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Microstructural characterization of a star-linear polymer blend under shear flow by using rheo-SANS

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Abstract

We present an investigation into the dynamic relaxation mechanisms of a polybutadiene blend composed of a four-arm star (10 wt. %) and a linear polymer matrix in the presence of an applied shear flow. Our focus was the response of the star polymer, which cannot be unambiguously assessed via linear viscoelastic measurements since the signature of the star polymer can barely be detected due to the dominant contribution of the linear matrix. By utilizing small-angle neutron scattering (SANS) coupled with a Couette shear device and a deuterated matrix polymer, we investigated the dynamics of the minority star component of the blend. Our results confirm that the stars deform anisotropically with an increasing shear rate. We have compared the SANS data with predictions from the well-established scattering adaptation of the state-of-the-art tube model for entangled linear polymer melts undergoing shear, i.e., Graham, Likhtman, Milner, and McLeish (GLaMM) approach, appropriately modified following earlier studies in order to apply to the star. This modified model, GLaMM-R, includes the physics necessary to understand stress relaxation in both the linear and nonlinear flow regimes, i.e., contour length fluctuations, constraint release, convective constraint release, and chain retraction. The full scattering signal is due to the minority star component and, although the contribution of the linear chains is hidden from the neutron scattering, they still influence the star polymer molecular dynamics, with the applied shear rate ranging from approximately 8 to 24 s⁻¹, below the inverse relaxation time of the linear component. This study provides another confirmation that the combination of rheology and neutron scattering is an indispensable tool for investigating the nonlinear dynamics of complex polymeric systems. © 2020 The Society of Rheology. <https://doi.org/10.1122/1.5121317>

I. INTRODUCTION AND THEORETICAL BACKGROUND

Over the past decade, new applications and processing methods have led to a renewed interest in the mechanical properties of polymer blends comprising both linear and branched architectures [1–11]. There is both a practical and theoretical interest in understanding how the properties of a linear polymer matrix might be altered via blending with a small amount of polymer possessing a different, well-defined, complex architecture. An enormous advantage would be gained, for example, if there were a predictable recipe for blending polymers of different well-defined complex architectures to achieve and optimize mechanical properties of a polymer melt, e.g., extension hardening [12–21].

An active area of research for polymer solutions and melts containing both branched and linear polymers is to understand

how the presence of a linear chain matrix influences the relaxation of branched chains. In the linear viscoelastic regime, significant progress has been made and different theoretical models describe accurately the effects of adding branched polymers into a linear matrix [7–10]. Actually, a recent study by Hall *et al.* has shown that when the linear polymer has a relaxation time longer than the star component, the terminal relaxation time dependence has nonmonotonic dependence on the blend composition, and this result is obtained both theoretically and experimentally [11]. However, in the nonlinear flow regime (relevant to industrial processing conditions), the theoretical understanding of this problem is still in its infancy, and conventional rheological techniques are not always well suited for probing the response of branched polymers, especially when their fraction is small [22–25].

The tool necessary to predict both molecular scale structure and macroscopic flow in realistic processing configurations is a quantitatively accurate microscopic theory. The macroscopic properties of a bulk polymer in the fluid state depend on the chain configurations and their modification in flow, and these, in turn, depend on the topological interactions between the polymer molecules. The primary topological effect in concentrated solutions or melts is the entanglements, namely, the

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67 long-lived topological constraints that form a physical network
68 that hinders the chains from translating normal to one another,
69 thus impacting their dynamics [26–29].

70 The most significant advance in the field was the tube
71 model theory developed originally by de Gennes, Doi, and
72 Edwards [28,29] and subsequently improved to provide more
73 accurate predictions of the linear and in part nonlinear visco-
74 elastic behavior, based on the molecular characteristics of
75 entangled polymers, mainly molar mass, plateau modulus, and
76 Rouse time of an entanglement segment [4,14–16,19,30].
77 Although the tube model was originally intended to describe
78 entangled melts (or solutions) of monodisperse, linear poly-
79 mers, it has since been successfully extended to polydisperse
80 linear chain melts [19,31,32] and complex macromolecular
81 architectures [33–36]. However, at present, the understanding
82 of (linear and nonlinear) dynamics of mixed architectures
83 (branched and linear polymers) remains an open issue, as will
84 be discussed below.

85 According to the tube model, topological constraints in
86 the surrounding environment restrict the lateral motion of a
87 polymer chain but not its curvilinear motion. To the extent
88 that the polymer chain has some limited freedom for lateral
89 motion, the complexities of the surrounding topological envi-
90 ronment can be replaced by a smooth tubelike structure
91 [26–29]. The polymer cannot pass through the tube walls
92 (which are not fixed in reality, as discussed below), but it is
93 free to fluctuate within this tube by Rouse-like rearrange-
94 ments of its configuration. Rearrangements taking place over
95 distances comparable to the tube diameter occur very fast, on
96 a time scale τ_e (Rouse relaxation time of an entanglement
97 segment). Rearrangements within the tube taking place over
98 distances comparable to the full chain contour length are
99 slower, taking a chain Rouse time $\tau_R = Z^2\tau_e$, where Z is the
100 number of entanglements per chain. To fully relax its stress,
101 the polymer must evacuate the tube via different mecha-
102 nisms, namely, curvilinear diffusion (reptation), contour
103 length fluctuation (CLF), thermal or convective constraint
104 release (TCR/CCR), and constraint release Rouse (CRR)
105 relaxation [3,19,28,37]. The characteristic time scale for
106 relaxation by reptation is $\tau_{d,\text{lin}} = 3Z^3\tau_e$. Depending on the
107 details of the polymer architecture and the applied deforma-
108 tion (linear or nonlinear), the relaxation processes (CLF,
109 TCR/CCR, and CRR) may play an important, or in some
110 cases a dominant, role.

111 CLFs reflect the fact that chain ends can escape the con-
112 fining tube (and thereby relax the associated stress) as they
113 fluctuate back toward their preferred unstretched contour
114 length [14–26]; it also applies to star arms that do not reptate.
115 TCR and CCR are complementary mechanisms that account
116 for the release of entanglements due to Brownian or exter-
117 nally induced motion of chains, respectively. When a
118 constraint is removed by reptation or CLF, we have TCR,
119 since reptation and CLF are driven by thermal fluctuations.
120 When a constraint is removed by convection due to flow,
121 CCR takes place [19,30,38,39]. CRR relaxation is the mecha-
122 nism by which stress relaxes following TCR or CCR. When
123 TCR and CCR are present, the tube is better described as a
124 fluctuating field instead of a fixed object. To a first approxi-
125 mation, one expects that CRR and TCR allow the whole tube

to undergo the same kind of Rouse-like rearrangements but
on a much longer time scale than the Rouse time, τ_R . In the
present work, we refer to TCR and CCR as stress relaxation
mechanisms, but in such cases, the CRR mechanism is also
implied.

