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Feminora: Redesign of the Vaginal Speculum

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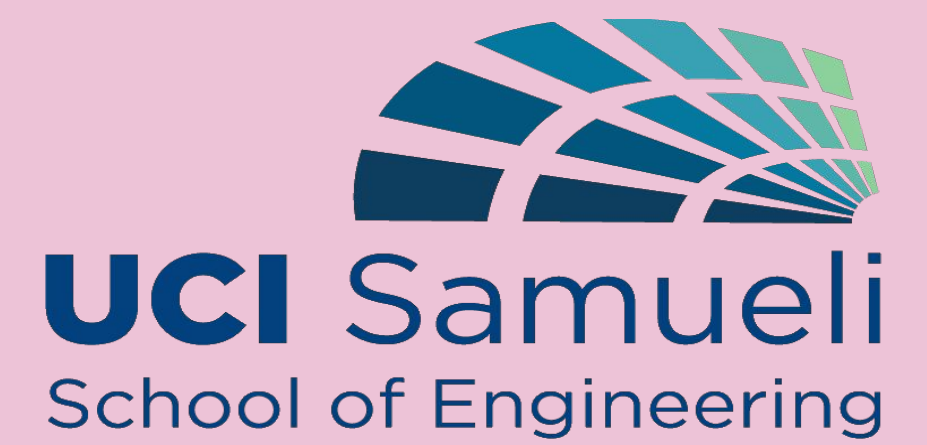


Feminora: Redesign of the Vaginal Speculum

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Mentors: Christine King, Ph.D., Dinh Vu, M.D.

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INTRODUCTION AND PROBLEM

The **Vaginal Speculum** is a two-bladed medical device that gynecologists use to examine the vagina canal and cervix¹

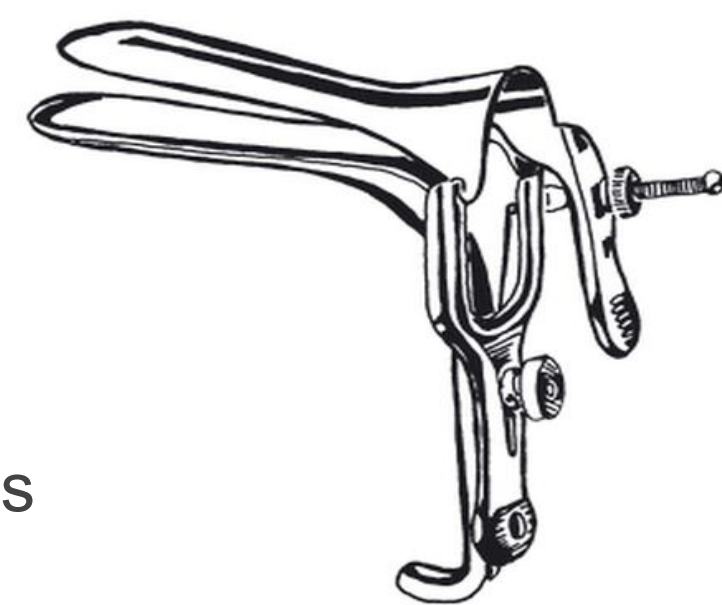
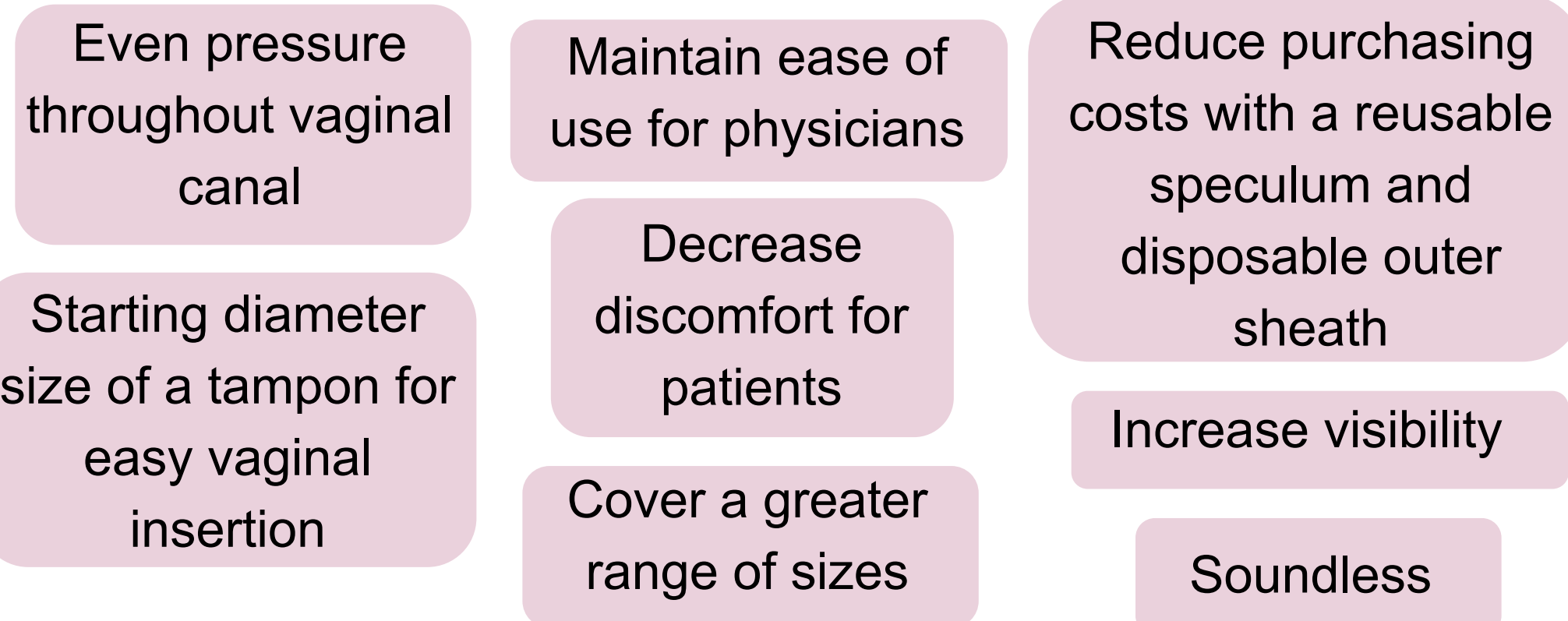


