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Perspective **Nano-Delivery Revolution: Harnessing Mesenchymal Stem Cell-Derived Exosomes' Potential for Wound Healing**

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Abstract: Stem cell transplantation has proven effective in treating acute and chronic wounds, but its limitations, such as low cellular viability and the need for specialized transportation, highlight the necessity for alternative approaches. This review explores the potential of engineered exosomes, containing identified miRNAs/peptides, as a more stable and efficient cell-free therapy for regenerative medicine, particularly in wound healing. The discussion emphasizes the benefits of exosomes, including their stability, reduced damage, and consistent biological activity, paving the way for innovative applications like lyophilized exosomes, mist spray delivery, and exosome-based scaffolds. The exploration of cell-free therapy in this review holds promising implications for advancing wound-healing strategies.

Keywords: stem cells; transplantation; biomarkers; exosomes; peptides; miRNAs

1. Introduction

Over recent years, significant advancements have been made in wound-healing therapies. Successful wound healing involves a sequence of intricate processes, including hemostasis, inflammation, angiogenesis, proliferation, contraction, re-epithelialization, and remodeling [\[1\]](#page-9-0). This involves a complex interplay among various cells including fibroblasts, epithelial, immune, and endothelial cells. Wounds can be categorized as acute and chronic, differing in their healing mechanisms [\[2,](#page-9-1)[3\]](#page-9-2). Acute wounds, resulting from surgical incisions, traumatic accidents, and burns, tend to heal rapidly compared to the slower healing process associated with chronic wounds [\[2,](#page-9-1)[4\]](#page-9-3).

Current approaches to wound healing, encompassing gene therapy, biological dressings, and bio-engineered skin, exhibit limited success. In recent advancements, stem cell therapy, particularly the transplantation of mesenchymal stem cells (MSCs), has emerged as a promising avenue for enhancing wound-healing processes [\[5\]](#page-9-4). Aging has underscored the significant role of MSCs, their secreted growth factors, and exosomes in expediting wound recovery. Notably, bone marrow-derived MSCs (BM-MSCs) demonstrate in vivo migration and differentiation potential into skin cells, offering potential therapeutic benefits [\[6–](#page-9-5)[8\]](#page-9-6). The immunomodulatory effects of MSCs further contribute to reduced risks of graft-versus-host disease (GVHD) [\[9\]](#page-9-7).

While the utilization of MSCs holds promise in wound healing, challenges related to their isolation, maintenance, stability, and cost-effectiveness prompt the exploration of alternative treatments [\[10\]](#page-9-8). These alternatives can be either cell-based or cell-free modules, such as exosome-based medicaments and miRNA-based therapies.

This perspective explores the revolutionary potential of nano-scaled therapeutics in wound healing, emphasizing exosome-based delivery systems that encapsulate bioactive molecules such as miRNAs, peptides, and proteins. The discussion underscores the immense potential of exosome-based therapies in intricately modulating miRNA functions within apoptotic cells. This innovative approach holds a profound promise in orchestrating

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a harmonious balance in intracellular miRNA levels. Consequently, it stands as a powerful strategy capable of not only mitigating inflammation but also fostering pivotal cellular processes, including proliferation, cell survival, and angiogenesis. The envisioned outcome is a significant advancement in the field of wound healing, propelling it to a heightened level of efficacy and precision.

2. Exosomes and Their Cargo Content

Exosomes, ranging in size from 30 to 100 nanometers, are naturally occurring membrane nanovesicles of endocytic origin [\[11](#page-9-9)[,12\]](#page-9-10). They are secreted by various living cells and can be found in bodily fluids such as saliva, breast milk, pleural effusion, ascites, urinary tract, and peripheral blood. These nanoparticles are products of the endosomal sorting pathway, originating from intraluminal vesicles within multivesicular bodies [\[12\]](#page-9-10). Exosomes play a crucial role in regulating various health conditions, including cancer, liver disease, immune disorders, and neurodegenerative diseases [\[13\]](#page-9-11). Tissue-specific mesenchymal stem cells (MSCs), dendritic cells, B cells, T cells, epithelial cells, and mast cells release exosomes that are utilized in regenerative medicine [\[14\]](#page-9-12). Notably, exosomes possess several advantages over synthetic nanoparticles and stem cells, including biocompatibility, low immunogenicity, low cytotoxicity, stability, ease of production, secured storage, diverse-cargo loading ability and enhanced cellular internalization, making them a favorable alternative in cell-free nanotherapy [\[15\]](#page-9-13). The exosome cargo contributes to wound healing and tissue repair after injury via intercellular communication [\[16](#page-9-14)[,17\]](#page-9-15). These characteristics make exosomes suitable for applications in regenerative medicine and drug delivery:

