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Publication Date

1994-11-01

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Maintenance Program Guidelines for Programmatic Equipment



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November 1994

Prepared for the U.S. Department of Energy under Contract No. DE-AC03-76SF00098.

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Maintenance Program Guidelines for Programmatic Equipment

Prepared by

**FACILITIES DEPARTMENT
&
OFFICE OF ASSESSMENT AND ASSURANCE**

LAWRENCE BERKELEY LABORATORY



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*NOTE: All forms are available in hard copy or electronically from the Facilities Department.
Contact the Work Request Center to obtain the forms.

1. Introduction

The Division Directors at Lawrence Berkeley Laboratory are responsible for implementing a maintenance program for research equipment (also referred to as programmatic equipment) assigned to them. The program must allow maintenance to be accomplished in a manner that promotes operational safety, environmental protection and compliance, and cost effectiveness; that preserves the intended functions of the facilities and equipment; and that supports the programmatic mission of the Laboratory.

Programmatic equipment—such as accelerators, lasers, radiation detection equipment, and glove boxes—is dedicated specifically to research. *Installed equipment*, by contrast, includes the mechanical and electrical systems installed as part of basic building construction, equipment essential to the normal functioning of the facility and its intended use. Examples of installed equipment are heating, ventilating, and air conditioning systems; elevators; and communications systems.

The *LBL Operating and Assurance Program Plan* (PUB-3111, Revision 4) requires that a maintenance program be prepared for programmatic equipment and defines the basic maintenance program elements. Such a program of regular, documented maintenance is vital to the safety and quality of research activities, for the following reasons:

- It reduces lost research time caused by equipment failure.
- It prevents hazardous conditions from developing that have the potential for damaging the environment or endangering the health and safety of employees.
- It lessens the likelihood of regulatory violations or reportable occurrences that could lead to fines or loss of funding.
- It provides for continuity of safety and assurance of proper maintenance between different users of a given system or piece of equipment.

Maintenance of programmatic equipment is the responsibility of the operating organizations, since those organizations are responsible for maintaining the value and functionality of Laboratory equipment under their care. The Facilities Department and the Office of Assessment and Assurance (OAA), however, provide direct support to researchers in developing, implementing, and documenting maintenance programs for their research equipment.

As a part of that support, this document offers guidance to Laboratory organizations for developing their maintenance programs. It clarifies the maintenance requirements of the Operating and Assurance Program (OAP) and presents an approach that, while not the only possibility, can be expected to produce an effective maintenance program for research equipment belonging to the Laboratory's organizations.

The maintenance program requirements are primarily implemented through and documented in Facility and Project Notebooks. This document should be used in conjunction with the instruction manuals for those Notebooks, which are attachments to LBL Procedure OAP-IP-001, *Preparation and Maintenance of LBL Notebooks*.

It should be stressed that the maintenance program addresses only equipment *maintenance*, not its operation. On the other hand, Activity Hazard Documents (AHDs), Radiological

MAINTENANCE PROGRAM GUIDELINES FOR PROGRAMMATIC EQUIPMENT

Work Authorizations (RWAs), and Radiological Work Permits (RWPs) address mitigation of risks associated with the *operation* of highly hazardous equipment. AHDs also contain information on maintenance activities that affect risk mitigation.

2. Elements of a Programmatic Equipment Maintenance Program

As described in the OAP, an efficient maintenance program for research equipment has five basic elements. Detailed guidance for each element follows.

2.1. Identification and Grading of the Programmatic Equipment

Programmatic equipment must be identified, inventoried, and graded against DOE's established risk categories. This process enables a graded approach to maintenance, in which resources for maintenance are allocated according to the level of risk associated with possible failures of a given system or piece of equipment. This risk determination also controls the rigor required for performing the maintenance.

To determine the relative risk associated with the organization's programmatic equipment, each system, subsystem, piece of equipment, or component must be evaluated against the four risk categories defined in Attachment I. (Examples of equipment in each risk category are provided in Attachment II.) In determining risk categories for equipment, two important points should be kept in mind:

1. Currently no systems or equipment at LBL fall into Category 1 (critical). If you believe you have discovered such a system, contact the Facilities Department immediately.
2. Category 4 (low) equipment consists typically of items such as office equipment and furniture, personal computers, or desktop centrifuges, whose failure would have negligible consequences.