With this wealth of relaxation mechanisms, we can
describe the distinctive features for melts of linear and star
polymers, as well as star/linear blends where constraint
release effects can be important. Upon applying a certain
shear rate less than $(\tau_R)^{-1}$, chain retraction can be viewed as
an instantaneous process for both the linear matrix and the
star arms. Here, we focus on the processes that lead to relaxa-
tion of chain orientation. For linear polymers, this includes
reptation, TCR, and CLF at low shear rates and CCR at
higher shear rates. For star polymers, we have CLF and TCR
at low shear rates and CCR at high shear rates. The longest
relaxation time for star arm orientation due to CLF, τ_{arm} , is
predicted to be [26]

$$\tau_{\text{arm}} = \frac{\pi^3}{2} \tau_e Z_{\text{arm}}^2 \exp\left[\frac{15}{24} Z_{\text{arm}}\right], \quad (1)$$


where Z_{arm} is the number of entanglements along each star
arm. While the numerical factor inside the exponent may
change slightly depending on the approximations used, all
approaches agree that it is $O(1)$ and this will not be further
discussed hereafter.

For star/linear blends, the relaxation mechanisms of the
linear chains remain unchanged by the presence of a small
fraction of star arms, whereas on the other hand, the stars
dynamics is affected by the linear matrix. The orientation of
their arms is still primarily relaxed by CLF and TCR, but the
nature of these processes is altered when star/linear entangle-
ments are “short-lived” compared to star/star entanglements
for blends having span molar mass of the arms similar to that
of the linear chains. It is helpful for the subsequent discus-
sion to introduce the concept of “thin tube” and “fat tube”
surrounding the star arms [31,40]. The thin tube describes
the restriction on lateral motion of the star arm due to entan-
glement with both other star arms and with the linear matrix
molecules. The “fat tube,” on the other hand, describes the
restriction to lateral motion that remains after all of the star-
linear entanglements are removed, leaving only star-star
entanglements. Depending on the molar masses of the linear
chains and the star arms, the latter may relax at least partially
within their fat tubes. For a given star/linear blend, we must
then consider whether CLF occurs in the thin tube or the fat
tube. The thin tube CLF time, τ_{arm} , is essentially unchanged
from the case of pure star polymers (without the linear
polymer background but with a number of entanglements
equal to the sum of the star-star and star-linear entanglements
of the blend). The fat tube CLF time, $\tau_{\text{arm}}^{\text{Fat}}$, can be estimated
by accounting for entanglement dilution. First, we replace
 Z_{arm} by $Z_{\text{SIS}} \approx \phi_S Z_{\text{arm}}$, where ϕ_S is the volume fraction of
stars and the value of the dilution exponent is taken to be 1
[7,23]. Second, we replace τ_e by τ_e^{CRR} , which is the Rouse
time of the thin tube that is envisioned as undergoing
Rouse-like fluctuations within the star/star entanglements

180 (i.e., the fat tube)

$$\tau_e^{\text{CRR}} = \frac{2}{3\pi^2} \tau_{d,\text{lin}} \left[\frac{Z_{\text{arm}}}{Z_{\text{S/S}}} \right]^2.$$

181 When the star polymers are not self-entangled or only
182 weakly self-entangled, $Z_{\text{S/S}} \sim 1$, and thus the fat tube CLF
183 time can be derived as $\tau_{\text{arm}}^{\text{Fat}} \approx \tau_e^{\text{CRR}}$. The star arm can be
184 approximated as no longer self-entangled, and consequently,
185 there is no separation between time scales for relaxation and
186 orientation in the fat tube.

187 The state-of-the-art molecular constitutive model, which
188 describes the structure and stress of entangled linear polymer
189 melts in flow, is the Graham, Likhtman, Milner, and McLeish
190 (GLaMM) model [19]. It has also been adapted for entangled
191 star polymers in a solution by Tezel *et al.* [25], simply by
192 switching-off the terms that describe reptation (GLaMM-R is
193 GLaMM without the inclusion of reptation). Although it might
194 seem at first sight as though the GLaMM-R approach could
195 also be applied for star-linear blends, there is an important
196 potential limitation for adapting GLaMM to mixed architecture
197 blends of monodisperse polymers. The GLaMM model is a
198 description of single-component monodisperse polymer melts,
199 and it is, therefore, not possible to incorporate the thin/fat tube
200 physics that arise from constraints with different characteristic
201 rates of release and renewal. Significant progress has been made
202 toward this end for bidisperse linear/linear blends [12,40,41].
203 Such considerations would also be necessary in our system at
204 higher concentrations of the star polymer, and we should not
205 expect the GLaMM approach to work in that case, but the gener-
206 alization to mixed architecture systems remains a challenge.
207 However, we show here that if we limit the system to a range of
208 molar masses and concentrations where there are no star self-
209 entanglements, the star/linear blends can be described within
210 the GLaMM-R framework, which effectively treats the arm
211 relaxation as an apparent one-component star-linear network.
212 For this work, we use the publicly available  code [19],
213 modified to follow the approach of Tezel *et al.* [25].

214 In particular, we address the coupling of flow and con-
215 straint release with the aim to establish an experimental pro-
216 tocol for identifying component contributions and improving
217 our understanding of nonlinear stress relaxation processes
218 in mixed architecture blends. We combine the existing
219 GLaMM-R model with rheo-small-angle neutron scattering
220 (SANS) in order to measure and predict the structure of star
221 polymers in a star/linear blend in the nonlinear shear flow
222 regime. We choose a star/linear blend for which the star arms
223 are roughly half the size of the surrounding linear chains. In
224 this way, we ensure that both the star and linear polymers
225 share virtually the same Rouse relaxation spectrum within
226 their respective thin tubes. We also chose the blend composi-
227 tion such that the star polymers are weakly self-entangled,
228 hence there is virtually no fat tube around the star arms.
229 The linear viscoelastic properties of similar systems are
230 fairly well understood [7,20], which forms a good basis for
231 investigating the nonlinear flow regime.

