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UNIVERSITY OF CALIFORNIA, IRVINE

DEVELOPMENT OF A CARBON BLACK
CO₂ CAPTURE NANOFUID

and

STUDIES ON A PHOTOTHERMAL SEPARATION PROCESS

Thesis

submitted in partial satisfaction of the requirements
for the degree of

MASTER OF SCIENCE

in Chemistry
with an emphasis in Organic Chemistry

by

Samantha Anne Goetz

Thesis Committee:
Assistant Professor Aaron Esser-Kahn, Chair
Professor Kenneth Shea
Professor Zhibin Guan

2015

DEDICATION

For my family,

in recognition of

the boundless opportunities they have provided me.

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The text of Chapter 2 is a reprint of the material as it appears in Energy and Environmental Science. The co-author listed in this publication directed and supervised research which forms the basis for the dissertation.

ABSTRACT OF THE THESIS

DEVELOPMENT OF A CARBON BLACK CO₂ CAPTURE NANOFLUID and STUDIES ON A PHOTOTHERMAL SEPARATION PROCESS

Samantha Anne Goetz

Master of Science in Chemistry

University of California, Irvine, 2015

Assistant Professor Aaron Esser-Kahn, Chair

Highly efficient capture technologies used to mitigate CO₂ emissions have directed the search for alternative methods with low energy consumption rates. There is an estimated 80% increase in energy cost to operate current CO₂ capture technologies. In view of that, while most work is aimed at chemical means to reduce this energy cost, we seek to harness solar energy to improve current CO₂ capture solvent desorption efficiency. Recently, we reported a new method to release CO₂ from solutions using solar energy to drive localized photothermal heating. Photothermal release of CO₂, addresses the high-energy costs associated with regenerating capture fluids. By incorporating light absorbing nanoparticles into the capture fluid and irradiating with light, 80% of the incident light energy is used in CO₂ release, rather than heating the bulk fluid. In addition to this work, we sought to understand how the mechanism of photothermal release enhances the efficiency of this process. Through covalent modification of the surface, we explore how surface charge and polarity of the nanoparticles influence the photothermal regeneration of a CO₂ capture nanofluid through decarboxylation. By incorporating sulfonamides on the surface of CB, we enhanced the photothermal separation of CO₂ from monoethanolamine by approximately 70% more than the unmodified CB.

Chapter 1

Introduction

1.1 Motivation

Escalating atmospheric carbon dioxide levels threaten climate stability, making carbon dioxide emission management a forefront global environmental concern. With an increasing world demand for energy, CO₂ levels will continue to rise, as cheap and abundant fossil fuels remain a primary source of energy for the next 20 years. [1, 2] Carbon capture and sequestration (CCS) research into efficient removal of CO₂ from post-combustion emission streams is viewed as a field with the potential means to stabilize atmospheric CO₂ levels. [3] In proposed CCS technologies, CO₂ is captured directly from industrial or utility plant exhausts, and subsequently compressed, transported, and sequestered in subterranean or submarine storage reservoirs.

Aqueous solutions of monoethanolamine (MEA) are the most widely used industrial CO₂ absorbents due to their high reactivity, low cost, and gravimetric capacity for CO₂ of around 10% by weight (Figure 1.1). [4] The first usage of MEA was introduced in the early 1930s for the sweetening flue gas (a mixture of post-combustion gases). [5, 6] However, it was only recently

that the first pilot plant using MEA for CO₂ capture was commissioned in 2006, and since then two more pilot plants have become operational, capturing up to 7.2 tons of CO₂/day (tCO₂). [7, 8, 9]

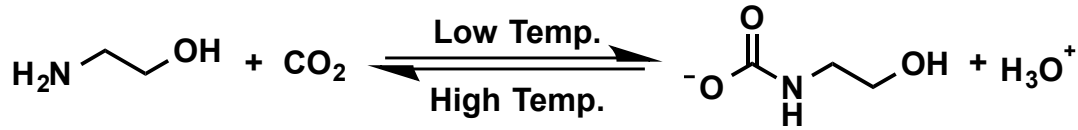


Figure 1.1: Reaction of MEA with CO₂ to form the carbamate anion.

1.2 The Post-Combustion Absorption Process

While aqueous solutions of alkanolamines are the primary CO₂ capture fluid used in post-combustion, these systems are limited in terms of sustainability. Lean MEA absorbs the CO₂, then the rich MEA is stripped of it and recycled back into the process for continuous carbon capture. In a conventional MEA-based post-combustion sorption process from a point source (Figure 1.2), flue gas CO₂ is directed to a CO₂ absorption column. There, CO₂ is absorbed by MEA to form a protonated amine and a carbamate anion according to Figure 1.1. The absorber operates at between 30 and 60 °C. Subsequently, the loaded rich solvent is transferred to the stripper, where the solution is heated to 110–130 °C, desorbing the CO₂ in a decarboxylation reaction. And finally, lean MEA is recycled back into the absorption column to restart the CO₂ capture and release.