Note

Once graded and identified, Category 4 equipment is not subject to the requirements of the last four elements of the maintenance program.

Consider the following grading concepts when determining risk category:

- *Grade systems by components:*

Break major systems down into their significant subsystems and components whenever possible, as different components may require different levels of maintenance. At a minimum, the system must be broken down to a level of detail sufficient to support resource allocation decisions.

Rather than using the highest level of maintenance for an entire system, it may be possible to use it for a single critical component. This almost always results in significant savings.

Note that safe operation of a given piece of equipment often depends on other safety systems, which must also be identified for proper maintenance.

- *Base the evaluation on the consequence of equipment failure:*

Keep in mind that risk grading is based on the consequence of equipment failure, not on whether equipment operation is hazardous.

- *Use worst-case, credible scenario:*

Consider the realistic probability of potential failures in this rating. Do not rate according to what could happen if equipment failure coincided, for example, with both a severe earthquake and the maximum local 100-year rainfall.

- *Don't overcommit:*

Equipment must be classified accurately. Avoid overestimating hazards "to be on the safe side." A higher level of maintenance costs research programs more time and money.

- *Keep in mind that equipment application defines category:*

Identical pieces of equipment could be graded in different categories because of differing applications and consequences of failure.

- *Remember, if it isn't risk Category 4, it's probably risk Category 3:*

After eliminating items that obviously fall into risk Category 4, it may be useful to begin by assuming that the remaining equipment being evaluated falls into Category 3, the most common category at LBL. Subsequently, equipment can be moved to Category 2 if significant justification exists, or it can be reduced to Category 4 if closer consideration reveals that the consequences of maintenance failure would be negligible.

After risk categories have been assigned to all programmatic equipment and systems, an inventory should be compiled of those items assigned to risk Categories 2 and 3. This inventory becomes the Master Equipment List (MEL). **Keep in mind that Category 4 equipment does not need to be included.**

The MEL becomes the foundation for the programmatic equipment maintenance program. At a minimum, the MEL includes:

- A description of the system or equipment.
- The LBL/DOE Property Identification Number, if one has been assigned.
- The location (building and room) of the system or equipment.
- The risk category assigned in the grading process.
- Identification of any related hazardous materials and/or safety systems that might impact maintenance activities.

An example of a completed Master Equipment List is contained in Attachment IV (Form 1). Electronic or hard-copy versions of this form are available from the Facilities Department's Work Request Center. Other formats are acceptable, but all information contained on the

sample form must be included. The assigned risk category should be the basis for the order in which the maintenance program development process is completed for the equipment inventoried.

The Master Equipment List must be included or referenced in Section 1.5 of the applicable Facility Notebook or Section 3.14 of the applicable Project Notebook.

2.2. Maintenance Requirements and Procedures

Details of the required maintenance for equipment and systems will be developed from the assessment described in Section 2.1 and from equipment characteristics recorded by completing a System/Equipment Profile form and a Maintenance Needs Evaluation form. Completed examples of these forms are contained in Attachment IV (Forms 2 and 3).

System/Equipment Profile

General information for each piece of equipment identified and included in the Master Equipment List should be recorded on a Facilities Department System/Equipment Profile form or a similar document.

It is important to clarify the boundary between programmatic equipment (maintained by the operating organization) and installed equipment (maintained by the Facilities Department) to ensure that responsibility for maintenance is well defined.

Special attention should be paid to hazardous equipment and to mitigation devices whose failure could result in hazardous conditions. An AHD may have been completed for a particular piece of equipment or experiment. Hazard mitigation components identified in the AHD must be included in the maintenance management plan.

Maintenance Needs Evaluation

Current general overall maintenance information should be collected and recorded on a Maintenance Needs Evaluation form or other suitable document, and details about special maintenance requirements should be provided.

The risk category of the equipment, the identified frequency of use, and other special requirements will determine what maintenance activities should be performed and what frequency will be required.

Equipment technical manuals, if supplied by the vendor, are an excellent tool to use in evaluating maintenance needs. The Facilities Department Maintenance and Operations (M&O) staff can be of assistance in recommending maintenance frequencies consistent with the risk category, frequency of use, and industrial standards. The schedule for equipment maintenance can be recorded on the Maintenance Program/Schedule form, an example of which is contained in Attachment IV (Form 4).