232 Through this systematic investigation, we wish to achieve
233 three goals: (i) reaffirm the predictive power of tube-based
234 models for mixed architecture blends which allow tuning

constraint release effects, hence the dynamics; (ii) demonstrate 235
the power of rheo-SANS (simultaneous measurement of bulk 236
rheology and ~~probe~~ microstructure) as a tool uniquely suited 237
for studying nonlinear rheology in mixed architecture blends; 238
(iii) show that whereas the linear viscoelasticity of the exam- 239
ined star/linear polymer blend is hardly distinguishable from 240
that of the linear matrix, rheo-SANS provides distinct signa- 241
tures of star and linear polymer deformation in flow. 242

II. MATERIALS AND METHODS 243

A. Sample preparation 244

The polymer blend used consisted of a fully protonated 245
polybutadiene (h-PBd) symmetric four-arm star polymer at 246
10 wt. % in a matrix of fully deuterated linear with weight 247
average molar mass $M_w = 89$ kg/mol and polydispersity 248
 $M_w/M_n = 1.08$. The overlap concentration of the star is 249
estimated to be $c^* = 3.42$ wt. % [42]; hence, the star at about 250
 $3c^*$ is semidilute albeit not entangled (the estimated entan- 251
glement concentration is about 15 wt. % [42]). This mixture 252
provides adequate contrast versus the background of deuter- 253
ated material and the star is at low enough concentration to 254
avoid phase separation due to isotope effects, which is 255
known to occur in solutions with 35–65 wt. % deuterated 256
materials [43]. The linear and star PBd polymers, with 1,4 257
rich microstructure [*cis*-1,4, 70%; *trans*-1,4, 23%; and 3, 4, 258
7% determined from nuclear magnetic resonance (NMR) 259
spectroscopy], were synthesized using high vacuum anionic 260
polymerization techniques. In the case of the four-arm 261
polybutadiene star, an excess of the living polybutadiene 262
(~30%) was reacted with 1,2-bis (dichloromethylsilyl) ethane 263
(linking agent) in order to drive the reaction to completion. 264
After completion of the reaction, the excess of the linear 265
PBd was removed by repeated fractional precipitation 266
(toluene/MeOH), until highly pure four-arm star PBd was 267
obtained, as monitored by size exclusion chromatography 268
(SEC). All intermediates and final product were analyzed 269
by SEC and NMR. The total molar mass of the final fraction- 270
ated star was $M_w = 176$ kg/mol with $M_w/M_n = 1.08$, as obtained 271
from SEC with PS standards and appropriate correction for 272
PBd. With this choice of molar masses, both the linear matrix 273
and the star arms are significantly above the entanglement 274
molar mass of 1,4-PBd (2.17 kg/mol, extracted from the fit of 275
the linear PBd data with the Likhtman–McLeish (LM) model, 276
see Sec. III A below). Each blend was made by first dissolving 277
the individual components into good solvent tetrahydrofuran 278
until they were fully dispersed. Then the ingredients were 279
mixed together thoroughly before driving off the solvent. The 280
latter was initially evaporated at room temperature and atmo- 281
spheric pressure before being subjected to progressively higher 282
vacuum at 30–40 °C. The samples also contained small 283
amounts (0.1 wt. %) of butylated hydroxytoluene antioxidant 284
to reduce the risk of degradation. The polymers were then kept 285
under high vacuum for 24 h before testing, in order to remove 286
any possible remaining solvent. 287

B. Rheological measurements 288

Linear viscoelastic measurements were performed with an 289
ARES (TA, USA) strain-controlled rheometer. The rheometer 290

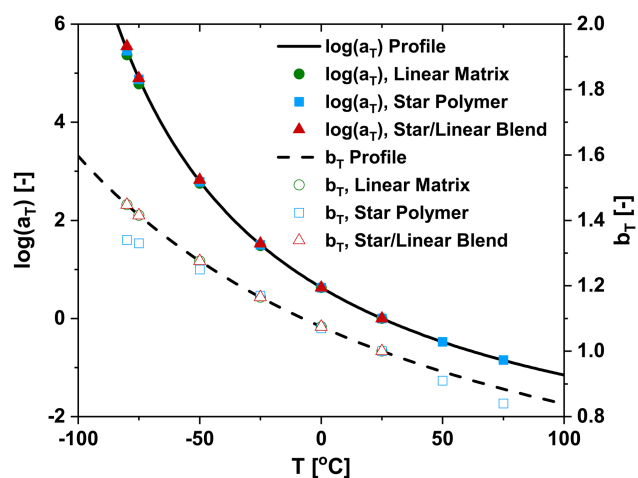


FIG. 1. The horizontal and vertical shift factors (a_T and b_T , respectively) as functions of the temperature. For the horizontal shift factor, the WLF fit for the pure components and the star/linear blend is also reported (solid black line; $C_1 = 3.92$ and $C_2 = 180 \pm 1$ K). For the vertical shift factor, the calculated vertical shift reflecting the temperature density compensation is also reported (dashed black line; the density was calculated according to the formula $\rho = 1.0547 - 5.6 \times 10^{-4} T$, where T is the temperature in Kelvin) [33].

direction and thus probes the polymer conformation along the velocity-vorticity plane.

The Couette device (CLNR) was originally developed as a strain-rate controlled neutron scattering device for studying the behavior of highly viscous systems [46]. Its main features include high torque (up to 200 Nm), high shear rate (900 s^{-1}), and high temperature (over 260°C) under a nitrogen environment. The CLNR geometry consists of two aluminum concentric cylinders: an inner stationary bob and an outer rotating cup. The inner bob has a diameter of 53.34 mm and has a hollowed core to provide an unimpeded neutron path. The bottom of the bob is machined to have a 1° cone to mitigate edge effects and produce a constant shear across the sample. The gap is small, 0.375 mm, in order to provide a stable Taylor–Couette flow (free of elastic instabilities) well into the nonlinear flow regime. The maximum attainable Weissenberg number prior to instability, Wi^{\max} , is calculated from $Wi^{\max} = K_{\text{crit}}(r_1/d)^{1/2}$, where d is the gap separation, r_1 is the radius of the inner cylinder, and $K_{\text{crit}} = 5.92$ [47]. Internally housed heating elements maintained the temperature at 25°C and an insulating blanket surrounded the apparatus in order to reduce thermal fluctuations. After sample loading, a rest time of about 10 min was allowed for the polymers to reach the set temperature and release residual stresses from loading. Details of the first CLNR prototype are reported in the literature [48]. However, the system used here was redesigned to allow stable flow up to $Wi^{\max} = 30$ (based on the linear chain terminal time) and also to reduce the sample volume required to fill the device.