- *Biocompatibility*: MSC-derived exosomes are well-tolerated by the body and exhibit low immunogenicity by exhibiting anti-proliferative effects on T-, B-, NK-cells and macrophages. This is regulated primarily via ligand–receptor binding through exosome proteins tetraspanin and integrins (CD81, CD82, CD63, etc.), followed by membrane fusion via Rab GTPases, annexins, and heat shock protein (HSP70 and HSP90) and signal transduction.
- *Low cytotoxicity*: They have minimal harmful effects on cells, particularly reduced cytotoxicity over NK cells.
- *Stability and ideal for storage*: Exosomes are stable under various types of buffers, such as PBS supplemented with human albumin or trehalose. These buffers support both short-term and long-term storage at −80 ◦C throughout the freeze–thaw cycles.
- *Ease of production*: Numerous commercial companies are dedicated to the mass production of exosomes. MSCs can also be primed with reagents like disease-condition serum or cytokines to enhance exosome production or such that exosomes carry specific biomolecules' load for targeted activities like drug delivery, wound healing or against tumors [\[1](#page-9-0)[,18\]](#page-10-0).
- *Cargo loading ability*: Exosomes can carry a diverse payload of biomolecules, with the potential to regulate host inflammatory response, epithelial regeneration and stimulating angiogenesis for wound healing. For instance, SGM-miR146a-Exo@SFP is an engineered exosome targeting diabetic wound healing [\[19\]](#page-10-1). Additionally, human umbilical cord-derived MSCs accelerate cutaneous wound healing via Angiopoietin-2 delivery, while lncRNA H19 exosome does so via miRNA-152-3 [\[20](#page-10-2)[,21\]](#page-10-3).
- *Enhanced internalization*: They can efficiently enter target cells and regulate cellular signalling primarily via two mechanisms: first, exosomes recognize and bind to target cell receptors, stimulating certain signalling pathways; or second, they fuse with the target cell membrane to release their cargo either directly or through endosomes.

This cargo is composed of various biomolecules such as proteins (enzymes, signaling proteins, and membrane transporters), nucleic acids (DNA, RNA, and small non-coding RNAs, including microRNAs (miRNAs) that regulate gene expression of target cells) and certain other metabolites. Moreover, exosomes primarily function through encapsulated miRNAs that bind to specific sites in the 3'-untranslated regions (3'-UTR) to degrade

target mRNAs or inhibit protein synthesis [\[22\]](#page-10-4). miRNAs play a pivotal role in regulating various aspects of the wound-healing process, such as re-epithelialization, proliferation, pro-angiogenesis, angiogenesis, and remodeling (Table [1\)](#page-3-0). The existing knowledge about these molecules, along with their combinations, holds promise for enhancing wound healing based on both experimental and clinical data, paving the way for their future application as therapeutic interventions.

Table 1. Function of miRNAs, growth factors, and cytokines in the wound-healing processes.

Table 1. *Cont.*

Table 1. *Cont.*

PMID: PubMed ID.

Despite their potential, a limited number of clinical trials focusing on wound healing and repair have been reported, while no clinical trials involve engineered exosomes. Table [2](#page-6-0) provides a list of clinical trials, which were searched ["https://www.clinicaltrials.gov/](https://www.clinicaltrials.gov/) (accessed on 4 December 2024)" using the keywords "wound healing" OR "repair" OR "injury" AND "exosome".

Table 2. List of exosome-based therapies under clinical trials.

Table 2. *Cont.*

3. Perspective: Exosomes in Regenerative Medicine for Wound Healing

Regenerative medicine presents a compelling research avenue to translate laboratory findings into practical solutions, especially to enhance wound healing [\[23\]](#page-10-5). An in-depth understanding of the intrinsic responses of adult MSCs in wound healing has revealed their potential in both cell-based and cell-free therapies [\[24–](#page-10-6)[28\]](#page-10-7). MSCs derived from bone marrow, adipose tissue, and wharton's jelly enhance wound healing by paracrine secretion of growth factors that stimulate angiogenesis, epithelial proliferation and differentiation, apoptosis inhibition, fibrosis reduction and modulation of inflammatory and immune responses, as seen in in vitro and in vivo wound-healing models [\[29](#page-10-8)[–31\]](#page-10-9). Additionally, characterizing these secreted growth factors is crucial for identifying the therapeutic properties of such bioactive factors to reduce scarring and improve the wound-healing response in burn and soft tissue animal wound models. Recently, scaffold-based medicaments have been developed and examined on humans, mice, and rat excisional wound models, based on the understanding of exosome cargo loaded with miRNAs/peptides, polymer, and biological molecules. However, an in silico approach is a more efficient strategy that can be used to identify novel molecules and their respective functions in wound-healing regulation with cellular proliferation, anti-inflammation, apoptosis, and angiogenesis signaling. This will obviously have to be validated through various cell-based assays, which would probably be useful in identifying formulations for effective and targeted delivery in cells.