In some cases, a description, written to the level of detail necessary to direct the work and to ensure that maintenance is done safely and efficiently, may be sufficient. In other instances,

formal written maintenance procedures may be required if indicated by the relative risk category of the equipment/system or the complexity of the maintenance to be performed. Such written procedures may be found in manufacturers' manuals or may be developed for specific application to LBL practices.

Factors that should be considered in describing maintenance requirements and writing maintenance procedures include:

- Lockout/tagout requirements.
- Qualifications required for personnel performing the maintenance.
- Use of proper tools and equipment.
- Confined space entry.
- Identification of operations requiring authorization: entering controlled areas, removing power from ventilation fans, etc.
- Post-maintenance testing, if required, to confirm that the system/equipment is operating properly before being returned to service following maintenance.
- Configuration control elements; for example, where valves or switches must be balanced for safe use.
- Modification of adjustment procedures if, for example, parts replaced during maintenance behave differently from those they replace.
- Preservation of the terms of warranty or guarantees for equipment by ensuring that all maintenance and repair is within the terms of the warranty.
- Requirements for safety systems and equipment such as interlocks, radiation monitors, etc.
- Prevention of the introduction of suspect or counterfeit parts.

Equipment in risk Category 2 may require equipment-specific, detailed procedures that include such elements as identification of required tools and support equipment, personnel training and qualification requirements, specification of calibrated measurement and test equipment, and documented post-maintenance testing. The Facilities Department M&O Engineer should be consulted for assistance in evaluating the need for and development of such procedures.

Completed forms and any written procedures covering maintenance of programmatic equipment should be included or referenced in Section 3.4.2 of the applicable Facility Notebook or Section 3.14 of the applicable Project Notebook.

2.3. Training and Qualification

Maintenance must be performed by personnel with knowledge, skills, training, and certifications commensurate with the consequences of the equipment to be maintained; the maintenance must also be performed in accordance with normal industrial standards. Use the Maintenance Needs Evaluation form (Attachment IV, Form 3) to record whether

maintenance actions will be performed through a service contract, Facilities Department M&O personnel, or by in-house personnel.

The risk category of the equipment and special training requirements identified on the Maintenance Needs Evaluation form will determine the level of training, certification, and qualification required for the personnel maintaining the equipment. For risk Category 2 equipment, maintenance and repair skills and training must be documented and provided or referenced in the appropriate Project or Facility Notebook. At lower risk categories, basic technician skills are acceptable.

Any special training required, as well as a list of personnel trained and qualified to perform maintenance activities, must be included or referenced in Sections 2.3, 2.4, and 2.5 of the applicable Facility Notebook or Sections 2.2 and 2.4 of the applicable Project Notebook.

2.4. Scheduling

Preventive maintenance and repair should be scheduled and coordinated to ensure that maintenance activities are performed efficiently, in the proper sequence, and within prescribed time limits. Resources should be allocated in a manner to ensure that risk Category 2 systems and equipment receive priority scheduling.

Routine maintenance should be carefully coordinated with operating schedules to minimize interruptions to research or support activities. Such scheduling is particularly important when organizations other than the operating organization are performing the maintenance activity.

It is also important that scheduling of routine maintenance take into account the availability of the necessary tools, equipment, and parts to complete the maintenance activity. An adequate supply of tools, equipment, and spare parts for high-risk (Category 2) equipment and systems should always be available for emergency maintenance.

Arrangements can be made through the Facilities Department Work Request Center for equipment maintenance to be included in LBL's Predictive and Preventive Maintenance System, which automatically schedules maintenance based on predetermined frequencies. Requests for the Facilities Department to perform nonroutine maintenance should be routed through the Work Request Center.

Special maintenance jobs—such as pressure regulator calibration, arranged through the Regulator Shop—should also be routed through the Work Request Center.

A description of how maintenance activities are scheduled should be included in Section 3.4.3 of the applicable Facility Notebook or in Section 1.5 of the applicable Project Notebook.

2.5. Equipment Repair History

A system for storing historical maintenance data, both scheduled preventive maintenance and repairs (corrective), must be established and maintained. The objects of this system are to enable technicians and managers to readily retrieve maintenance information for analysis

of equipment performance and to provide continuity among different users of the system or equipment.

