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Method of Operation of the Permeameter

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Radiation
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Job No. 77-1
Jan. 21, 1949
2 pages & 4 figures

METHOD OF OPERATION OF THE PERMEAMETER

R. E. Richardson

Copy 2

PRELIMINARY:

Turn on the blower. Switch is situated on the blower motor under the permeameter table. Make certain that the lead from switch A (marked Selector Lead) is connected to terminal on top of Low-field Rheostat which is located on end of table. Move contact of the low-field Rheostat to the bottom, which is the position for minimum current. Open both switches and connect ammeter leads to $\frac{1}{2}$ ampere shunt. NEVER CHANGE AMMETER CONNECTIONS UNLESS BOTH SWITCH A AND SWITCH B ARE OPEN.

INSERTION OF SAMPLE:

The permeameter will handle samples up to 7/8" by 1 7/8" in cross-section. Minimum length of sample which may be measured is fifteen inches. Most convenient length is approximately thirty inches. To insert sample, release Knu-Vise clamps and roll moveable yoke outward until it hits stops. Slide sample into gap. The B-measuring coils are exposed, so care must be used in order that they will not be damaged. The coils are visible as a rectangular ^{opening} in the bakelite collar midway between the pole pieces, in the gap. Sample should be centered vertically for best results. This positioning is not critical. Adjusting screws are provided at the ends of the pole pieces. Sample should be clamped firmly in place by setting the Knu-Vise clamps. Adjusting screws are provided on the clamps. They should be adjusted so that the sample is held firmly in position, but is not subjected to excessive stress.

MAKING H MEASUREMENTS:

Connect fluxmeter leads to coil H-1. It is not necessary to observe any polarity convention for H coils. Close switch B in the up position. Close switch A and adjust to proper value of current by using the low-field rheostat. The high-field rheostat may be used for fine adjustment. When proper current is obtained reverse switch A several times, allowing at least ten seconds after each reversal for field to reach equilibrium. When current stays steady for several reversals, fluxmeter should be read at each reversal and the best value of deflection recorded. Repeat this process for each desired current. When the range of one shunt has been completed the corresponding B measurements should be made before changing shunts. When it is desired to make measurements at a lower field than any which has been previously reached, it is necessary to demagnetize the sample by successive reversals of gradually decreasing currents. This is necessary when the B measurements are made over a current range already covered in H measurement or vice-versa, or when the previous history of the sample is not known.

MAKING B MEASUREMENTS:

Connect fluxmeter leads to a B coil and its corresponding bucking coil. Polarity must be observed. The two coils are placed in series opposing. This is accomplished by connecting the coils so that the lead which joins one coil to the other is connected to the left hand terminal of the B coil and the right hand terminal of the bucking coil, as shown in figure 4. Readings are made in the same manner as for H measurements.

CHOICE OF COILS:

Coil H-1 should be used for half ampere and five ampere ranges. Coil H-3 should be used for fifty ampere range. If higher currents are to be used, coil H-2 may be used.

Coil B-6 has been found satisfactory for all measurements on samples of dimensions approximating $\frac{1}{2}$ " x 1". For different size samples different B coils may be used.

MAKING HIGH CURRENT MEASUREMENTS:

The Selector Lead is moved to the shunt on the welding generator terminal for currents exceeding ten amperes. Generator is turned on and off with buttons provided on the end of its case. Current is adjusted by use of a screw-operated field rheostat controlled by a brass handle at the top of the end of the case. The current-selector handle should be in the extreme right-hand position. This is located immediately below the current control handle. Measurements are made in the same manner as the low-current measurements for fields up to forty amperes. For currents higher than this, generator should be turned off before switch A is reversed. This is necessary to prevent excessive arcing.

REMANENCE TESTS:

During B measurements the fluxmeter does not return to zero-flux position when switch A is opened. This is a measure of the remanence of the sample. In measuring remanence, the readings when the switch is opened in first one direction and then the other determine the deflection to be used in the computations.

INTERPRETATION OF DATA:

In H measurements, the measured flux-linkage change represents twice the value of H to be plotted (since current is reversed). In B measurements the bucking coil links flux equal to the air-flux in the B-measuring coils. The measured flux change therefore corresponds to twice the flux of intrinsic magnetization in the sample. The area to be used in the calculation of B is the area of cross-section of the sample multiplied by the number of turns of the B coil. When B is measured in gauss and H is measured in oersteds, the value of μ is determined by

$$(\mu - 1) = \frac{E - H}{H} = \frac{4\pi I}{H}$$

Where B is intrinsic magnetization and H is magnetizing force.

