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**An Investigation of Maximum Particle Velocity as a Universal Invariant — Defined
by a Statistical Measure of Failure or Plastic Energy Loss for Acoustofluidic
Applications**

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1 Materials under vibration experience internal stress waves that can cause material fail-
2 ure or energy loss due to inelastic vibration. Traditionally, failure is defined in terms
3 of material acceleration, yet this approach has many drawbacks, principally because it
4 is not invariant with respect to scale, type of vibration, nor material choice. Here, the
5 likelihood of failure is instead considered in terms of the maximum vibration or particle
6 velocity for various metals, polymers, and structural materials. The exact relationship
7 between the maximum particle velocity and the maximum induced stress may be de-
8 rived, but only if one knows the details of the vibration, material, flaws, and geometry.
9 Statistical results with over thousands of individual trials are presented here to demon-
10 strate a wide variety of vibrations across a sufficient variety of these choices. Failure in
11 this context is defined as either fracture or plastic yield, the latter associated with inelas-
12 tic deformation and energy loss during vibration. If the maximum permissible cyclical
13 stress in material vibration is known, to at least an order of magnitude, the probability of
14 this type of failure may be computed for a range of vibration velocities in each material.
15 The results support the notion that a maximum particle velocity on the order of 1 m/s
16 is a universal and critical limit that, upon exceeding, causes the probability of failure to
17 become significant regardless of the details of the material, geometry, or vibration. We
18 illustrate this in a specific example relevant to acoustofluidics, a simple surface acous-
19 tic wave device. The consequences of particle velocity limit analysis can effectively be
20 used in materials and structural engineering to predict when dynamic material particle
21 velocity can cause inelastic losses or failure via brittle fracture, plastic deformation, or
22 fatigue failure.

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23 I. INTRODUCTION

24 In the study of acoustic wave propagation in elastic solids, there is a physical limit to how
25 much materials can vibrate before failing. This phenomenon appears across disciplines, from
26 the study of actuating robotics or microelectromechanical (MEMS) devices (Kimberley *et al.*,
27 2009) to vibration fatigue and crack propagation of complex structures and earthquakes ex-
28 plored by civil engineers and geologists alike (Dehghani and Atae-Pour, 2011; Mikitarenko
29 and Perelmuter, 1998). If such a physical limit could be found, especially if it were defined in
30 terms of easily measured parameters and the properties of the material being used, the choice
31 of materials and geometry in engineering design could be made simpler. Additionally, finite
32 element modeling of vibrations would be easier, alleviating the need to resort to complex, dy-
33 namic stress-strain models to evaluate the risk of failure (Halfpenny, 1999). In a vast majority
34 of cases, vibration and acoustics are carried in physical structures with the aim of avoiding in-
35 elastic or plastic deformation, fatigue failure, or fracture in these structures. Here, we assume
36 that any of these phenomena represent structural failure.

37 For years, the acceleration has been used to describe both the potential and severity of fail-
38 ure due to localized peak stress (GaberSON *et al.*, 2000). Termed *shock severity*, it often is pre-
39 sented (Nwosu *et al.*, 2016; Standard, 1989) as a number of g 's, with $g = 9.81 \text{ m/s}^2$, represent-
40 ing earth's gravitational acceleration. This concept is applied across many disciplines, from
41 petroleum and geological engineering (Zhang and Zhao, 2014) to planetary dynamics (Ramesh
42 *et al.*, 2015) and microdevices (Kimberley *et al.*, 2009), and from the formal literature to data
43 sheets for public consumption. A notable example of the latter among many, the 1.8" hard drive

44 used in the last popular portable music player—Apple’s classic iPod—is described by Toshiba
45 as being able to tolerate 2000g from a drop and 2g vibration at 15–500 Hz while operating
46 (Collins, 2004). Gaberson expressed understandable frustration with this use of acceleration to
47 determine the risk of failure, stating “g’s as any kind of shock severity is useless, even in the face
48 of 50 years of tradition”.

49 Due to the direct relationship between strain and displacement in a stress wave, maximum
50 displacement has also been occasionally used to determine the likelihood a given material will
51 fail under vibratory conditions (Hunt, 1960), though it does not often appear in the published
52 literature outside of earthquake research (Cosenza and Manfredi, 2000), where even there it is
53 considered to have modest utility (Hancock and Bommer, 2006).

54 The particle (or vibration) velocity is a potential alternative to these two choices. Remark-
55 ably, it may prove to be the most universal quantity in defining the limiting motions of acoustic
56 wave propagation and vibration in materials. Many years ago, Crandall and Hunt separately
57 (Crandall, 1962; Hunt, 1960) determined that the internal stress and the particle velocity in
58 elastic solids were directly related to each other—to at least an order of magnitude—for a few
59 specific forms of vibration in otherwise flaw-free and continuous structures. Gaberson (Gaber-
60 son *et al.*, 2000) defined the closely related *pseudovelocity* (V_0) and claimed it to be the most
61 useful quantity to determine the risk of structural damage due to its vibration. The pseudove-
62 locity is defined (using \triangleq) as the maximum displacement multiplied by the angular frequency:
63 $V_0 \triangleq \omega \max_{x,t} u(x, t) = 2\pi f U_0$ (please consult the glossary of terms in Appendix A).

64 In fact, the particle velocity can serve to define the risk of failure and changes in observed vi-
65 bration phenomena that otherwise depend upon stress. The basic idea is to define a *maximum*
66 *particle velocity* to represent the true limit of structural vibration while avoiding failure.

67 That the particle velocity is not more widely appreciated and utilized does seem to be a con-
68 sequence of relying on the acceleration in assessing failure risk, as Gaberson describes, proba-
69 bly from the familiarity of using *g*-loading for predicting static failure. The cleverly presented
70 relationship by Hunt and Crandall (Crandall, 1962; Hunt, 1960) between stress and particle ve-
71 locity in unflawed structures appears to be forgotten. At the very least, it appears that this
72 relationship has never been applied to a broader range of materials, other forms of structural
73 vibration, nor structures with flaws or significant damping.

74 In recent years, disciplines such as *acoustofluidics* (Connacher *et al.*, 2018a; Friend and Yeo,
75 2011) and *ultrasonic actuation* (Watson *et al.*, 2009) have arisen that employ much higher fre-
76 quency acoustic waves to drive observable motion of fluids, cells, particles, motor components,
77 and so on for a variety of purposes. The desire to produce these results from piezoelectric ma-
78 terials operating at resonance to maximize the energy transformed from electrical to kinetic
79 forms results in very large energies concentrated in small volumes, on the order of 0.1 W in a
80 100 μm box for short periods. In water or most solids one would consider using in these ap-
81 plications, this represents a specific energy of ~ 100 MW/kg, remarkably exceeding the specific
82 energy of coal, natural gas, and gasoline (termed *higher heating value* in (Demirbas, 2007)).
83 More energy is trapped in a volume by the mechanical motion induced by high frequency vi-
84 bration than is released from the same volume by chemical reaction of these common fuels.

85 It should come as no surprise, then, that failure of these devices is widespread, especially
86 in research and development. The motivation of this work is to identify an overall limit to the
87 vibration as a design tool, using the risk of failure—either inelastic vibration giving rise to sig-
88 nificant energy loss or outright failure of the material.

89 In what follows, we seek to identify a maximum practical particle velocity that fulfills these
90 criteria. It turns out that the particle velocity does appear to be a useful tool in judging the risk
91 of a broadly defined “failure” from damping, fatigue, fracture, or plastic yielding across a variety
92 of materials and vibration types.

93 The paper is organized as follows. We first describe the analysis framework used to deter-
94 mine the limiting particle velocity for avoiding probable material failure. This is followed by an
95 update of the classic concept of a material-defined upper limit to vibration amplitude ([Cran-](#)
96 [dall, 1962](#); [Hunt, 1960](#)). By virtue of the Monte Carlo method, we are able to then introduce
97 extensions to this classic concept, taking in turn the effects upon the maximum particle ve-
98 locity due to changes in the geometry of the structure, the effects of damping, the presence of
99 cracks in brittle materials or stress concentrations in ductile materials, and the peculiar effects
100 of fatigue. We chain these disparate effects together for a sample run, some of them active,
101 others not, as randomly determined for each run. After tens of thousands of runs, it becomes
102 evident that one can indeed define an overall *maximum particle velocity*, a universal, limiting
103 order-of-magnitude for the particle velocity that, when exceeded, will potentially lead to mate-
104 rial failure or inelastically-limited vibration with a probability of 50%. For each effect, randomly
105 chosen parameters are selected over defined, reasonable ranges as necessary to produce a so-

106 lution. The method is extensible, in that the reader can employ the approach for their situation
107 as required to determine the appropriate maximum particle velocity.

108 **II. ANALYTICAL AND STATISTICAL ANALYSIS OF MAXIMUM PARTICLE VELOCITY LIMITS**

109 Our goal in this effort is not to exhaust every possible combination of material, vibration,
110 shape, and failure mode. Instead, we consider specific cases that appear to adequately rep-
111 resent the vast range of options. The Monte Carlo method is then employed to choose, at ran-
112 dom: a material, the type and presence of a flaw in the material, the details of the vibration, and
113 a structure carrying the vibration, potentially with geometric constraints. A choice for each of
114 these parameters is made within what we believe to be a reasonable range to define a trial run.
115 This run produces a prediction of the maximum stress present in the structure. This stress may
116 then be compared to the yield stress for the material, corrected to deal with the dynamic nature
117 of the motion and the damping of the material.