The isotropic SANS data in the absence of shear were reduced to 1D scattering intensity using a radial average. Due to the geometry of the experimental setup, the scattering profiles of the blend in the presence of flow are elongated in the vorticity direction, i.e., perpendicular to the flow direction. The two-dimensional (2D) scattering intensities were calculated using software from the host institute and normalized to the absolute scale via calibration with the incoherent scattering and application of background corrections [46]. The degree of anisotropy in these 2D scattering patterns was characterized by determining a sectorial average of the scattering intensity along the vorticity and flow directions with an opening angle of $\pm 2.5^\circ$ from each axis. The anisotropy ratio was then defined by taking the integrated data $2 \times 10^{-2} < q < 1 \times 10^{-1} \text{ \AA}^{-1}$ and dividing the scattering intensity in the vorticity direction by the data along the flow direction.

The rheo-SANS measurements were used to investigate how the single chain structure factor evolves for the star/linear polymer blend under shear flow in the Couette device. A direct comparison of the experimental data, obtained at different flow rates, was made with the GLaMM-R model.

SANS has been performed by previous investigators for various polymer architectures [2,8,37]. *In situ* SANS of polymeric melts under deformation is of particular interest in studying the relaxation and deformation processes. Recent work has been performed via neutron scattering for a Pouseille geometry, using data taken at several points along a 4:1 contraction, and subsequently, a 1:4 expansion with a recirculating polymer flow [18]. In the present work, the use of a low-curvature Couette geometry simplifies the data analysis in that

is equipped with a 2 K FRTN1 force rebalance transducer, and temperature control ($\pm 0.1^\circ \text{C}$) is achieved by means of a nitrogen gas convection oven and a liquid nitrogen Dewar. Dynamic oscillatory shear experiments were performed from -75 to 75°C in steps of 25°C . A single measurement was also performed at -80°C in order to detect the high-frequency crossover of the viscoelastic moduli. The strain amplitude was in the range 2–7%, ensuring measurements in the linear viscoelastic regime at all temperatures investigated. It was ensured that residual stresses due to loading were fully relaxed and the polymer samples were allowed to equilibrate at the test temperature.

Time-temperature superposition was used in order to obtain master-curves at a reference temperature $T_0 = 25^\circ \text{C}$. The horizontal shift factor a_T is described empirically by the Williams–Landel–Ferry (WLF) [44] equation $\log(a_T) = -C_1(T - T_0)/(C_2 + T - T_0)$, where C_1 and C_2 are material constants that depend on T_0 . In our specific case, the polybutadiene was found to have $C_1 = 3.9 \pm 0.1$ and $C_2 = 180 \pm 1$ K as also shown in Fig. 1. The vertical shift factor was $b_T = \rho_0 T_0 / (\rho T)$, where ρ is the polymer density and T the absolute temperature (in Kelvin). Its values at different temperatures are of the order of unity. These parameters are comparable to the values reported in the literature [45].

C. Rheo-SANS measurements

The Rheo-SANS measurements were performed at the Manuel Lujan, Jr. Neutron Scattering Center, Los Alamos National Laboratory in Los Alamos, NM, using a specially constructed Couette flow device (CLNR) on the low- q diffractometer beam-line [46]. The scattering vector range $q = 4\pi \sin(\theta/2)/\lambda_N$ covered $2 \times 10^{-2} < q < 1 \times 10^{-1} \text{ \AA}^{-1}$, where the scattering vector was defined by the neutron wavelength λ_N and the scattering angle θ . The 8 mm diameter neutron beam passes through the sample in the radial or shear-gradient

384 changes in the velocity gradient across the gap are small
 385 enough that the flow may be approximately modeled as
 386 simple shear flow in the plane of interest (in our case, it is the
 387 flow/vorticity plane). The capability of the Couette shear cell
 388 to operate at high torque and high shear, discussed later in
 389 further detail, allows for the investigation of entangled poly-
 390 meric systems, which are too viscous to be studied in conven-
 391 tional rheometers with this geometry. The blend investigated
 392 in this work (10 wt. % four-arm star polybutadiene in 90 wt. %
 393 linear deuterated polybutadiene with the same span molecular
 394 weight) offers a large operational time-window to study the
 395 molecular dynamics of the minority star component by SANS.
 396 In particular, our aim is to consider rates of deformation that
 397 orient the star polymers but leave the linear matrix mostly
 398 relaxed.

399 III. RESULTS AND DISCUSSION

400 A. Linear rheology

401 Figure 2(a) depicts the frequency-dependent storage and
 402 loss moduli, G' and G'' , respectively, at a reference tempera-
 403 ture of 25 °C as well as the $\tan(\delta)$ versus shifted frequency. It
 404 can be seen that the relaxation process of the pure star
 405 polymer is characterized by a broad and smooth peak of G'' ,
 406 followed by a strong decay through the crossover between
 407 G' and G'' at lower frequencies associated with the fluctua-
 408 tions of the arms. On the other hand, the linear chain matrix
 409 exhibits a single loss peak (at the moduli crossover), which
 410 marks its terminal regime. In the case of the polymer blend,
 411 the linear chain dominates the terminal relaxation and there is
 412 very little distinction between the linear viscoelastic (LVE)
 413 spectra of the linear chain and the blend, with the exception
 414 of the low-frequency G' data. We have confirmed that the
 415 data are not an artifact associated with phase angle resolu-
 416 tion, hence this small deviation of the blend G' data marks
 417 the effect of star-linear topological coupling which can be
 418 also appreciated in the loss angle plot in Fig. 2(b) and are
 419 further discussed in the context of the scattering data below.
 420 However, over most of the frequency range, it is evident that
 421 the dynamic oscillatory measurements are not sensitive
 422 enough to clearly separate, at least quantitatively, the contri-
 423 bution of the star polymer from the linear matrix in the
 424 polymer blend.