Coil	Area	Coil	Turns
H-1	7275 cm ²	B-1	200
H-2	1477	B-2	100
H-3	2837	B-3	50
		B-4	24
		B-5	15
		B-6	10
		B-7	6

R. E. Richardson
January 21, 1949

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Richardson

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DATE
23 July 1948

APPROVED
BY

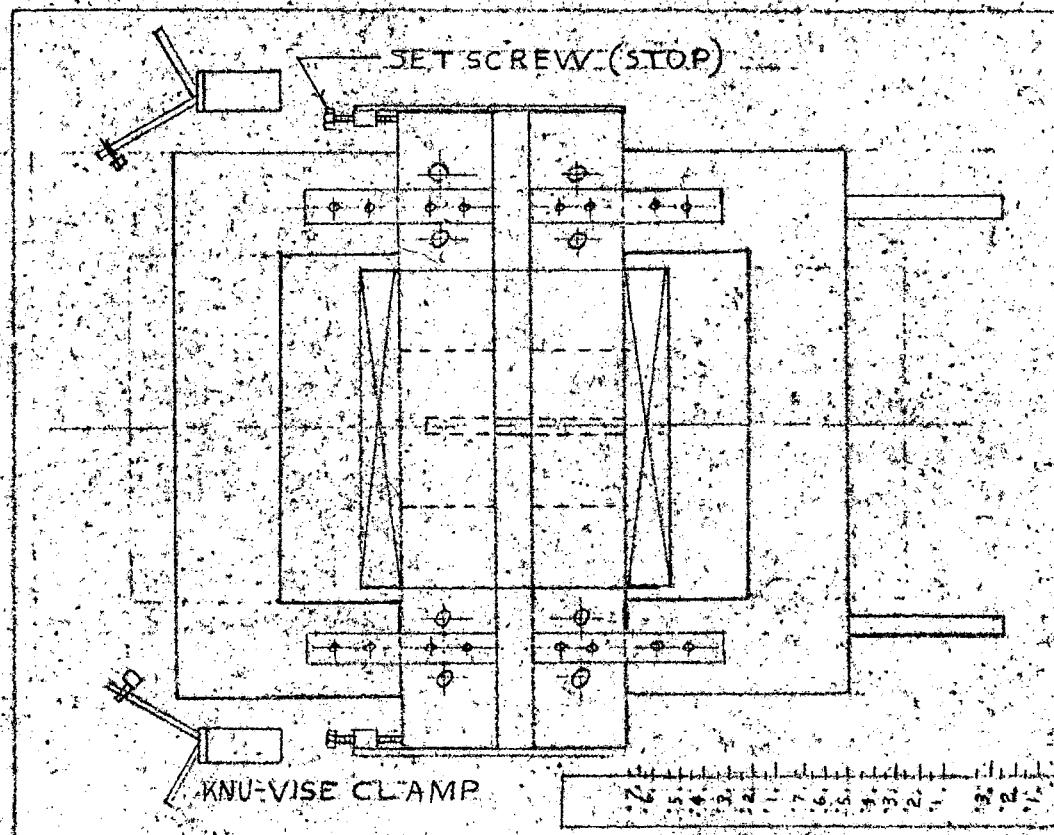
SCALE
 $\frac{1}{6} = 1'$

ROUGH FINISH FINE FINISH
GOOD FINISH GRIND FINISH

MACHINED DIMENSIONS $\pm .010$
UNLESS OTHERWISE SPECIFIED

PERMEAMETER

ASSEMBLY DRAWING



PICTURE 1

4C8791

MATERIAL

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MACHINED DIMENSIONS $\pm .010$ UNLESS OTHERWISE SPECIFIED																													
						APPROVED BY	SCALE																						
						PERMEAMETER																							
						CURRENT CONTROL																							
<pre> graph TD SA[SWITCH A] --> LFRHED[LOW FIELD RHEDSTAT] SA --> S2A[2 AMP SHUNT] SB[SWITCH B] --> T[TO BATTERY] SB --> HFRHED[HIGH FIELD RHEDSTAT] LFRHED --> T S2A --> T HFRHED --> T </pre>						<p>BOTH SWITCHES SHOULD BE OPEN WHEN CHANGING METER LEADS, FOR PROTECTION OF THE METER.</p> <p>FOR HIGH FIELDS, REMOVE WELDING CABLE FROM TOP OF LOW FIELD RHEDSTAT. CONNECT THIS CABLE TO END OF 50 AMP SHUNT ON GENERATOR TERMINAL.</p>																							
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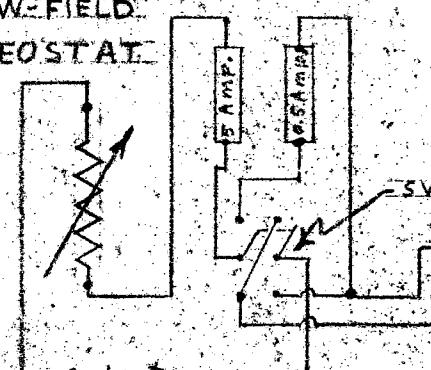
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R.P. Richardson