118 The entire aim is to seek a correlation between the order of magnitude of the particle velocity
119 induced in a structure—perhaps with a flaw, significant damping, or constrained geometry—
120 and the overall probability of failure of that material. Using this correlation, we seek to produce
121 an order-of-magnitude estimate for the limiting particle velocity that may exist for a given ma-
122 terial, and hopefully for all the materials we have selected for consideration as representatives
123 of most practical engineering materials.

124 A. Process of Analysis

125 It will be later shown in subsection II B that an maximum particle velocity v_{\max} may be de-
126 fined as a material property from the material's yield strength, stiffness, and density. Beyond
127 this value, the material's failure is assured. How the material fails depends on the details.

128 The strategy is to first select a representative material: diamond, steel, aluminum, copper,
129 polypropylene (PP), polyvinyl chloride (PVC), polymethyl methacrylate (PMMA), glass, con-
130 crete, or wood. All materials are presumed to be isotropic for tractability, and in realizing the
131 use of anisotropic or composite media affects the material properties, but does not change
132 them by orders of magnitude. These materials represent, broadly, those used in typical engi-
133 neering structures that would be subjected to large amplitude vibration.

134 It is important to note here that mechanical damping is another means to potentially limit
135 the amplitude of vibration or acoustic waves in a structure. Following the classic approach in
136 defining damping, one may define a loss factor for harmonic oscillations, $\eta = D/2\pi W$, where D
137 represents the energy dissipated over each vibration cycle and W represents the combination
138 of the energy stored and introduced into the system over a given cycle (Carfagni *et al.*, 1998).
139 Unlike the damping ratio, the loss factor, η , remains appropriate here even for strongly nonlin-
140 ear systems (Pritz, 1998).

141 In many disciplines, however, the quality factor, Q , is a far more familiar and easily deter-
142 mined measure of the damping present in a given vibration that is responsible for energy loss.
143 The greater the Q , the lower the energy lost to damping (Carfagni *et al.*, 1998). The relationship

144 between them is often approximated by $Q \approx 1/\eta$, though the full definition is more complex:

$$\frac{1}{Q} \triangleq \sqrt{1+\eta} - \sqrt{1-\eta}, \quad (1)$$

145 which may be rearranged and expanded to produce an approximate series relation of the loss
146 factor in terms of the quality factor,

$$\eta = \frac{1}{Q} - \frac{1}{8Q^3} - \frac{1}{128Q^5} + \mathcal{O}\left[\left(\frac{1}{Q^7}\right)\right], \quad (2)$$

147 where \mathcal{O} is the order of the error in the approximation (Bachmann–Landau notation, (Bach-
148 mann, 1894)).

149 In any case, the ratio of energy lost per cycle, D , to the total energy, W , $D/W \triangleq 2\pi\eta \approx 2\pi/Q$.

150 Notably,

$$\lim_{Q \rightarrow 2\pi^+} \frac{D}{W} = 1. \quad (3)$$

151 The key implication of this result is to recognize that, whatever the nature of the vibration in-
152 duced in a system, if $Q < 10^1$, the limiting particle velocity is not due to material failure. It is
153 instead governed by the energy loss to damping, and acoustic or vibration energy is dissipated
154 too quickly to sustain vibration. Thus, most rubbers and some plastics are unrealistic choices
155 as they will be limited by their acoustic loss during elastic deformation, instead of a failure cri-
156 teria which might be due to inelastic deformation or fracture. In this study, all the selected
157 materials exhibit quality factors $Q > 10^1$, a requirement for their selection.

158 We then choose the form of acoustic wave propagation, noting that it reduces the particle
159 velocity at which failure is guaranteed from the material-defined value v_{\max} to a limiting par-

160 ticle velocity, v_{lim} . In other words, for a particular case defined by the type of acoustic wave
 161 and the shape of the structure that carries it, v_{lim} defines the threshold between material in-
 162 tegrity and failure. By contrast, the intrinsic threshold between material integrity and failure is
 163 always defined by v_{max} . Local stress concentrations, fatigue, fracture toughness, and flaws are
 164 responsible for the difference.

165 We represent the reduction from an ideal v_{max} to v_{lim} as a product

$$v_{\text{lim}} \triangleq \prod_{i=1}^5 \Psi_{ij} v_{\text{max}}, \quad (4)$$

166 for the j^{th} case of N total cases. The type of vibration transmitted through the structure as an
 167 acoustic wave—for example, longitudinal or transverse waves—reduces the material’s maxi-
 168 mum particle velocity by a certain amount, defined by Ψ_{1j} . The frequency of the acoustic wave
 169 strongly affects the damping and the effective stiffness of the material, which collectively acts
 170 to also reduce the limit particle velocity, represented by Ψ_{2j} . The material may also have a flaw,
 171 a hole, crack, or similar penetrating geometry, producing a stress concentration that reduces
 172 the limit particle velocity v_{lim} even further—by a factor of Ψ_{3j} . We also consider the possibility
 173 of ductile failure (with Ψ_{4j}) or fatigue failure (Ψ_{5j}) in reducing the maximum particle velocity
 174 to the limiting particle velocity. The relationship is outlined in Fig. 1.

176 Choosing the material allows us to determine v_{max} . We then define the limit particle velocity
 177 as v_{lim} for the j^{th} run such that $j \in \{1, 2, \dots, N\}$, with $N = 10,000$ here. We note that $v_{\text{lim},j} \leq$
 178 v_{max} for all j , and define $v_{\text{lim},j} \triangleq \beta_j v_{\text{max}}$ such that $\beta_j \triangleq \prod_{i=1}^5 \Psi_{ij}$ and $0 \leq \beta_j \leq 1$ for all j , as
 179 $0 \leq \Psi_{ij} \leq 1$ for all i, j . The probability, $P_f(v)$ that the selected material will fail for a chosen
 180 particle velocity, v , is then determined by pairwise comparing this value to each and every

$$\begin{array}{ccccccc}
v_{\text{lim},j} = & \Psi_{1j} & \cdot & \Psi_{2j} & \cdot & \Psi_{3j} & \cdot & \Psi_{4j} & \cdot & \Psi_{5j} & \cdot & v_{\text{max}} \\
\text{Case} & \text{Wave} & & \text{Frequency} & & \text{Flaw} & & \text{Ductile} & & \text{Fatigue} & & \text{Material} \\
\text{limit} & \text{type} & & \text{factor} & & \text{factor} & & \text{failure} & & \text{failure} & & \text{max.} \\
\text{velocity} & \text{factor} & & & & & & \text{factor} & & \text{factor} & & \text{velocity}
\end{array}$$

FIG. 1. From material property-based maximum particle velocity v_{max} to case-specific particle velocity limit v_{lim} , via factors Ψ_{1j} to Ψ_{5j} for the j^{th} run using a selected material. Each factor Ψ_{ij} is briefly defined in the text here and detailed later.

181 $v_{\text{lim},j}$ determined above via the following equation:

$$P_f(v) \triangleq \frac{1}{N} \sum_{j=1}^N \mathcal{H}(v - v_{\text{lim},j}), \quad (5)$$

182 where $\mathcal{H}(\chi) \triangleq (\chi + |\chi|)/(2\chi)$ except for $\mathcal{H}(0) \triangleq 1$, the Heaviside step distribution with a
183 dummy variable χ .

184 All this analytical machinery states that, upon choosing a particle velocity v , if $v \geq v_{\text{lim},j}$,
185 the probability of failure for the j^{th} run is 1 or 100%. However, the limiting velocity, $v_{\text{lim},j}$,
186 is different for each (j^{th}) case, because the values of Ψ_{ij} will vary from case to case. Thus
187 under some circumstances the failure may not happen, while others will produce failure. The
188 probability $P_f(v)$ takes all N cases into consideration.

189 We seek to produce a particular order of magnitude estimate for the particle velocity that
190 would lead to a 50% chance of material failure. Given the many possibilities within Ψ_{ij} , this is
191 likely the best we can hope for.

192 We next consider the basic relationship between failure and the maximum particle velocity
193 in a material before considering the details in computing each Ψ_{ij} term required to find the

194 case-limited particle velocity, v_{lim} . In doing so, we refer to Fig. 2 to illustrate the vibrations and
 195 potential flaws.