425 The estimated values for τ_d shown in Fig. 2(a), and also
 426 listed in Table I, are based upon the crossing points for the G'
 427 and G'' data. Also shown in Table I are the number of entan-
 428 glements per chain Z (per arm for the pure star). In the case of
 429 the blend, we get $Z_{\text{blend}} = \phi_s Z_{\text{star}} + (1 - \phi_s) Z_{\text{linear}} = 45$, consid-
 430 ering both star and linear chain entanglements, although only a
 431 few entanglements come from the star polymer. Finally, we
 432 give the estimated value of the plateau modulus G_e evaluated
 433 as the value of G' corresponding to the minimum of the loss
 434 factor, and the estimated values of the Rouse time based
 435 upon the measured values of τ_d and the expected relationship
 436 $\tau_R = \tau_d/3Z$ for the linear chain, and the approximation,
 437 $\tau_{R,\text{Star}} \approx 2Z_{\text{arm}} \tau_{R,\text{linear}} \approx \tau_{R,\text{linear}}(Z)/4$. It should be noted that
 438 the data entered in Table I for the blend reflects values for the
 439 linear chain within the blend. The relaxation for the star in the

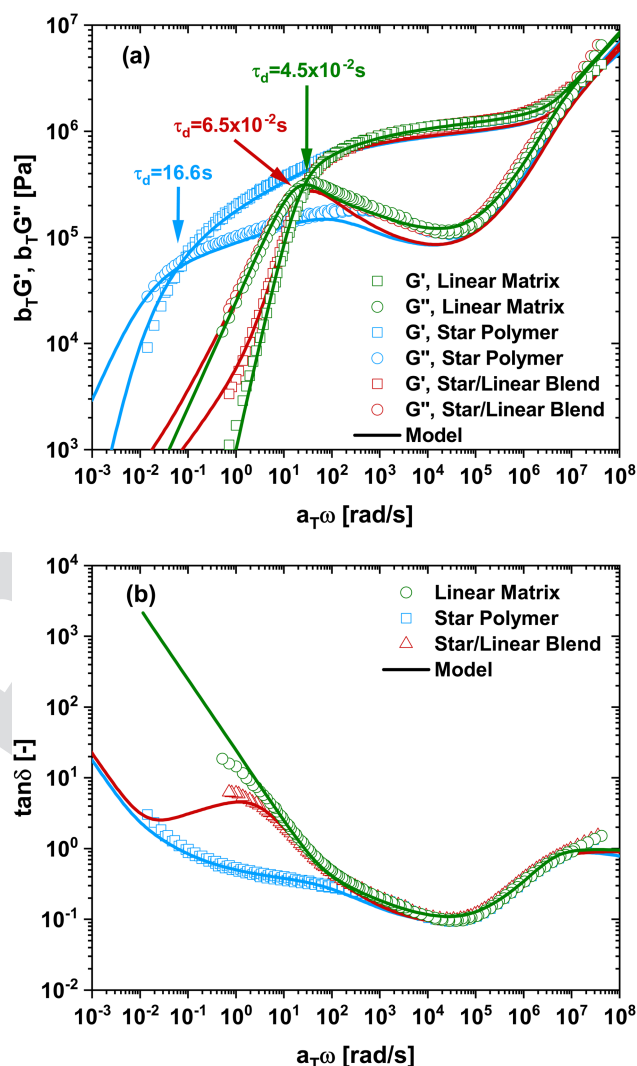


FIG. 2. (a) Linear viscoelastic master-curves (shifted storage and loss moduli versus shifted frequency) of the linear matrix, the star polymer, and the star/linear blend at a reference temperature of 25 °C, along with fits (solid lines) using the tube-based Likhtman–McLeish (LM) model for the linear matrix and the BoB model for the star polymer, and the star/linear polymer blend (see text). The respective characteristic times at the moduli crossover are indicated by arrows. (b) Respective data are represented in the more sensitive plot of $\tan(\delta)$ versus shifted frequency.

blend cannot be measured directly but can be estimated by means of Eq. (2).

We can also obtain estimates of parameters for the linear chain applying the LM mesoscopic model [14] for the entangled linear polymer, including the characteristic relaxation times. The LM model takes into account CLF, CR, and longitudinal stress relaxation along the tube. The only

TABLE I. Linear viscoelastic parameters of the linear matrix, the star polymer, and the star/linear blend at a reference temperature of 25 °C. The LVE parameters were obtained directly from the data (see text).

	τ_d (s)	Z (-)	τ_R (s)	G_e (MPa)
Linear	4.5×10^{-2}	41	3.7×10^{-4}	1.65
Star	16.6	20	8.7×10^{-5}	1.65
Star/linear blend	6.5×10^{-2}	45	4.8×10^{-4}	1.65

parameters are M_e , G_e , τ_e , and c_v (constraint release factor). Their values, obtained from a fitting procedure, are $\tau_e = 3.9 \times 10^{-7}$ s, $M_e = 2.17$ kg/mol (from the high-frequency moduli crossover), and $G_e = 1.65$ MPa. This value of M_e corresponds to $Z = 41$ for the linear matrix and $Z_s = 80$ for the entire four-arm star. The model predictions are shown as the solid lines in Fig. 2(a).

Similarly, the generalized tube-based branch-on-branch model (BoB) has been used for analyzing the dynamics of the entangled star polymer and the star/linear blend [15,16] (to this end, the open source program `REPTA` has been employed). A dilution exponent of 1 has been used for the star polymers and the blend. For the BoB fit of the star/linear blend, we have considered the molecular characteristics of the components presented in Sec. II A above and the same parameters from the LM fit ($\tau_e = 3.9 \times 10^{-7}$ s, $M_e = 2.17$ kg/mol, and $G_e = 1.65$ MPa), with $Z_{\text{blend}} = 45$ for the blend, considering both star and linear chain entanglements. The density value used in BoB is 1450 kg/m³, making the above G_e and M_e values consistent through the rubber elasticity relationship. The BoB fitting results are also shown in Fig. 2(a). It is evident that the BoB model is able to capture the small low-frequency deviation of G' due to the relaxation of the star polymer in the linear matrix. The loss factor plot of Fig. 2(b) is suggestive of a decoupled two-mode relaxation (linear and star) of the blend; however, the BoB model in the present form may not account entirely correctly for the dilution effect of the linear chain's CLF on the star. In view of this, as well as the lack of experimental data at lower frequencies, definite conclusions about the role of the star cannot be drawn.

