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Manuscripts

High Photoluminescence Quantum Yield in Band Gap Tunable Bromide Containing Mixed Halide Perovskites

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KEYWORDS halide perovskite, wide band gap semiconductor, quantum yield, tandem device

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3 ABSTRACT Hybrid organic-inorganic halide perovskite based semiconductor materials are
4 attractive for use in a wide range of optoelectronic devices because they combine the advantages
5 of suitable optoelectronic attributes and simultaneously low-cost solution processability. Here we
6 present a two-step low pressure vapor-assisted solution process to grow high quality
7 homogeneous $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ perovskite films over the full band gap range of 1.6 eV to 2.3
8 eV. Photoluminescence light-in versus light-out characterization techniques are used to provide
9 new insights into the optoelectronic properties of Br-containing hybrid organic-inorganic
10 perovskites as a function of optical carrier injection by employing pump-powers over a six order
11 of magnitude dynamic range. The internal luminescence quantum yield of wide band gap
12 perovskites reaches impressive values up to 30%. This high quantum yield translates into
13 substantial quasi-Fermi level splitting, and high “luminescence or optically implied” open-circuit
14 voltage. Most importantly, both attributes, high internal quantum yield and high optically
15 implied open-circuit voltage, are demonstrated over the entire band gap range ($1.6 \text{ eV} \leq E_g \leq 2.3$
16 eV). These results demonstrate the versatility of Br-containing perovskite semiconductors for a
17 variety of applications and especially for the use as high quality top cell in tandem photovoltaic
18 devices in combination with industry dominant Si bottom cells.
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45 Hybrid organic-inorganic halide perovskites are a new class of semiconductors that have
46 attracted significant research attention in the last few years.¹ These materials offer several
47 advantages over conventional semiconductors such as low-cost solution processability^{2,3} at low
48 temperatures,⁴ high defect tolerance,^{5,6} and the tunability of the optical band gap over a large
49 range.⁷ Within this class of materials, methyl ammonium lead halides, $\text{CH}_3\text{NH}_3\text{PbX}_3$ (X = Cl, Br,
50 I or combinations thereof) have been most extensively studied. Indeed, mixed I/Br halide
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3 perovskites ($\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$) offer tunable band gaps in the visible and near-infrared range,
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5 from 1.57 – 2.29 eV.⁷ Considering the facile methods used to deposit organic-inorganic
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7 perovskites, they possess surprisingly good optoelectronic attributes. These include high
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9 absorption coefficient,⁸ low Urbach energy,⁸ long minority carrier lifetime and diffusion
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11 lengths,^{9–12} and high photoluminescence quantum yield.^{13,14} As a result, perovskites are not only
12
13 attractive for the use in single junction solar cells, which have been demonstrated with certified
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15 efficiencies above 20%,^{15,16} but also promising candidates for application as the top cell in
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17 tandem devices, for example in combination with Si^{17–19} or Cu(In,Ga)Se₂.^{19,20} Moreover, they
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19 offer desirable properties for use as light emitting devices such as LEDs^{21,22} and lasers gain
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21 media.^{13,23}
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28 Specifically, for the case of tandem photovoltaic devices with a Si bottom cell ($E_g = 1.12$ eV),
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30 ideally a top cell with a band gap of $\sim 1.65 - 1.9$ eV should be employed to reach efficiencies
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32 close to $\sim 35\%$ under 1-sun AM1.5G illumination.^{24,25} So far, the material choice for the top cell
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34 was limited to InGaP,²⁵ AlGaAs²⁶ or (In)GaN.^{27,28} There are, however, practical constraints
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36 related to growth of these semiconductors on Si, arising from large lattice mismatch and high
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38 temperature processing requirements. Here, we show that mixed halide perovskites in the
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40 $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ composition space combine low temperature processability and high intrinsic
41
42 material quality over the full band gap range from 1.6 – 2.3 eV, thus making them ideal
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44 candidates for tandem photovoltaic devices in combination with Si.
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50 A universal metric to judge the intrinsic optoelectronic quality of a semiconductor is the
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52 internal radiative efficiency or internal photoluminescence (PL) quantum yield (iQY), which is
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54 defined as the number of photons radiatively emitted divided by the number of photons absorbed
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56 and corrected for the refractive index. This quantity is equivalent to the radiative recombination
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3 rate over the sum of radiative and non-radiative recombination rates. In an ideal semiconductor
4 material there is only radiative recombination due to the absence of trap states, thus the iQY is
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6 100%. Defects in the semiconductor, as well as at its interface, lead to non-radiative
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8 recombination at trap sites, also known as Shockley-Read-Hall (SRH) recombination, and, as a
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10 result, reduce the iQY. High QY, however, is important for solar cells because it directly affects
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12 the open-circuit voltage (V_{oc}) and thus the conversion efficiency.²⁹ The optically implied V_{oc} is
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14 defined as $qV_{oc} = E_g - T\Delta S - kT|\ln QY|$,^{29,30} where q is the elementary charge, E_g the band gap,
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16 k the Boltzmann constant, T the absolute temperature, and S the entropy. The recombination as a
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18 function of optical carrier injection in these materials is studied by using pump-power dependent
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20 photoluminescence measurements. The pump-power corresponds to an effective carrier
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22 concentration in the material, as generated by light, and is referred to as optical carrier injection.
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24 From these results we are able to predict an optimum carrier concentration for the respective
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26 material compositions at which the intrinsic optoelectronic quality is the highest as reflected by
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28 the maximum iQY.
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38 Most of the studies on optoelectronic properties of perovskites have been centered around the
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40 pure $\text{CH}_3\text{NH}_3\text{PbI}_3$ ^{9,11,23,31,32} and mixed $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Cl}_x$ ^{9,10,13,14,23,32,33} compositions. Only a
41
42 few studies have reported on the optoelectronic properties of Br containing perovskites.^{7,34-36}
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44 While high iQY has been demonstrated only for the low band gap perovskites ($E_g \sim 1.6$ eV)
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46 without Br,^{13,14} this study addresses the full band gap range and investigates the mixed lead
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48 halide perovskites ($\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$), thereby significantly broadening the spectrum of possible
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50 applications in optoelectronic devices. We present a synthetic approach to fabricate high
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52 optoelectronic quality $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ over the entire composition range and demonstrate
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54 impressive iQY values up to 30% using in-depth photoluminescence based characterization as a
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3 function of halide composition. Most notably, the iQY is high over the entire band gap range,
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5 which translates into high optically implied open-circuit voltage. Furthermore, halide perovskites
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7 synthesized using our approach exhibit significantly improved phase stability over an expanded
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9 composition range. This study thus establishes the potential of the band gap tunable
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11 $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ ($1.6 \text{ eV} \leq E_g \leq 2.3 \text{ eV}$) system as an efficient and low-cost building block for
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13 both solar cells and light emitting devices.
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18 Perovskite thin films with varying Br concentration were fabricated by a two-step low pressure
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20 vapor-assisted solution process (LP-VASP) that is adapted to allow controllable synthetic access
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22 to the full $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ composition space, as depicted in Figure 1. First, mixed lead halide
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24 ($\text{PbI}_2/\text{PbBr}_2$) was spin-coated onto the glass substrate and dried at $110 \text{ }^\circ\text{C}$ for 15 min. Second, the
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26 precursor film was annealed in $\text{CH}_3\text{NH}_3\text{I}/\text{CH}_3\text{NH}_3\text{Br}$ vapor at $120 \text{ }^\circ\text{C}$ for 2 h under a pressure of
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28 $\sim 0.4 \text{ Torr}$.³⁷ Br incorporation occurs via a dynamic exchange with the vapor and the equilibrium
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30 composition is defined by the partial pressures of the $\text{CH}_3\text{NH}_3\text{I}/\text{CH}_3\text{NH}_3\text{Br}$ precursors in the
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32 vapor phase (for more details, see Methods section in the Supporting Information). It is
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34 demonstrated that the full compositional range of $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ ($x = 0 - 3$) can be processed
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36 with very high spatial uniformity. Perovskite films were coated with a $\sim 30 \text{ nm}$ thick poly(methyl
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38 methacrylate) (PMMA) capping layer to prevent exposure to moisture, which is known to cause
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40 degradation in this material system.³⁸ Top view SEM images (Supporting Information, Figure 1)
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42 show that films are highly faceted, pin-hole free, and exhibit grain sizes up to $\sim 500 \text{ nm}$. Figure
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44 2a shows the optical absorption spectra obtained from transmittance (T%) and reflectance (R%)
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46 measurements taken for the full range of band gap tuned perovskite films. All samples exhibit
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48 sharp absorption onsets above the band edge, with absorption coefficients $\alpha > 10^4 \text{ cm}^{-1}$
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50 (Supporting Information, Figure S2a). An increase in the Br concentration monotonically shifts
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3 the absorption onset to higher energies. The non-linear dependence of the band gap on
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5 composition x can be fitted with the empirical equation: $E_g(x) = E_g(\text{CH}_3\text{NH}_3\text{PbBr}_3)^{\frac{x}{3}} +$
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7 $E_g(\text{CH}_3\text{NH}_3\text{PbI}_3)(1 - \frac{x}{3}) - \frac{x}{3}(1 - \frac{x}{3})b$ with the bowing parameter $b = 0.34$ and $0 \leq x \leq 3$ is the atomic
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9 Br fraction (Supporting Information, Figure S2b). The obtained bowing parameter is in good
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11 agreement with literature.⁷ Samples with composition $x \geq 2$ exhibit a peak at the absorption edge
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13 that is likely related to an excitonic transition that appears due to the higher exciton binding
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15 energy³⁹ at high Br concentration. The below band gap absorption artifact seen for all samples is
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17 caused by constructive thin-film interference effects due to multiple reflections at the air/PMMA
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19 and PMMA/perovskite interfaces. Steady state PL spectra are presented in Figure 2b. The PL
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21 spectra are slightly blue shifted (anti-Stokes shift of ~ 10 nm or 30 meV) with respect to the