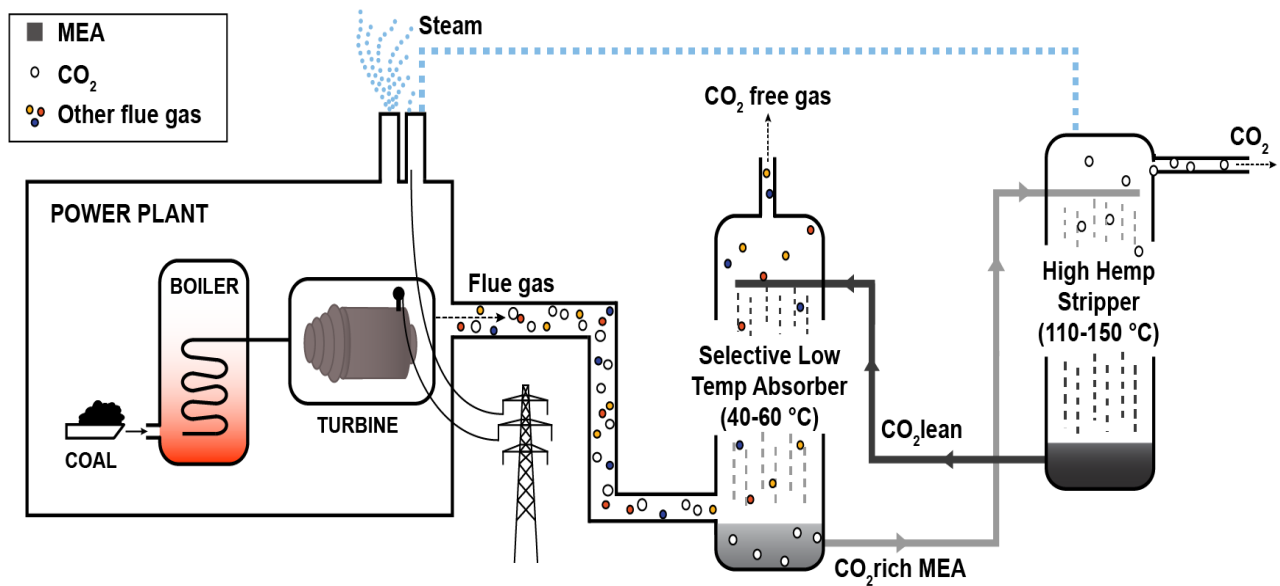


Figure 1.2: Typical MEA absorption components for pilot plant. The working temperature of the absorber and stripper respectively range between 40-60 °C and between 110-150 °C.

Thermal stripping of CO₂ from aqueous solvents occurs at temperatures greater than 100 °C, which leads to costly evaporative losses and thermal degradation due to byproduct formation. [10,11] Due to the extreme temperatures, free amine can react to form heat stable salts that reduces the available MEA for CO₂ capture. Once the solvent performance falls, additional MEA must be added to make up for the loss of reactive species. This can equate to a MEA replacement cost of up to USD \$1.2–2.3/tCO₂ captured or between USD \$1.2 and 2.3 M per year for a plant capturing 1 million tons of CO₂ per year. [12]

This is not the only cost that hinders widespread application of this CCS technology. The energy required to regenerate MEA accounts for 80-85% of the operating cost, and additionally reduces the plant's efficiency by 30%. [12] The heat required for the high temperature stripper is usually drawn parasitically from the steam produced from the power plant itself; ideally, this steam could otherwise be sold for profit, and its reduced output results in a monetary loss. [13,14] The energy demand for this process was recorded as 2.4 GJ/tCO₂ and a 0.3 kg/tCO₂ MEA consumption rate. [15] A portion of the energy cost arises from the decarboxylation reaction, where 83 kJ/mol is required to break the bond between MEA and CO₂. However, the need for water as a 70 wt% co-solvent amplifies the energy requirements in stripping the CO₂ from MEA for regeneration, owing to the high specific heat of water (4.18 J g⁻¹ K⁻¹). As most research in this field is designed towards decreasing the energy cost by restructuring the capture solution chemically and eliminating the need for water as a co-solvent, few methods consider coupling alternative sources of energy. One long-term goal of this work is to make the process more efficient by harnessing solar energy, to eliminate the need for energy to be drawn parasitically away from the power plant.

Chapter 2

Photothermal Separation of CO₂ from Monoethanolamine

2.1 Introduction

Solar energy has prompted notable interest for its untapped potential to provide power as a renewable resource. [16] While large-scale solar energy plants are being developed for electrical power generation, an analogous research area is in compact solar energy sources used to drive processes directly. In an effort to address the high cost and limitations of traditional carbon capture processes, broadband light absorbing nanoparticles (NPs) have emerged as promising candidates to power CO₂ release from MEA solutions through solar energy conversion.

Recently it was demonstrated that under solar illumination, NPs in water convert light to thermal energy and generate steam below 100 °C. [17, 18] By concentrating light energy into mesoscale volumes near the illuminated surface of the liquid, extreme heating at the nanoscale results in the conversion of 80% of the absorbed light energy to generate water vapor. [19, 20] It is hypothesized that the dramatic rise in temperature in the nanometer-scale vicinity of the NP is a result of dissipated Landau (nonradiative) damping, when illumination energy is not reradiated through light scattering. [21, 22] This photothermal energy has been exploited for multiple

applications ranging from cancer therapy [23, 24], laser-induced drug release [25], and nanoparticle enhanced bioimaging. [26] Nanoparticle mediated photothermal phase transitions and chemical reactions have the potential to improve many fields of energy harvesting. [27, 28, 29, 30, 31, 32, 33] Carbon nanoparticles produce strong photothermal heating effects. [34, 35]

With the intention of expanding upon this phenomenon, we incorporated carbon black nanoparticles (CB) into the aqueous MEA solution for CO₂ capture, forming a nanofluid (Figure 2.1). Upon illumination and an extreme temperature increase at the CB surface, decarboxylation is accelerated at the particle-liquid interface and CO₂ is released. CB is enveloped in a thin layer of gas with a reduced thermal conductance compared to the liquid. This insulates the nanoparticle surface and results in an increased temperature at its surface. Under continued illumination, the gas jacket volume increases and eventually moves to the liquid-air interface, where the CO₂ is released and the process is repeated. In an alternative hypothesis, the collective heating effect of the nanoparticles raises the liquid temperature to the boiling point. [36]

