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How Do Operating Conditions Affect As(III) Removal by Iron Electrocoagulation?

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1 Abstract

2 Iron electrocoagulation (Fe-EC) has been shown to effectively remove arsenic from
3 contaminated groundwater at low cost and has the potential to improve access to safe drinking
4 water for millions of people. Understanding how operating conditions, such as the Fe dosage
5 rate and the O₂ recharge rate, affect arsenic removal at different pH values is crucial to
6 maximize the performance of Fe-EC under economic constraints. In this work, we improved
7 upon an existing computational model to investigate the combined effects of pH, Fe dosage
8 rate, and O₂ recharge rate on arsenic removal in Fe-EC. We showed that the impact of the Fe
9 dosage rate strongly depends on pH and on the O₂ recharge rate, which has important practical
10 implications. We identified the process limiting arsenic removal (As(III) oxidation versus
11 As(V) adsorption) at different pH values, which allowed us to interpret the effect of operating
12 conditions on Fe-EC performance. Finally, we assessed the robustness of the trends predicted
13 by the model, which assumes a constant pH, against lab experiments reproducing more realistic
14 conditions where pH is allowed to drift during treatment as a result of equilibration with
15 atmospheric CO₂. Our results provide a nuanced understanding of how operating conditions
16 impact arsenic removal by Fe-EC and can inform decisions regarding the operation of this
17 technology in a range of groundwaters.

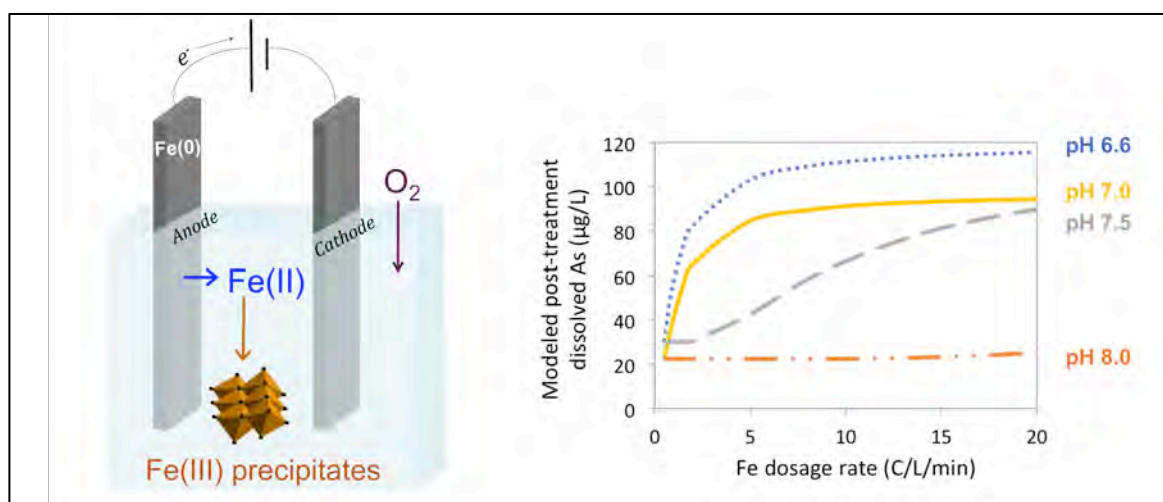
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19 **Keywords:** Arsenic; Iron electrocoagulation; Operating conditions; pH; Computational model;
20 Synthetic Bengal groundwater

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24 **TOC Graphic**

25

26 **1. Introduction**

27 Millions of people worldwide are exposed to arsenic present in groundwater supplies
 28 (Chakraborti et al., 2013; Ravenscroft et al., 2009). In areas where no safer, reliable, and
 29 abundant source of drinking water exists, removing arsenic from contaminated groundwater is
 30 necessary to protect public health. Iron electrocoagulation (Fe-EC) is a promising arsenic
 31 removal technology because it is highly effective, relies on consumables that are available in
 32 low-income rural areas, does not involve hazardous chemicals, and produces minimal amounts
 33 of sludge (Amrose et al., 2013, 2014; van Genuchten et al., 2012). In Fe-EC, a small voltage is
 34 applied between two Fe(0) (usually mild steel) electrodes, leading to the electrolytic
 35 dissolution of the anode into aqueous Fe(II). In the presence of dissolved O₂, Fe(II) oxidizes to
 36 Fe(III), which is highly insoluble at circumneutral pH and forms Fe(III) (oxyhydr)oxide
 37 precipitates with a strong adsorption affinity for arsenic (van Genuchten et al., 2014b, 2012). In
 38 addition, reactive intermediates produced upon the oxidation of Fe(II) by O₂, such as Fe(IV),
 39 oxidize As(III) to As(V), which is more amenable to adsorption (Hug and Leupin, 2003; Li et
 40 al., 2012). The Fe-EC process typically has three phases: 1) electrolysis to produce Fe(II) (in
 41 open air and with solution mixing), 2) post-electrolysis mixing to ensure full oxidation of
 42 Fe(II) and As(III) as well as arsenic adsorption onto precipitates (in open air), and 3) separation

43 of arsenic-laden precipitates (e.g., by gravitational settling). Fe-EC is most suitable for
44 operation at the community-scale (Amrose et al., 2014; Holt et al., 2005), as opposed to the
45 household-scale like other Fe-based arsenic removal technologies (e.g., Neumann et al., 2013).
46 Fe-EC has been demonstrated during a 3-month field trial in rural West Bengal, India, to
47 effectively remove arsenic to levels below the World Health Organization (WHO) maximum
48 contaminant limit (MCL) of 10 $\mu\text{g/L}$, consistently achieving $2.1 \pm 1.0 \mu\text{g/L}$ final total arsenic
49 (Amrose et al., 2014). Before deploying this technology throughout arsenic-affected regions, it
50 is necessary to understand how the performance of Fe-EC can be maximized, under economic
51 constraints, in groundwaters with different chemical compositions.

52 The performance of Fe-EC can be defined as the arsenic removal efficiency, i.e. as the
53 reduction in arsenic concentration per unit of Fe produced, or per unit of cost. Performance is
54 governed by chemical characteristics of groundwater (e.g., pH and co-occurring ions), certain
55 aspects of the reactor design (e.g., electrode shape and configuration), and EC operating
56 conditions (e.g., Fe dosage rate (Li et al., 2012) and O_2 recharge rate). For example, the amount
57 of Fe required to remove a given concentration of arsenic to below the WHO MCL depends
58 highly on solution pH, which affects both the kinetics of As(III) oxidation (Li et al., 2012) and
59 the affinity of Fe(III) (oxyhydr)oxides for oxyanions (Dixit and Hering, 2003; Gao and Mucci,
60 2001). Groundwater oxyanions (P, Si) and bivalent cations (Ca, Mg) affect arsenic removal by
61 competing for adsorption sites on EC precipitates (Li et al., 2012; van Genuchten et al., 2014a)
62 and enhancing arsenic uptake (van Genuchten et al., 2014a), respectively. Operating conditions
63 have ambivalent effects on the performance of Fe-EC. For example, increasing the Fe dosage
64 rate (e.g., by increasing the operating current) can reduce the duration of treatment and
65 therefore minimize the costs associated with electricity use for mixing. However, it also leads
66 to the accumulation of Fe(II), which competes with As(III) for reactive intermediates, and can
67 thus increase the amount Fe required to treat groundwater (Li et al., 2012). Inversely,
68 enhancing aeration increases energy costs but may improve arsenic removal by increasing the

69 rate of Fe(II) oxidation by O₂ and limiting the accumulation of Fe(II). Optimal operating
70 conditions that minimize the cost of treatment are expected to depend on groundwater
71 characteristics, especially on pH, which controls key arsenic removal processes in Fe-EC. In
72 South Asia, the pH of arsenic-contaminated groundwater can vary substantially between 6.4
73 and 8.4 (British Geological Survey, 2001). Therefore, understanding how operating conditions,
74 such as the Fe dosage rate and the O₂ recharge rate, affect arsenic removal at different pH
75 values is crucial to guide an operator or system designer's decision making.