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23 absorption onset. The precise position of the absorption edge, as well as the PL peak position,
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25 can change depending on the exciton binding energy and self-absorption in the perovskite film²³
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27 or as a result of the lattice phonon-photon interaction.
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35 The X-ray diffraction (XRD) patterns (Figure 2c) of the perovskite films reveal that there is no
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37 phase separation into I- and Br-rich domains. These data also indicate that the majority of the
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39 starting $\text{PbI}_2 / \text{PbBr}_2$ precursor is converted to the mixed halide $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ phase by
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41 incorporation of Br via the gas phase (compare Figure 1). The (110) peak gradually shifts to
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43 larger angles with increasing Br concentration (XRD zoom in Figure 2d) due to the decreasing
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45 lattice parameter with increasing x .
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50 The optoelectronic uniformity of the perovskite films was characterized via PL imaging over
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52 large areas ($>100 \times 100 \mu\text{m}^2$) by analyzing the integrated luminescence peak. The PL images as
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54 well as the standard deviation of the measured luminescence are presented in Figure 3. The
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3 spatial homogeneity exhibits a maximum standard deviation of < 30%. The insets illustrate the
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5 point-to-point variation of the PL spectra, with invariant lineshapes, confirming the uniformity of
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7 the films. While we note that local intra- and inter-grain non-uniformities may exist at length
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9 scales below those probed here,¹⁰ our results indicate excellent homogeneity over large areas and
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11 are consistent with the reproducible iQY measurements presented in this work (Supporting
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13 Information, Figure S6c).
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18 Next, the pump-power dependent steady state PL at room temperature was investigated to
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20 identify the recombination regimes occurring in the perovskite films as a function of optically
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22 injected carrier concentration. Figure 4a illustrates the pump-power dependence of the PL
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24 intensity over a six orders of magnitude dynamic range, with minimum power of 7×10^{-4} W/cm²
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26 up to a maximum power of 5×10^2 W/cm². The excitation intensity is divided by the film
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28 thickness to establish the generation rate G (s⁻¹ cm⁻³). The Measurements were performed
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30 starting at the lowest pump-power and were terminated when sample degradation was observed
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32 as the pump-power was increased (for experimental details see Supporting Information).
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39 It is important to note, that various illumination-induced effects were observed in the course of
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41 this work. Data points at the respective pump-power are only considered in this study if the
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43 spectral shape and position of the PL signal did not change during the measurement. By
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45 exceeding an illumination intensity threshold (that is specific to the Br concentration, Supporting
46
47 Information Figure S3 and Figures S4c+d) a reversible shift in PL spectra by up to ~20 nm (or 45
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49 meV) accompanied by a drop in intensity is observed (Supporting Information, Figure S4b).
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51 Samples with $x > 1.25$ (Supporting Information, Figure S3) are more prone to show a spectral red
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53 shift and slight peak broadening with increasing pump-power. At low pump-power, the PL
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55 intensity is constant over time (Supporting Information, Figure S5a). Illumination-induced phase
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3 transformations of $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ have been previously reported. Films prepared by spin-
4 coating of the precursor followed by hot plate annealing were previously shown to undergo light-
5 induced reversible phase separation for $x \geq 0.6$ at 0.15 suns illumination intensity within less
6 than a minute.⁴⁰ This was attributed to the formation of I-rich domains.⁴⁰ In comparison, for LP-
7 VASP $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ samples with $x = 1.4$ only a small spectral red shift is observed within
8 two minutes at 2 suns illumination intensity (Supporting Information, Figure S5b). The observed
9 red shift is small compared to the previous report and might be explained by minor illumination-
10 induced local compositional variation in the Br/I ratio. A reversible phase segregation under
11 illumination (below 1 sun), similar to the previous report of solution processed thin films,⁴⁰ was
12 only seen for $x \geq 2$ (Supporting Information, Figure S5c). We conclude that the material quality
13 and stability of $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ grown from our LP-VASP exhibits superior light-stability.
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30 The luminescence intensity versus generation rate G (Figure 4a and Supporting Information
31 Figure S6a), is characterized by power law fits that indicate two regimes for the mixed halide
32 samples. Up to a generation rate of $G \sim 3 \times 10^{22} \text{ s}^{-1} \text{ cm}^{-3}$ (~ 30 suns; 1-sun is used equivalent to the
33 power density of 100 mW/cm^2) the curves follow a dependence $\propto G^{1.7}$, and for generation rates
34 above $3 \times 10^{22} \text{ s}^{-1} \text{ cm}^{-3}$ the luminescence intensity is $\propto G^{0.9}$. Power law dependences larger than
35 one are indicative of SRH like recombination, that is intra-gap trap assisted recombination
36 instead of direct electron-hole recombination (bimolecular recombination). A PL intensity
37 dependence with the generation rate $\propto G^{1.5}$ was observed by Saba *et al.*²³ At low intensities,
38 traps are filled first, before bimolecular recombination starts to dominate as the pump-power
39 increases. The pure Br sample ($x = 3$) exhibits a single trend line that is $\propto G^{1.8}$ indicating only
40 monomolecular recombination over the investigated generation rate.
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3 The QY is extracted from the pump-power dependent PL measurements. The measured
4 external luminescence efficiency is corrected for the band-edge refractive index⁴¹ to determine
5 the internal quantum yield (iQY). The details of the measurement set-up and calibration of the
6 PL data are reported in our previous study.⁴² With increasing pump-power, the iQY rises for all
7 samples, indicating that trap states lead to low iQY at low optical injection levels (see Figure 4b,
8 Supporting Information Figure S6b). As seen in the pump-power dependent luminescence study
9 (Figure 4a), bimolecular recombination dominates when reaching $G \geq 3 \times 10^{22} \text{ s}^{-1} \text{ cm}^{-3}$ (slope \propto
10 1), where the iQY is constant over almost two orders of magnitude of generation rate (observable
11 for sample with $x = 0.1$). At higher optical injection, Auger recombination begins to dominate,
12 leading to a drop in iQY when exceeding a generation rate $G \sim 5 \times 10^{24} \text{ s}^{-1} \text{ cm}^{-3}$ (~ 500 suns). The
13 iQY of the pure Br sample ($x = 3$) shows a completely different behavior: first, the iQY in
14 general is almost two orders of magnitude lower compared to mixed halide samples at the
15 respective pump-power. Second, the iQY increases over the entire range of investigated
16 generation rates, indicating a limitation by monomolecular trap assisted recombination. The iQY
17 of the investigated samples reaches a maximum value of 30%. We would like to highlight, that
18 all $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ samples over the full band gap range exhibit remarkably high iQY values,
19 as summarized in Figure 4c (the upper x-axis as a function of the Br concentration is obtained by
20 using the equation given in the Supporting Information, Figure S2b). It is noted that our reported
21 iQY values for samples in which the Auger regime cannot be reached do not represent the
22 maximum achievable values but are instead limited by material degradation under intense
23 illumination (that strongly depends on the Br concentration). The spot-to-spot variation of the
24 iQY on the same sample is minimal as shown in the Supporting Information, Figure S6c.
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3 To elucidate the possible effect of laser illumination-induced heating of the perovskite thin
4 films, PL is studied over a temperature range of 170 K to 410 K (Supporting Information, Figure
5 S7). The lower bound of the temperature dependent measurements is set by a phase change, from
6 a tetragonal to an orthorhombic crystal system at 150 K^{43,44} and the higher bound is limited by
7 the PMMA glass transition temperature. Surprisingly, the sample shows extraordinary stability at
8 elevated temperatures with a PL intensity drop to 65% of the room temperature value at 400 K.
9
10 With decreasing temperature we see a small red shift in the PL spectra. This finding was
11 observed earlier for CH₃NH₃PbI₃ as well as CH₃NH₃PbI_{3-x}Cl_x and is often seen for Pb containing
12 semiconductors.⁴⁴ Moreover, the PL intensity increases by 40% at 210 K, relative to the room
13 temperature value (Supporting Information, Figure S7). A 40% PL intensity increase directly
14 translates to the same increase in the iQY. The rise of iQY with decreasing temperature can
15 simply be explained by a reduced trap activity, which eventually diminishes to zero at
16 sufficiently low temperatures.
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35 Pulsed laser excitation of CH₃NH₃PbI_{3-x}Br_x samples was investigated to extract the minority
36 carrier lifetimes. Results are discussed in the Supporting Information, along with the modeling of
37 both the TRPL and steady-state iQY data (Figure S9).
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43 In order to relate the above presented results to the V_{oc} , an important metric for solar cells, the
44 optically implied V_{oc} is calculated and illustrated in Figure 5. The optically implied V_{oc} is
45 calculated as $qV_{oc} = E_g - T\Delta S - kT \ln iQY$.^{29,30} That is, the V_{oc} (i.e. chemical potential
46 difference) is treated as a thermodynamic variable, where the entropy due to non-ideality is equal
47 to 260 meV in the band gap range of 1.0-1.8 eV.⁴⁵⁻⁴⁷ Here, the optically implied V_{oc} reflects the
48 maximum V_{oc} that can be achieved purely based on the intrinsic material quality, assuming no
49 optical losses nor losses caused by non-ideal contact architectures. Figure 5 illustrates the
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3 evolution of the optically implied V_{oc} with increasing band gap at 1 sun (blue squares) as well as
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5 under optimized carrier injection level (red circles) as calculated from the maximum iQY. The
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7 V_{oc} deficit ($E_g/q - V_{oc}$) is about 400 mV at 1 sun up to a band gap of 1.97 eV and increases to 480
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9 mV at 2.28 eV. The V_{oc} deficit can be reduced by ~60 mV for samples with Br concentration up
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11 to $x = 2$ and by 150 mV for the pure Br sample at the respective optimized carrier injection level
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13 (i.e. illumination intensity) for each composition. Please note that the optimized carrier injection
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15 is extracted from the iQY versus pump-power analysis. Samples with $x > 0.8$ show 1 sun V_{oc}
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17 very close to the optimized carrier injection conditions because the samples degrade under higher
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19 pump-powers, thus higher generation rates cannot be accessed experimentally in this study. The
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21 best state-of-the art perovskite solar cells, with band gaps of ~1.55 eV, exhibit electrical V_{oc}
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23 deficits of about 450 mV.⁴⁸ As a comparison, the lowest reported V_{oc} deficit is 298 mV, which
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25 has been achieved in high quality single crystalline GaAs solar cells.¹⁶ In literature on perovskite
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27 solar cell devices, the electrical V_{oc} values drop significantly with increasing band gap (see
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29 Supporting Information, Figure S10). This study points out that the reported electrical V_{oc} of
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31 higher band gap perovskites is limited by the choice of the selective contact material but not the
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33 perovskite material itself if Br-containing films using the described process are utilized.