A review of the equipment/system repair history may reveal patterns of problems, which can lead to earlier solutions. At a minimum, the documentation should be reviewed just before performing maintenance to help ensure that the steps taken will solve the problem being addressed.

Regular analysis of equipment repair records may also lead to changes in the scheduling of predictive maintenance; i.e., "as-needed" planned maintenance performed prior to projected equipment failure based on repair history. Safety, risk, and reliability are the determining factors in applying predictive maintenance to high-risk-category equipment.

The repair history system can be as simple as an equipment or maintenance logbook. At a minimum, the following information must be recorded:

- The date and description of the problem.
- A detailed description of the repairs or maintenance performed.
- The name of the technician, organization, or contractor performing the repairs.
- A list of the parts and materials used.
- Confirmation of post-maintenance testing, if it was required.

Alternatively, a form such as the Equipment Maintenance Record, an example of which is contained in Attachment IV (Form 5), or an electronic maintenance database can be used. Repair history information should be included (or referenced) in Section 4.4 of the applicable Facility Notebook or Section 4.3 of the applicable Project Notebook.

If maintenance is arranged through the Facilities Department M&O Section, maintenance will be scheduled through the Laboratory Predictive and Preventive Maintenance System and the results recorded in the Repair History System.

3. Resources and References

Facilities Department M&O Section

Facilities Department Work Request Center

Office of Assessment and Assurance

DOE Order 4330.4B, Maintenance Management Program

Contract DE-ACO3-765F00098 between the University of California and the Department of Energy, Appendix E

LBL Operating and Assurance Program Plan (PUB-3111)

Preparation and Maintenance of LBL Notebooks (LBL Procedure OAP-IP-001)

Attachment I

Graded Approach to Maintenance Determination Risk-Level Definitions

Risk Area		RISK CATEGORY			
		1 (critical)	2 (high)	3 (medium)	4 (low)
A	Public Safety	Potential death or serious injury to a member of the public	Major injury, irritation, or annoyance	No public impact	No public impact
B	Employee Safety		Potential death or serious (disabling) injury or illness of Lab worker	Minor illness or injury	No injury or illness
C	Environmental Consequences	Severe damage to the environment beyond boundaries of Lab	Localized contamination, requiring cleanup within Lab boundaries	Contamination limited to immediate facility area requiring minor cleanup	Contamination release within allowable limits; no cleanup
D	Safeguards & Security		May allow loss or theft of Category 1 quantities of SNM or national security information	May allow loss or theft of Category 2 or 3 quantities of SNM or classified information	No loss of SNM or secure data
E	Mission/Economic Impact		May result in total loss of major process capability; or severe mission or economic impact	Damage to a facility or process with serious mission or economic impact	No damage, or minor damage resulting in inconvenience

NOTE: The risk category assigned to a system or piece of equipment should be that of the highest applicable level (1 through 4) identified through the risk prioritization process for that system or piece of equipment.

Attachment II

Examples of Programmatic Equipment Risk Categorization

Evaluate based on the consequence of failure due to lack of maintenance, not hazardousness of use or consequences of misuse. These are illustrative examples, not a comprehensive list.

Risk Category	Risk Area	System/Equipment Description	Consequence of Equipment Failure
Critical (1)	NOTE: LBL should have no Category 1 risk-level equipment.		
	A	Pu ²³⁹ Facility	This equipment is not used at LBL.
High (2)	B	Offsite research, demonstrations; e.g., geothermal involving explosives	Public injury, irritation, or annoyance.
	B	Toxic gas detection system	Failure of equipment to detect presence of toxic gas could result in serious illness or death.
	B	Class IV laser interlock system	Failure of interlock system could result in exposure to a light beam of an intensity sufficient to cause permanent damage to vision.
	C	High-pressure gas regulating system (e.g., N ₂)	Equipment failure leading to excessive pressure buildup could result in serious injury.
	E	Positive displacement pump	Failure of pump used for concentrated acid, toxic chemicals or radioactive solutions could result in a hazardous spill requiring cleanup within Laboratory boundaries.
	E	Ultralow freezer (containing multiple years' samples)	Thawing of samples could have severe, irreversible research impact; i.e., serious program mission impact.
	E	Laser measuring device	Could be extremely expensive and time consuming to set up.