This pipeline will be ideal for identifying target-specific molecules to enhance wound healing and angiogenesis and provide new leads for designing novel molecules for cargo loading in bioengineered exosomes. These exosomes can thereafter be made commercially available as lyophilized powder, skin patches, or mist-spray forms [\[32\]](#page-10-10). It has been reported that lyophilized exosomes are more efficient, more stable and have a controlled biological activity as they maintain the integrity of their membrane vesicles.

The two prominent brands currently market lyophilized exosomes at very high cost, e.g., HansaBioMed Life Sciences providing the lyophilized exosomes ($2 \times 100 \,\mu$ g vial) EUR 295.00, while ExoStd™ offers (2 \times 100 µg vial) for USD 615.00. Therefore, the aim from a translation perspective would be to keep the manufacturing costs low and solve logistic hurdles that permit the widespread distribution of these products.

Nevertheless, hitherto, the manufacturing of patches or mist sprays for wound healing is not available in the global international market. Therefore, this perspective highlights the need to develop more effective and cost-efficient cell-free therapies with target-specific exosome cargo (Figure [1\)](#page-8-0).

Figure 1. Schematic diagram depicting the workflow for identifying target biomarkers and designing suitable exosomes-based products. Wound-healing biomarkers can be retrieved by literature mining, which regulates inflammation, apoptosis, proliferation, and angiogenesis. The biomolecules can be used either as cargo-loading or with MSC-derived exosomes. Finally, these exosomes can be used used further as lyophilized, mist spray, and two or three-dimensional scaffolds. further as lyophilized, mist spray, and two or three-dimensional scaffolds.

4. Limitations 4. Limitations

Despite its several advantages, MSC-derived exosomes still have certain limitations Despite its several advantages, MSC-derived exosomes still have certain limitations to their application. These include a lack of standardized methods for exosome isolation, to their application. These include a lack of standardized methods for exosome isolation, characterization and storage, as various protocols differ greatly. Additionally, the long-characterization and storage, as various protocols differ greatly. Additionally, the long-term safety, efficacy and potential side effects of exosomes are still unexplored [\[33\]](#page-10-11). Another challenge is the target-specific delivery of exosomes, which can be delivered by the proposed in silico tools and bioengineering exosomes with various biomaterials. Also, there is still some ambiguity in the mechanisms underlying exosome secretion and uptake by the target cell and how the exosome cargo regulates the recipient cell's transcriptome. Addressing these issues can upscale the application of exosomes in disease diagnosis and clinical trials.

5. Conclusions

In the pursuit of optimizing wound-healing strategies, this review advocates for a systematic exploration of exosome-loaded products, encompassing miRNAs and growth factors. This will unveil potential and effective treatments, laying the groundwork for further advancements in regenerative medicine. The development of engineered exosomes has emerged as a key avenue for enhancing wound-healing outcomes. Identifying specific miRNAs/peptides and loading them into exosomes is poised to shape the future of therapeutic drug development. Leveraging an in silico approach holds the promise of uncovering molecules with distinct functions in critical wound-healing processes, including re-epithelialization, proliferation, angiogenesis, and remodeling. The optimization of molecules with synergistic functions that can be loaded into exosomes can be a potential

focal point for diverse cell-based assays. Additionally, predicting biomarkers through this approach offers a time-saving advantage with potential clinical benefits. Loading new biomarkers and regulatory miRNA combinations into exosomes may serve as pivotal molecules, enhancing cell migration and viability during the wound-healing process. The envisioned cell-free therapy, utilizing engineered exosomes, holds significant promise for multiple deliverable products. This potential breakthrough can pave the way for the delivery of engineered exosomes in various forms, including lyophilized powders, mist sprays, and scaffold patches. Rigorous validation by a third party, followed by collaboration with a commercial partner, can propel these products into clinical trials, manufacturing, and ultimately, widespread marketing. In summary, this strategic approach seeks to unlock the full potential of engineered exosomes, paving the way for innovative wound-healing solutions that can be translated into practical applications for the benefit of patients worldwide.

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