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42 In summary, we have established a low pressure vapor-assisted solution process that is adapted
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44 to synthetically access the full set of band gap tunable $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ perovskites with phase
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46 purity. Uniform and high quality films were obtained and studied by photoluminescence based
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48 spectroscopy over the full compositional range of $x = 0 - 3$. The dependency of iQY on
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50 generation rate (i.e., illumination intensity), which defines the optically injected carrier
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52 concentration, was used to determine the optimal operation range for each perovskite
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54 composition. Our results indicate that Br-containing perovskites exhibit high optoelectronic
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3 quality over the entire compositional range ($1.6 \text{ eV} \leq E_g \leq 2.3 \text{ eV}$) with iQYs as high as 30%.
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5 Importantly, we observe improved photo-stability of $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ films formed by LP-
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7 VASP compared to previously reported solution processed material. Based on this study, we
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9 conclude that hybrid organic-inorganic mixed halide perovskites $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ possess
10
11 suitable optical band gaps and high iQY, which makes them highly promising candidates as top
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13 cell materials in conjunction with industry dominated Si bottom cells. Future work should focus
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15 on building perovskite/Si tandem photovoltaic cells using the described Br-containing films.
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FIGURES

Figure 1. Process scheme for the low pressure vapor-assisted solution process (LP-VASP). Mixed lead halide $\text{PbI}_2/\text{PbBr}_2$ is spin-coated onto the glass substrate, dried, and then annealed in $\text{CH}_3\text{NH}_3\text{I}/\text{CH}_3\text{NH}_3\text{Br}$ vapor at low pressure to yield the $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ films.