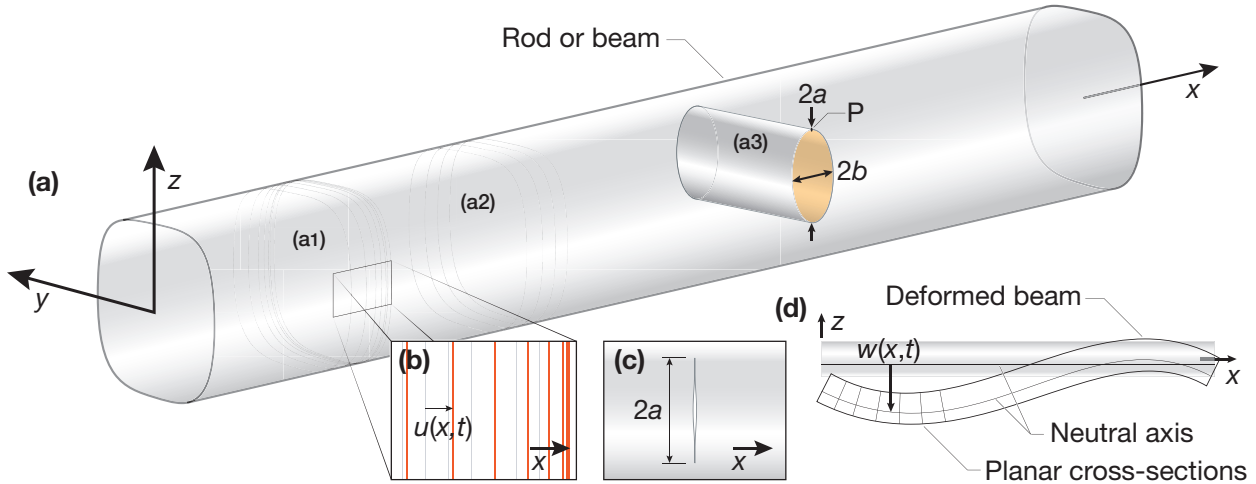


FIG. 2. A rod or beam made from one of the selected materials may (a) transmit an acoustic longitudinal wave along its length—the x axis. This is seen by a (a1) pattern of (a2) regularly spaced cross-sectional lines becoming (a1,b) closer and farther apart as the acoustic wave progresses along the rod. The (b) motion $u(x, t)$ is a particle displacement along the x axis. There may be lateral contraction along the y and z axes as the acoustic wave stretches the material in the rod along the x axis in a Pochhammer-Chree model of the longitudinal wave propagation, not shown here for clarity. Likewise, shear waves could be present, and instead of $u(x, t)$ along the x axis, there would be lateral motion along either y or z , perhaps both. The stress generated in the rod or a beam could be locally increased due to the presence of a stress concentration, modeled (a3) here as an elliptical flaw penetrating the structure along the y axis. Even if the flaw’s edges around its periphery are not sharp, the stress can be significantly greater here, for example at point P , than in the bulk material. Moreover, if the edges are sharp and the material is brittle (with a known K_{IC}), the failure stress may be significantly lower than the yield stress. This is represented in some cases with (c) a through crack of total length $2a$. It is possible that the structure could be transmitting (d) bending instead of axial or shear vibration. We represent this with the Euler-Bernoulli beam model, where the beam is “thin” (over ten times longer than its lateral dimensions), the planar cross-sections remain plane during deformation, the beam is symmetric about the z axis, and the deformation $w(x, t)$ is insufficient to cause significant rotary inertia or shear deformation. This model permits us to define a neutral axis at which the axial stress is always zero.

196

197

198 **B. Material Upper Limit Particle Velocity by Yield Stress in One-Dimensional Axial Vibration**

199 We first consider the classic model of one-dimensional planar acoustic waves propagating
200 through a homogeneous media, seeking to set the stage for extensions from this model to pro-
201 duce equally convenient results for other systems.

202 Internal stress caused by continuous harmonic vibration is a function of material density
203 and stiffness and is proportional to the maximum particle velocity within the solid. That is,
204 the maximum speed a wave moves inside the material can determine the corresponding max-
205 imum stress during one full sinusoidal vibration cycle. As previously stated, cyclical plastic
206 deformation—inelastic deformation—during vibration is undesirable and likely limits the par-
207 ticle velocity as well. Thus, we seek a material-dependent maximum particle velocity limit de-
208 fined by the material-specific yield stress.

209 An equation that relates the maximum particle velocity during vibration to the material
210 stress may be derived along the lines of Hunt and Crandall’s approach and is expressed using
211 the vibrational Mach number ($M_v = V_0/c$) (Crandall, 1962; Hunt, 1960), where V_0 and c are the
212 surface particle velocity amplitude and the acoustic wave phase velocity, respectively. Using
213 linear dynamic elasticity for an isotropic, homogeneous media, the following one-dimensional
214 elastic wave equation may be derived:

$$\frac{\partial^2 u}{\partial x^2} = \frac{1}{c_0^2} \frac{\partial^2 u}{\partial t^2}. \quad (6)$$

215 Presuming a harmonic traveling wave of sinusoidal form for displacement $u(x, t)$ produces
216 the solution $u(x, t) = U_0 \sin(\omega t - kx)$ to the wave eqn. (6), with the wavenumber $k = 2\pi/\lambda = \omega/c$.

217 Ignoring lateral motion (until later), the strain in a slim rod as this wave propagates along it is
218 $\epsilon = \partial u / \partial x$ and the particle velocity is $v = \partial u / \partial t$, producing $\epsilon(x, t) = -v(x, t) / c$. So the maximum
219 strain generated by the passage of the acoustic wave in one dimension is

$$\epsilon_{\max} = (V_0 / c) = M_v. \quad (7)$$

220 The speed of this longitudinal wave is $c = \sqrt{E / \rho}$, where ρ is the material's density and E is its
221 Young's modulus. Thus, the maximum stress is,

$$\sigma_{\max} = E \epsilon_{\max} = \sqrt{\rho E} V_0. \quad (8)$$

222 We define material failure as equivalent to the condition when the stress at a point in the system
223 exceeds the yield stress limit σ_y where plastic deformation occurs. Though this is not neces-
224 sarily true failure, in the context of continuous vibration it is not desirable since it produces an
225 irreversible change in the properties of the system.

226 With this definition in mind, the critical particle velocity associated with the material's fail-
227 ure due to vibration may be defined as

$$v_{\max} \triangleq \frac{\sigma_y}{\sqrt{\rho E}}. \quad (9)$$

228 However, the assumption of a one-dimensional, longitudinally-vibrating, infinite rod in
229 Fig. 2 is simply unrealistic for most applications, and so the material property-based particle
230 velocity limit in eqn. (9) is inadequate. The geometry, flaws, and size of the vibrating speci-
231 men may affect the estimate for this limit (Crandall, 1962; Hunt, 1960). Damping may limit

232 the maximum possible particle velocity in soft and plastic materials, while imperfections in
233 brittle materials may cause stress concentrations and a higher risk of fracture-driven failure
234 (Pritz, 1998). The particle velocity limit also depends on the lateral dimensions of the structure,
235 sometimes called the “Poisson effect”, which can take up elastic energy and effectively act to
236 slow the speed of sound during vibration (Bancroft, 1941).

237 C. Geometric and Acoustic Waveform Effects

238 In most cases, the vibration under evaluation occurs in complex structures not represented
239 by simple axial wave propagation theory. The complexity of the structure is likely to signifi-
240 cantly affect the relationship between particle velocity and material stress. To take this into
241 account, we consider other forms of vibration and use dimensionless parameters Ψ_{ij} to define
242 the maximum particle velocity limits for them.

243 Other modes of vibration may propagate at speeds of sound different than simple longitu-
244 dinal waves in thin media. For example, shear waves travel at a slower speed: $c_{\text{shear}} = \sqrt{G/\rho} <$
245 $\sqrt{E/\rho}$. Torsional waves (Liu *et al.*, 2009), Rayleigh waves, flexural waves, or Love waves, among
246 others, can also propagate in or upon a material.

247 This affects the relationship between the limiting material stress and the maximum particle
248 velocity. For example, flexural waves in beams propagate far slower than longitudinal waves,
249 implying the maximum particle velocity is greater for flexural waves. But there is more to con-
250 sider. In modeling flexural waves in beams, for example, the Timoshenko beam model includes
251 the effects of rotational inertia and lateral shearing ignored in the Euler-Bernoulli beam model,
252 leading to an even slower wave speed in a Timoshenko beam and consequently a greater maxi-

253 mum particle velocity at failure (Hunt, 1960). Changing a model can change the estimate of the
254 maximum particle velocity. The many models devised over the years for beams, membranes,
255 rods, plates, shells, and other structures and the details they demand could easily overwhelm
256 any effort to find a ubiquitous maximum particle velocity, if it exists.

257 Our approach to this problem is the observation that while these different models are cer-
258 tainly important, they do not affect the relationship between the limiting material stress and
259 the maximum particle velocity beyond about an order of magnitude. Since we *seek to only find*
260 *the order of magnitude of the maximum particle velocity*, we may choose a representative subset
261 of the models to proceed. While it may be true that including more models of other phenom-
262 ena would improve our estimate, we contend it is unlikely to significantly change the results.
263 And even then, our aim here is to demonstrate a process for finding the maximum particle ve-
264 locity across a series of models using a statistical approach, which we believe to be useful for
265 design choices and developing an intuitive feel for what limits the propagation of acoustics and
266 vibrations in materials and structures.

267 We can furthermore expect that whatever form the vibration might be, in an elastic media
268 the basic relation between the maximum particle velocity and the limiting stress will be analo-
269 gous to the relation found for longitudinal vibrations, differing only by a constant (Hunt, 1960).
270 Evidence of this is provided in a broader derivation in the Appendix. In lieu of considering ev-
271 ery possible form of vibration, we next consider a pair of simple cases: transverse vibration of
272 a beam and axial wave propagation in a narrow rod.