76 In this study, we investigated the combined effects of pH, Fe dosage rate, and O₂
77 recharge rate on arsenic removal by Fe-EC. We improved upon a computational model of Fe-
78 EC previously developed by Li et al. (2012) to predict arsenic removal in a range of
79 groundwater and operating conditions. Specifically, we extended Li's model, which had been
80 developed at pH 7.1, to a realistic pH range (6.6 to 8.1) and incorporated O₂ kinetics. Using the
81 new model, we first identified the process limiting arsenic removal (As(III) oxidation versus
82 As(V) adsorption) at different pH values. Second, we investigated the effect of Fe dosage rate
83 on arsenic removal in different pH and O₂ recharge scenarios. Finally, we assessed the
84 robustness of the trends predicted by the model, which operates at constant pH, against lab
85 experiments reproducing more realistic conditions where pH increases during treatment as a
86 result of equilibration with atmospheric CO₂. Our results provide a nuanced understanding of
87 the impact of operating conditions on arsenic removal by Fe-EC and can thus support the
88 implementation of this technology at scale in a range of different groundwaters.

89 **2. Methods**

90 **2.1. Arsenic removal experiments**

91 A list of experiments conducted in this study, including detailed composition of each
92 electrolyte, is given in Tables 1 and 2. The majority of experiments were conducted using

93 synthetic Bengal groundwater (SGW), which was prepared according to a procedure described
94 elsewhere (Delaire et al., 2015). The composition of SGW (8.2 ± 0.1 mM HCO_3^- , 2.6 ± 0.2
95 mM Ca^{2+} , 1.9 ± 0.1 mM Mg^{2+} , 1.2 ± 0.1 mM Si, 0.12 ± 0.02 mM P, 10.9 ± 0.3 mM Na^+ , $8.9 \pm$
96 0.5 mM Cl^- , and 494 ± 45 $\mu\text{g/L}$ (6.6 ± 0.6 μM) As(III) (NaAsO_2 salt)) was similar to that of
97 Roberts et al. (2004), which was derived from an extensive survey of arsenic-contaminated
98 tubewells in Bangladesh by the British Geological Survey (2001). Fe-EC experiments were
99 conducted by applying a galvanostatic current between two Fe(0) electrodes (each 98.0 ± 0.2
100 % Fe, 1.0 cm x 5.0 cm x 1 mm, 0.5 cm apart, submerged surface area of 1.5 cm²) immersed in
101 195 mL SGW. Electrodes were cleaned with sand paper before each experiment to remove rust
102 deposits. Operating conditions were selected based on previous studies to avoid the anodic
103 production of chlorine or oxygen (Amrose et al., 2013; Li et al., 2012; van Genuchten et al.,
104 2012). Current densities between 2.0 ± 0.4 and 20.0 ± 1.0 mA/cm² were applied, corresponding
105 to Fe dosage rates of 0.9 - 9.3 ± 0.2 C/L/min according to Faraday's law. The electrolysis time
106 was adjusted to achieve the desired Fe dosage (6 - 74 ± 1 mg/L). Electrolysis took place in open
107 air and with solution mixing. After electrolysis (or the addition of FeSO_4 salts in some
108 experiments, as indicated in Table 1), the solution was mixed in open air to achieve full Fe(II)
109 oxidation (i.e. total Fe in the filtrate using 0.45 μm filter <0.1 mg/L). We verified in
110 preliminary experiments that adsorption processes were faster than Fe(II) oxidation at
111 circumneutral pH; therefore we defined the completion of Fe(II) oxidation as "equilibrium".
112 Reaching equilibrium was necessary to conduct rigorous comparisons between operating
113 conditions. Representative time profiles of As(III) and Fe(II) concentrations are presented in
114 Figures S1 and S2. The pH was measured with a Consort pH meter (R3620). Two types of
115 experiments were conducted (Tables 1 and 2): experiments in which the pH was held constant
116 to calibrate the computational model (pH 6.6, 7.0, 7.5, and 8.1), and experiments in which the
117 initial pH was allowed to drift to reproduce field operating conditions (initial pH of 6.0, 7.0,
118 and 8.0; final pH as indicated). In constant-pH experiments, the solution pH was controlled by

119 adding drops of 1.1 M HCl as necessary (pH maintained within ± 0.2 pH units). In drift-pH
 120 experiments, the final pH ranged from 8.0 to 8.5 and was determined principally by
 121 equilibration with atmospheric CO₂ and not by initial pH. All experiments were replicated 2 to
 122 5 times and the results were averaged. Unless specified otherwise (Figure 1), reported errors
 123 are the largest of the measurement error and the standard deviation of replicate experiments.

124 Measurements of As(III), total As, Fe, Si, P, Ca, and Mg were performed by
 125 inductively coupled plasma optical emission spectrometry (ICP-OES, PerkinElmer 5300 DV,
 126 measurement error typically $< 5\%$). Unfiltered and filtered (0.45 μm nylon filters) 5 mL
 127 samples digested with 1 mL 1.1 M HCl were analyzed to determine total and dissolved
 128 concentrations of ions, respectively. Concentrations of adsorbed ions were calculated as the
 129 difference between total and dissolved concentrations. The concentration of Fe(II) was equated
 130 to the concentration of Fe in filtered samples because Fe(III) is insoluble at circumneutral pH.
 131 For As(III) measurements, digested samples were diluted 50 times in 0.25 M disodium citrate
 132 and analyzed with hydride generation, following Roberts et al. (2004) (measurement error
 133 typically $< 10\%$). As(V) was measured as the difference between total As and As(III).

134 2.2. Computational model

135 We adapted the computational model described in Li et al. (2012), which predicts the
 136 removal of As(III) and As(V) in the Fe-EC system assuming second-order kinetics for both
 137 Fe(II) oxidation by O₂ and As(III) oxidation by reactive species, and Langmuir adsorption
 138 isotherms for As(III), As(V), P, and Si. Accordingly, the equations governing this model are:

$$139 \quad \frac{d[Fe(II)]}{dt} = D - k_{app} [Fe(II)] [O_2] \quad (1)$$

$$140 \quad \frac{d[As(III)]_{oxidized}}{dt} = \frac{\beta}{1 + \frac{k_1 [Fe(II)]}{k_2 [As(III)]}} k_{app} [Fe(II)] [O_2] \quad (2)$$

$$141 \quad [As(III), As(V), P, Si]_{adsorbed} = \frac{q_{max} [Fe(III)] K_{As(III),As(V),P,Si} [As(III), As(V), P, Si]}{1 + K_{As(III)}[As(III)] + K_{As(V)}[As(V)] + K_{Si}[Si] + K_P[P]} \quad (3)$$

142 where D ($M s^{-1}$) is the Fe dosage rate; k_{app} ($M^{-1} s^{-1}$) is the second order rate constant for Fe(II)
 143 oxidation by O_2 ; β is the yield of reactive intermediates (Fe(IV)) from Fe(II) oxidation by O_2
 144 and was determined to be ~ 0.25 by Li et al. (2012); $\frac{k_1}{k_2}$ is the relative affinity of reactive
 145 intermediates for Fe(II) compared to As(III); q_{max} (dimensionless) is the adsorption capacity
 146 of EC precipitates generated in SGW; and $K_{As(III),As(V),P,Si}$ (M^{-1}) are the adsorption affinities of
 147 EC precipitates for As(III), As(V), Si, and P, respectively. Previous work has shown that the
 148 model accurately predicts the time-dependent concentration of Fe(II) (Li et al., 2012). We
 149 added a fourth equation to describe the time-dependent concentration of O_2 , in which
 150 $[O_2]_{saturation}$ is equal to 0.25 mM at 25 °C and k_r (s^{-1}) is the O_2 recharge rate resulting from
 151 mixing and aeration:

$$152 \quad \frac{d[O_2]}{dt} = k_r * ([O_2]_{saturation} - [O_2]) - k_{app} * [Fe(II)] * [O_2] \quad (4)$$

153 K_{Si} and $K_{As(III)}$ are not expected to vary significantly between pH 6.6 and 8.1 (Dixit and
 154 Hering, 2003) because Si and As(III) do not deprotonate in this pH range (first pK_{AS} of H_4SiO_4
 155 and H_3AsO_3 are > 9) (Benjamin, 2000). Therefore, we used values measured by Li et al.
 156 (2012), $K_{Si}=10^{2.94}$ and $K_{As(III)}=10^{3.81}$, which were comparable to values reported in other studies
 157 for similar systems (Li et al., 2014; Roberts et al., 2004). In contrast, k_{app} , $\frac{k_1}{k_2}$, $K_{As(V)}$, K_P , and
 158 q_{max} may all be pH-dependent. The computational model was implemented in Python 2.7
 159 (Python Software Foundation) and the solver was the *fsolve* method in *scipy.optimize* (Jones et
 160 al., 2001).