Figure 2. Br-containing perovskite film characterization. (a) UV-VIS absorption spectra of perovskite films on glass substrate with PMMA cap extracted from transmittance and reflectance measurements. (b) Photoluminescence spectra recorded at room temperature, excited with an Argon laser (with $\lambda = 514$ nm; and for $x=3$ with $\lambda = 488$ nm) and (c,d) X-ray diffraction patterns of the investigated set of samples.

Figure 3. Photoluminescence imaging of Br-containing perovskite films. (a-f) Photoluminescence imaging in counts per second and the corresponding standard deviation (given in %) taken over an area $> 100 \times 100 \mu\text{m}^2$. The insets show representative variation of PL spectra from spot-to-spot.

Figure 4. Steady-state photoluminescence. (a) Pump-power dependence of the integrated photoluminescence signal for three Br concentrations. (b) Pump-power dependence of the iQY. (c) Summary of iQY versus $\text{CH}_3\text{NH}_3\text{PbI}_{3-x}\text{Br}_x$ composition and corresponding band gap.

Figure 5. Optically implied V_{oc} ($qV_{oc} = E_g - T\Delta S - kT \ln |iQY|$), representing the V_{oc} that can be obtained based on the intrinsic material quality as a function of band gap, at one sun equivalent (blue squares) and at optimized illumination (red points). Optimized illumination refers to the carrier injection level at which the iQY is at the maximum value. Blue and red solid lines show linear fits to the data, dashed line: band gap, solid line: band gap less $T\Delta S$.

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3 ASSOCIATED CONTENT
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7 **Supporting Information.** Detailed experimental procedures, Figures S1-10 and kinetic
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9 modeling of PL and TRPL data. This material is available free of charge via the Internet at
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11 <http://pubs.acs.org>.
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15 AUTHOR INFORMATION
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30 **Author Contributions**
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32 The manuscript was written through contributions of all authors. All authors have given approval
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34 to the final version of the manuscript. [†]These authors contributed equally.
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Figure 1