273 **1. Transverse vibration of an Euler-Bernoulli beam**

274 To illustrate our point in a concrete manner, we first consider the Euler-Bernoulli beam
 275 model for transverse, flexural vibration of a beam, and then return to axial vibration with the
 276 Pochhammer-Chree rod model. The Euler-Bernoulli beam equation, for a homogeneous elas-
 277 tic and slender beam, is

$$-EI \frac{\partial^4 w}{\partial x^4} = \rho A \frac{\partial^2 w}{\partial t^2}, \quad (10)$$

278 where I , A , and $w(x, t)$ are the second moment of area of the beam's cross-section, the area of
 279 the beam's cross-section, and transverse displacement shown in Fig. 2(d), respectively, with the
 280 displacement dependent upon the axial coordinate x and time t . The corresponding stress is
 281 $\sigma(x, y, t) = EI \frac{\partial^2 w}{\partial x^2}$ at any point in the beam. The maximum stress, σ_{\max} , is located at $y_{\max} = Y$,
 282 the maximum distance from the neutral axis along the cross-section of the beam, and is given
 283 by

$$\sigma_{\max} = k \sqrt{E \rho} v, \quad (11)$$

284 with $k = \sqrt{EA/I}$ as a factor dependent upon the cross-sectional shape. Since typical beams
 285 have a convex cross-sectional shape, this factor, k , is typically greater than one, and may be as
 286 small as $k = \sqrt{3}$ for a rectangular cross-section and as large as $k = 2\sqrt{2}$ for a triangular cross-
 287 section. We choose to represent k in our modeling as a normally (Gaussian) distributed random
 288 value between these two limiting cases. The justification for a normal distribution, instead of,
 289 say, a uniform distribution is the observation that these limiting beam shapes are less common
 290 than those that produce intermediate values of k . In any case, the net effect upon the results of
 291 choosing another distribution for this factor is minor.

292 The maximum particle velocity limit is *reduced* from the longitudinal wave-based prediction
293 in eqn. (9) by a factor of $1/k$. In other words, the limiting particle velocity limit due to the
294 transverse vibration of an Euler-Bernoulli beam is $v_{\text{lim}} = \Psi_{1j} v_{\text{max}}$, where $\Psi_{1j} = 1/k_j$ and k_j is a
295 uniformly random value between $\sqrt{3}$ and $2\sqrt{2}$.

296 **2. Axial wave propagation in a rod and the Pochhammer-Chree solution**

297 Returning briefly to longitudinal wave vibration, one potential geometric effect that may ap-
298 pear is the lateral confinement and elasticity ignored by the one-dimensional analysis. This is
299 known to introduce an additional degree of freedom to an acoustic wave propagating through
300 the structure. The motion will reduce the speed of sound for the propagation of the wave, lead-
301 ing to a change in the relation between the terms in eqn. (7) and consequently eqn. (9). We
302 consider a simple elastic, homogeneous, and isotropic round bar with circular cross section as
303 a representative example of this phenomena. As the diameter of the rod, $D \rightarrow \infty$, this effect
304 would likewise become negligible, returning us to the original model in subsection II B. How-
305 ever, for small values of $D < 2\lambda$, the actual speed of sound c_{rod} is reduced as either the Poisson's
306 ratio ν or the diameter-to-wavelength ratio $\Delta = D/\lambda$ is increased (Bancroft, 1941). Thus, based
307 on eqn. (9), the limiting particle velocity for a longitudinal wave including lateral effects would
308 be $v_{\text{lim},j} = \Psi_{1j} v_{\text{max}}$, where $\Psi_{1j} = c_{\text{rod},j}/c_0$. The index j refers to the j^{th} run using a particular
309 material in the analysis, where $c_{\text{rod},j}/c_0$ is chosen at random with uniform distribution over the
310 range 0.563 to 1 based on physically permissible values of Poisson's ratio, ν , and the diameter-
311 to-wavelength ratio $\Delta = D/\lambda$ according to Bancroft (1941).

312 **D. The Effects of the Frequency of the Acoustic Wave on Damping and Dynamic Material Stiffness**

313 Since the Young's modulus of an isotropic material under vibration actually depends upon
314 the frequency of the vibration (Pritz, 1998), significantly stiffening with an increase in the fre-
315 quency, the ratio of Young's modulus appropriate for this frequency, the *dynamic* Young's mod-
316 ulus $E(f)$, to its (nearly) static counterpart, E_0 , may be approximated from the loss factor,

$$\eta = \frac{\pi \log\left(\frac{E(f)}{E_0}\right)}{2 \log\left(\frac{f}{f_0}\right)}, \quad (12)$$

317 where we suppose $f_0 = 1$ Hz, $E_0 \sim E(f_0)$ represents low-frequency vibration (Pritz, 1998). There-
318 fore, we may define the reduction in the limiting particle velocity due to damping and the fre-
319 quency of the acoustic wave as

$$\Psi_{2j} = \sqrt{\frac{E_0}{E(f_j)}} = \left(10^{-\frac{2\eta}{\pi}}\right) \frac{f_0}{f_j}. \quad (13)$$

320 Later, when we use eqn. (13) to statistically determine the limiting particle velocity by produc-
321 ing N total runs for each material, the frequency f_j as a random value between 10^0 Hz and
322 10^9 Hz on a base-ten logarithmic scale, a typical range for the majority of acoustic phenomena.

323 **E. Effects of Flaws as Stress Concentrations and Cracks**

324 Flaws in most engineering materials can significantly reduce the failure stress. Depending
325 on the orientation and size of the flaw, a stress concentration may locally form around the
326 flaw and contribute to broader failure of the material. It is overwhelmingly difficult to pursue
327 broad treatment of elastoplastic fracture mechanics applied to the many forms of stress and

328 flaw shapes that may arise in practical situations. Moreover, the micromechanics of failure in
329 flawed media is a complex subject under study for many years (Curran *et al.*, 1987). Instead
330 of being drawn into these aspects, we once again choose an exemplar to represent an order-
331 of-magnitude estimate of this phenomena: elliptical flaws in a material, uniaxially loaded by
332 stress, σ , as the vibration or acoustic wave propagates through the system, producing a large
333 range of stress concentration factors due to variance in their size and orientation. If the mate-
334 rial is also brittle, then the material may separately fail by exceeding its critical fracture tough-
335 ness as the flaw becomes sharp-tipped: a crack.

336 **1. Ductile failure**

337 Stress concentrations in a ductile material around a flaw may produce plastic yielding that
338 represents failure as an acoustic wave is transmitted through it. For example (Anderson and
339 Anderson, 2005), in an elliptical through flaw of length $2a$ by $2b$, the stress produced near the
340 flaw's semimajor axis end (*see* point P in Fig. 2(a3)), σ_c , is greater than the uniaxial stress σ_y by
341 a factor ϕ representing the stress concentration. Here, $2a$ is oriented along z and $2b$ is oriented
342 along x ; the flaw extends all the way through the structure along y . For this flaw geometry,
343 illustrated in Fig. 2(a3), $\sigma_c = \phi\sigma_y$, where $\phi = 1 + 2(a/b)$. This implies that once $\sigma_c \rightarrow \sigma_f$, the
344 failure stress or $\sigma_c \rightarrow \sigma_y$, the yield stress, the result is at least local plastic yielding that would
345 be undesirable in continued vibration. At worst, the material fails. With this potential flaw
346 representing the class of myriad flaws that may be present in ductile materials, the limiting
347 particle velocity will be the maximum particle velocity scaled by the factor $\Psi_{3j}^{-1} \triangleq \phi_j = 1 +$

348 $2(a_j/b_j)$. For our statistical analysis, we require the ratio (a_j/b_j) to be randomized between 0.1
349 to 10 on a base-ten logarithmic scale.

350 **2. Brittle failure**

351 In a brittle material, the stress in the vicinity of a sharp-tipped crack is generally dependent
352 on the square root of the distance from the crack tip, and it and the growth of the crack to
353 eventual failure both depend upon the *fracture toughness* K_C , a material property. The *stress*
354 *intensity factor*, K , may be calculated for a given stress and crack size, and here we choose as
355 our exemplar the plane strain mode I fracture toughness, K_{IC} . As a defined property of brittle
356 materials, it may be used to determine the failure stress, $\sigma_f = K_{IC}/\sqrt{a\pi}$, for a crack of length $2a$
357 centrally located in a thin, semi-infinite plate material. The crack is presumed to be perpendic-
358 ularly oriented to the direction of the stress as shown in Fig. 2(c).

359 **3. Failure in flawed material for a given analysis is either due to brittle or ductile failure**

360 The randomly preselected crack size for each run is a_{sj} , randomly defined between 10^{-6}
361 and 1 mm on a base-ten logarithmic scale. Depending on this crack length, some materials
362 may either fail via brittle or ductile failure. To determine which, we determine the critical crack
363 size for brittle failure,

$$a_c = \frac{1}{\pi} \left(\frac{K}{\sigma_y} \right)^2, \quad (14)$$

364 where σ_y is the yield stress. For the j^{th} run, if $a_{sj} > a_c$, the material will fail from the brittle
365 crack, and the limiting particle velocity is further reduced due to this by a factor $\Psi_{4j} = \sqrt{\frac{a_c}{a_{sj}}}$. If,

366 however, $a_{sj} < a_c$, the material will fail by exceeding the ductile yield stress, σ_y , before brittle
367 failure becomes a problem, and so $\Psi_{4j} = 1$.

368 **F. Effects of Endurance and Fatigue**

369 Ductile materials may also fail under cyclical stresses well below the material's yield stress.
370 Cyclical vibrations from acoustic wave transmission and vibration, in particular, may exceed a
371 material's endurance limits due to fatigue that accumulates with time. As with the other effects,
372 the many ways this effect may impact a given material's response to vibration depends upon
373 the characteristics of the material and the vibration, and so we again constrain our analysis into
374 a tractable version by limiting the number of vibration cycles to at most 10^6 and a frequency
375 between 0.1 kHz to 1 MHz on a base-ten logarithmic scale when fatigue is relevant. Fatigue
376 arises in the context of structural vibration and in this context is only relevant over this limited
377 frequency range. The fatigue endurance-limited stress of such a material after 10^6 cycles is
378 written as σ_E , and is less than the yield stress σ_y . We define in the statistical analysis the effect
379 this would have on the limiting particle velocity as $\Psi_{5j} \triangleq \sigma_E / \sigma_y$.