161 2.3. Determining adsorption and oxidation rate constants at different pH values

162 To determine $K_{As(V)}$, K_P , and q_{max} within our electrolyte across different pH values,
 163 Fe-EC experiments were conducted at a Fe dosage rate of 9.2 ± 0.2 C/L/min and at a Fe dosage
 164 of 29 ± 1 mg/L in SGW amended with high concentrations of As and P (relative to values
 165 commonly measured in arsenic contaminated aquifers in Bengal) for improved sensitivity
 166 (column 1 in Tables 1 and 2). Dissolved and adsorbed concentrations of Si, P, As(III), and
 167 As(V) were measured at equilibrium (i.e. after full Fe(II) oxidation, as defined above, which
 168 required 60 to 240 min of post-electrolysis mixing depending on pH) and computed in
 169 Equations 5-7, which derive from Equation 3 (see SI):

$$170 \quad K_{As(V)} = K_{Si} \frac{[Si]}{[As(V)]} \frac{[As(V)]_{adsorbed}}{[Si]_{adsorbed}} \quad (5)$$

$$171 \quad K_P = K_{Si} \frac{[Si]}{[P]} \frac{[P]_{adsorbed}}{[Si]_{adsorbed}} \quad (6)$$

$$172 \quad q_{max} = \frac{[Si]_{adsorbed}}{K_{Si} [Si]} \frac{1 + K_{As(III)}[As(III)] + K_{As(V)}[As(V)] + K_{Si}[Si] + K_P[P]}{[Fe(III)]} \quad (7)$$

173 To determine k_{app} and $\frac{k_1}{k_2}$ within our electrolyte across different pH values, 31 ± 1 mg/L
 174 $FeSO_4$ was added to SGW amended with a high concentration of As(III) (for improved
 175 sensitivity) and mixed in open air for 6 to 60 minutes depending on pH (column 2 in Tables 1
 176 and 2). Fe(II) and total As(III) (total As(III) = adsorbed As(III) + dissolved As(III)), were
 177 measured at regular time intervals (Figure S2). k_{app} at a given pH was determined by fitting the
 178 concentration of Fe(II) as a function of time to Equation 8, which derives from Equation 1
 179 ($D=0$ C/L/min after $FeSO_4$ addition). The concentration of O_2 was assumed to be saturated
 180 (0.25 mM) following Li et al. (2012).

$$181 \quad [Fe(II)](t) = [Fe(II)]_{t=0} e^{-k_{app} [O_2] t} \quad (8)$$

182 Although it also appears in the equation governing As(III) (Equation 2), k_{app} was determined
 183 by solely fitting the concentration of Fe(II) (Equation 8) because it is intrinsically linked to

184 Fe(II), and not to As(III). Using the determined value of k_{app} , $\frac{k_1}{k_2}$ for the same pH was
185 determined by fitting the concentration of As(III) over time to Equation 2. An example of this
186 procedure at pH 7.0 is shown in Figure S2. Average R^2 goodness-of-fit values for Fe(II) and
187 As(III) concentrations over time were 0.95 and 0.89, respectively (R^2 values for each pH are
188 provided in Table S1).

189 The means and 95% confidence intervals of adsorption and oxidation rate constants
190 measured in duplicate at pH 6.6, 7.0, 7.5, and 8.1 are presented in Figure 1a-b (summarized in
191 Table S2). We conducted model simulations using “mean” constants and compared them
192 against a third set of experiments, designed to be representative of field operations (in terms of
193 As/P concentrations and Fe dosage rate, see column 3 in Tables 1 and 2). Because we observed
194 non-negligible discrepancies between modeled and experimental arsenic concentrations
195 (Figure S3), we adjusted the constants to achieve a better fit. To do that, we first evaluated the
196 sensitivity of modeled arsenic removal to each individual constant, at each pH value. Using
197 this sensitivity analysis, we then adjusted each constant within the range of duplicate
198 measurements to minimize the discrepancy between modeled and experimental arsenic
199 removal. Adjusted (“best-fit”) adsorption and oxidation rate constants are indicated in red in
200 Figure 1a-b and Table S2. The resulting “best fit” between modeled and experimental arsenic
201 concentrations is shown in Figure 2 (compare with the poorer fit in Figure S3). Model
202 simulations conducted in the rest of the paper use “best-fit” adsorption and oxidation rate
203 constants (as opposed to “mean” constants).

204 **2.4. Model simulations**

205 The model was operated with initial As(III), As(V), Si, and P concentrations of 500
206 $\mu\text{g/L}$, 0 $\mu\text{g/L}$, 34.2 mg/L , and 3.7 mg/L , respectively. To investigate the effect of pH on the
207 mechanisms of arsenic removal, simulations were conducted at pH 6.6, 7.0, 7.5, and 8.1 for a
208 range of Fe dosages (5 to 50 mg/L in 3 mg/L increments), using a Fe dosage rate of 3 C/L/min .

209 Analyzing the respective concentrations of dissolved and adsorbed As(III)/As(V) allowed us to
210 identify the processes limiting arsenic removal at each pH. Then, we sequentially investigated
211 the effect of operating conditions on arsenic removal at each pH (using a fixed total Fe dosage
212 of 30 mg/L); progressively adding in complexity, we first conducted simulations at varying Fe
213 dosage rates (0.5 to 20 C/L/min) and at O₂ saturation, and then at both varying Fe dosage rates
214 (0.5 to 80 C/L/min) and O₂ recharge rates (2.0 hr⁻¹, 4.6 hr⁻¹, and at O₂ saturation). O₂ recharge
215 rates of 2.0 and 4.6 hr⁻¹ were chosen to represent the mixing regimes of a 200 mL beaker with
216 an area-to-volume ratio of 0.3 (assuming an air-water exchange coefficient of 1.9x10⁻³ cm/s,
217 consistent with Rantakari et al. (2015)), and an actively aerated reactor in a wastewater
218 treatment plant (Hunt, 2013), respectively. Unless indicated otherwise, simulations included a
219 post-electrolysis mixing period (i.e. with D=0 in Equation 1) long enough to achieve 99.99%
220 Fe(II) oxidation, which we defined as “equilibrium”. When equilibrium required over 100 min
221 of post-electrolysis mixing, which is a realistic upper bound for field operations, we reported
222 arsenic removal both at equilibrium and after 100 min of mixing.

223 **2.5. Comparison between model simulations and experiments representative of field** 224 **conditions**

225 A series of experiments was conducted in SGW without holding pH constant to
226 reproduce realistic field conditions where pH evolves due to equilibration with atmospheric
227 CO₂. These experiments were performed for five different dosages (6.5 ± 1.1, 13.1 ± 2.4, 24.5
228 ± 5.8, 48.4 ± 6.1, and 68.9 ± 6.8 mg/L) at three Fe dosage rates (0.9, 3.1, and 9.3 ± 0.2
229 C/L/min) and three initial pH values (6.0, 7.0, and 8.0, see Table 1). Model predictions
230 regarding the effect of pH and Fe dosage rate were compared to drift-pH experiments to assess
231 their generalizability in realistic field conditions. In these simulations, the model was operated
232 at O₂ saturation, which is a reasonable assumption for a 200 mL beaker vigorously stirred in
233 open air.