**Examples of Programmatic Equipment Risk Categorization
(Continued)**

Risk Category	Risk Area	System/Equipment Description	Consequence of Equipment Failure
Medium (3)	B	Compressed gas regulators	Failure to calibrate compressed gas regulators properly can result in serious injury.
	C	Ultracentrifuge	Possible injury may result from inadequate maintenance.
	E	Laboratory vacuum pump for glove boxes	Potential contamination, limited to the facility, if isolation valves don't function and negative pressure fails.
	E	Ultralow freezer (containing recent samples, chemicals)	Thawing due to improper freezer maintenance could have serious impact on research projects.
	E	Data storage, acquisition, and computer control systems	Potential for loss of valuable data or serious impact on Laboratory processes or the program's mission.
	E	Electron microscope	Equipment failure could cause loss of use or damage to expensive, delicate equipment.
Low (4)	NOTE: It is not necessary to inventory or write maintenance plans for Category 4 equipment. However, maintenance may still be required and should be documented in appropriate logbooks or notebooks.		
	All	Office equipment, furniture, and personal computers	Specifically excluded from inventory requirement by DOE.
	All	pH meter for general lab use	Equipment failure consequence negligible but routine calibration essential to accuracy.
	All	Mettler balance	Equipment failure consequence negligible but routine calibration maintenance essential to accuracy.
	All	Desktop centrifuge	Minimal hazards likely.

Attachment III

Implementation of Graded Approach for Maintenance Program Elements

This document is intended to show the range of actions to be taken for each maintenance element at different risk categories. It is not intended to provide specific instructions. Tailor details to your particular equipment or system.

Maintenance Program Elements	Risk Category		
	High (2)	Medium (3)	Low (4)
IDENTIFY/GRADE			
Master Equipment List	High-risk equipment listed, required data obtained and on line	Production equipment listed, critical data available	Balance of plant and infrastructure equipment listed, data on file
MAINT PROCEDURES/ REQUIREMENTS			
Maintenance Procedures	Detailed specific procedures - written in coordination with AHDs, if an AHD is required.	Some general procedures needed	Industrial practice, skill of craft
Post-Maintenance Testing	Requirements specified in maintenance procedures, performance documented	Limited to safety systems	Normal industrial practice
Control and Calibration of Measuring and Test Equipment	High calibration standards and frequency	Practice documented	Qualitative use only
Modification Work/ Configuration Control	Modifications controlled, impacts to maintenance documented, coordinated with AHD and included in Notebook	Limited configuration control for safety systems only	Unnecessary; no safety systems at this hazard level
TRAINING			
Training and Certification	Rigorously document maintenance and repair skills; document or verify training; develop training and qualification programs	Document maintenance and repair skills; document or verify training, on-the-job-training	Utilize basic technician skills

Implementation of Graded Approach for Maintenance Program Elements (Continued)

Maintenance Program Elements	Risk Category		
	High (2)	Medium (3)	Low (4)
SCHEDULE			
Priority System for M&O/Contract Maint	Priority system required	Optional	Unnecessary
Scheduling Systems	Formally scheduled, monitored by managers	Optional	Unnecessary
Job Planning & Estimating for M&O / Contract Maint	Detailed planning from beginning through post-maintenance testing	Minimal procedures for processes with safety implications	Unnecessary
Repair Priority / Spare Parts	Scheduled high priority, parts in stock, long-lead items in stock	Not required	Unnecessary
Requisitioning/ Procurement	Review the need for on-hand spare parts for safety components	Off-shelf	Off-shelf
Backlog Work Control	Deferred work formally justified	Deferred work reviewed and prioritized	Not required
REPAIR HISTORY			
Repair History & Vendor Information	Required	Required	Not required
Work Request System for M&O/Contract Maint	M&O work to be handled through the M&O job order system Contracted maintenance to be handled through the LBL procurement process Work done by program to have an appropriately detailed work package	M&O work to be handled through the M&O job order system Contracted maintenance to be handled through the LBL procurement process	M&O work to be handled through the M&O job order system