380 **III. RESULTS**

381 The probability of failure of eleven selected materials—diamond, steel, aluminum, copper,
382 polypropylene (PP), polyvinyl chloride (PVC), Polymethyl methacrylate (PMMA), glass, con-
383 crete, wood, and lithium niobate—illustrates a consistent trend towards failure at a particle
384 velocity of $v = \mathcal{O}[0.1 - 10]$ m/s (Fig. 3). The results produced by $N = 10,000$ runs per material
385 is monotonically increasing with respect to the particle velocity in the plot, with the horizontal

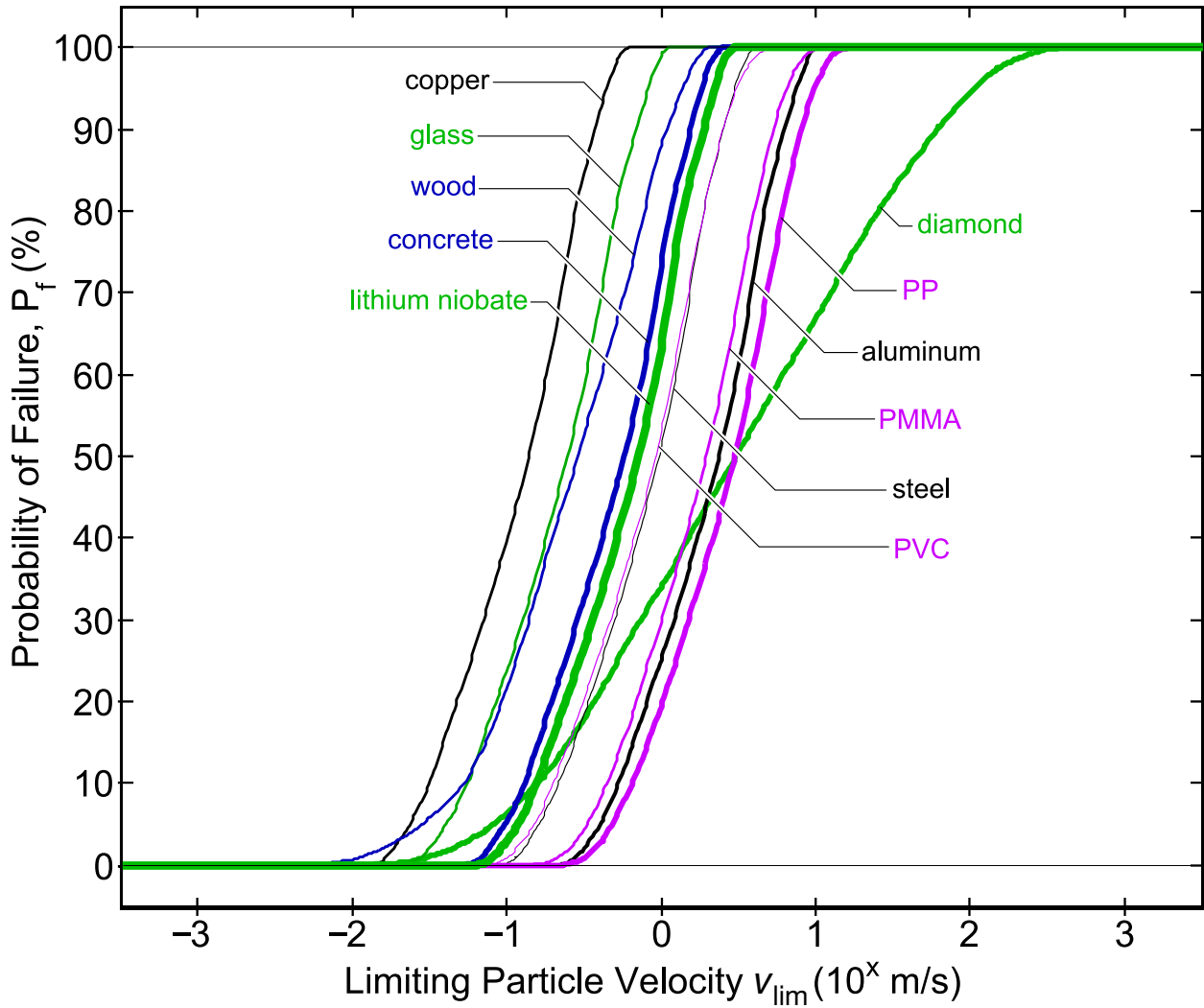


FIG. 3. The probability of failure P_f versus particle velocity v for eleven selected materials (*see text*). Ten thousand (N) runs for each material choice produces a nearly continuous distribution of failure probability with respect to the particle velocity. The result is nearly sigmoidal, but with small yet important discrepancies between materials and over v . These arise from the effects of the different forms of acoustically-driven failure.

386 axis plotted as a base-ten logarithm for clarity. There is no scatter in this data nor error bars to
 387 provide as each (j^{th}) result lies at a specific combination of the particle velocity and probability
 388 of failure.

389 We then nondimensionalize the particle velocity as $\hat{v} \triangleq v/v_{\max}$, remembering that v_{\max} is a
390 material property. By further considering the probability of failure based on this dimensionless
391 particle velocity v/v_{\max} , the data appears to collapse to produce a similar probability of failure
392 for a given dimensionless particle velocity \hat{v} regardless of the chosen material in Fig. 4, with the
393 notable exceptions of diamond and wood. These two examples indicate the importance of the
394 toughness of flawless diamond, the fragility of diamond with flaws, and the unique failure char-
395 acteristics of wood. Wood has extremely large yield and failure stress values when considering
396 its other properties, due to its composite and porous structure, and this strongly affects the
397 predicted results despite the absence of anisotropy. Other single crystal and composite media
398 are likely to exhibit similar results.

400 Referring to the results in Figs. 3 and 4, the probability of failure at low vibration velocities
401 with $P_f \approx 0$ until 10^{-2} m/s, where wood, copper, diamond, and glass are first to exhibit nonzero
402 failure probabilities, followed by steel, lithium niobate, aluminum, and the polymers. Diamond
403 produces a different distribution of failure probabilities with respect to particle velocity than
404 the other materials, partially a consequence of its hardness and high yield stress, and partially
405 because it is more fragile than most of the other materials when it has a flaw.

406 Crucially, consider the distribution of particle velocities at which $P_f = 50\%$ for the chosen
407 materials, as tabulated in Table I. The results indicate that the mean particle velocity at $P_f = 50\%$
408 is 1.31 m/s for these eleven materials, incorporating various forms of vibration, frequencies,
409 flaws, and fatigue. With the 95% confidence interval from 0.46 to 1.58 m/s ($10^{-0.07 \pm 0.27}$ m/s)
410 for v_{\lim} predicted from logistic regression of all the data for all materials, it appears reasonable
411 to conclude that a limiting particle velocity of $v_{\lim} = \mathcal{O}[1 \text{ m/s}]$ exists. Furthermore, by non-