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SCALE

LOW-FIELD
RHEOSTATSelector
Lead

Bring Lead here
from Low-Field
Rheostat when
high currents
are desired

WELDING
GENERATOR

SWITCH B

6 Volts.

HIGH-FIELD RHEOSTAT
(CARBON PILE)

ENERGIZING COILS:

[4 COILS] @ 20 TURNS
DWG NO. 4C8811

C. enameled

PERMEAMETER
ENERGIZING CIRCUIT

MATERIAL

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						APPROVED BY	SCALE															
						PERMEAMETER																
						MEASURING CIRCUITS																
						GAP																
<p>To meter</p>						Twisted Leads																
						<p>BUCKING</p>																
<p>Each bucking coil links flux equal to the air flux of corresponding B-measuring coil.</p>																						
<p>To meter</p>						7 . 6 TURNS																
<p>B-MEASURING</p>						<p>All B-measuring coils have the same polarity on terminal strips. It is opposite to the polarity of the bucking coils. Coils 7 are shown connected properly for measuring.</p>																
<p>To meter</p>						3 . 2837 Cm ²																
<p>H-MEASURING</p>						2 . 1477																
						1 . 7275																
						CHANGE LETTER	DRAWN BY	CHECK BY	DATE	CHANGE												
MATERIAL																						

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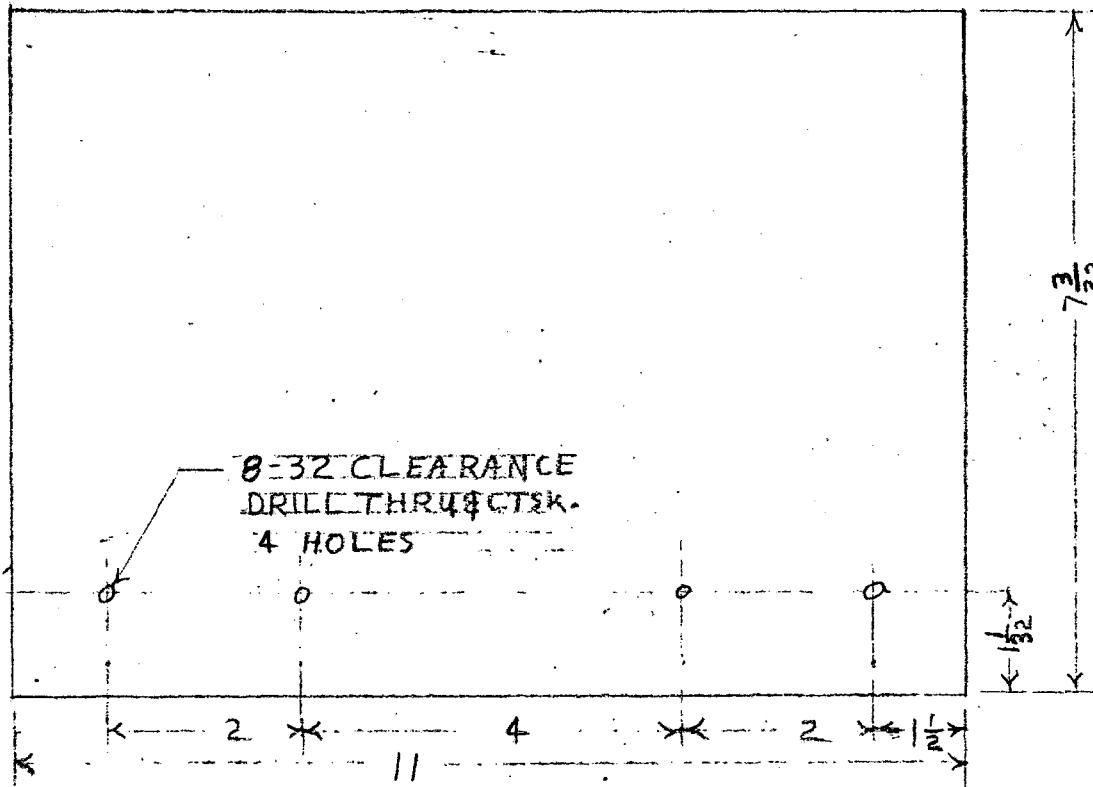
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Richardson