234

235 3. Results and Discussion

236 3.1. Adsorption and oxidation rate constants

237 Experimentally determined adsorption constants K_P , $K_{As(V)}$, and q_{max} , are presented in
238 Figure 1a and Table S2. Higher adsorption affinities for P than for As(V) are consistent with
239 previous studies in similar systems (Li et al., 2014; Roberts et al., 2004; van Genuchten et al.,
240 2014a). We found that the affinity of EC precipitates for P and As(V) decreases by 0.65 and
241 0.53 log, respectively, for each unit increase in pH. This finding is consistent with previous
242 studies, which report lower As(V)/P adsorption to Fe(III) (oxyhydr)oxides with increasing pH
243 (Dixit and Hering, 2003; Gao and Mucci, 2001) due to a higher electrostatic barrier to anions
244 when surface groups deprotonate. Values of $K_{As(V)}$ determined in this study were generally
245 consistent with existing data on As(V) adsorption to hydrous ferric oxides (Dixit and Hering,
246 2003) (see a comparison in Figure S4). Interestingly, the adsorption capacity of EC
247 precipitates, q_{max} , was found to slightly increase with pH. ICP-OES measurements also
248 indicated substantial increases in Ca and Mg uptake between pH 6.6 and 8.1 (by ~200% on
249 average, Table S3). Previous work has shown that the uptake of bivalent cations by Fe(III)
250 precipitates, which occurs both electrostatically and via ternary surface complexes (e.g. Ca-P-
251 Fe or Ca-As(V)-Fe), enhances the removal of oxyanions (van Genuchten et al., 2014a).
252 Presumably, such improvement in oxyanion uptake is partly due to increased precipitate
253 capacity in the presence of bound bivalent cations, which may provide additional adsorption
254 sites or increase the accessibility of existing ones (by decreasing the electrostatic barrier).
255 Therefore, we propose that the observed increase in q_{max} with pH results from enhanced
256 bivalent cation uptake, which may be favored at higher pH due to P/As(V) deprotonation ($pK_{a,2}$
257 = 7.2 and 6.9, respectively).

258 Experimentally determined oxidation rate constants are shown in Figure 1b and Table S2. We

259 found that the oxidation rate of Fe(II) by O₂ in SGW, k_{app} , increases by 1.6 orders of magnitude
260 for each unit increase in pH, which is comparable to the pH-dependency measured in other
261 carbonated systems in the same pH range (~1.7) (Emmenegger et al., 1998; King, 1998). We
262 also found that $\frac{k_1}{k_2}$ increases approximately threefold between pH 6.6 and 8.1, which indicates a
263 decrease in the relative affinity of reactive intermediates for As(III) compared to Fe(II).
264 Although As(III) and Fe(II) both become easier to oxidize at higher pH due to increased
265 concentrations of deprotonated and carbonated species, respectively (King, 1998; Pettine et al.,
266 1999), our results suggest that this effect is slightly stronger for Fe(II) in SGW. This is
267 consistent with the stronger pH dependence of the oxidation potential of Fe(II) compared to
268 that of As(III) at circumneutral pH (see Pourbaix diagrams in Ruby et al. (2010) and Smedley
269 and Kinniburgh (2002), respectively).

270

271 Modeled and experimental post-treatment arsenic concentrations are presented in
272 Figure 2, showing good agreement in the majority of cases. However, our model overestimates
273 removal for low Fe dosages (< 25 mg/L) at pH 7.0 and 7.5, and underestimates it for high
274 dosages (>35 mg/L) at pH 8.1. Adsorption and oxidation rate constants, which are assumed to
275 be independent of the Fe concentration in our model, were measured at a Fe dosage of 30 ± 2
276 mg/L (Table 1). The observed discrepancies between the model and experiments at Fe dosages
277 significantly different from 30 mg/L suggest that model constants may actually depend on the
278 Fe dosage. For example, Langmuir isotherms may not be able to precisely model adsorption
279 processes in systems such as Fe-EC, where the structure and reactivity of the adsorbent
280 strongly depend on the molar ratio of Fe : oxyanions : bivalent cations (van Genuchten et al.,
281 2014a, 2014b).

282 3.2. Effect of pH on arsenic removal with Fe-EC

283 Figure 3a shows post-treatment arsenic concentrations as a function of Fe dosage
284 according to model simulations at different pH values (using a fixed Fe dosage rate of 3
285 C/L/min). Except at pH 6.6, 99.99% Fe(II) oxidation is achieved with post-electrolysis mixing
286 times below 100 min (1, 10, and 100 min at pH 8.1, 7.5, and 7.0, respectively). At pH 6.6,
287 approximately 99% of Fe(II) is oxidized after 100 min mixing, whereas full (>99.99%)
288 oxidation requires 300 min. When mixing time is constrained to be ≤ 100 min, the post-
289 treatment dissolved arsenic concentration for a given Fe dosage decreases with increasing pH
290 (Figure 3a), despite decreased precipitate affinity for As(V) (i.e. decreasing $K_{As(V)}$) and
291 decreased As(III) competitiveness for reactive intermediates (i.e. increasing $\frac{k_1}{k_2}$). Thus, our
292 results show that the impact of a higher pH on arsenic removal is dominated by the beneficial
293 effect of faster Fe(II) oxidation kinetics, which limit the accumulation of Fe(II) and thus the
294 scavenging of reactive intermediates needed to oxidize As(III) to As(V). Simulations at pH 6.6
295 show that the extent of arsenic removal is significantly enhanced (removing an additional 20 to
296 60 $\mu\text{g/L}$ arsenic depending on the Fe dosage) when the mixing time is extended from 100 to
297 300 min to improve Fe(II) oxidation from 99% to 99.99%, due to improved As(III) oxidation.
298 During the late stages of mixing, competition for reactive intermediates is minimized because
299 Fe(II) is present in only trace concentrations, resulting in significant As(III) oxidation. This
300 result illustrates that substantial improvements in arsenic removal can be achieved by
301 increasing the post-electrolysis mixing time to oxidize trace levels of Fe(II), with the
302 corresponding trade-off of increasing the total treatment time.

303 Figure 4 shows the speciation of arsenic in the same simulations as Figure 3a. At all pH
304 values and all dosages, adsorbed As(III) is much smaller than adsorbed As(V), indicating that
305 As(V) adsorption is either the primary (pH 6.6, 7.0, and 7.5) or the only (pH 8.1) mechanism of
306 arsenic removal. At pH 6.6 and 7.0, As(III) accounts for the vast majority of dissolved arsenic,
307 and As(III) adsorption does not increase for Fe dosages above 30 mg/L, indicating that arsenic

308 removal is limited primarily by the oxidation of As(III) to As(V). In contrast, at pH 8.1, As(V)
309 accounts for the entirety of dissolved arsenic, indicating that removal is limited by As(V)
310 adsorption. pH 7.5 represents an intermediary situation: at low Fe dosages (<35 mg/L),
311 dissolved arsenic is composed of both As(III) and As(V) and arsenic removal is limited by both
312 As(III) oxidation and As(V) adsorption. However, at higher dosages (>35 mg/L), As(V)
313 accounts for the entirety of dissolved arsenic and removal is therefore limited by As(V)
314 adsorption, similar to pH 8.1.

315 As pH increases, the process limiting arsenic removal thus shifts from As(III) oxidation
316 to As(V) adsorption. This shift can be interpreted as follows. At lower pH values (6.6 and 7.0),
317 the affinity of EC precipitates for As(V) ($K_{As(V)}$) is the highest and As(V) is adsorbed as soon
318 as it forms, as supported by negligible concentrations of dissolved As(V) for Fe dosages > 20
319 mg/L in Figures 4a and 4b. However, slow Fe(II) oxidation kinetics lead to the accumulation of
320 Fe(II), which competes with As(III) for reactive intermediates, leaving a large fraction of
321 arsenic unoxidized and dissolved. In contrast, faster Fe(II) oxidation kinetics at higher pH
322 values (7.5 and 8.1) favor the oxidation of As(III), which disappears for Fe dosages >30 mg/L
323 at pH 7.5 and >10 mg/L at pH 8.1 (Figures 4c and 4d). At these higher pH values, decreased
324 precipitate affinity for As(V) limits adsorption, explaining the higher concentrations of
325 dissolved As(V) compared to lower pH values.