Note that the values of the parameters obtained from the LM and BoB model fits are slightly higher than those estimated directly from the experimental data. The latter values are consistent with the literature, where the respective reported values are also slightly lower than those obtained from the fitting with the LM model [49,50]. The value of τ_e is consistent with that used by Kapnistos *et al.* [33] and the monomeric friction coefficient of PBD. We shall not explore this further and consistently apply the GLaMM-R model for predicting both rheology and structure of the stars with the same values.

The above analysis of the LVE spectra shows that discriminating between the pure linear matrix and the star/linear blend in the present situation with similar Z_{linear} and Z_{blend} is a subtle issue, hence, complementary evidence from scattering is highly desirable.

Since a direct measurement of the terminal relaxation time of the star component within the blend is not possible given the lack of a distinct feature in the LVE spectrum, we obtained estimates of $\tau_{\text{arm}}^{\text{Fat}}$ (obtained through τ_e^{CRR}). By using $Z_{S/S} = 2$ for our system, we can use Eq. (2) to estimate that $\tau_e^{\text{CRR}} \approx 0.3$ s. It thus follows that $\tau_{\text{arm}}^{\text{Fat}} \approx \tau_e^{\text{CRR}} (Z_{S,S})^2 = 1.2$ s. We recognize the approximate nature of this estimate. Nevertheless, it does suggest that we have approximately one order of magnitude separating the characteristic terminal relaxation time of the star ($\tau_{\text{arm}}^{\text{Fat}}$) and linear ($\tau_{d,\text{lin}}$) polymers, and this provides a reasonable window in terms of shear rate for interrogating the star component in the star/linear polymer blend. In fact, this means that the star arms will fully relax only after the linear matrix has fully relaxed.

A clear message from the linear rheological experiments is that the linear polymer matrix dominates the star/linear polymer blend, hence, the star signature cannot be easily discerned. The rheo-SANS experiment is the most viable alternative tool to uniquely extract the information on the conformational changes and dynamics of the minority component under shear.

B. Rheo-SANS results

In the rheo-SANS measurements, the deformation process is controlled by the applied shear rates, i.e., $\dot{\gamma} = 0$ (equilibrium), 8.1 , 16.1 , and 24.2 s⁻¹ at 25 °C and probed through the scattering patterns. We can use the crude estimate of $\tau_{\text{arm}}^{\text{Fat}}$ to convert these shear rates to Weissenberg numbers, $Wi \approx 9.86$, 19.6 , and 29.45 , respectively. It should be noted, however, that these values do not appear in the GLaMM calculations and thus they are given here mainly to provide a qualitative frame of reference for estimating the strength of the flow. The use of $\tau_{\text{arm}}^{\text{Fat}}$ is motivated by the fact that our aim is to explore the dynamics of the star polymer in the blend (see also discussion on LVE above). Despite this approximate approach, we note that the Weissenberg number is actually not necessary in our analysis. What is important to appreciate is that the applied rates are lower than the inverse relaxation time of the linear component and larger than the estimated inverse relaxation component of the star component in the blend (see Fig. 2 and Table I) Although we do not perform any direct structural measurement of the linear matrix chains, we expect that they remain virtually unstretched in this range of shear rates, which correspond to Weissenberg numbers based on the terminal time of the pure linear polymer (τ_d in Table I) of 0.36 , 0.72 and 1.09 , respectively.

The scattering data were collected in the q-range $2 \times 10^{-2} - 1 \times 10^{-1}$ Å⁻¹ for 20 min. This chosen time allowed good statistics and at the same time ensured a stable thermal environment. In fact, the two principle limitations of the Couette device are the difficulty to perform experiments below room temperature (six heater cartridges give a good thermal control from room temperature up to 240 °C with small thermal fluctuations ± 2 °C) and the difficulty to run experiments under these conditions at steady state for times longer than 45 min.

Therefore, the rheo-SANS procedure to scan and enlarge the investigated q-range [3] was not applicable here. An optimum compromise between short time scales (less than 45 min) and good data statistics (times long enough to have high resolution) was used, and some very interesting structural features were still detectable in the chosen q-range. Due to the experimental conditions, the lowest scattering q-values are missing and thus the chain configuration could not be determined with high precision. Instead, we focused our attention on length scales where chain orientation is accurately determined, i.e., the star arm length scale.

The total intensity scattering in the perpendicular and parallel directions is plotted versus q in Fig. 3. The scattering data have been scaled with the reference length of the tube diameter, which is $a \sim 44$ Å ($q \sim 0.023$ Å⁻¹) as reported in the literature [50]. As can be observed from Fig. 3, the

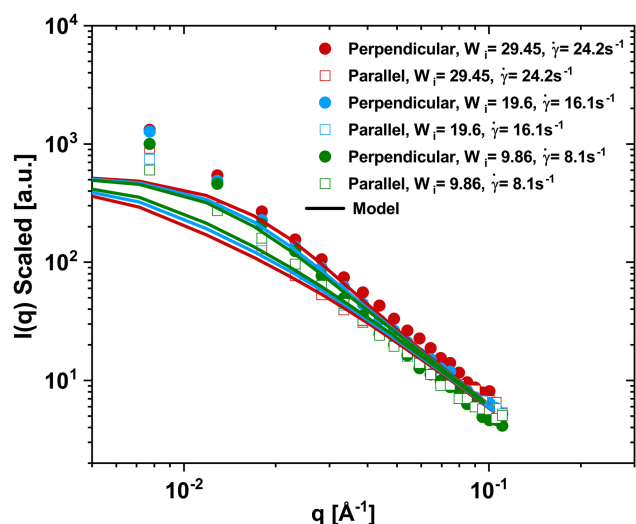


FIG. 3. Experimental 1D perpendicular and parallel components (symbols) versus GLaMM-R calculations (lines).