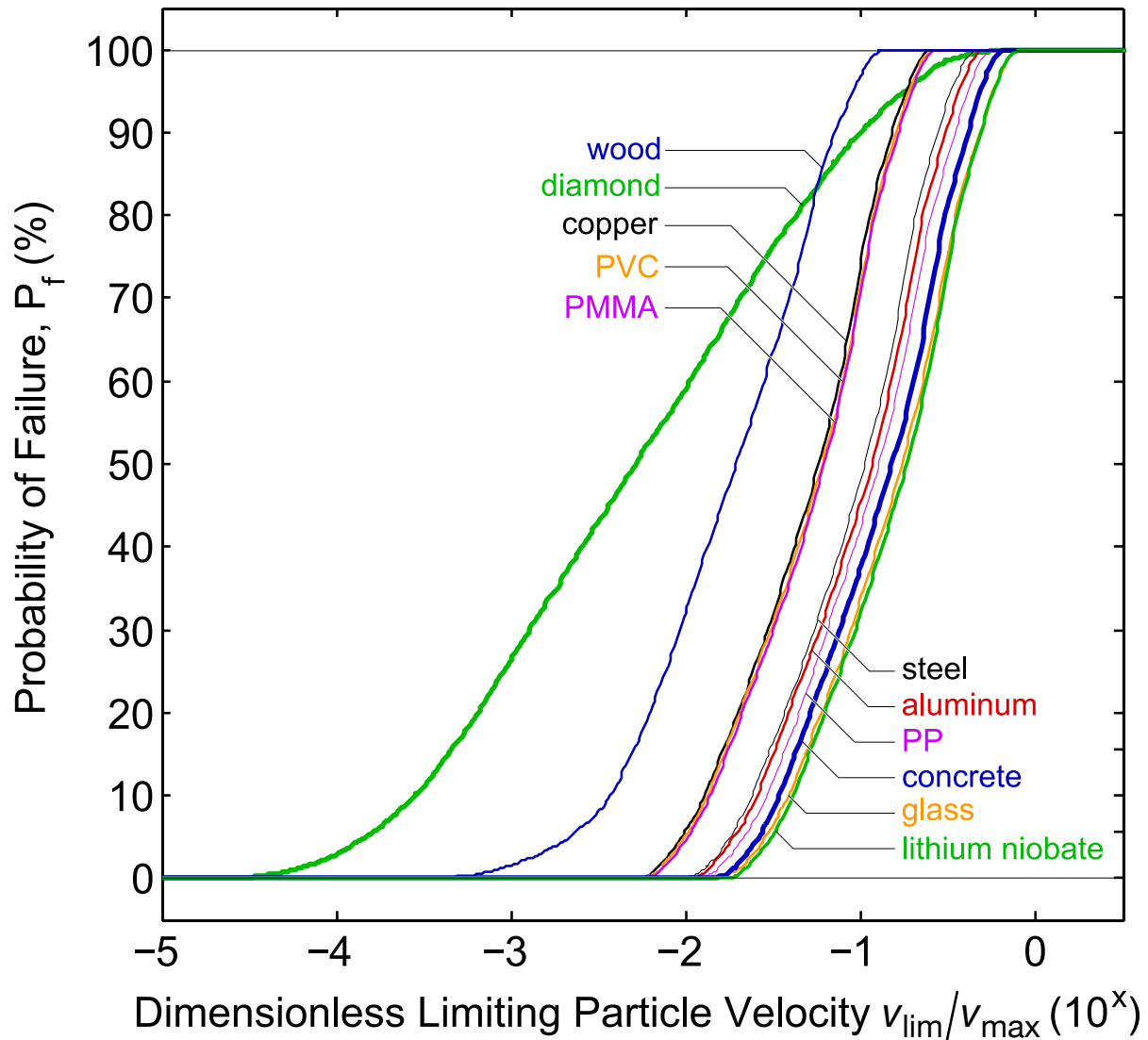


FIG. 4. Probability of failure P_f versus the dimensionless particle velocity \hat{v} for the eleven selected materials. Diamond exhibits a broader range of particle velocities over which failure may occur because of its unique toughness without flaws and fragility with flaws. Most of the other materials, except for wood, fall into a narrowly defined group.

412 dimensionalizing the data, a dimensionless limiting particle velocity also may be predicted to
 413 be $\hat{v}_{\text{lim}} = \mathcal{O}[0.1]$ with a 95% confidence interval within 0.034 to 0.12 ($10^{-1.19 \pm 0.28}$) via logistic
 414 regression.

TABLE I. Particle velocity, dimensional (ν) and dimensionless ($\hat{\nu}$), for each of the selected materials where the probability of failure at $P_f = 50\%$ over all $N = 10000$ cases per material.

Material	ν (m/s)	$\hat{\nu}$ (—)
Copper	0.14	0.06
Glass	0.25	0.18
Wood	0.30	0.02
Concrete	0.58	0.15
Steel	0.96	0.11
Polyvinyl Chloride (PVC)	0.93	0.04
Aluminum	2.40	0.12
Acrylic (PMMA)	2.04	0.05
Diamond	3.09	0.005
Polypropylene (PP)	3.02	0.10
Lithium Niobate (LN)	0.69	0.19
Mean	1.31	0.09
95% Confidence Interval	0.46 – 1.58	0.034 – 0.12

415 IV. APPLICATION TO ACOUSTOFLUIDICS

416 Surface acoustic waves (SAW) are both classic and modern, with wide use in communica-
417 tions since the classic development of interdigital transducer (IDT) electrodes in 1965 ([White](#)
418 [and Voltmer, 1965](#)) and numerous acoustofluidics applications in the past twenty years ([Con-](#)
419 [nacher *et al.*, 2018a](#); [Friend and Yeo, 2011](#)). Only in acoustofluidics has it become necessary
420 to drive the devices near their structural limits, leading to rapid device failure. The maximum
421 particle velocity on the substrate has been empirically shown to be $\mathcal{O}[1 \text{ m/s}]$ ([Friend and Yeo,](#)

422 2011), but there has been no theoretical analysis nor experimental results to show why this ac-
423 tually occurs or might be important. Here, we present the surface particle velocity amplitude
424 on a lithium niobate (LN) substrate due to IDT-generated SAW. The velocity is measured via
425 laser Doppler vibrometer, exhibiting a maximum particle velocity of $\mathcal{O}[1 \text{ m/s}]$.

426 A. Experimental Setup and Results for Surface Acoustic Wave Particle Velocity Measurement

427 We designed and fabricated SAW interdigital transducer (IDT) devices on double-side pol-
428 ished 128° Y-rotated cut LN (Precision Micro-Optics Inc., Burlington, MA, USA) for surface
429 acoustic wave generation and propagation. The fabrication and usage details, including im-
430 ages of the devices, are provided in ample detail elsewhere (Mei *et al.*, 2020). A wavelength of
431 $\lambda = 100 \mu\text{m}$ was selected for an operating frequency of $\sim 40 \text{ MHz}$ (from $f = v/\lambda$) to define each
432 IDT, comprised of twenty simple finger pairs with finger and gap widths of $\lambda/4$ and an aperture
433 of 2 mm. For lithium niobate wafers of $500 \mu\text{m}$ thickness, 40 MHz is approximately the mini-
434 mum frequency that may be used to generate useful Rayleigh SAW. Lower frequencies typically
435 reported in much of the acoustofluidics literature are actually generating Lamb waves instead
436 (Connacher *et al.*, 2018b). Standard UV photolithography (using AZ 1512 photoresist and AZ
437 300MIF developer, MicroChem, Westborough, MA) was used alongside sputter deposition and
438 lift-off processes to fabricate the 10 nm Cr / 1 μm Au IDT upon the 500 μm thick LN substrate
439 (Connacher *et al.*, 2018b). Absorbers (Dragon SkinTM, Smooth-On, Inc., Macungie, PA) were
440 used at the center and periphery of the device to prevent edge reflections and spurious bulk
441 waves. Surface acoustic waves were generated by applying a sinusoidal electric field to the
442 IDT at resonance using a signal generator (WF1967 multifunction generator, NF Corporation,

443 Yokohama, Japan) and amplifier (ZHL-1-2W-S+, Mini-Circuits, Brooklyn, NY, USA). The actual
444 voltage, current, and power across the device were measured using an oscilloscope (InfiniVi-
445 sion 2000 X-Series, Keysight Technologies, Santa Rosa, CA). The particle velocity perpendicu-
446 lar to the substrate surface was measured using a laser Doppler vibrometer (LDV, UHF-120SV,
447 Polytec, Waldbronn, Germany).

448 By increasing the voltage of the signal delivered to the IDTs, the particle velocity of the SAW
449 perpendicular to the substrate surface also increases—to a limit. The particle velocity increases
450 linearly when the voltage is relatively small, up to an apparent limit at about 1.2 to 1.4 m/s;
451 this limit at $\mathcal{O}[1]$ m/s appears when the input signal is relatively large, and remains relatively
452 constant until the device fails in this example at around 20 V. When using these devices, the
453 brittle LN can unexpectedly and suddenly fail once the vibration velocity reaches $\mathcal{O}[1]$ m/s; by
454 contrast, using such devices at lower vibration velocity amplitudes is possible for months to
455 years.

457 This device is a simple version of the many such devices used for acoustofluidics. The SAW
458 is converted into sound propagating in a fluid in contact with such a substrate. Because this
459 sound is intense and produces compressibility in the fluid, a combination of the density varia-
460 tions and particle velocity—in the presence of viscosity sufficient to cause a phase shift between
461 them—altogether gives rise to acoustic streaming. Acoustic streaming is transmitted most of-
462 ten via the streamwise acceleration or the Reynolds stress, and scales with ρU^2 , where ρ and
463 U are the fluid density and amplitude of the LN surface's particle velocity, respectively. Since
464 $U \sim 1$ m/s for the LN substrate at its limit, the steady acoustic pressure is ~ 1 kPa for most flu-
465 ids. This is a relatively weak pressure limit and is difficult to improve upon, a key reason why