326 We note that the small model inaccuracies (Figure 2) should not affect our mechanistic
327 analysis, which relies on general trends in arsenic speciation over a large range of Fe dosages
328 (Figure 4) encompassing the range in which the model is most accurate. In the following
329 section, the model was operated at 30 mg/L, the Fe dosage at which model constants were
330 measured.

331 3.3. Impact of Fe dosage rate on arsenic removal at different pH values

332 Figure 3b shows post-treatment arsenic concentrations as a function of Fe dosage rate
333 in model simulations at different pH values, using a constant Fe dosage of 30 mg/L. The
334 impact of the Fe dosage rate on arsenic removal strongly depends on pH. At lower pH values
335 (6.6 and 7.0), increasing the Fe dosage rate from 0.5 to 5 C/L/min strongly inhibits arsenic
336 removal, while further increases in Fe dosage rate have a minimal impact. At pH 7.5, increases
337 in Fe dosage rate between 2 and 20 C/L/min lead to a more gradual decrease in arsenic
338 removal. In contrast, at pH 8.1, arsenic removal is independent of the Fe dosage rate between
339 0.5 and 20 C/L/min.

340 The Fe dosage rate affects the accumulation of Fe(II) and thus the kinetics of As(III)
341 oxidation (Equation 2) (Li et al., 2012). Consequently, the Fe dosage rate is expected to have a
342 strong impact when arsenic removal is primarily limited by As(III) oxidation (e.g. at 3 C/L/min
343 for pH 6.6 and 7.0, Figures 4a and 4b), and a smaller impact when arsenic removal is primarily
344 limited by As(V) adsorption (e.g. at 3 C/L/min for pH 7.5 and 8.1, Figures 4c and 4d), which is
345 consistent with the model predictions in Figure 3b. At pH 7.5, the increasing sensitivity of
346 arsenic removal to Fe dosage rate between 0.5 and 10 C/L/min reflects a shift in the process
347 that primarily limits arsenic removal from As(V) adsorption to As(III) oxidation (Figure S5a-
348 b).

349 For pH 6.6, 7.0, and 7.5, the effect of the Fe dosage rate on arsenic removal in Figure
350 3b levels off at high dosage rates, indicating that arsenic removal becomes independent of the
351 Fe dosage rate. However, we note that this behavior does not reflect a change in the process
352 limiting arsenic removal, which remains As(III) oxidation (Figure S5c). At high Fe dosage
353 rates, where the concentration of Fe(II) is large, Equation 2 can be simplified into Equation 9.
354 The kinetics of As(III) oxidation are therefore no longer controlled by the concentration of
355 Fe(II) and are independent of the Fe dosage rate.

$$\frac{d[As(III)]_{oxidized}}{dt} = \beta \frac{k_2}{k_1} k_{app} [O_2] [As(III)] \quad (9)$$

3.4. Impact of O₂ recharge rate on arsenic removal at different pH values and Fe dosage rates

Figure 5 shows the effect of Fe dosage rate on arsenic removal for several O₂ recharge rates. Overall, the model predicts lower arsenic removal when O₂ consumption by Fe(II) oxidation is taken into account. O₂ recharge rates of 2.0 and 4.6 hr⁻¹ are not sufficient to prevent significant O₂ depletion during treatment. For example, at pH 7.0 and 3 C/L/min, O₂ levels decrease to 28% and 49% of saturation for recharge rates of 2.0 and 4.6 hr⁻¹, respectively, with the effect of O₂ depletion on arsenic removal becoming more pronounced at higher pH values and larger Fe dosage rates. Lower O₂ concentrations promote Fe(II) accumulation, which inhibits As(III) oxidation and reduces arsenic removal. Figure 5 shows that O₂ depletion exacerbates the sensitivity of arsenic removal to Fe dosage rate, indicating that arsenic removal is predominantly limited by As(III) oxidation when O₂ saturation is not maintained.

3.5. Comparison between model simulations and experiments representative of field conditions

Figure 6a shows post-treatment arsenic concentrations and pH values as a function of Fe dosage in pH-drift experiments with initial pH values of 6.0, 7.0, and 8.0. Results from model simulations are shown to depict the expected effect of pH when it is held constant. pH-drift experiments exhibited a trend of improved arsenic removal at higher initial pH, but this trend was substantially less pronounced than in model predictions: because the pH drifted to ~8.0-8.5 independent of its initial value, the effect of pH on arsenic removal was partly cancelled.

379 Figure 6b presents post-treatment arsenic concentrations as a function of Fe dosage for
380 drift-pH experiments conducted at an initial pH of 7.0 and at two Fe dosage rates (0.9 and 9.3 ±
381 0.2 C/L/min). Arsenic concentrations after both 20 and 120 min post-electrolysis mixing are
382 reported, as well as corresponding solution pH values. Results from model simulations are
383 shown to depict the effect of Fe dosage rate expected at constant pH. In pH-drift experiments,
384 pH invariably increased from 7.0 to 8.0-8.5. Therefore, arsenic removal could have been
385 expected to be less limited by As(III) oxidation (Figure 4) and less sensitive to Fe dosage rate
386 (Figure 3b) compared to constant-pH experiments. In contrast, lowering the Fe dosage rate in
387 pH-drift experiments improved arsenic removal more than predicted by the constant-pH model.
388 As shown in Figure 6b, arsenic concentrations did not vary significantly after 20 min of post-
389 electrolysis mixing, indicating that most of the arsenic was removed before the end of the
390 shorter mixing period. Therefore, in experiments at 9.3 C/L/min, arsenic removal took place at
391 pH <7.7-8.1 (Figure 6b). In contrast, in experiments at 0.9 C/L/min, which had tenfold longer
392 dosage times, pH increased up to 8.2-8.6 before the majority of arsenic removal was achieved.
393 Consequently, arsenic removal at 0.9 C/L/min overall took place at substantially higher pH
394 values than in experiments at 9.3 C/L/min, likely contributing to the improved performance at
395 lower Fe dosage rates. We propose that in field-like conditions in which pH increases over
396 time (as carbonate-rich groundwater equilibrates with atmospheric CO₂), improved Fe-EC
397 performance at lower Fe dosage rates is partly explained by the deferment of reactions until pH
398 has significantly increased, which favors arsenic removal (Figure 3a).

399 **4. Conclusions**

400 Our results show that pH controls the impact that operating conditions can have on
401 arsenic removal in Fe-EC. While a previous study (at pH 7.1) had found that decreasing the Fe
402 dosage rate could improve the performance of Fe-EC (Li et al., 2012), we demonstrated that
403 this finding only applies when arsenic removal is limited by As(III) oxidation, i.e. at low pH (<

404 7.5). In contrast, decreasing the Fe dosage rate at $\text{pH} > 8.0$ would only extend the duration of
405 treatment without any benefits to arsenic removal. However, we also found that if oxygen
406 saturation cannot be maintained, decreasing the Fe dosage rate is preferable at any pH. Finally,
407 our results show that increasing the O_2 recharge rate without achieving O_2 saturation can have
408 little to no effect on arsenic removal, especially at higher pH values.

409 We found that the trends predicted by our constant-pH model, such as improved arsenic
410 removal at higher pH and at lower Fe dosage rate, are still valid – though not of the same
411 magnitude– in more realistic experiments in which pH is not held constant. This result
412 indicates that our model can serve as a useful tool to inform decisions about the operation of
413 Fe-EC in the field. We note that the pH drift in our lab experiments may be larger than during
414 typical field treatment (pH increased < 0.5 in a field trial of Fe-EC in West Bengal, India
415 (Amrose et al., 2014)), possibly due to better air-water exchange in the lab setup. The actual
416 effect of initial pH in the field may therefore be larger than reported in Figure 6a, while the
417 actual effect of Fe dosage rate may be smaller than reported in Figure 6b.