**Implementation of Graded Approach for Maintenance Program Elements
(Continued)**

Maintenance Program Elements	Risk Category		
	High (2)	Medium (3)	Low (4)
REPAIR HISTORY (Continued)			
Predictive Maintenance	Data gathered on equipment operation, trended and analyzed	Selective use for production or high-cost equipment	Not required
Analysis of Root Cause of Problems	Determination of cause and follow-up analysis required	Selectively utilized	Not required
MAINTENANCE QUALITY ASSURANCE			
Performance Measurement and Improvement	Performance indicators focus on safe maintenance operations	Performance indicators focus on safe, cost-effective maintenance	Performance indicators focus on safe, cost-effective maintenance
Management Involvement	Line managers knowledgeable, qualified, and involved	Line managers knowledgeable and involved	Line managers involved
Periodic Review and Analysis	Periodic self-assessment of maintenance support, EH&S to provide oversight	Review of operation by line management	Not required



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Master Equipment List (MEL)

Division: MSD Principal Investigator: Jack Armstrong Date: _____

Item No.	System/Equip. Description	Property ID No.	Bldg.	Room	Hazardous Material(s)	Risk Level	Related Safety Systems
1	MOCVD Reactor	6146770	2	256	yes	2	Sealed radioactive sources, LN, LHe,
2	Exhaust gas conditioner (CDO)	6219982	2	238	yes	2	gas detectors, sensors, mist chamber
3	Surgical laser system	6253801	70A	4431	yes	2	smoke detectors, alarms, sensors
4	Articulating arm	6253795	70A	4431	yes	2	smoke detectors, alarms, sensors
5	Parr reactor vessel	n/a	70	274	yes	2	sensors, press. relief valves, gauges
6	Laser #1, Nd-YAG	6135039	3	118	yes	2	sensors, press. relief valves, gauges
7	Laser #2, dye	6149234	3	118	yes	2	sensors, press. relief valves, gauges
8	Laser #3, dye	6039764	3	118	yes	2	sensors, press. relief valves, gauges

ATTACHMENT IV (FORM I) - SAMPLE MASTER EQUIPMENT LIST

ATTACHMENTS

ATTACHMENT IV (FORM 2) - SAMPLE SYSTEM/EQUIPMENT PROFILE

	LAWRENCE BERKELEY LABORATORY
	System/Equipment Profile

General System/Equipment Information

Description MOCVD Reactor

Manufacturer Emcore Model GS 3000

Property ID No. 6146770 Serial No. N/A Acquisition Date 1989

Pr. Investigator Jack Armstrong Div: MSD Bldg 2 Room 256

Connections / Interface of Programmatic Equipment to LBL Facility Utilities

Water Gas/ventilation Sanitary sewer Other _____
 LCW Vacuum Acid waste None

Hazards and Hazard Prevention

Risk Category 2

Safety documentation for equipment/system: AHD RWA RWP SAR SAD

Lockout/Tagout considerations: Breakers 12A33 and 12B23C12 must be locked out.

Toxic, flammable or radioactive substances used with equipment:
yes

Hazard prevention/environmental mitigation devices fitted:

<u>Component</u>	<u>Quantity</u>	<u>Component</u>	<u>Quantity</u>
Rupture disks	<u>0</u>	Press sensors	<u>3</u>
Pressure relief valves	<u>2</u>	Temp sensors	<u>3</u>
Pressure regulator valves	<u>2</u>	Flow sensors	<u>3</u>
Pressure gauges	<u>2</u>	Relays	<u>2</u>
Indicator lights	<u>3</u>	Audible alarms	<u>1</u>
Panic/crash off switch	<u>2</u>	Other	_____

Safety systems related to safe operation:

Support Equipment interlocks (yes/no)	<u>yes</u>	Gas Monitors/Detectors	_____
Electrical interlocks (yes/no)	<u>yes</u>	MDA & Rad 80	_____
Radiation interlocks (yes/no)	<u>no</u>	_____	_____
Audible alarms (yes/no)	<u>yes</u>	_____	_____

Additional Information

Exhaust gases piped to CDO for safe disposal. MDA gas detector monitors gas concentration in room.