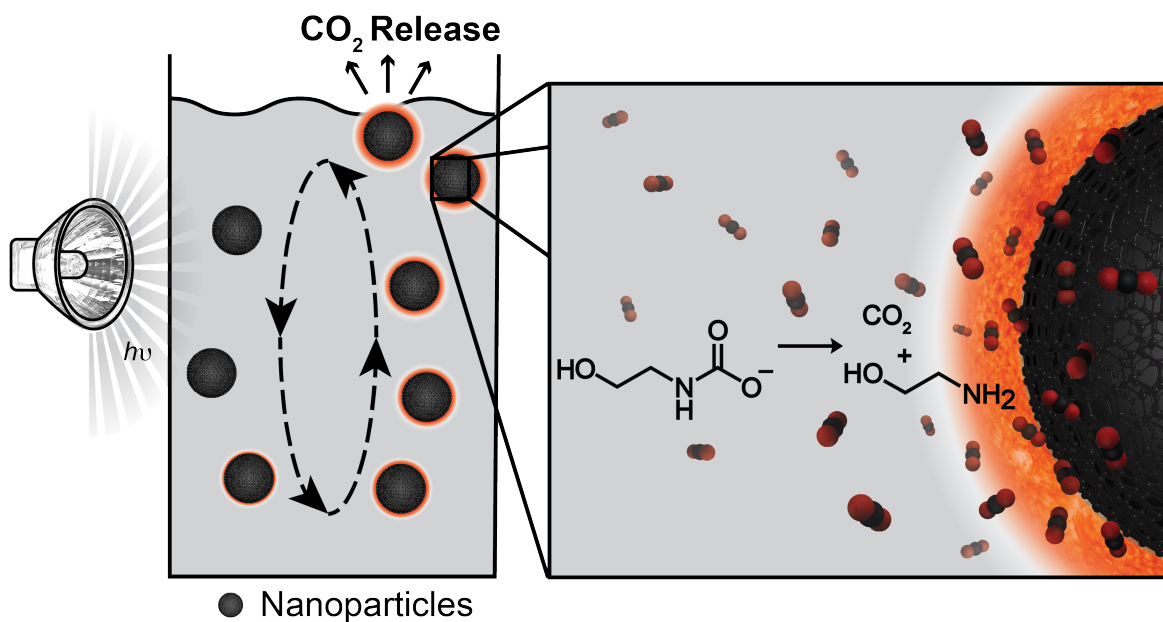


Figure 2.1: Decarboxylation of MEA using the photothermal effect of CB nanoparticles. CB concentrates incident light, resulting in a high local temperature near the nanoparticle surface. As CO_2 is released from MEA, a gas bubble grows around the nanoparticle and forces it to the surface of the fluid. The initiation of bubble growth and rate of decarboxylation may both be affected by the surface properties of CB.

In this work, we demonstrate the regeneration of a CO₂ capture-CB-nanofluid using solar energy and CO₂ stripping at bulk temperatures of 50 °C. We characterized the photothermal effect by measuring the quantity of CO₂ released with respect to the incoming actinic light. The solution regeneration efficiency of CO₂ increased with higher CB concentrations and higher initial temperatures. The regeneration process was most efficient, at 3.6 mol CO₂ released/MJ, with an initial temperature of 65 °C, using a 0.1 wt% CB, 30 wt% aqueous MEA CO₂ capture nanofluid.

2.2 Experimental

2.2.1 Materials

Commercially available carbon black nanoparticles (Cabot, Vulcan[®] 9 N115) were used for all experiments. Many carbon blacks exist as a range of particle sizes, aggregate sizes, and surface areas. CB N115 was chosen specifically for its widespread use in industry and in nanofluid studies. [17, 35] CB absorbs a broad range of radiant energy wavelengths, including visible and IR radiation. [35] Before use, CB was oxidized to increase its hydrophilicity. 5 g of CB was suspended in 100 mL of 30% H₂O₂, heated to 100 °C while stirring for 24 hours. The solution was then filtered and dried at 85 °C under vacuum for 24 hours. The oxidized CB was dispersed in 30 wt% MEA (40 mg in 40 mL, 4.9 M), sonicated for 20 minutes, and used as a 0.1 wt% CB capture nanofluid unless stated otherwise.

2.2.2 CO₂ Stripping Reaction Setup

A 50 mL round bottom flask containing 40 mL of the CB capture nanofluid was gravimetrically saturated with CO₂ to 10 wt% (0.5 mol CO₂/mol MEA) loading. An incoming air stream at 0.2 L/min was connected to the flask, while the reaction mixture stirred at 500 rpm. Once the light source was turned on, the photothermal release of CO₂ began instantaneously. To protect the integrity of the electronics evaporating liquids were removed from the system, and the gas stream was filtered through both condensing and drying tubes. Last, the output system air stream was monitored with an IR CO₂ meter to measure CO₂ concentration, and with a flow rate meter. Concentration and flow rate were mathematically combined to calculate the release rate of CO₂. All experiments were run in triplicate. Repeated measurements and comparisons to mass balance measurements were also conducted to validate the method (Figure 2.2b). The regeneration efficiency was measured using the CO₂ release rate and actinic light (Figure 2.2a). Light sources included LED lights or photography spotlights with powers of 0.8 W and 2.6 W respectively (incident to the flask). The refraction and Fresnel reflection of light resulted in 85% of the incident light passing into the flask. The intensity output was measured using an Ambient Weather TM-206 Solar Power Meter with a spectral sensitivity range of 400 nm to 1100 nm. Each system was characterized with respect to the amount of radiant energy required to release one mole of CO₂.