418 Finally, our model can still be improved. Although it already accounts for a number of
419 groundwater characteristics (pH, concentrations of oxyanions) and operating conditions (Fe
420 dosage rate, post-electrolysis mixing time, O_2 recharge rate), more work is needed to
421 incorporate the beneficial effect of bivalent cations on the uptake of oxyanions by Fe(III)
422 (oxyhydr)oxide precipitates (van Genuchten et al., 2014a; Voegelin et al., 2010) as well as CO_2
423 dynamics. Measuring the O_2 recharge rate in field conditions is also needed. In addition,
424 future efforts to further improve the model could investigate equations different from the
425 Langmuir isotherm that may better describe adsorption in Fe-EC, where the adsorbent is
426 generated in the presence of adsorbates and bivalent cations.

427

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436

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523

524 **Tables and Figures**

525

526 Table 1: Detailed operating conditions for all experiments conducted in this study. ^a SGW=
 527 synthetic Bengal groundwater; specific composition detailed in Table 2. ^b Uncertainty of Fe
 528 dosage rate is ± 0.2 C/L/min. ^c Initial pH; pH was then allowed to drift during the experiment.

	<i>MODEL CALIBRATIONS (Constant pH)</i>												<i>REALISTIC SCENARIO</i>		
	1				2				3				4		
	Measurement of adsorption constants				Measurement of oxidation rate constants				Model optimization				pH drift experiments		
Electrolyte	SGW ^a with high As/P				SGW ^a with high As				SGW ^a				SGW ^a		
Fe dosage type	Fe-EC				FeSO ₄				Fe-EC				Fe-EC		
pH	6.6	7.0	7.5	8.1	6.6	7.0	7.5	8.1	6.6	7.0	7.5	8.1	6.0 ^c	7.0 ^c	8.0 ^c
Fe dosage rate (C/L/min)^b	9.2				N/A				2.2				3.1	0.9 3.1 9.3	3.1
Total Fe dosage (mg/L)	29 (± 1)				31 (± 1)				19-41 (± 3)				6-74 (± 1)		
Post-electrolysis equilibration time (min)	240	90	60	60	60	60	20	6	240	90	60	60	120		

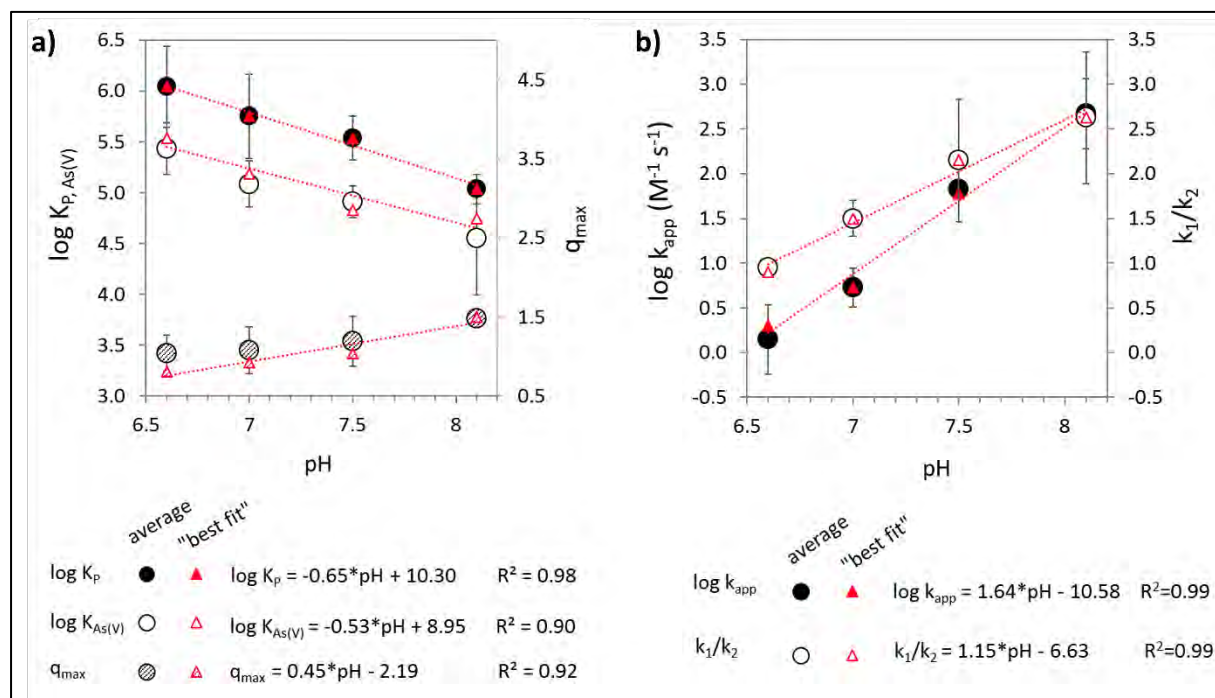
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531 Table 2: Detailed electrolyte composition for all experiments conducted in this study.
 532 Concentrations of As(III), Ca²⁺, Mg²⁺, Si, and P were measured with ICP-OES. The target
 533 concentration of HCO₃⁻ was 8.2 mM but it was not directly measured. Concentrations of Na⁺
 534 and Cl⁻ were calculated from the concentrations of Si/P/HCO₃⁻ and Ca²⁺/Mg²⁺, respectively,
 535 because they were added as a salt with these ions. We present averages and standard deviations
 536 from replicate experiments. Major differences from synthetic Bengal groundwater (SGW) are
 537 highlighted in red. *For the measurement of adsorption constants (column 1), As(V) was used
 538 instead of As(III) in one replicate for simplicity, as the initial As speciation was not expected to
 539 affect the affinity of EC precipitates for As(V) or P.

	<i>MODEL CALIBRATIONS (Constant pH)</i>								<i>REALISTIC SCENARIO</i>	
	1		2		3		4			
	Measurement of adsorption constants		Measurement of oxidation rate constants		Model optimization		pH drift experiments			
	Avg.	St. dev.	Avg.	St. dev.	Avg.	St. dev.	Avg.	St. dev.	Avg.	St. dev.
As(III)* (µg/L) (and in µM)	2031 (27.1)	75 (1.0)	1972 (26.3)	37 (0.5)	522 (7.0)	14 (0.2)	470 (6.3)	42 (0.6)		
Ca²⁺ (mM)	2.6	0.2	2.5	0.1	2.6	0.1	2.6	0.1		
Mg²⁺ (mM)	1.8	0.1	1.8	0.0	2.0	0.1	1.9	0.1		
Si (mM)	1.2	0.1	1.2	0.0	1.2	0.1	1.3	0.1		
P (mM)	0.6	0.0	0.1	0.0	0.1	0.0	0.1	0.0		
HCO₃⁻ (mM)	8.2	0.1	8.2	0.1	8.2	0.1	8.2	0.1		
Na⁺ (mM)	11.9	0.3	10.9	0.2	10.9	0.2	10.9	0.3		
Cl⁻ (mM)	8.8	0.5	8.6	0.2	9.2	0.4	9.0	0.5		