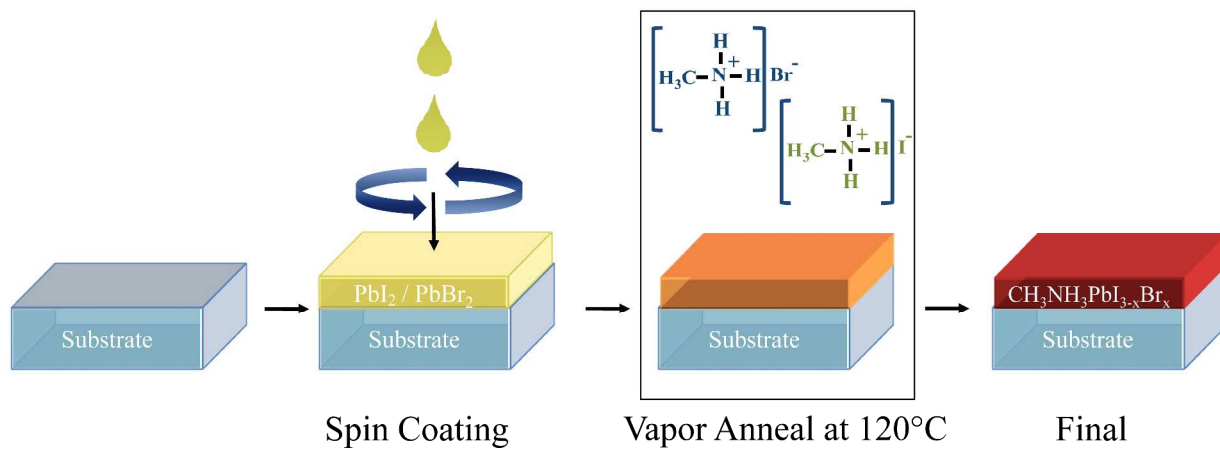


Figure 2

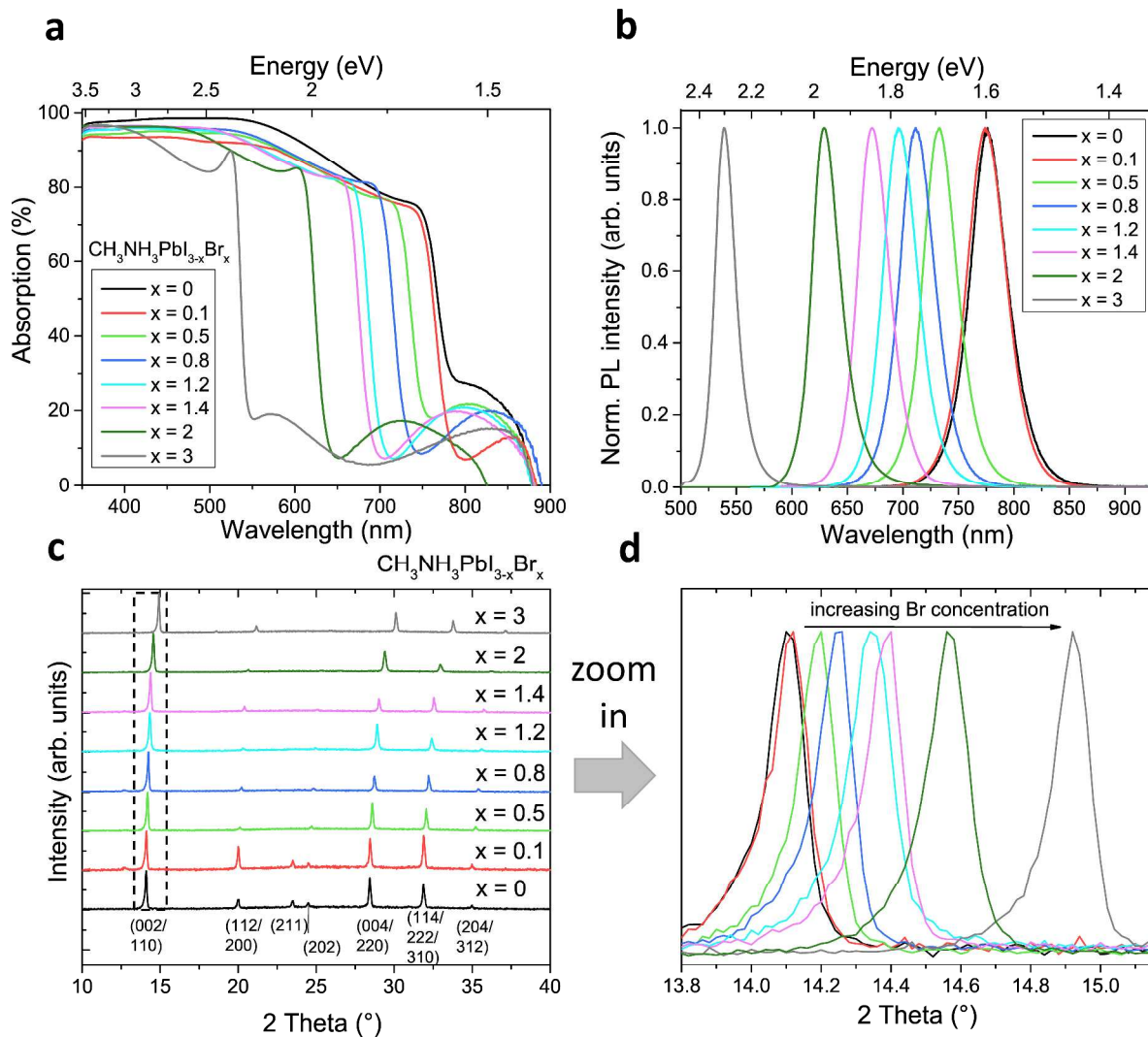


Figure 3

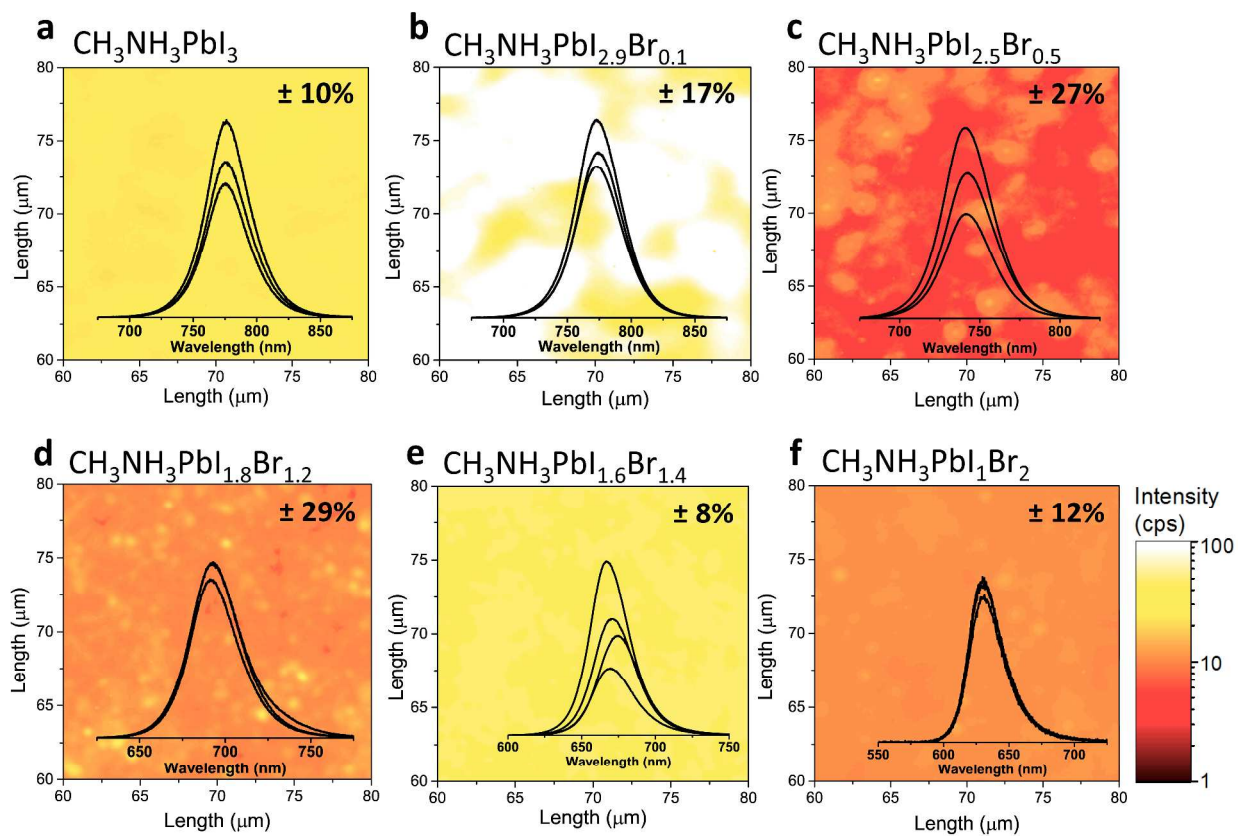


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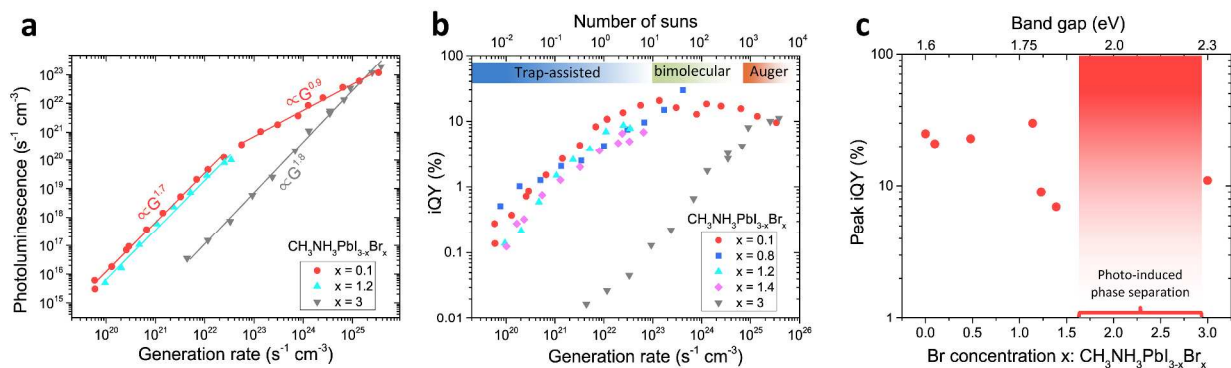
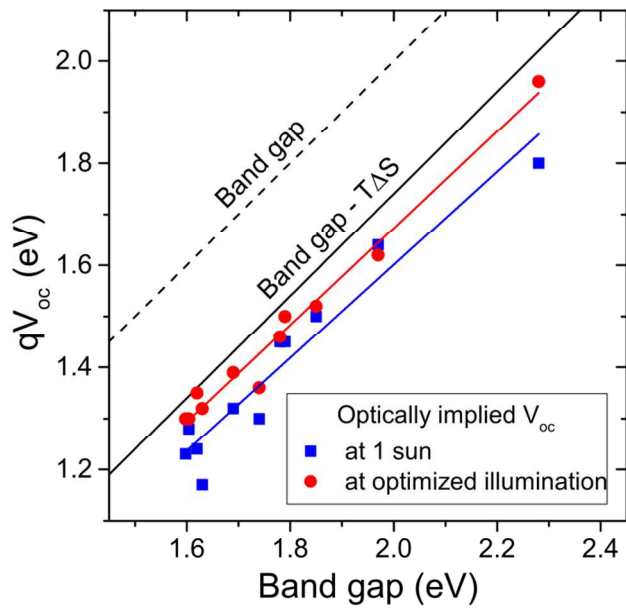