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DATE
23 JULY 1948APPROVED
BYSCALE $\frac{1}{2}'' = 1''$

PERMEAMETER

MAGNETIZING COIL SUPPORT

MATERIAL $\frac{1}{4}$ " CANVAS BAKELITE

CHANGE LETTER DRAWN BY CHECK BY DATE CHANGE

25 June 52

for H. KELLER

MISSING:

4C 8811 - already

in your possession

MISSING from Print Room

4C 8791 ASSEMBLY

4C 8881 TEST Coil SUPPORT

W E Humphrey

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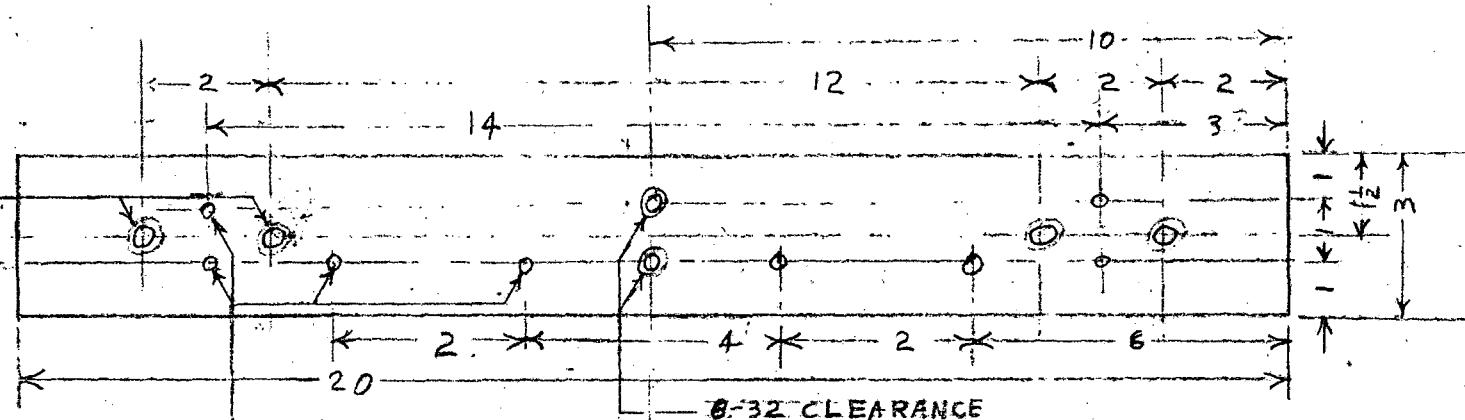
SCALE N.T.S