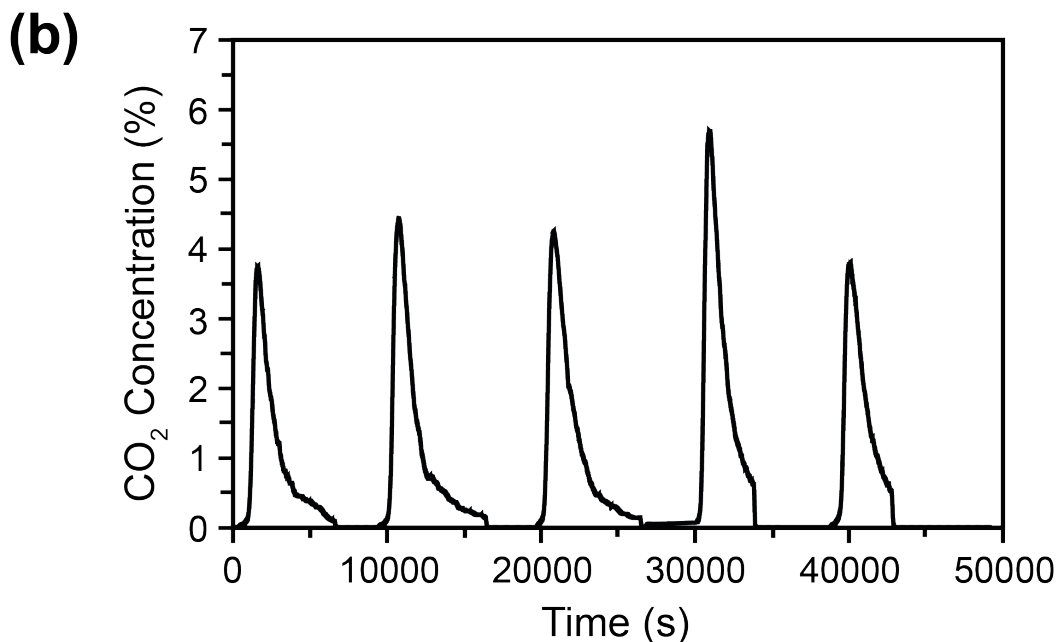
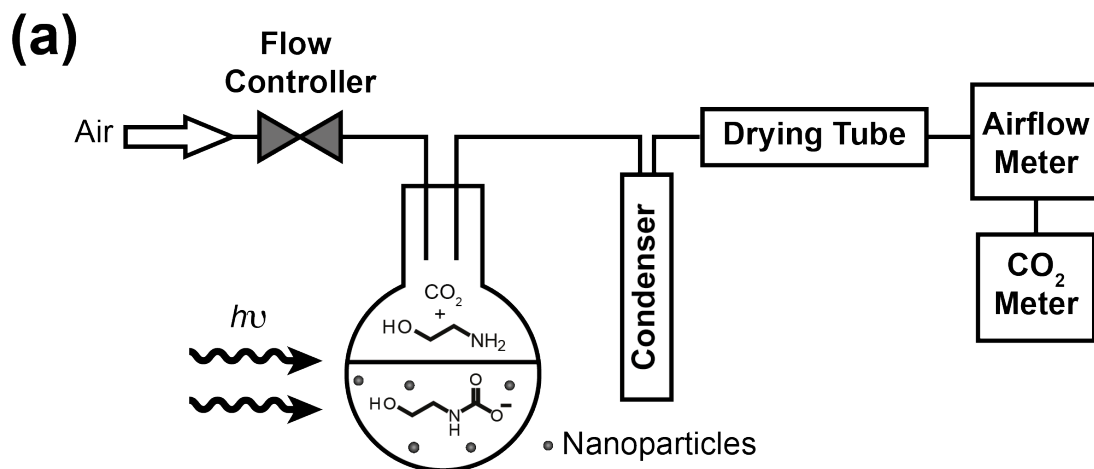


Figure 2.2: (a) Continuous CO_2 measurement, repeated for 5 trials, and resulting in 10% differences. (b) Schematic of photothermal regeneration experimental setup. In a round-bottom flask filled with aqueous MEA saturated with CO_2 and CB nanoparticles, a stream of air flows through the flask, across a condenser and drying tube, before reaching analysis instruments. Input light initiates the decarboxylation reaction, releasing CO_2 , measured by the CO_2 meter. The concentration of CO_2 , light irradiance, and flow rate are used to calculate the regeneration efficiency. This figure is a reprint. [37]

2.2.3 CO₂ Release Calibration

The repeatability of the photothermal CO₂ release was initially measured over the course of 5 trials using 30 wt% MEA saturated to 10 wt% CO₂ (Figure 2.2b). CB nanoparticle concentration was fixed at 0.2 wt%. Total CO₂ release was found to be within 10% uncertainty. The CO₂ mass loss from experimental data was compared to the mass loss measured by mass balance of the liquid. The difference between the values measured by the CO₂ meter and the mass balance of the liquid for all 5 runs are under 7% difference (Table 2.1). The large differences indicate that the meter measures less mass loss as compared to the mass balance. This difference could be attributed to additional loss of water that would not be measured by the CO₂ meter.

Trial	Measured CO ₂ Meter	CO ₂ Release Mass Balance (g)	% Difference
1	0.604	0.645	6.4
2	0.748	0.741	0.9
3	0.763	0.760	0.4
4	0.680	0.726	6.3
5	0.624	0.636	1.9

Table 2.1: Measured CO₂ results from the repeated trials using the CO₂ meter were compared to mass balance measurements. The CO₂ measurements underestimate the mass lost in comparison to the mass balance measurements due to the additional loss of water. This table is a reprint. [37]

2.3 Results and Discussion

More CO₂ was released when CB was present in the solution (Figure 2.3) and was confirmed by ¹³C NMR (Figure 2.8). A small amount of CO₂ was also released when CB was absent from the solution. This is accounted for by two causes. First, water and glass absorb IR radiation (inherent in both solar and actinic light). This absorption results in a bulk solution temperature increase (up to 50 °C) that releases detectable amounts of CO₂. Second, the input airstream has a low partial pressure of CO₂. The low partial pressure shifts the vapor equilibrium, further releasing CO₂. When an IR filter was applied, the CO₂ concentration within the detection stream was reduced to <0.5% indicating that IR is largely responsible for background release. As a control experiment, a 50 °C water bath was used to induce the heated release of CO₂ without solar light. The total CO₂ release was similar to the aqueous MEA solution without CB, though the profiles were distinctive. A computational model* of CO₂ solubility was also used to support that photothermal release of CO₂ was not due to bulk heating or the low partial pressure of CO₂ in the stripping reaction setup. [38, 39]

* A complete discussion of this model is included in the Ph.D. dissertation of Dr. Du T. Nguyen.