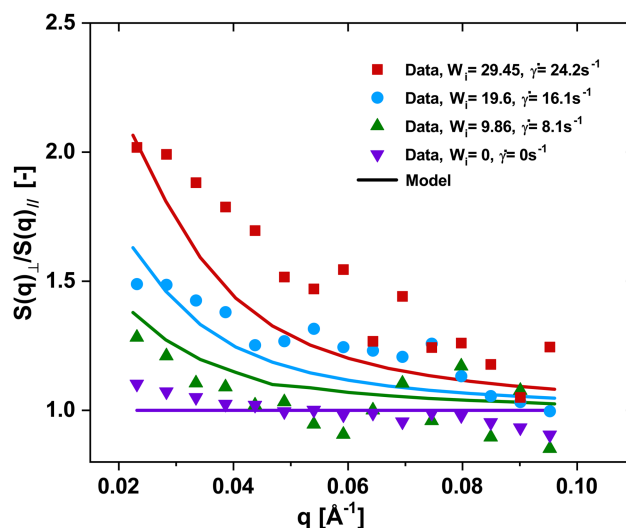


FIG. 4. Plot of the $S(q)_\perp/S(q)_\parallel$ (perpendicular-parallel ratio) with SANS data corresponding to Weissenberg numbers of 0, 9.86, 19.6, and 29.45. Lines represent the modified GLaMM-R model predictions (for the isotropic case the line is horizontal through the data). The data used to generate this figure is the same as the data shown in Fig. 3. The maximum experimental uncertainty is 10%.

The isotropic data ($\dot{\gamma} = 0$) shows a very small, nearly negligible upturn at the lowest q -values; this might be due to some parasitic forward scattering for $q < 1/R_g$ or residual voids (air) after the loading process. We note, however, that the SANS experiments were performed after a rest time longer than $10\tau_{d,linear}$, as discussed above.

To better appreciate the response of the star in the studied star-linear system (10 wt. % star with $Z=20$ and 90 wt. % linear), we compare the calculated $S(q)_\perp/S(q)_\parallel$ ratio from GLaMM-R with the respective scattering response of a linear polymer mixture (10 wt. % linear with $Z=20$ and 90 wt. % linear) based on GLaMM. The results are shown in Fig. 5, where we have selected arbitrary values of the shear

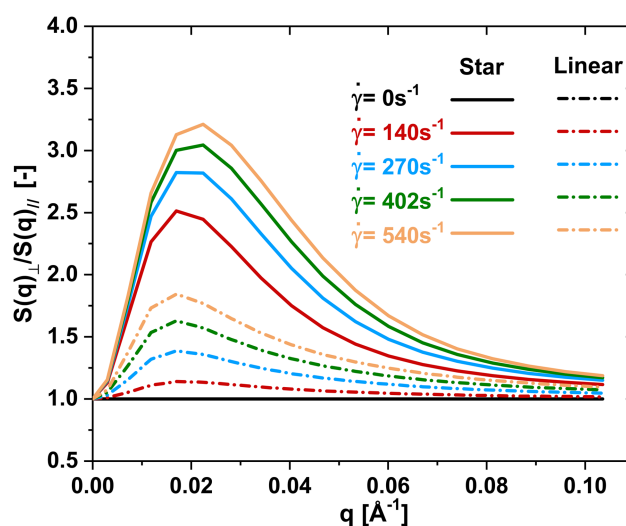


FIG. 5. GLaMM-based calculations of $S(q)_\perp/S(q)_\parallel$ for star (solid lines) and linear (dashed-dotted lines) polymers with $Z=20$, using GLaMM-R (10 wt. % star with $Z=20$ and 90 wt. % linear) and GLaMM (10 wt. % linear with $Z=20$ and 90 wt. % linear) models, respectively.

563 scattering intensity is in good agreement with the predicted
564 values from the GLaMM-R/SANS theory at mid-to-high
565 q -values. However, it fails at low q -values where probably
566 some high-order structuring (nonhomogeneity) as well as the
567 curvature of the Couette cell may contribute.

568 In the original application of the GLaMM-R model for
569 stars in solution, five parameters were needed: three are well-
570 tabulated material properties and two are universal characteris-
571 tic constants for stress relaxation processes. They are G_e , τ_e ,
572 and M_e as well as the dimensionless parameters for retraction,
573 c_v , and the constraint release term, R_s . We also need the
574 applied shear rate, $\dot{\gamma}$. The first three parameters are obtained
575 from LVE. The other two parameters, c_v and R_s , are universal
576 constants associated with constraint release (CCR and TCR)
577 and chain retraction [18,19]. Recommended values for these
578 constants can be found in the literature, $c_v=0.1$, $R_s=1$ and
579 were selected based on an extensive comparison with experi-
580 mental data [18,19,25]. Finally, the shear rate can be deter-
581 mined directly from the experimental protocol. In our
582 predictions with the GLaMM-R model, we have used $Z=20$
583 for the probe chain. We recall that the probe chain (star
584 polymer) is surrounded by and entangled with the matrix
585 (linear polymer) in a semidilute regime. Although the neutron
586 scattering investigation is focused on the star polymer behavior,
587 the contribution of the linear matrix is yet present and implicit.

588 In our previous works [2,3], with data over a larger
589 q -region (i.e., lower q -values corresponding to the radius of
590 gyration, R_g), we used the ratio of the scattering intensity
591 along the perpendicular (vorticity) and parallel (velocity)
592 directions, $S(q)_\perp/S(q)_\parallel$ as a simple metric of microstructural
593 anisotropy at varying q . With this anisotropy metric, we con-
594 sistently find a q for which star arm anisotropy is maximized.
595 Again, a comparison with the modified GLaMM-R model is
596 possible in the q -range where the orientation of the probe
597 chain is observed. Indeed, in Fig. 4, the ratio $S(q)_\perp/S(q)_\parallel$ at
598 different Weissenberg numbers distinguishes between
599 deformed and undeformed configurations. This provides a
600 measure of the degree of deformation (in terms of chain ori-
601 entation) for a range of length scales $2\pi/q$ along the star arm.

615 ratio $S(q)_{\perp}/S(q)_{\parallel}$, 270, 402, and 540 s^{-1} (at lower rates the anisotropy
 616 of the linear chain would overlay on the isotropic profile).
 617 Due to the branching nature of the star polymer (and the
 618 omission of reptation in GLaMM-R), the anisotropy of the
 619 star is more than twice larger (note the higher peak and
 620 broader shape of the scattering curves representing the q -
 621 dependent $S(q)_{\perp}/S(q)_{\parallel}$ ratio). It is clear from these results
 622 that while the star-modified GLaMM model is not fully
 623 capable of capturing the anisotropy of the scattering data in
 624 Fig. 4, it does much better than a linear chain prediction. A
 625 further comparison between the GLaMM-R modeling and
 626 experimental data is shown in Fig. 6, where 2D scattering
 627 contours of the scattering intensities are reported. In the
 628 investigated system, the applied flow causes the probed star
 629 polymer arm to orient in the flow direction. As mentioned
 630 above, at the shear rates considered here, the linear matrix is
 631 almost completely relaxed and thus the anisotropic 2D scat-
 632 tering patterns show that the star polymer is weakly oriented
 633 along the velocity direction. The measured profiles in the
 634 2D-detector plane are in good qualitative agreement with the
 635 calculated results obtained via the GLaMM-R model.