PERMEAMETER

POLE SPACER - A

ROUGH	ϕ	FINISH	FINE	ff	FINISH
GOOD	f	FINISH	GRIND	G	FINISH
MACHINED DIMENSIONS $\pm .010$ UNLESS OTHERWISE SPECIFIED					

$\frac{17}{64}$ DRILL & CTSK.
4 HOLES

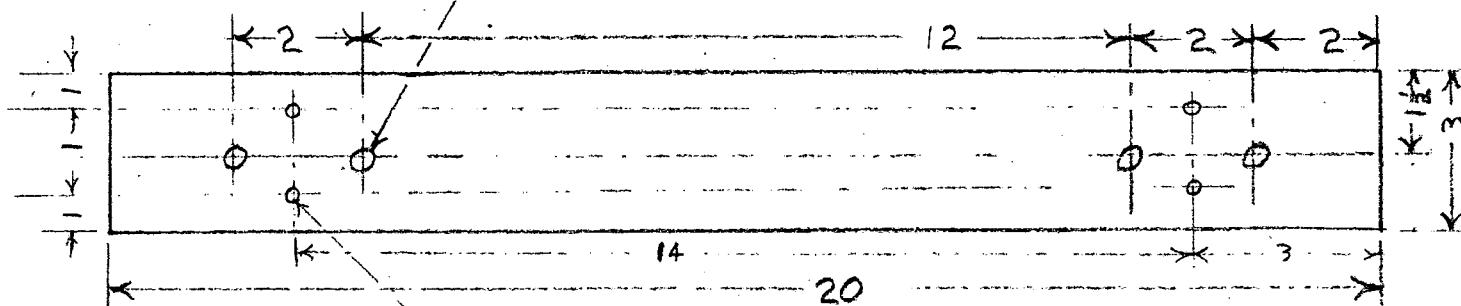


B-32 DRILL THRU
STAMPED
8 HOLES

MATERIAL - $\frac{1}{4}$ " BRASS.

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						PERMEAMETER													
						POLE SPACER-B													

$\frac{17}{64}$ DRILL & CTSK.
4 HOLES.

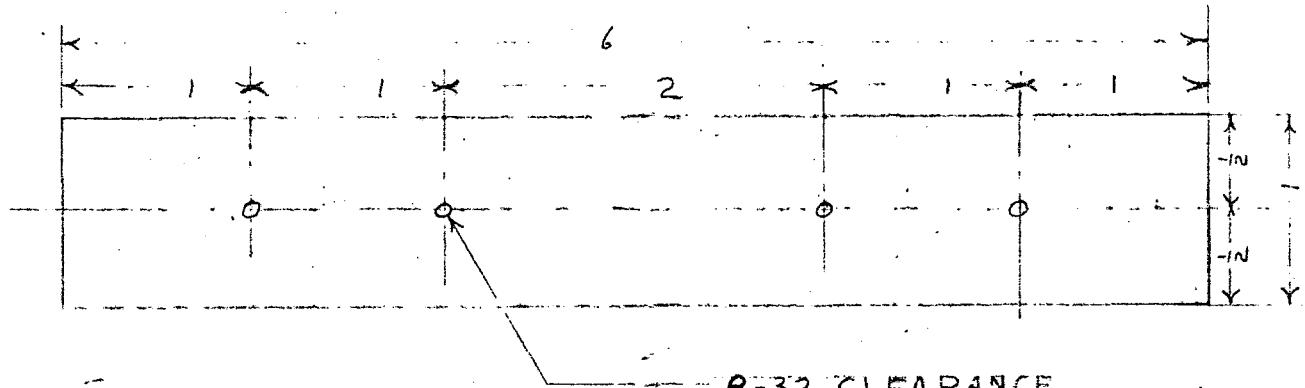


8-32 DRILL THRU & TAP
4 HOLES

MATERIAL $\frac{1}{4}$ " BRASS

CHANGE LETTER DRAWN BY CHECK BY DATE CHANGE

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						ROUGH ϕ FINISH FINE \mathcal{F} FINISH	DRAWN BY Richardson	CHECK BY	DATE 26 JULY 1948
						GOOD f FINISH GRIND G FINISH	APPROVED BY	SCALE 1" = 1"	
						MACHINED DIMENSIONS $\pm .010$ UNLESS OTHERWISE SPECIFIED	PERMEAMETER		
						POLE TIE STRAP			