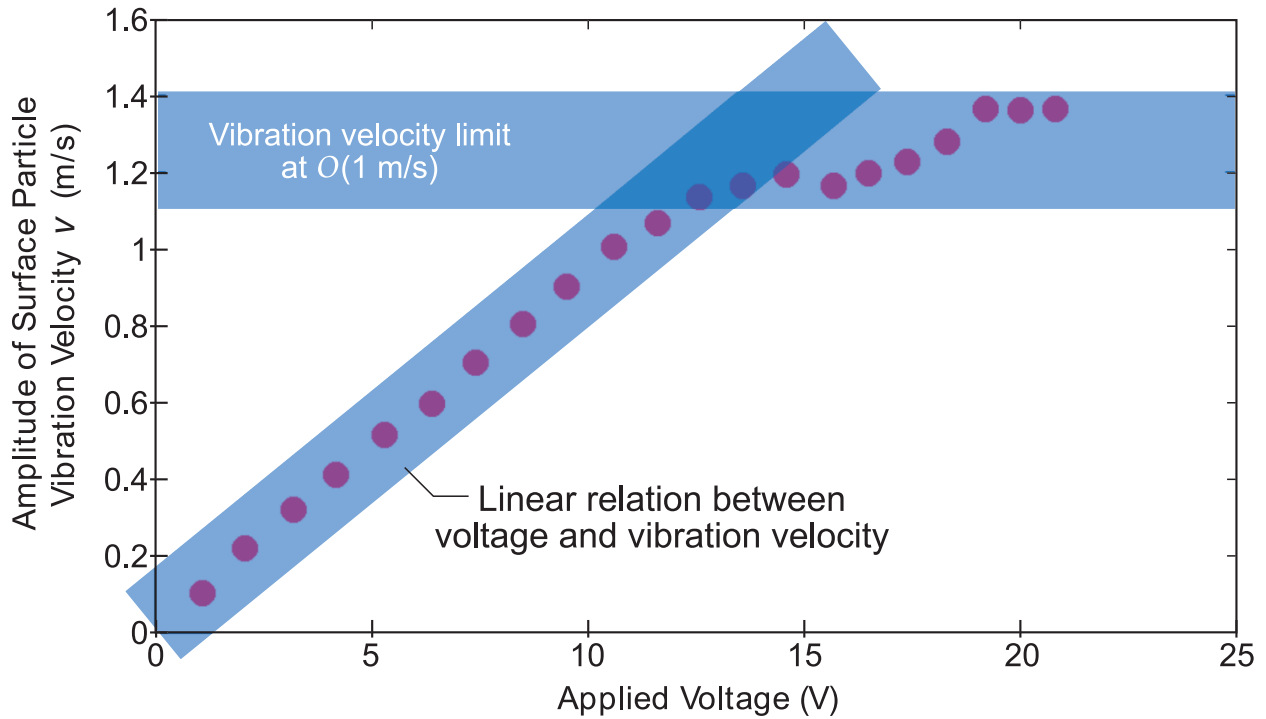


FIG. 5. Particle velocity of SAW generated and propagating upon a lithium niobate substrate versus the applied voltage on the IDT. There is a linear relation between an increasing applied voltage and the particle velocity, until 15 V, at which point the particle velocity becomes essentially constant between 1.2 and 1.4 m/s, corresponding to the estimated particle velocity limit of $O(1 \text{ m/s})$ from the earlier analysis.

466 acoustic streaming in its traditional form is not very effective in high-pressure applications.
 467 However, there are other approaches that may produce useful results (Zhang *et al.*, 2021a,b),
 468 exploiting alternatives to acoustic streaming by relying on the nonlinear coupling between an
 469 enclosing channel's deformation and the propagation of the primary sound field in the fluid
 470 to produce far greater pressures and flow speeds. The key point is that while there are many
 471 advantages to using acoustic waves in propelling fluids via acoustic streaming, seeking to do so
 472 against anything more than a modest pressure head is unlikely to work.

473 **V. CONCLUSIONS**

474 We have sought to define a limiting particle velocity for acoustic waves and vibrations as
475 defined upon the concept of material failure in a variety of conditions and material choices.
476 The relationship between maximum particle velocity and maximum stress during vibration
477 has been found and used for this purpose. While the particle velocity limit is not merely de-
478 fined by material failure, it can be treated in this way by noting that the appearance of inelastic
479 material responses—plasticity, significant anelastic damping—may be included as “failure” in
480 the context of acoustic waves and vibrations because these phenomena will limit the particle
481 velocity all the same.

482 The particle velocity limits were defined in terms of the maximum particle velocity, a mate-
483 rial property. Dimensionless parameters Ψ_{ij} were defined to represent geometric effects and
484 modes of vibration, damping, cracks and imperfections, endurance and fatigue, and the weak-
485 ening of the material due to cracks in brittle materials. Statistical results were presented using
486 the Monte Carlo method for eleven different materials of $N = 10000$ specimens each, random-
487 izing the geometry, wave modes, and frequency to relate the probability of material failure to
488 the limiting particle velocity. A limiting particle velocity of $\nu_{\text{lim}} = \mathcal{O}[1 \text{ m/s}]$ exists with a 95%
489 confidence interval from 0.46 to 1.58 m/s ($10^{-0.07 \pm 0.27}$ m/s) predicted from logistic regression
490 of all the data for all materials, types of vibration, and failure modes considered in this study.
491 The nondimensional limit is $\hat{\nu}_{\text{lim}} = \mathcal{O}[0.1]$ with a 95% confidence interval from 0.034 to 0.12.

492 The concept of the limiting particle velocity as an invariant at $\mathcal{O}[1 \text{ m/s}]$ is useful when one
493 recognizes that the classic use of acceleration as a failure criteria does not apply in acoustic

494 devices. Acceleration is not invariant with respect to frequency. Similarly, the displacement
495 amplitude cannot be used because it is likewise dependent upon the frequency. Regardless
496 of the phenomenon and its frequency, one may begin with the assumption that failure of a
497 material may be a risk when $\mathcal{O}[1 \text{ m/s}]$. Beyond failure, anelastic response of materials may
498 equally arise at this particle velocity, suggesting it as a practical limit to motion that may be
499 induced in a material without extraordinary effort or damaging the material's integrity. In other
500 words, even if the material does not fail, it may fail to produce larger amplitude responses due
501 to energy losses. This was illustrated via a simple experiment where SAW was generated across
502 the surface of lithium niobate.

503 The consequences of particle velocity limit analysis can effectively be used in materials and
504 structural engineering to predict when dynamic material vibration velocity can cause failure
505 in various forms (i.e., brittle fracture, repeated plastic deformation, fatigue failure). Further-
506 more, this analysis may be useful in predicting the potential amplitude and frequency limits of
507 actuators that rely on resonant or driven vibrations. In the future, material structures evalu-
508 ated for vibration failure via finite element modeling of complex geometry, damping, and flaws
509 may be simplified. Rather than calculating the likelihood of dynamic failure by localized time-
510 dependent stress-strain relationships, strain energy expressions, or bespoke failure models, the
511 local nodal velocity could be used as a proxy for predicting failure and the presence of damag-
512 ing vibrations.

513 Finally, the implications of $\mathcal{O}[1 \text{ m/s}]$ as a limiting particle velocity are profound when ex-
514 ploring the highest end of the frequency range $f = 1 \text{ Hz}$ to 1 GHz that we considered. With
515 $v_{\text{lim}} = \mathcal{O}[1 \text{ m/s}]$, we have a maximum displacement of only $u_{\text{lim}} = (2\pi f)^{-1} v_{\text{lim}} \mathcal{O}[0.1 \text{ nm}]$ at

516 1 GHz, yet an acceleration of $\alpha_{\text{lim}} = 2\pi f \nu_{\text{lim}} \mathcal{O}[10^{10}] \text{ m/s}^2$. Such large accelerations are respon-
517 sible for many of the peculiar phenomena observed and reported in acoustofluidics, and will
518 surely be the source of more interesting results to come.

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600 1. Key Parameters and Notations

Parameter	Notation	SI Units
"Defined as"	\triangleq	—
Acceleration	α	m/s
Crack size	a	m
Critical crack size	a_c	m
Cross section area	A	m ²
Sound velocity in solid, longitudinal, one dimensional	c_0	m/s
Sound velocity in solid, longitudinal, circular rod	c_{rod}	m/s
Circular rod diameter	D	m
Young's modulus	E	Pa
Frequency of vibration	f	Hz
Ductility factor	F_{duct}	m
Shear modulus	G	Pa
Second moment of area	I	m ⁴
Fracture toughness	K_{IC}	Pa \sqrt{m}
Wavelength in solid	λ	m
Poisson's ratio	μ	—
Vibrational Mach number	M_v	—
Number of cases per material	N	—
Order of approximation error (Bachmann, 1894)	\mathcal{O}	<varies>
Probability of failure	P_f	%
Factor reducing maximum particle velocity to produce limiting particle velocity	Ψ_{ij}	—
Density	ρ	kg/m ³
Stress	σ	Pa
Endurance limit	σ_E	Pa
Brittle fracture failure stress	σ_f	Pa
Yield strength	σ_y	Pa
Time	t	sec
Longitudinal displacement	$u(x,t)$	m
Vibration velocity	v	m/s
Limiting vibration velocity	v_{lim}	m/s
Maximum vibration velocity	v_{max}	m/s
Circular frequency	ω	rad/s
Transverse displacement	$w(x,t)$	m
Distance to neutral axis (bending)	y	m

601

602 **2. A Derivation of the Relationship Between the Maximum Particle Velocity and the Stress for a**
603 **Planar Acoustic Wave in an Elastic Medium**

604 ***a. Introduction***

605 The purpose of this appendix is to illustrate to readers the general applicability of the con-
606 cept relating the particle velocity to the strain, and consequently the material properties. We
607 progress through a brief derivation of the governing equations and a simple solution of them for
608 an isotropic material. Solutions for anisotropic materials, coupled media, and finite deforma-
609 tions build upon this basic approach, though often demand computation to produce solutions.

610 ***b. The equation of motion for a solid elastic material***

611 Derivation of Newton's second law for an infinitesimal volume of elastic media (Auld, 1990)
612 produces

$$\nabla \cdot \mathbf{T} + \mathbf{f} = \rho \frac{\partial^2 \mathbf{u}}{\partial t^2}, \quad (15)$$

613 and, in component notation, we are able to write

$$\frac{\partial T_{ik}}{\partial x_k} + f_i = \rho \frac{\partial^2 u_i}{\partial t^2}. \quad (16)$$

614 The equations relate the stress \mathbf{T} , body force \mathbf{f} , and particle displacement \mathbf{u} in the elastic ma-
615 terial. We note in passing the occasional use of the *momentum density* ($[M][L]^{-2}[T]^{-1}$) in the
616 literature, defined as $\mathbf{p} = \rho \mathbf{v}$ where $\mathbf{v} = \frac{\partial}{\partial t} \mathbf{u}$, so that

$$\nabla \cdot \mathbf{T} + \mathbf{f} = \frac{\partial \mathbf{p}}{\partial t}. \quad (17)$$

617 From the strain (\mathbf{S})-displacement (\mathbf{u}) relationship, noting $\nabla_s = (\nabla + \nabla^T)$ is the symmetric gradi-
 618 ent operator and $(\cdot)^T$ is the transpose operator,

$$\nabla_s \mathbf{u} = \mathbf{S} \Rightarrow \nabla_s \mathbf{v} = \frac{\partial \mathbf{S}}{\partial t} \quad (18)$$

619 using a time derivative on both sides.