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ATTACHMENT IV (FORM 3) - SAMPLE MAINTENANCE NEEDS EVALUATION



LAWRENCE BERKELEY LABORATORY

Maintenance Needs Evaluation**General System/Equipment Information**Description MOCVD ReactorManufacturer Emcore Model GS 3000Property ID No. 6146770 Serial No. N/A Acquisition Date 1989Pr. Investigator Jack Armstrong Bldg 2 Room 256 Ext. 2256 Div: MSD**General Overall Maintenance**Frequency of use (will affect maint frequency): heavy (daily) frequent (weekly) occasionalMaintenance performed by: Service Contract with: _____ In-house personnel trained for calibration/maintenance M&O

Training verified: _____

Maintenance procedures:

 mfr manuals in-house developed _____ other: _____Location of Procedures/Manuals: In cabinet next to equipment.Location of Repair History Records: Maintenance logbook in cabinet beside equipment**Specialized Maintenance Requirements (especially for Hazard Prevention Devices)**

General failure causes of components

not available

Special maintenance procedures required/other regulatory requirements affecting maintenance

See Appendix A in the manufacturer's manual.

Special tools and testing equipment required

Special tools and equipment are listed in Appendix B of the manufacturer's operating manual.

Special training or certification required

Training by manufacturer's representative is presently required. After proper training by the manufacturer's representative, LBL lab technicians will become the instructors.

ATTACHMENT IV (FORM 4) - SAMPLE MAINTENANCE PROGRAM SCHEDULE



LAWRENCE BERKELEY LABORATORY

Maintenance Program/Schedule

General System/Equipment Information

Description MOCVD Reactor
 Manufacturer Emcore Model GS 3000
 Property ID No. 6146770 Serial No. N/A Acquisition Date 1989
 Pr. Investigator Jack Armstrong Div: MSD Bldg 2 Room 256

Maintenance Program/Schedule

<u>Device/Component</u>	<u>Planned Maint. or Calibration</u>	<u>Maint Freq (wks)</u>	<u>To be done by</u>	<u>Post Mnt Tst</u>
Hazard Prevention Devices				
Pressure Regulator Valve	calibrate	52	Reg. Shop	yes.
Pressure Gauges	calibrate	52	Reg. Shop	yes.
Indicator Lights	verify operation	13	Reg. Shop	yes.
Panic Switch	verify operation	13	Reg. Shop	yes.
Sensors	verify operation	13	Reg. Shop	yes.
Audible Alarms	verify operation	13	Reg. Shop	yes.
Major Components				
Motor	inspect	13	Fac.	no.
Drive Belts	inspect	13	Fac.	no.
Bearings	inspect	13	Fac.	no.

Additional Information

Exhaust gases piped to CDO for safe disposal. CDO to have maintenance with MOCVD.



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Equipment Maintenance RecordEquip. Description: MOCVD ReactorProp ID#: 6146770Serial # N/APr. Investigator: Jack Armstrong

Complaint Date	Nature of Complaint	Repairs/Calibration Done	Parts Replaced	Done By Name Emp. #	Hrs	W.O./P.O. No.	Post Maint Testing	
							Date	Done by
11/10/92	Routine	Changed three H2 cylinders.	cylinders	Jones 299011	2	45823A6	11/16/92	Keller 123789
11/03/92	Power supply on Control Tech 2850 Failed	Repaired by Instr. Repair Shop		Smith 331155	5	49125A6	12/5/92	Stone 234890
12/03/92	Routine	Changed three H2 cylinders	cylinders	Jones 299011	2	89765A4	12/12/92	Keller 123789
12/14/92	Alarm relays on MDA 7100 will not invert. R=6.2 meg ohm when open, R=2.2 meg ohm when closed	Problem traced to short in electrical power cord. Replaced power cord.	Power cord	Bart. S 521022	6	12345A6	12/19/92	Keller 123789
1/7/93	Routine	Changed three H2 cylinders.	cylinders	Jones 299011	2	18762A5	1/14/93	Stone 234890
2/16/93	Routine	Changed three H2 cylinders.	cylinders	Jones 299011	2	91875A3	2/22/93	Keller 123789
3/3/93	Routine	Changed three H2 cylinders. Replaced ChemCass Tape, and H2 sensors. Recalibrated optics. Checked vacuum pump oil level.	cylinders, ChemCass Tape.	Jones 299011	8	68742A4	3/5/93	Keller 123789

Comments

ATTACHMENT IV (FORM 5) - SAMPLE EQUIPMENT MAINTENANCE RECORD

ATTACHMENTS

LAWRENCE BERKELEY LABORATORY
UNIVERSITY OF CALIFORNIA
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