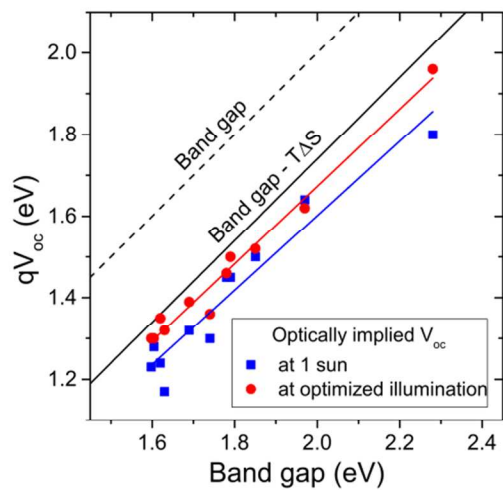
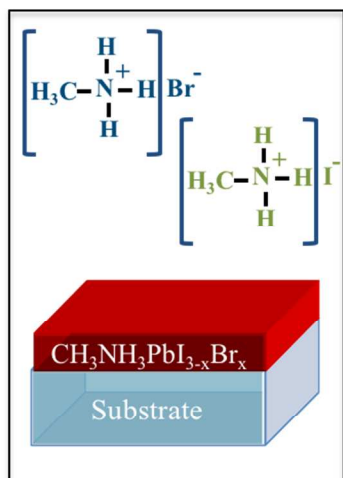
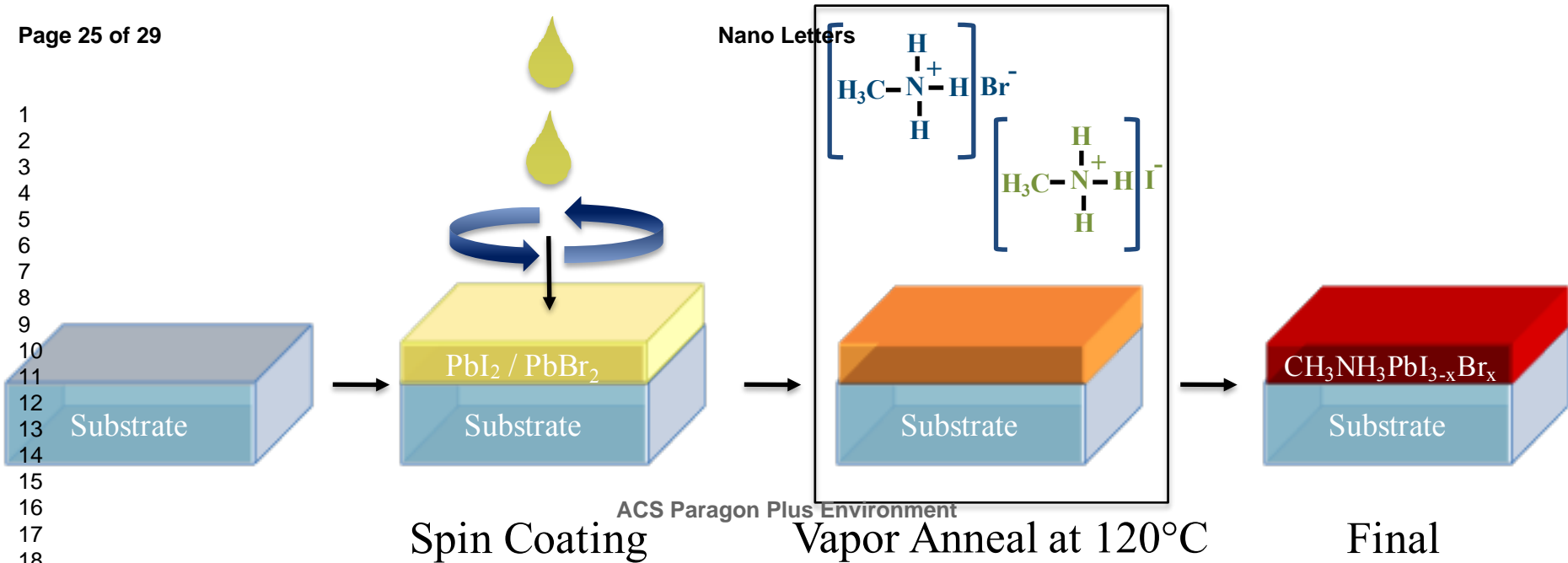


Figure 5



TOC Figure

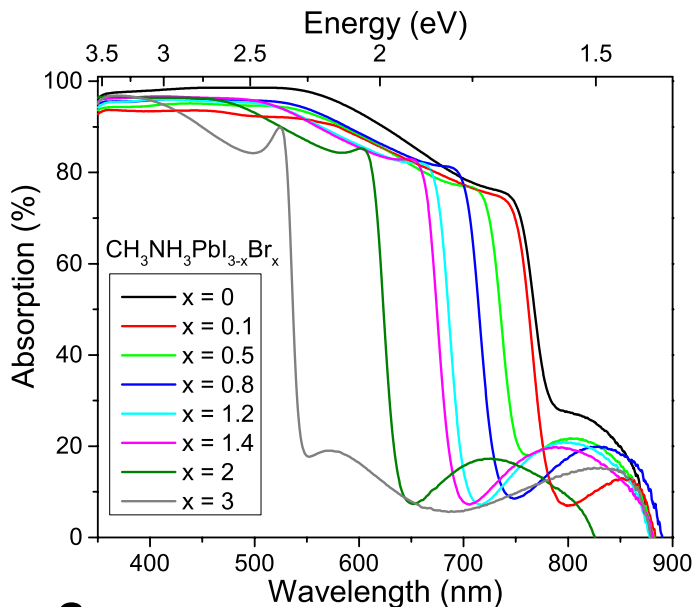
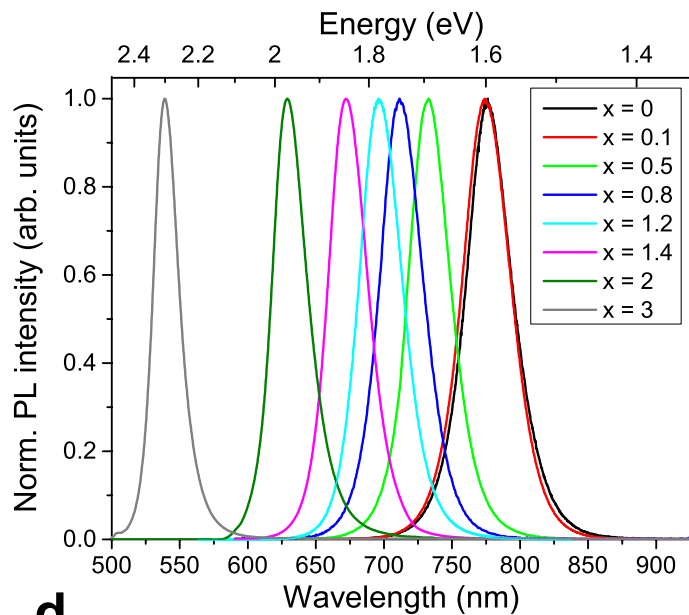
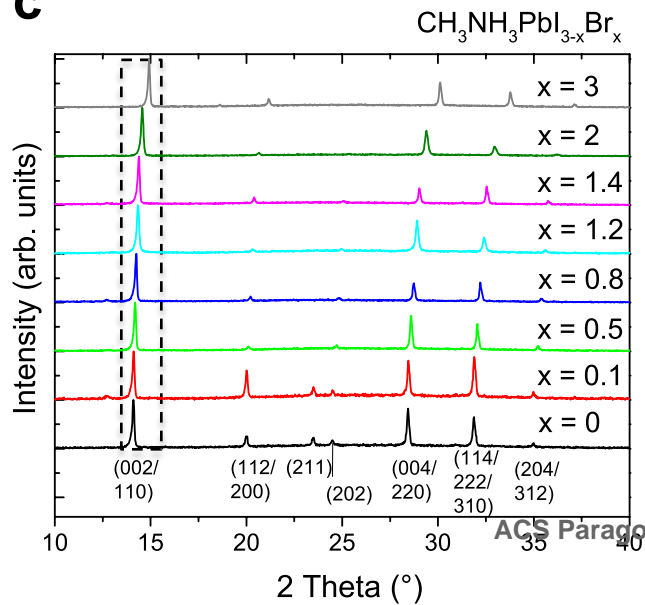
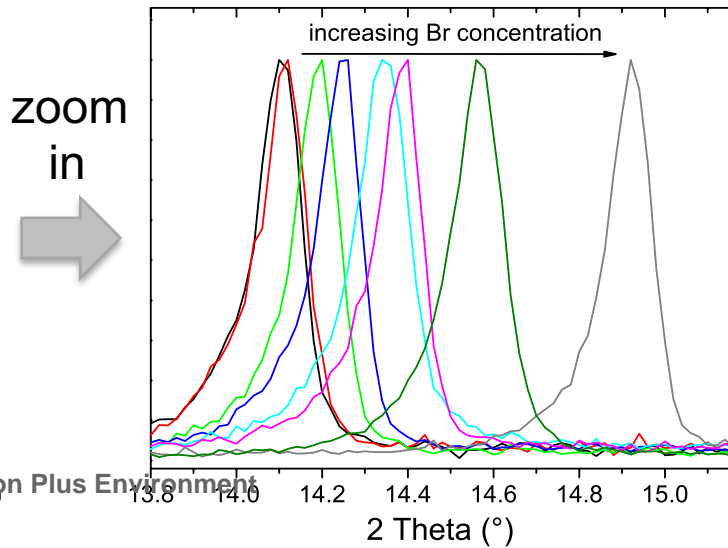