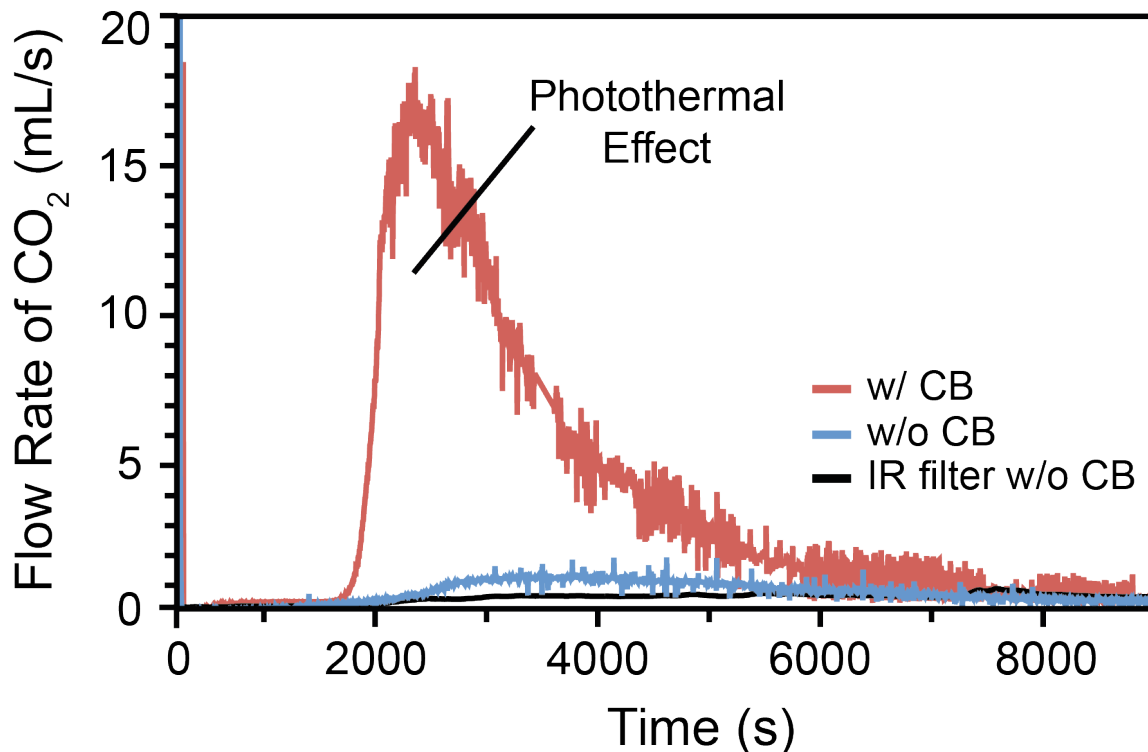


Figure 2.3: Representative data of using the photothermal effect for decarboxylation. Release of CO₂ is triggered by light in MEA. CO₂ release rate at 60 °C enhanced with CB nanoparticles in solution. After 2,000 sec, the maximum amount of CO₂ is released. Some CO₂ is released without carbon black due to the IR transmittance of the light source, resulting in increased bulk fluid temperatures.

As the CB nanoparticles enhanced release of CO₂ from MEA, we examined CO₂ release as a function of CB concentration. A 30 wt% aqueous MEA solution was used as the capture fluid, and was illuminated by the 2.6 W light source. Higher concentrations of CB resulted in higher regeneration efficiencies (Figure 2.4a). Solutions with no nanoparticles still released little CO₂, but at lower levels due to IR absorption as discussed formerly. Bulk solution temperatures reached 50 °C (Figure 2.4b). A possible explanation for the enhanced solution regeneration

efficiency at higher CB concentrations is that the increased number of nanoparticles creates a larger surface area for the localized heating and nucleation of CO₂. Concentrations above 0.15 wt% did not result in higher regeneration efficiencies. Above this concentration, all light was absorbed by the nanofluid and no further absorption occurred.

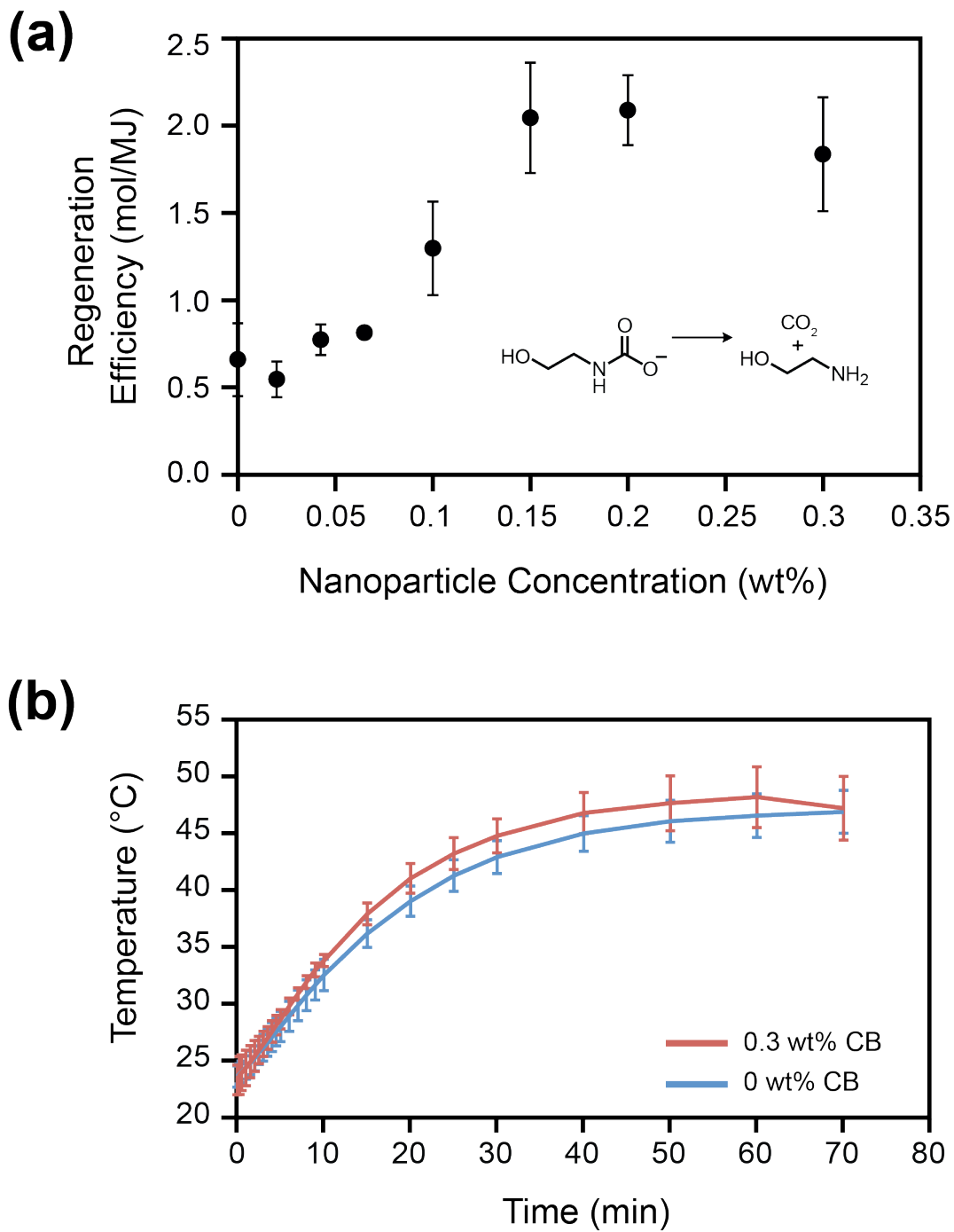


Figure 2.4: (a) CB nanoparticle concentration. Regeneration efficiency increased with increasing nanoparticle concentration. Bulk temperatures reached 50 °C. (b) Temperature evolutions, where temperature profiles were measured with respect to time at 0 wt% and 0.3 wt% CB using a thermocouple. Bulk temperatures only show minor differences. This figure is a reprint. [37]

