), 32 shades were distributed between 0.1 and 0.9 and data lying outside this range was imaged as black.

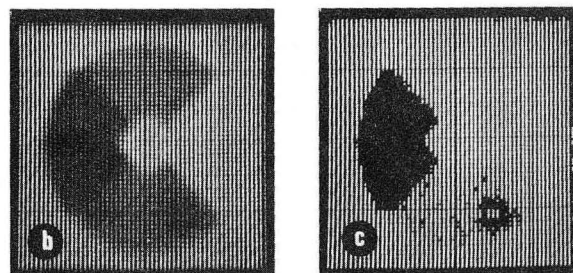
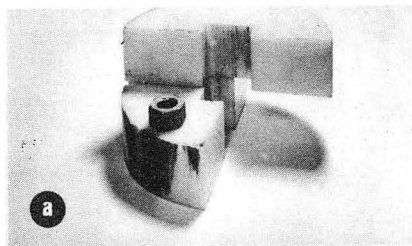


Fig. 7. a) Photograph of test object. The $3/4$ in. steel nut is $1-1/8$ in. across the flats. b) Neutron radiograph of test object using a Pu-Be neutron source and a CH_2 neutron converter. The image was stored as a 64×64 matrix in a 4096-channel analyzer. Readout was accomplished by incrementing the contour level between 64 successive core scans so the intensity of the dot representing a channel is proportional to the numerical contents of the channel. c) Same as (b) except the contour level was held at a constant value in order to image the steel nut more clearly.

This was simply a pattern made from two-in. thick pieces of polyethylene and a steel nut. This pattern was detected and imaged using the Pu-Be source. By adjusting contour thresholds as the core is scanned during CRT display, various features of the pattern can be intensified.

Digital images of various thicknesses of lucite were obtained to measure the effective thermal and episcadmium attenuation characteristics of this material for the reactor neutron spectrum. The results of these measurements together with results from a Pu-Be source, with the chamber used as a fast-neutron detector, are shown in Fig. 8. For such quantitative measurements we correct for any non-uniformity in the beam or in the chamber response by using the method previously mentioned in connection with an image matrix. In all three cases the results could be fitted with a single exponential function of the form,

$$y = Ce^{-x/\lambda} + (1-C)$$

which allows for a constant background. The values of λ for thermal, episcadmium and fast (Pu-Be) neutrons were found to be 0.30 cm, 0.81 cm, and 5.8 cm respectively, in good agreement with expected collision-mean-free-path values for the average-energy neutron in each spectrum.

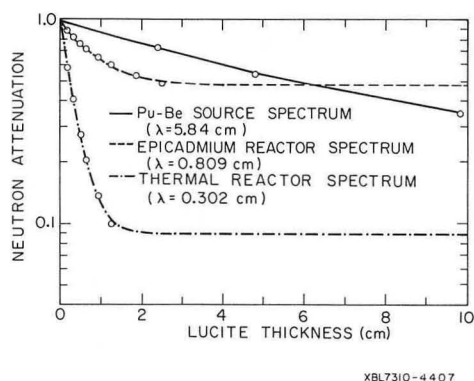


Fig. 8. Lucite attenuation data for thermal, episcadmium, and fast neutron energy spectra. The curves are least-squares fits of the function $y = Ce^{-x/\lambda} + (1-C)$.

Figure 9 shows the results of imaging a test pattern where the standard error in counting statistics per resolution area was approximately equal to the test-pattern attenuation. The test pattern was made from 50 μ m Mylar giving a measured mean reduction in beam intensity of 2.5%. The standard error in counting statistics per resolution area was $\pm 3\%$. For Fig. 9c and d, at the cost of spatial resolution, the statistics were improved by averaging matrix elements in groups of four.

Discussion

The performance characteristics of the chamber are in excellent agreement with calculations, with the single exception of the low thermal-neutron detection

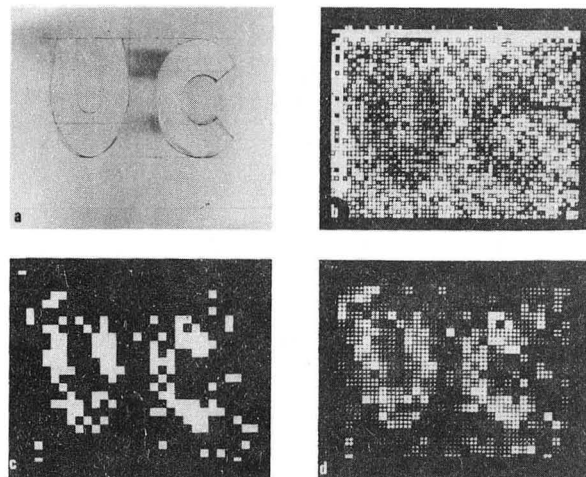


Fig. 9. a) A photograph of the test object - 0.002-in.-thick Mylar letters on a 0.016-in.-thick aluminum backing. b) Image produced by normalizing unattenuated intensity to 1.0 and uniformly distributing 32 gray shades between 0.945 and 1.030. c) Matrix elements were averaged in groups of four and those lying below 0.980 were imaged as white. d) A normal distribution (centered at 0.970 with a σ of 0.015) was divided into equal-area segments which are shown in 32 shades of gray, with the lightest shade at the center of the distribution.

efficiency (about half that expected). Considering the data in Table 1 it is quite unlikely to be a detection threshold effect. Two possible sources of this discrepancy are a shorter α -particle range⁹ in boron than that used in our calculation and losses due to small coating irregularities. Efficiency loss factors on the order of 30% due to this latter effect have been reported.⁹

While fast-neutron detection efficiencies are rather low at present, they might be improved by the application of layered honeycomb converters similar to those recently developed for increasing γ detection efficiency.¹⁰ By substituting a hydrogenous material for the lead, the effective area for recoil proton emission can be increased.

For biological applications, or for radiation safety, neutron dose is an important consideration. At the present efficiencies achieved for thermal neutron imaging, the neutron radiation dose at the detector is already quite small. For example, for the drill pictures in Fig. 5 the dose ranged from 20 μ rem to 240 μ rem. The fast-neutron image (Fig. 7) corresponds to an average detected neutron density of about 17 mm^{-2} and a detection efficiency of 0.03% (this reduced efficiency being due to a low high-energy threshold setting made to improve resolution). For these conditions the fast neutron dose was about 250 mrem. The statistical precision of this image was, however, not warranted by either contrast differences or spatial resolution and a comparable quality image could have been obtained at lower fluence. In addition, significant dose reduction may be achievable by improving fast-neutron-converter efficiency.

Acknowledgments

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