636 The iso-intensity contours of 2D anisotropic patterns show
 637 a transition from circular (isotropic) to a more ellipsoidal
 638 (anisotropic) shape with the increasing rate of deformation
 639 (see Fig. 6).

640 The details of the full scattering pattern provide a more
 641 complete picture of chain orientation and deformation than
 642 the simple ratio $S(q)_{\perp}/S(q)_{\parallel}$ presented in Fig. 4. At zero
 643 shear rate, we obtain the well-defined isotropic pattern,
 644 possessing a q -invariant value of the scattering ratio

$S(q)_{\perp}/S(q)_{\parallel} = 1$ and a perfectly circular 2D profile, as
 reported in Figs. 4 and 6, respectively. At an applied shear
 rate of 8.1 s^{-1} ($Wi = 9.86$), a weak anisotropy is observed,
 highlighted by a smooth leveling-off from the isotropic
 profile (see Fig. 4). In this region, GLaMM-R provides
 a good description of the data accounting for the previously
 mentioned assumption. Further, at 16.1 s^{-1} ($Wi = 19.6$), we
 still observe an increased anisotropic behavior and GLaMM-R
 predicts fairly well the scattering pattern. Finally, at the
 highest applied rate of 24.2 s^{-1} ($Wi = 29.45$), the trend is
 still qualitatively consistent with the previous shear rates in
 the scattering event and the anisotropy increases even more,
 but the GLaMM-R model now seems to underestimate the
 anisotropy as also seen earlier in Fig. 4. The reason is that
 the complex star-linear polymer coupling is not considered
 in the current formulation of one-component system with a
 simple CCR term. Higher anisotropy with strong appear-
 ance of lozenge-shaped scattering patterns (which can be
 barely evidenced at the low- q regime of the highest rate in
 Fig. 6) are expected to appear over a wide q -range at much
 higher shear rates exceeding 100 s^{-1} (not accessible in the
 present experiment).

IV. CONCLUSIONS

With a combined experimental (rheo-SANS) and modeling
 (GLaMM-R) approach, we probed the structural change of
 stars immersed in a linear polymer matrix that had the same
 molar mass as the sum of two arms and was being sheared at
 moderate shear rates ($8.1 < \dot{\gamma} < 24.2 \text{ s}^{-1}$) between the inverse
 relaxation times of the linear and star components of the blend.
 The respective range of approximate Weissenberg numbers
 was $9.86 < Wi < 29.45$, based on the estimated value of $\tau_{\text{arm}}^{\text{Fat}}$.
 While the star contribution is barely perceptible in the linear
 viscoelastic spectrum at low frequencies, their structural anisotropy
 when weakly sheared is clearly evident in the SANS data,
 albeit the effect is small. The orientation of the star polymer in
 the flow is clearly observed in 2D anisotropic patterns. At this
 time scale, the star-star entanglements are effectively absent,
 and thus can be neglected in the treatment of the molecular
 mechanism of the star relaxation. The neutron scattering
 experiments allowed precise discrimination of the probe star
 microscopic behavior in the transition from linear to non-linear
 regime.

Finally, this work shows that the combination of rheology
 and neutron scattering is uniquely capable for selectively
 probing the nonlinear configurations of branched polymers in
 a bimodal polymer mixture. This protocol is particularly
 useful for architectural blends and can be extensively applied
 to other modes of deformation (e.g., extensional) in order to
 obtain the material's full response to deformation. A more
 detailed theoretical approach may still be needed for fully
 interpreting the linear chain contribution in these bimodal
 polymer melts. Nevertheless, the present set of approxima-
 tions works well for moderate deformation rates but would
 not be expected to describe polymer-melt behavior subjected
 to stronger strain fields. Here, we have provided a platform
 that can be expanded upon in future works to develop more
 robust models.

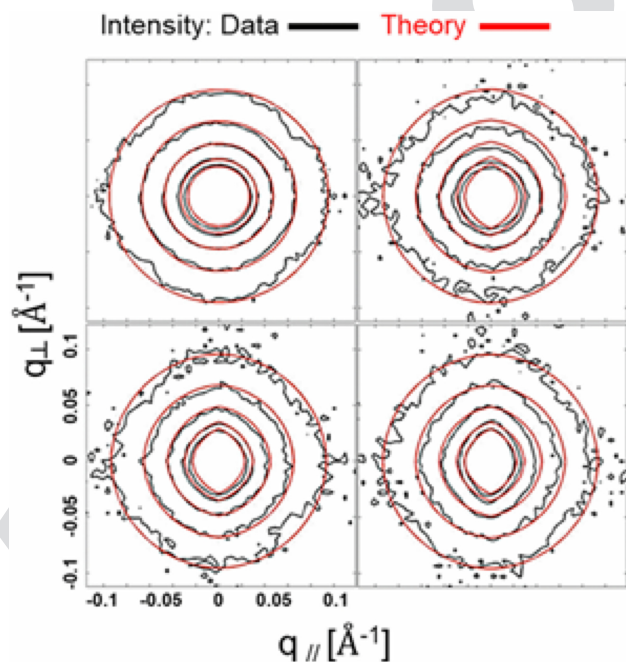


FIG. 6. Experimental (black lines) and modeled (red lines) 2D scattering intensities in the vorticity-velocity plane of the star/linear polymer blend corresponding to applied shear rates of 0 (top left), 8.1 s^{-1} (top right), 16.1 s^{-1} (bottom left), and 24.2 s^{-1} (bottom right). The calculations were performed in the $2 \times 10^{-2} < q < 1 \times 10^{-1} \text{ \AA}^{-1}$ range. The 2D q_{\perp} and q_{\parallel} ranges reported are between -1×10^{-1} and 1×10^{-1} . The deformation direction is horizontal.

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