Figure 1. The current vaginal speculum³

The current two-bill design (Fig. 1) results in great discomfort for patients because of the **limited sizing, discomfoting clicking sounds, uneven pressure, pinching, and limited visibility** when patient walls cave in on themselves²

PROJECT GOAL

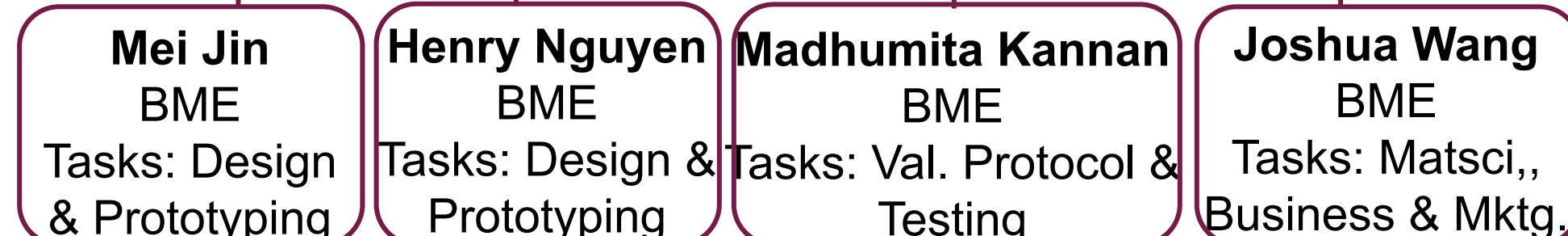
Redesign the vaginal speculum



TEAM ORGANIZATIONAL CHART

Mentors: Christine King, PhD & Dinh Vu, MD

Ashley Urrutia Avila
BME
Tasks: Team Lead
Business & Marketing



DESIGN & DEVICE VALIDATION

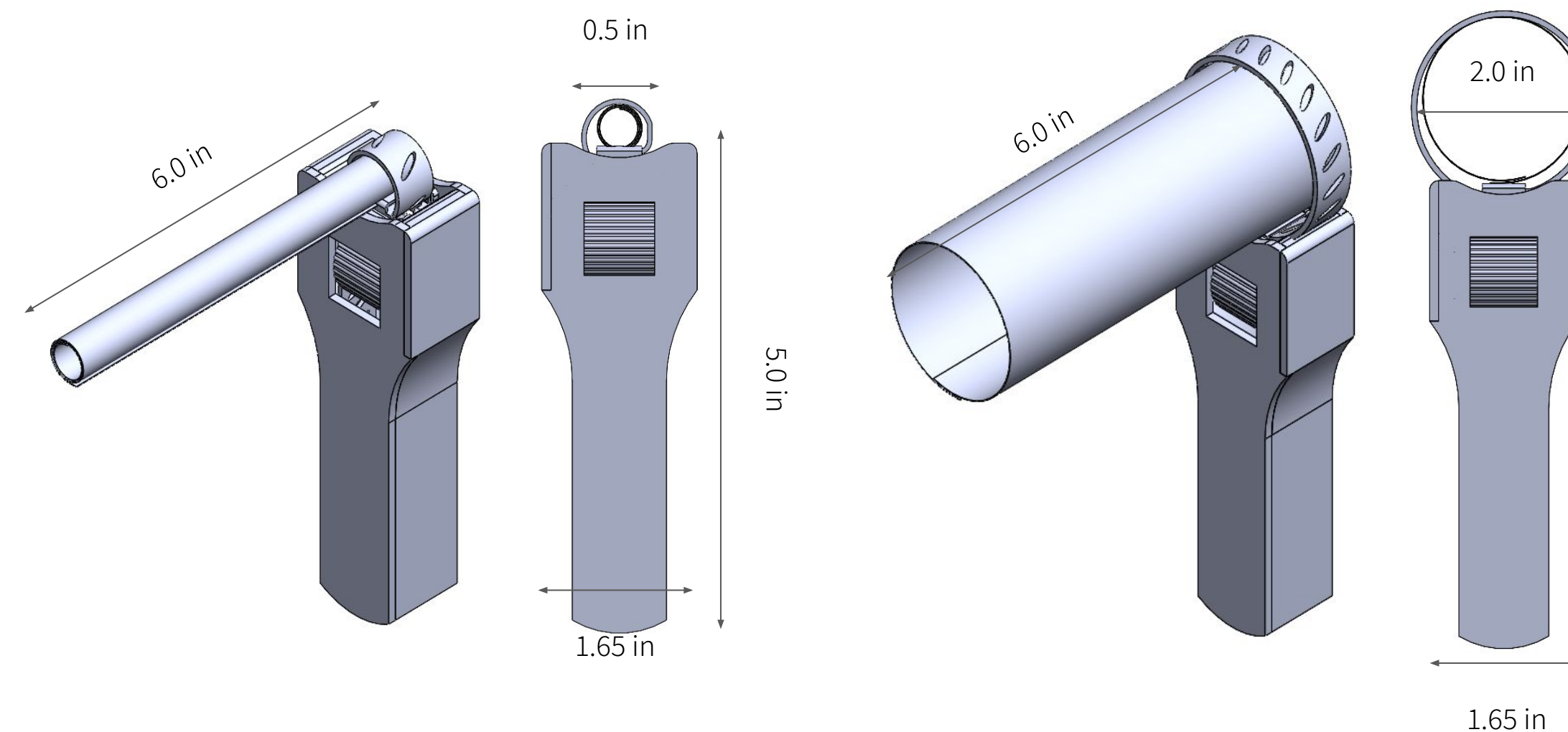


Figure 2. Redesigned vaginal speculum with starting size (left) of 0.5 inches in diameter, which is roughly the size of an average tampon, and the ending position (right) which is four times the starting position.

Design Concept:

- Create a 360-degree contact surface that effectively retracts all vaginal sidewall tissue
 - Similar size dimensions to an average tampon in the closed position
- Prioritize one-handed operation with addition of a smooth-action thumb scroll mechanism to expand the speculum
- Addition of an ergonomic handle that houses a gear train to actuate the opening mechanism

Testing:

- Sidewall force testing using pelvic trainers and small pressure transducers to determine material constraints.
- CES EduPack materials software used to optimize material (considering biocompatibility, surface smoothness, sterilizability, weight, cost, and sustainability).

FDA & ISO Standards:

- **FDA CFR Title 21-** Nonmetal Vaginal Speculum are classified as an Obstetrical and Gynecological Surgical Devices Class II
- **ISO 10993 Biocompatibility** - Characterized as a surface medical device with limited contact duration of less than 24 hours at the mucosal membrane. Biocompatibility standard to test for are Cytotoxicity, Sensitivity, and Irritation.