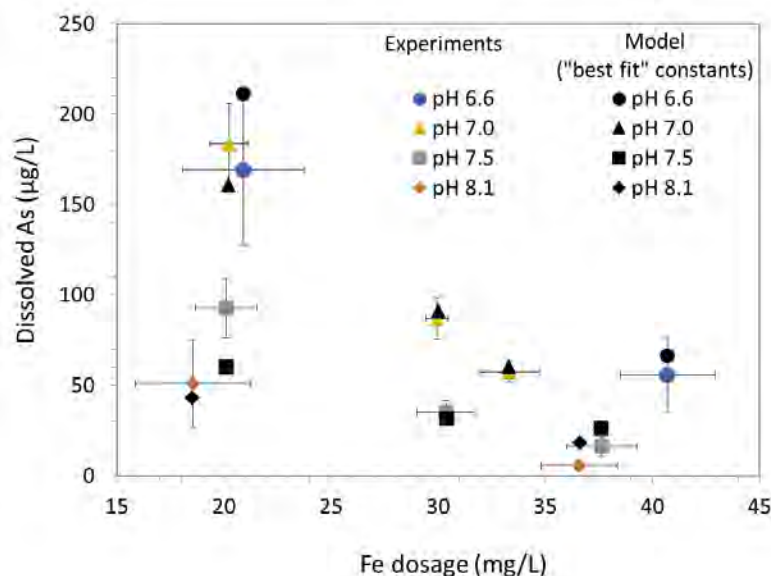
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541 **Figure 1:** Adsorption (panel a) and oxidation rate (panel b) constants measured at pH 6.6, 7.0,
 542 7.5, and 8.1. Averages and 95% confidence intervals from duplicate experiments are indicated
 543 (black and white circles), as well as the constants chosen in the final model (“best fit,” red
 544 triangles).

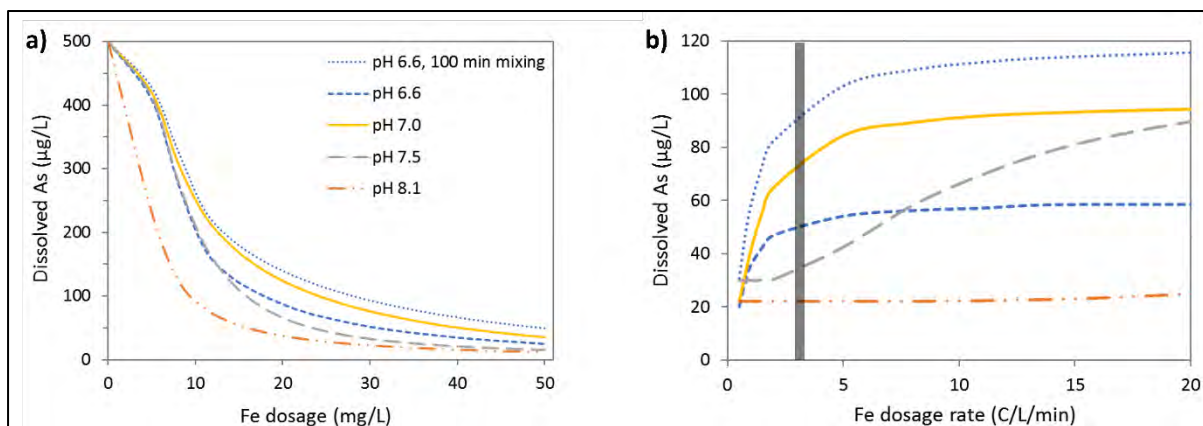
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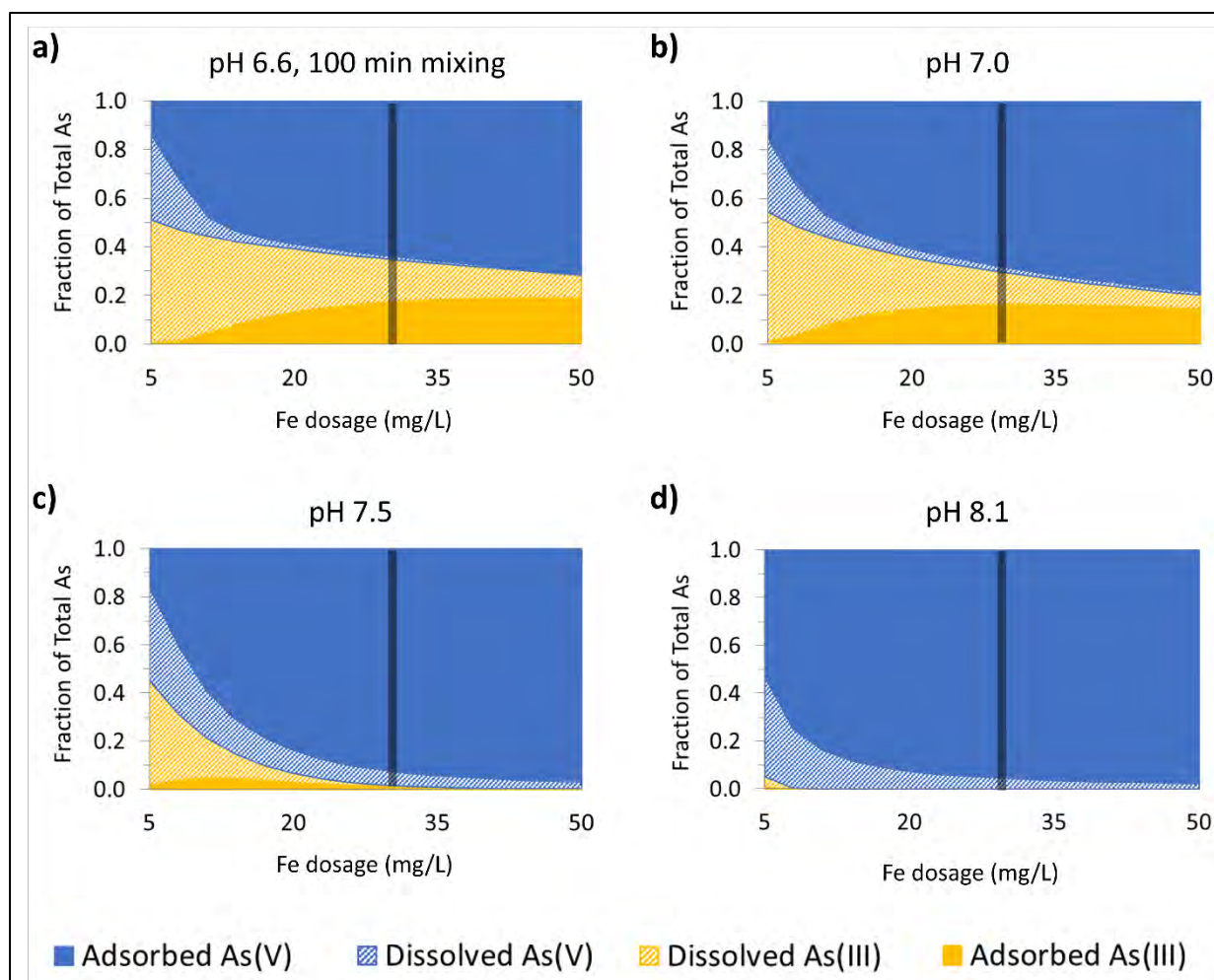
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Figure 2: Comparison between experimental (colored shapes) and modeled (using “best fit” constants, black shapes) post-treatment arsenic concentrations at pH 6.6, 7.0, 7.5, and 8.1, using an initial As(III) concentration of 522 ± 14 µg/L, a Fe dosage rate of 2.2 C/L/min, and post-electrolysis mixing times between 60 and 240 min depending on pH (Table 1). Error bars are the largest of the measurement error and the standard deviation of replicate experiments.