Next, we investigated the effects of the bulk solution temperature on regeneration efficiency. In most CO₂ stripping configurations, the temperature of CO₂ rich MEA is elevated above room temperature, as the absorption reaction with CO₂ is exothermic. Here, flowing preheated water through the reaction via a circulator modulated the bulk temperature. This internal heating method was used to minimize the shading of the nanoparticle solution. As expected, higher initial temperatures resulted in increased regeneration efficiency (Figure 2.5). The largest efficiency in the scope of this report was found at 65 °C (3.6 mol CO₂/MJ).

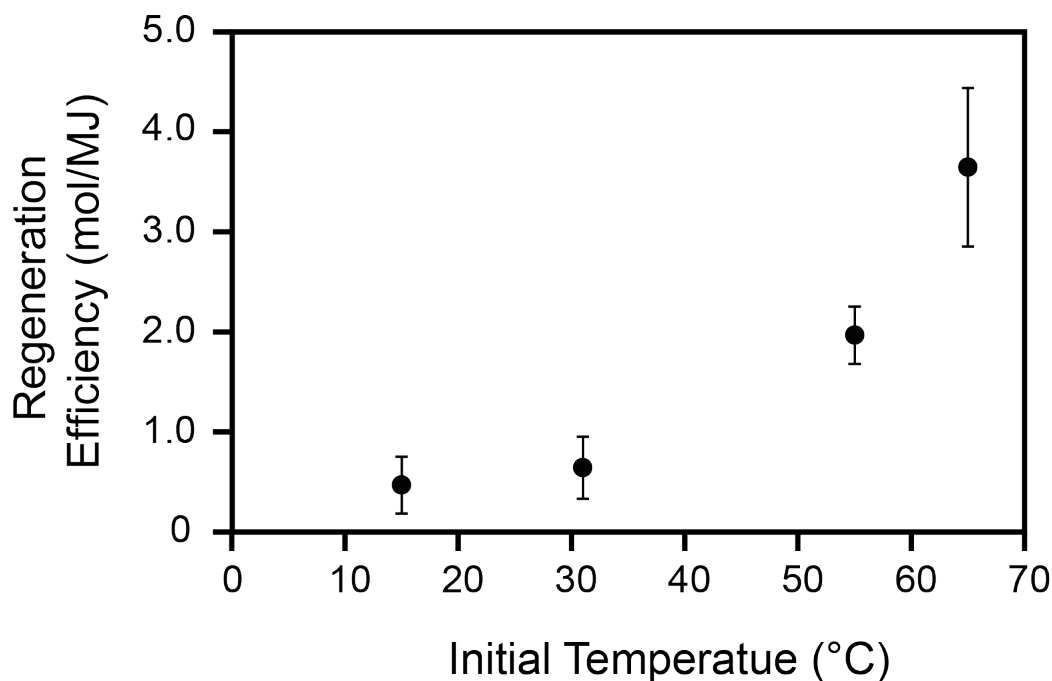


Figure 2.5: Initial temperature studies. As the initial temperature of the capture fluid increased, there was an increase in the regeneration efficiency. 0.1 wt% CB concentration was used. This figure is a reprint. [37]

We also explored the potential performance of solar energy for CO₂ stripping of a nanofluid, by estimating the surface area of incident solar light required to regenerate free MEA used in a 500 MW coal-fired power plant. In such a plant, on average, 2500 mol CO₂/sec are emitted. [40] With an average solar insolation of 561 W/m², an estimated 1.22 km² of surface area would be required to regenerate MEA, assuming 0.1 wt% CB and an initial temperature of 65 °C. [41] Our calculation assumes a flat surface as the interaction area between sunlight and the capture fluid. As a comparison, the Solar Energy Generating System in California [42] covers a total of 2.3 km² of field area, with the largest plant covering a field area of 0.48 km². Further optimization such as improved geometries, light collection, and thermal insulation could result in higher regeneration efficiencies and lower land usage. However, energy would still be required to pump the MEA and to compress the released CO₂ for storage. Detailed process conditions, simulations, and cost analysis are currently underway.

2.4 Experimental Details

2.4.1 Instrumentation

The solar simulator was custom designed and manufactured by Lee Moritz (University of California, Irvine Machine Shop). Desorbed CO₂ was measured for flow rate using a Cole-Parmer Gas Mass Flowmeter (32707-02), and for CO₂ concentration using a COZIR Wide-Range CO₂ Sensor that uses NDIR, fitted with Gold-plated optics (GC-0016). Hydrodynamic diameter measurements were recorded using a Malvern Zetasizer ZS Nano dynamic light

scattering instrument equipped with NIBS optics (ZEN 3600). Emission spectra of the light sources were examined using a Hitachi F4500 Fluorescent Spectrometer and a modified cuvette.