- **ISO 14971 Risk management of medical devices-** Must develop a plan for risk management with the mechanical components associated with our speculum. These include the collapsing of the instrument within the vaginal canal, and probably pinching of the tissue.
- **ASTM F04.15 Material test methods-** Our product has a reusable mechanical component which does need to be cleaned, thus need to test the materials of our reusable components and ensure that the cleaning processes for this are validated.

FEMINORA TIMELINE

Task	2021 Q1			2021 Q2			2021 Q3			2021 Q4		
	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
Design Proposal												
Design and CAD	✓	✓	⊕									
Prototype	✓	✓	⊕									
Market Analysis	✓	✓	⊕									
Customer Interviews	✓	✓	✓									
Business Plan/Concept Paper	✓	✓	✓									
Assembly/ Motion Study	✓	✓	⊕									
File for Patent	✓	✓										
Finalize Product		✓	✓	⊕								
Materials Selection	✓	✓	⊕									
Cost Analysis	✓	✓	⊕									
Validation Testing			⊕									
Materials Testing		✓	⊕									
FDA 510(k) Submission												
FDA Clearance- Class II												
Manufacturing												

Legend: R&D (blue), Mfgn. (orange), Sales (green), RA (yellow)

✓ Compl. ⊕ In Prog.

FUTURE DIRECTIONS

- Finish building latest prototype
- Begin benchtop sidewall force testing to determine material constraints
 - Pelvic trainers
 - Small pressure sensors



Figure 3. Pelvic trainer for cervical exam testing from 3B Scientific⁴

ACKNOWLEDGEMENTS

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CONTACT INFORMATION

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- **Academic Mentor:** Dr. Christine King, kingce@uci.edu

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- [3] Tom King, Brent Edds. "Sklar Pederson Vaginal Speculum." DRE Medical, www.dremed.com/sklar-pederson-vaginal-speculum/id/4769.
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