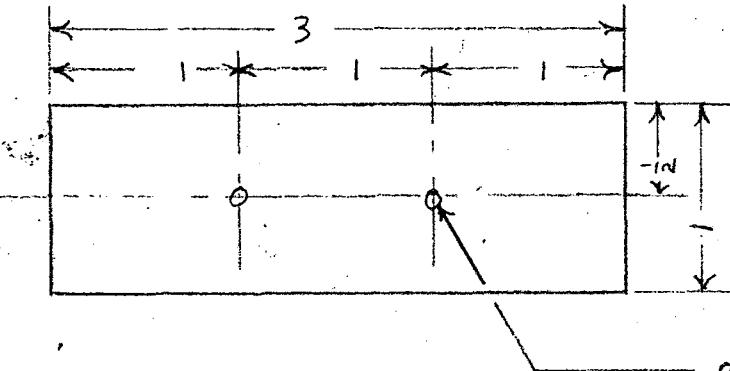


0-32 CLEARANCE
4 HOLES DRILL THRU,

MATERIAL $\frac{1}{4}$ " BRASS

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						ROUGH ϕ FINISH FINE ff FINISH	DRAWN BY <i>Richardson</i>	CHECK BY	DATE 26 JULY 1948
						GOOD f FINISH GRIND G FINISH	APPROVED BY	SCALE 1" = 1"	
MACHINED DIMENSIONS $\pm .010$ UNLESS OTHERWISE SPECIFIED						PERMEAMETER			
						POLE TIE STRAP SPACER			

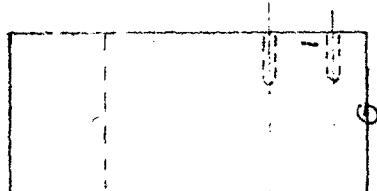


8-32 CLEARANCE
2HOLES DRILL THRU.

MATERIAL	$-\frac{1}{4}$ BRASS	CHANGE LETTER	DRAWN BY	CHECK BY	DATE	CHANGE
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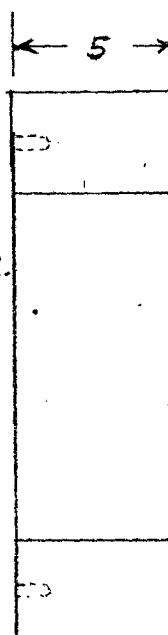
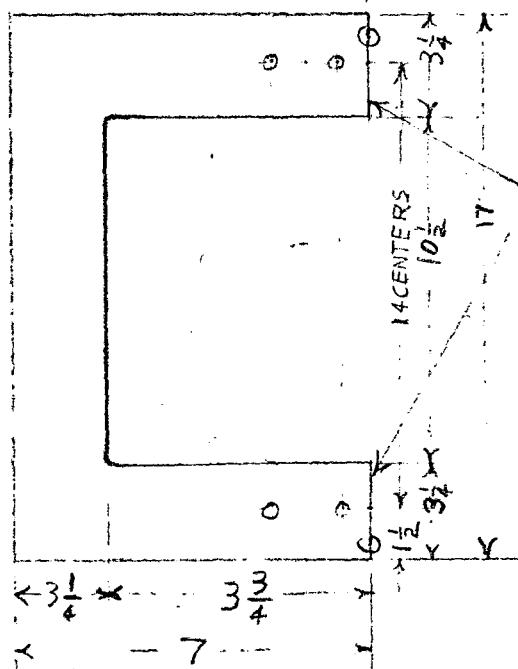
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						APPROVED BY	SCALE $\frac{1}{2}'' = 1'$		
					PERMEAMETER POLE PIECE				
					$\frac{1}{4}$ -20 DRILL AND TAP 4 HOLES $\frac{3}{4}$ DEEP.				
					$8-32$ DRILL & TAP 4 HOLES $\frac{3}{4}$ DEEP.				
MATERIAL MILD STEEL					CHANGE LETTER	DRAWN BY	CHECK BY	DATE	CHANGE

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GOOD	f	FINISH	GRIND	G	FINISH																					
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8-32 DRILL & TAP
4 HOLES $\frac{3}{8}$ DEEP

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MATERIAL

MILD STEEL

CHANGE LETTER DRAWN BY CHECK BY DATE CHANGE

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<p style="text-align: center;">PERMEAMETER</p> <p style="text-align: center;">YOKE</p>																			
<p>8-32 DRILL & TAP 4 HOLES $\frac{1}{4}$ DEEP</p> <p>5</p> <p>GRIND FACES COPLANAR.</p>																			
<p>MATERIAL MILD STEEL</p> <p>CHANGE LETTER DRAWN BY CHECK BY DATE CHANGE</p>																			