620 For a standard elastic solid, the strain is the stress multiplied by the compliance or $\mathbf{S} = \mathbf{s} : \mathbf{T}$,
 621 with $:$ as the double-dot product, and so

$$\frac{\partial \mathbf{S}}{\partial t} = \mathbf{S} : \frac{\partial \mathbf{T}}{\partial t} \Rightarrow \nabla_s \mathbf{v} = \mathbf{S} : \frac{\partial \mathbf{T}}{\partial t}, \quad (19)$$

622 where $\mathbf{v} = d/dt(\mathbf{u})$ is the particle velocity, producing

$$\mathbf{c} : \nabla_s \mathbf{v} = \frac{\partial \mathbf{T}}{\partial t}. \quad (20)$$

Here we also use the definition of the stiffness \mathbf{c} such that $\mathbf{c} : \mathbf{s} = \boldsymbol{\delta}$, with $\boldsymbol{\delta}$ as the identity tensor.

If we take $\nabla \cdot \mathbf{T} + \mathbf{f} = \rho \frac{\partial}{\partial t} \mathbf{v}$ and take its derivative with respect to time, t ,

$$\begin{aligned} \nabla \cdot \frac{\partial \mathbf{T}}{\partial t} + \frac{\partial \mathbf{f}}{\partial t} &= \rho \frac{\partial^2}{\partial t^2} \mathbf{v} \Rightarrow \\ \nabla \cdot (\mathbf{c} : \nabla_s \mathbf{v}) + \frac{\partial \mathbf{f}}{\partial t} &= \rho \frac{\partial^2}{\partial t^2} \mathbf{v} \Rightarrow \\ \nabla_{i\alpha} c_{\alpha\beta} \nabla_{\beta j} v_j + \frac{\partial}{\partial t} f_i &= \rho \frac{\partial^2}{\partial t^2} v_i, \end{aligned} \quad (21)$$

623 the equation of motion in component form, written in terms of the particle velocity v_i , stiffness
 624 $c_{\alpha\beta}$, and the body force f_i . In this form, we have chosen to abbreviate the component notation

625 by taking advantage of the inherent symmetry present in even a very anisotropic material, such
 626 that the full fourth-order stiffness tensor c_{ijkl} may be written as $c_{\alpha\beta}$ where $\alpha, \beta \in \{1, 2, \dots, 6\}$.

627 **c. Assuming a harmonic propagating wave**

628 Suppose we have a harmonic wave, an acoustic wave propagating along $\mathbf{e}_\eta = a_1\mathbf{e}_1 + a_2\mathbf{e}_2 +$
 629 $a_3\mathbf{e}_3$, and assume the unit vectors \mathbf{e}_i form a right-handed orthogonal coordinate system. Then
 630 the terms in eqn. (21) will be proportional to $e^{i(\omega t - k(\mathbf{e}_\eta \cdot \mathbf{r}))}$.

631 This lets us greatly simplify the operators $\nabla_{i\alpha}$ and $\nabla_{\beta j}$, replacing them, respectively, with
 632 matrices

$$ik \begin{bmatrix} a_1 & 0 & 0 & 0 & a_3 & a_2 \\ 0 & a_2 & 0 & a_3 & 0 & a_1 \\ 0 & 0 & a_3 & a_2 & a_1 & 0 \end{bmatrix} \equiv i\mathfrak{k}_{i\alpha} k \equiv ik_{i\alpha} \quad (22)$$

633 and

$$ik \begin{bmatrix} a_1 & 0 & 0 \\ 0 & a_2 & 0 \\ 0 & 0 & a_3 \\ 0 & a_3 & a_2 \\ a_3 & 0 & a_1 \\ a_2 & a_1 & 0 \end{bmatrix} \equiv i\mathfrak{k}_{\beta j} k \equiv ik_{\beta j}. \quad (23)$$

634 If we set the applied forces, $f_i = 0 \forall i \in \{1, 2, 3\}$, then $\nabla_{i\alpha} c_{\alpha\beta} \nabla_{\beta j} v_j + \frac{\partial}{\partial t} f_i = \rho \frac{\partial}{\partial t} v_i$ becomes

$$-k^2 \mathfrak{k}_{i\alpha} c_{\alpha\beta} \mathfrak{k}_{\beta j} v_j = -\rho \omega^2 v_i. \quad (24)$$

635 By defining the *Christoffel matrix* $\Gamma_{ij} \equiv \mathfrak{k}_{i\alpha} c_{\alpha\beta} \mathfrak{k}_{\beta j}$,

$$k^2 \Gamma_{ij} v_j = \rho \omega^2 v_i. \quad (25)$$

636 From the *Christoffel equation* (25) we may obtain $(k^2 \Gamma_{ij} - \delta_{ij} \rho \omega^2) v_j = 0$, the *slowness equation*.

637 Little more can be done to solve this equation without knowing the details of the material's
638 anisotropy, but let us consider the simplest case here.

639 ***d. In an isotropic medium produces the expected relationship between the particle velocity and***
640 ***the strain***

641 Let us presume the wave is in an isotropic medium, noting that $c_{12} = \frac{1}{2}(c_{11} - c_{44})$ and the
642 substantial symmetry present in the media otherwise, leaving only two independent constants
643 to define it.

644 The Christoffel matrix becomes

$$[\Gamma_{ij}] = [\mathfrak{k}_{i\alpha}] [c_{\alpha\beta}] [\mathfrak{k}_{\beta j}] = \begin{bmatrix} c_{11} a_1^2 + c_{44}(1 - a_1^2) & (c_{12} + c_{44}) a_1 a_2 & (c_{12} + c_{44}) a_1 a_3 \\ (c_{12} + c_{44}) a_2 a_1 & c_{11} a_2^2 + c_{44}(1 - a_2^2) & (c_{12} + c_{44}) a_2 a_3 \\ (c_{12} + c_{44}) a_3 a_1 & (c_{12} + c_{44}) a_3 a_2 & c_{11} a_3^2 + c_{44}(1 - a_3^2) \end{bmatrix} \quad (26)$$

645 Suppose we assume that the wave is propagating along \mathbf{e}_3 . Since the material is isotropic,
 646 it does not matter which direction we choose. Then $\mathbf{e}_\eta = 0\mathbf{e}_1 + 0\mathbf{e}_2 + 1\mathbf{e}_3$ and $\mathbf{k} = k\mathbf{e}_\eta = k\mathbf{e}_3$:
 647 $k^2\Gamma_{ij}v_j = \rho\omega^2 v_i$ becomes

$$k^2 \begin{bmatrix} c_{44} & 0 & 0 \\ 0 & c_{44} & 0 \\ 0 & 0 & c_{11} \end{bmatrix} \begin{bmatrix} v_1 \\ v_2 \\ v_3 \end{bmatrix} = \rho\omega^2 \begin{bmatrix} v_1 \\ v_2 \\ v_3 \end{bmatrix} \quad (27)$$

648 and so $k^2 c_{44} v_1 = \rho\omega^2 v_1$, $k^2 c_{44} v_2 = \rho\omega^2 v_2$, and $k^2 c_{11} v_3 = \rho\omega^2 v_3$.

649 A shear wave is propagating along \mathbf{e}_3 with $\mathbf{v} = \mathbf{e}_1 v_1 e^{i(\omega t - kx_3)}$ where x_i is a coordinate along
 650 \mathbf{e}_i that must have $k^2 c_{44} = \rho\omega^2$. Likewise, another shear wave exists such that $\mathbf{v}' = \mathbf{e}_2 v_2 e^{i(\omega t - kx_3)}$
 651 with $k^2 c_{44} = \rho\omega^2$. Finally, $\mathbf{v}'' = \mathbf{e}_3 v_3 e^{i(\omega t - kx_3)}$ with $k^2 c_{11} = \rho\omega^2$ as the longitudinal wave. These
 652 bulk waves have different speeds depending on c_{44} and c_{11} .

653 Now it is useful to note the particle displacement \mathbf{u} can be found through integration of the
 654 particle velocity \mathbf{v} ,

$$\mathbf{u} = \int \mathbf{v} dt = \frac{v}{i\omega} e^{i(\omega t - kx_3)} \mathbf{e}_3, \quad (28)$$

655 and so the resulting strain along the \mathbf{e}_3 direction is

$$S_{33}\mathbf{e}_3 = \frac{\partial \mathbf{u}}{\partial z} \mathbf{e}_3 = -\frac{vk}{\omega} e^{i(\omega t - kx_3)} \mathbf{e}_3. \quad (29)$$

656 Since

$$\frac{vk}{\omega} = \frac{2\pi v}{2\pi f \lambda} = \frac{v}{f \lambda} = \frac{v}{c_0} \quad (30)$$

657 where c_0 is the speed of sound, we find that the magnitude of the longitudinal strain is a ratio
658 of the particle velocity to the speed of sound in the media for the longitudinal wave described
659 by \mathbf{v}'' ,

$$|S_{33}| = \frac{vk}{\omega} = \frac{v}{c_0}. \quad (31)$$

660 The shear wave solutions will produce similar results.

661 3. Schematic of Experimental Setup for Surface Acoustic Wave Particle Velocity Measurement