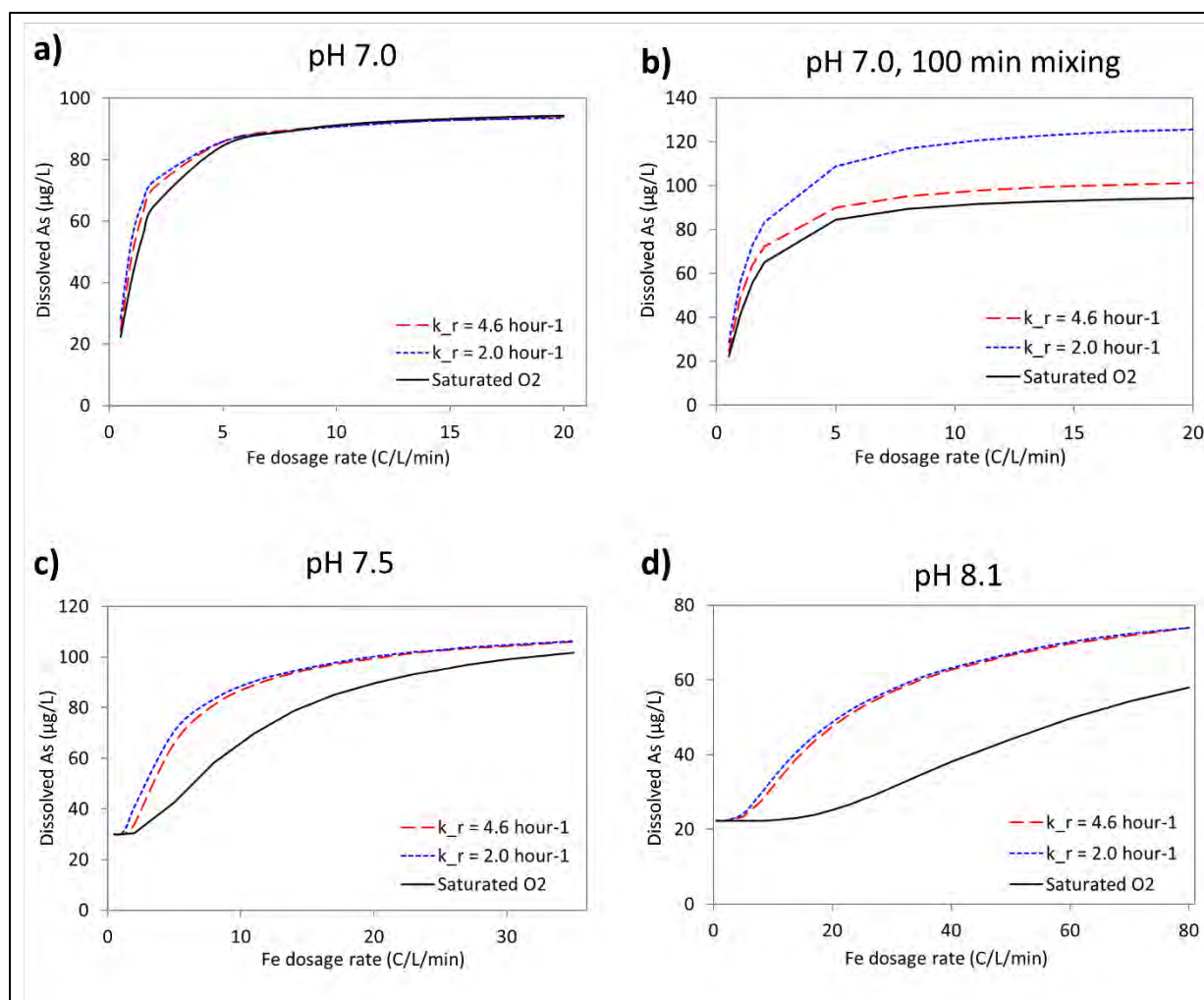
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549 **Figure 3:** Post-treatment arsenic concentrations as a function of Fe dosage (panel a, Fe dosage
550 rate of 3 C/L/min) and Fe dosage rate (panel b, Fe dosage of 30 mg/L) according to model
551 simulations at pH 6.6, 7.0, 7.5 and 8.1, assuming O_2 saturation. We report arsenic
552 concentrations at “equilibrium”, defined as the time required to reach 99.99% Fe(II) oxidation
553 (300, 100, 10 and 1 min of post-electrolysis mixing at pH 6.6, 7.0, 7.5, and 8.1, respectively).
554 At pH 6.6, post-treatment arsenic concentrations are also given for a more realistic post-
555 electrolysis mixing time of 100 min, at which 99% Fe(II) oxidation is achieved. On panel b, the
556 vertical line at 3 C/L/min indicates the Fe dosage rate used in the simulations presented in
557 Figure 4.



558

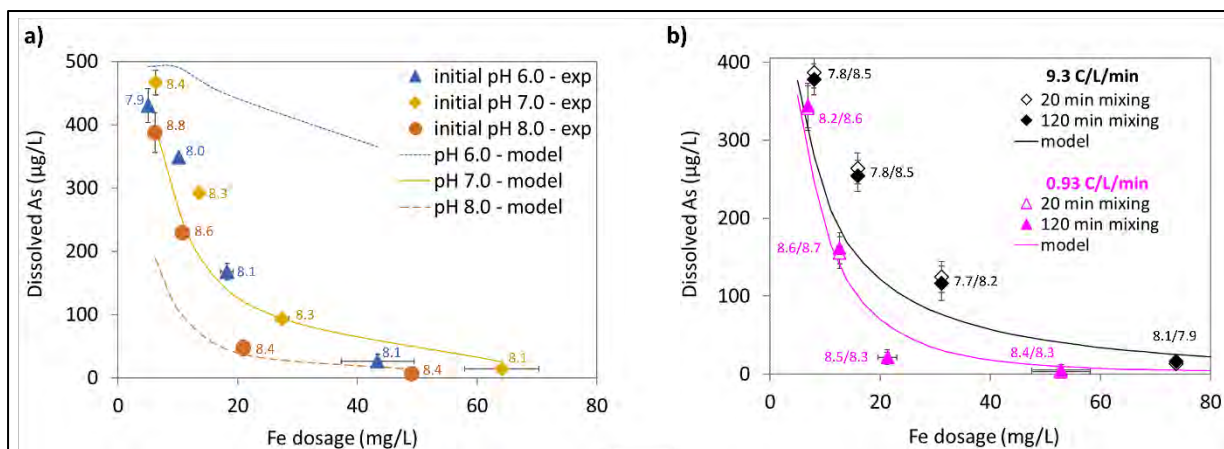
559 **Figure 4:** Post-treatment arsenic speciation as a function of Fe dosage according to model
 560 simulations assuming O₂ saturation for a Fe dosage rate of 3 C/L/min in four scenarios: pH 6.6
 561 (panel a), 7.0 (panel b), 7.5 (panel c), and 8.1 (panel d). Except for pH 6.6, we report arsenic
 562 concentrations “at equilibrium”, defined as the time required to reach 99.99% Fe(II) oxidation
 563 (100, 10 and 1 min of post-electrolysis mixing at pH 7.0, 7.5, and 8.1, respectively). At pH 6.6,
 564 arsenic concentrations are reported for a post-electrolysis mixing time of 100 min, at which
 565 99% Fe(II) oxidation is achieved. On each panel, the vertical line at 30 mg/L indicates the Fe
 566 dosage used in the simulations presented in Figure 3b.



567

568 **Figure 5:** Post-treatment arsenic concentrations as a function of Fe dosage rate according to
 569 model simulations in three O₂ recharge scenarios: at pH 7.0 (panels a and b), pH 7.5 (panel c),
 570 and pH 8.1 (panel d). We report arsenic concentrations at “equilibrium”, defined as the time
 571 required to reach 99.99% Fe(II) oxidation (post-electrolysis mixing time up to 250 min for pH
 572 7.0 and up to 100 min for pH 7.5 and 8.1, depending on the O₂ recharge scenario). At pH 7.0,
 573 post-treatment arsenic concentrations are also given for a more realistic post-electrolysis
 574 mixing time of 100 min, at which 99.8% Fe(II) oxidation is achieved (panel b).

575



576

577 **Figure 6:** Post-treatment arsenic concentrations in pH-drift experiments at different initial pH
 578 values (panel a, Fe dosage rate of 3.1 C/L/min) and at different Fe dosage rates (panel b, initial
 579 pH 7.0). We report averages and standard deviations of duplicate experiments. Post-treatment
 580 solution pH is indicated next to the corresponding data point. Model simulations (assuming O₂
 581 saturation) are shown (lines) to indicate the expected effect of pH and Fe dosage rate on
 582 arsenic removal when pH is held constant.