2.4.2 Nanoparticle Characterization

The CB nanoparticles were characterized with respect to their size and light absorbance. The nanoparticles were examined in water, 30 wt% aqueous MEA unsaturated and saturated with CO₂. The nanoparticles were distributed within the liquids at 0.001 wt% and dispersed under ultra-sonication. In water and MEA solution, the CB aggregate size ranged from 40 to 1000 nm, with an average of 200 nm (Figure 2.6). Upon CO₂ absorption, an increase in the size of CB aggregates was observed. It was inferred that when MEA is saturated with CO₂ and the nanofluid solution has a higher ionic strength (due to carbamates formed along with counter ions), CB nanoparticles have a resulting larger hydrodynamic radius. This phenomenon is explained by the DLVO theory, which states that the average hydrodynamic diameter should increase accordingly with increasing ionic strength. [43]

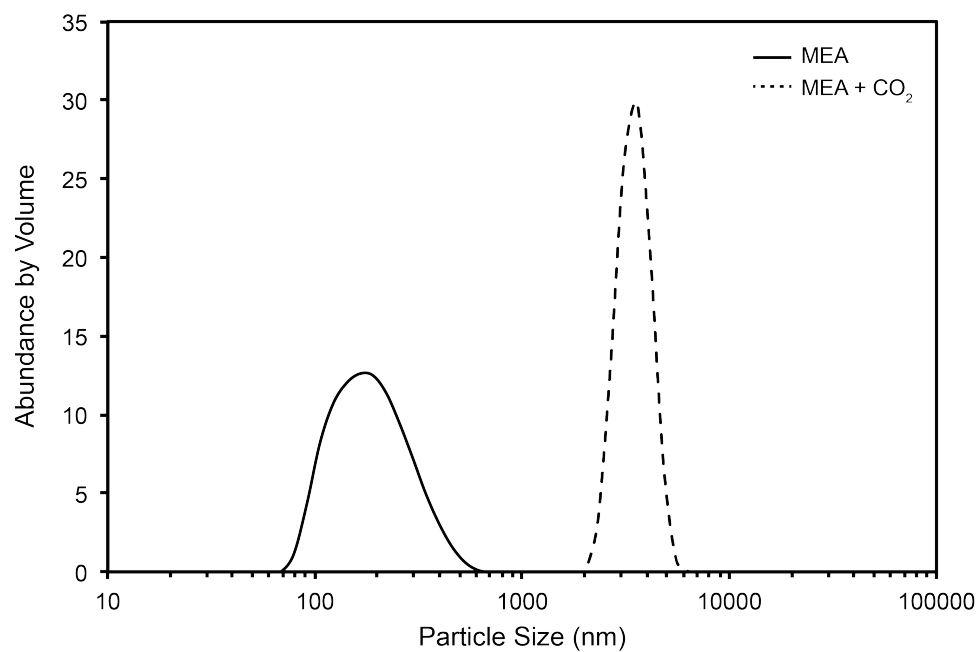


Figure 2.6: Nanoparticle size distribution on a logarithmic scale, comparison between capture nanofluid unsaturated and saturated with CO₂.

2.4.3 Light Source Emission Spectra

It should be noted that due to the IR absorbance of glass, only the spectra for the visible range ought to be considered.

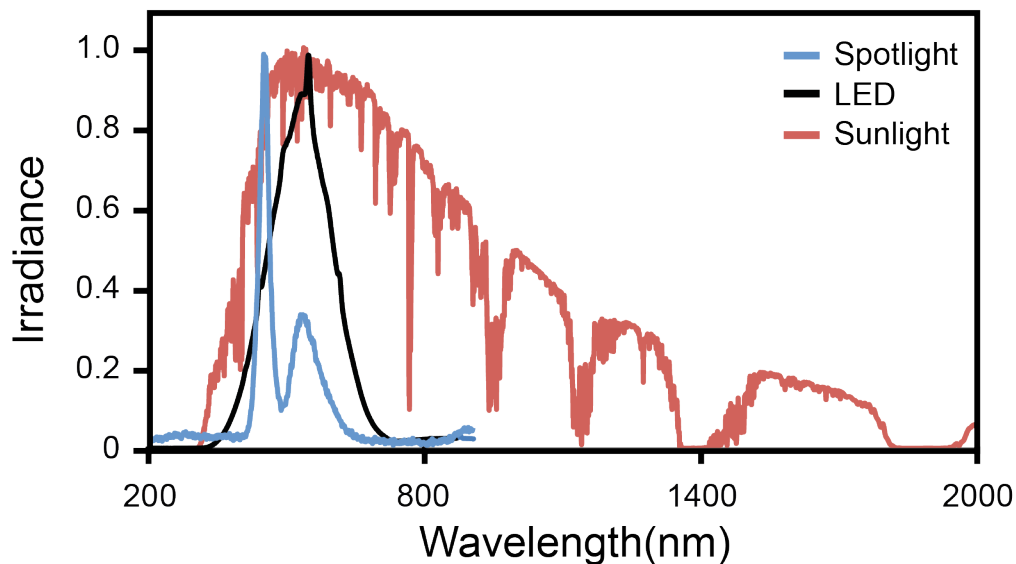


Figure 2.7: Light source emission spectra.

2.4.4 NMR Spectral Data

^{13}C NMR measurements were taken for the 30 wt% MEA CB nanofluid at three points: (a) before CO_2 absorption, (b) after CO_2 absorption, and (c) after CO_2 desorption.

(a) ^{13}C NMR (125 MHz, D_2O , 1,4-dioxane), $\delta = 67.19, 63.51, 43.10$.

(b) ^{13}C NMR (125 MHz, D_2O , 1,4-dioxane), $\delta = 165.14, 161.51, 67.19, 62.05, 58.71, 44.03, 42.10$.

(c) ^{13}C NMR (125 MHz, D_2O , 1,4-dioxane), $\delta = 164.97, 67.19, 63.01, 62.10, 44.11, 43.99, 43.18$.