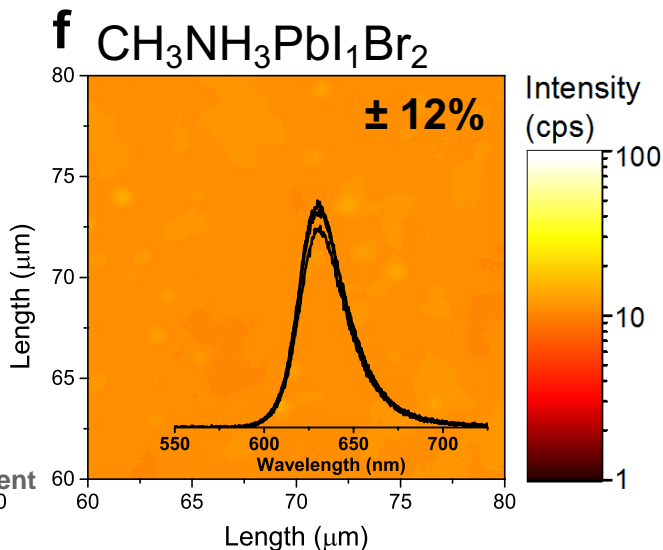
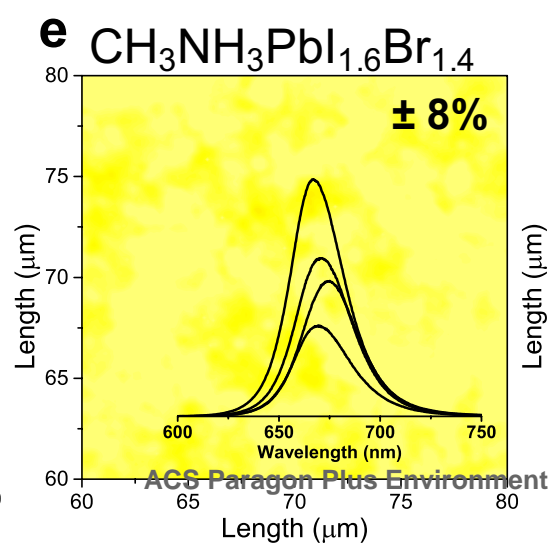
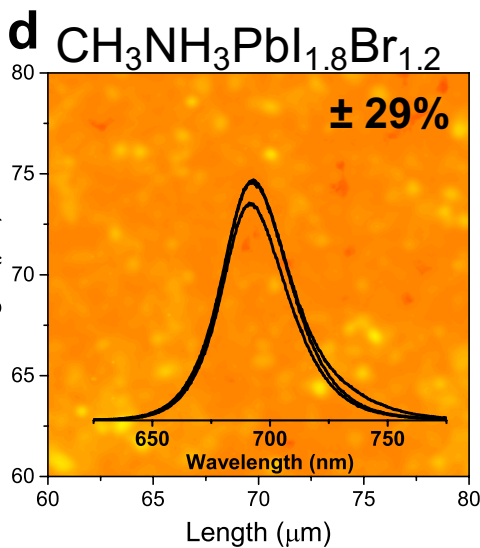
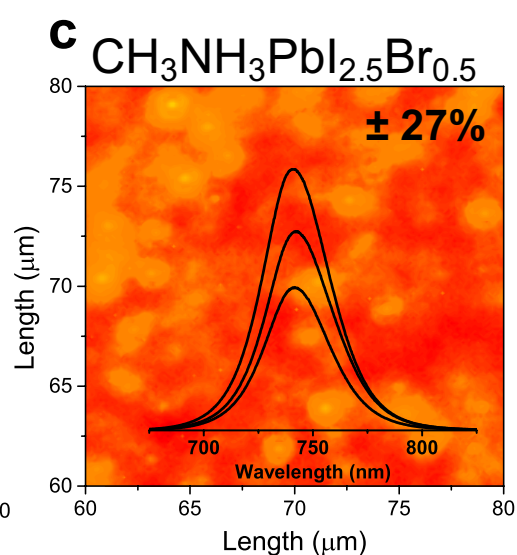
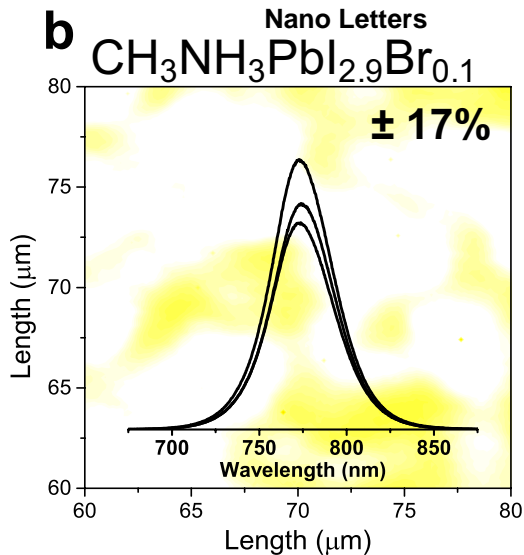
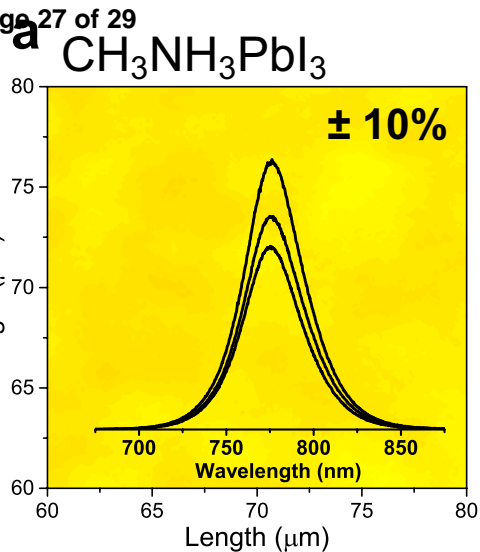
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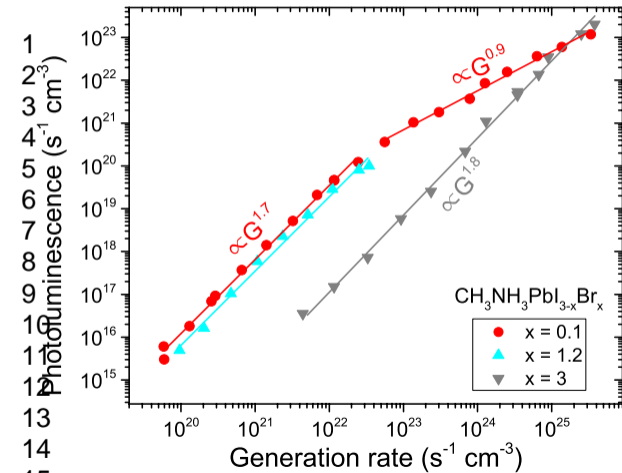
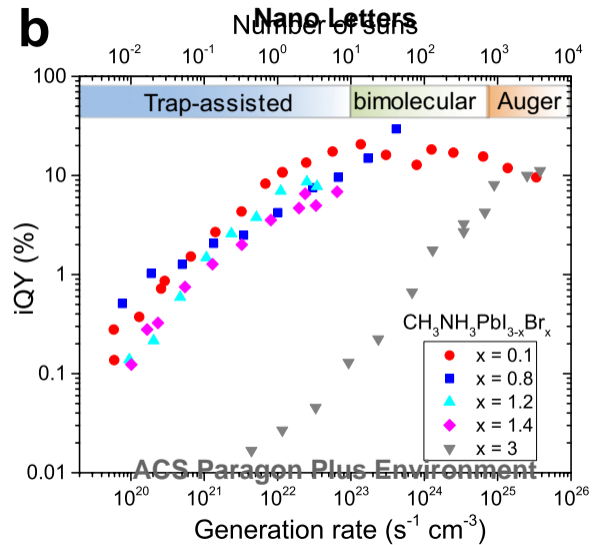
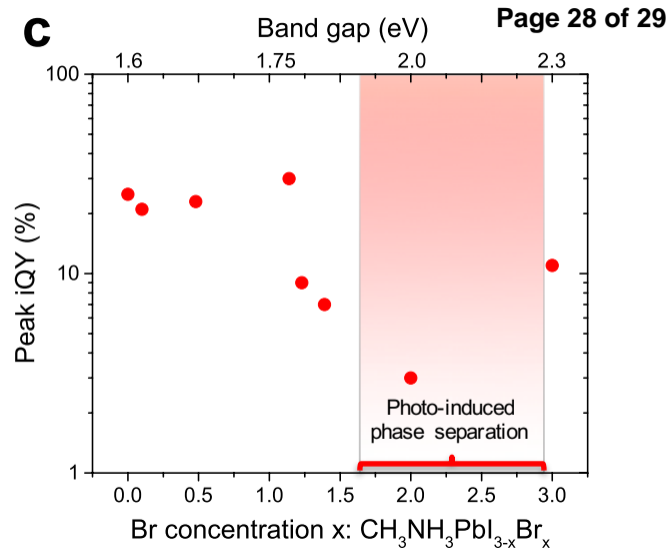
Spin Coating

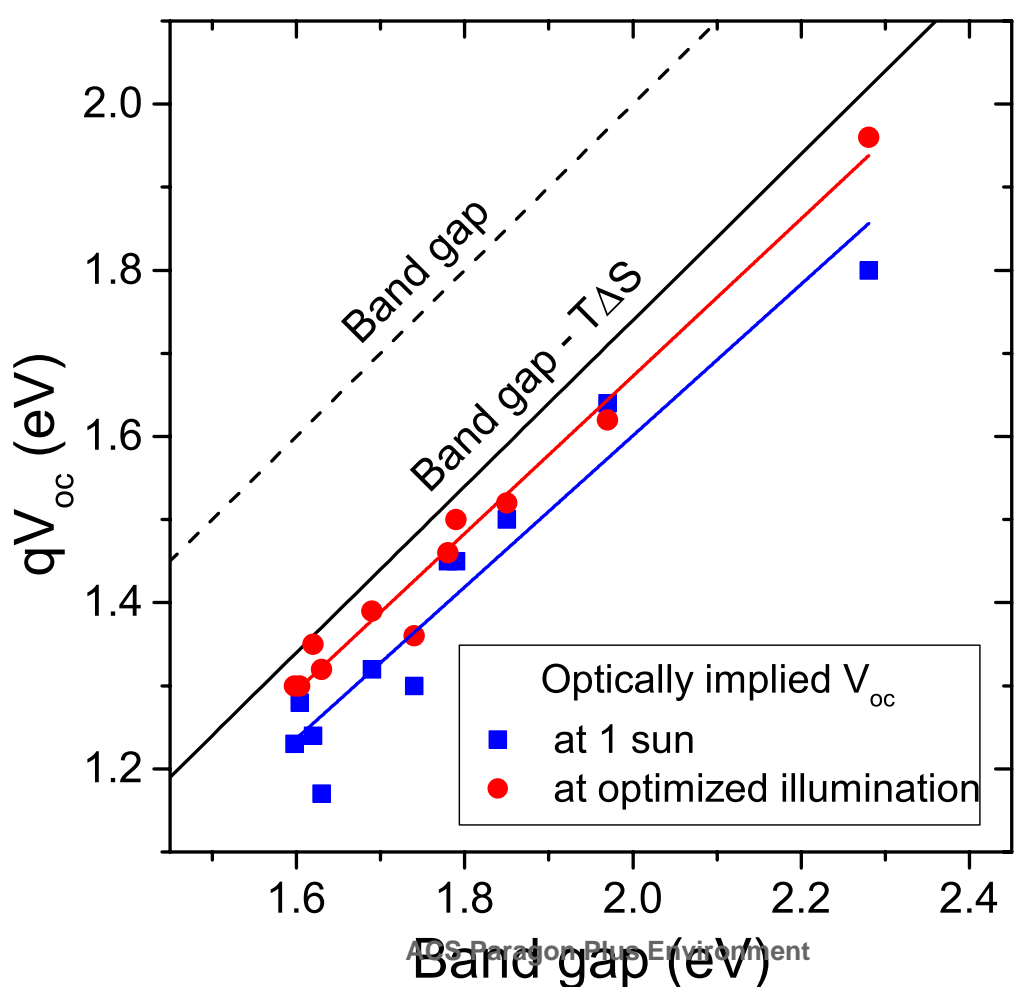
Vapor Anneal at 120°C

Final

a**b****c****d**



a**b****c**



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