^{13}C spectrum with ^1H decoupling

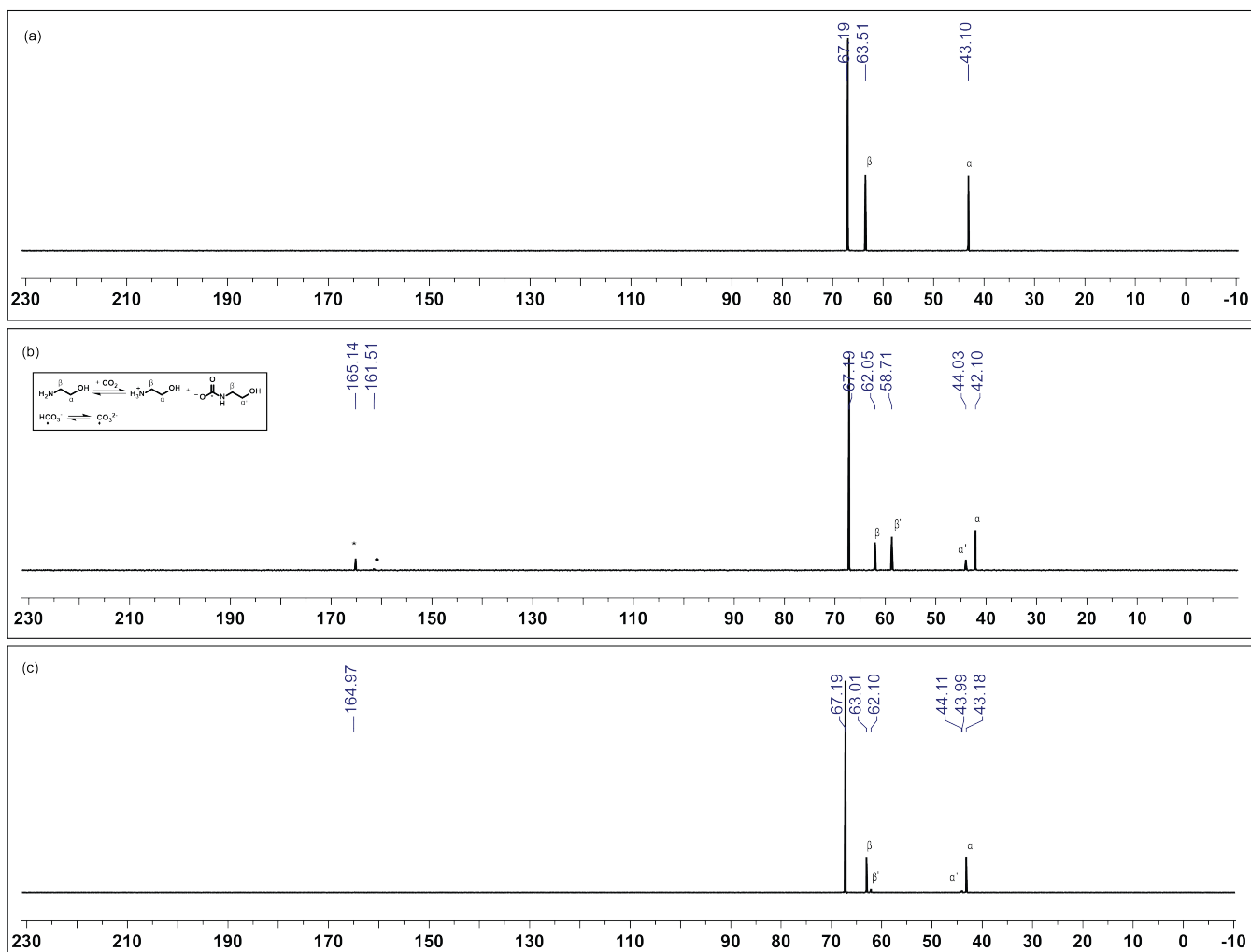


Figure 2.8: ^{13}C NMR of CB nanofluid (a) before CO_2 absorption, (b) after CO_2 absorption, and (c) after CO_2 desorption.

Chapter 3

Carbon Black Surface Modifications and Application

3.1 Introduction

Previously, we observed that oxidized nanoparticles enhanced photothermal regeneration of an aqueous MEA CO₂ capture fluid. This occurs when CB nanoparticles activated by light convert photo energy into thermal energy, resulting in breaking the C-N bond between CO₂ and MEA. These results show how a photothermal process might be used to drive chemical reactions in solution with increased energy efficiencies. The efficiency of a nanoparticle photothermal process in a liquid medium requires surface interactions between particle and solution, however these interactions are understudied.

We use CB to release CO₂ from capture solutions to lower the high cost and limitations of traditional methods for regenerating carbon capture solutions. CB has promising applications ranging from pharmaceutical drug-delivery vectors and bio-sensing devices to harvesting solar-energy, alongside use as conductive fillers in the rubber and electronic industries, such as fuel cells and lithium batteries. [44] In these applications, the highly irregular hydrophobic surface of nanopores is modified to influence acidity/basicity, wetting, and reactivity of CB. [45, 46, 47] CB

consists of aromatic sheets with disorganized nanopores, which may be represented schematically as an extreme case in Figure 3.1. [46, 46] As nature seeks to reduce surface energy, the highly irregular hydrophobic structure of CB, in addition to high surface area, often leads to the formation of aggregates of CB in solution. To prepare a stable CB-MEA nanofluid with enhanced CO₂ release efficiency, the CB surface was modified to achieve desired interactions between the CB nanoparticles and the solution.

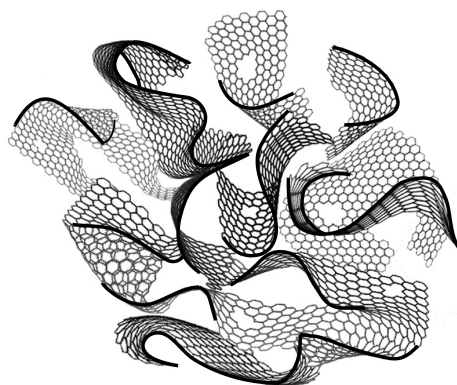


Figure 3.1: Proposed 3D structure of porous CB. The sp² graphene domains are highly irregular.

In this chapter, we highlight the effect of surface modification on photothermal efficiency of regenerating MEA by releasing CO₂. Modification of the CB surface changes the: (1) dispersability in solution, or aggregate size and (2) the amount of released CO₂ from chemically bound MEA. We modified the surface of CB particles to create surfaces composed of anionic sulfonates and neutral amines, both of which form stable nanofluids. The covalent surface

functionality was confirmed by X-ray photoelectron spectroscopy (XPS), Fourier-transform infrared spectroscopy (FTIR), thermogravimetric analysis (TGA), and Raman spectroscopy. Dispersion studies using dynamic light scattering (DLS) techniques showed that particle or aggregate size does not influence the photothermal effect.

To study the role of the covalent surface modification of CB, we probed how surface charge and chemical functionality of the nanoparticles change the amount of CO₂ released, providing initial mechanistic understanding of release. These surface functionalities on CB can improve or suppress the total amount of CO₂ released from MEA, indicating that surface properties influence the efficiency of chemical reactions activated by a photothermal effect. While the chemical release of CO₂ from MEA depends on the surface modification of the CB, the photothermal vaporization of water was not affected by the same modifications. This suggests that the surface modification does not affect the photothermal process, but rather enhances only the subsequent chemical reactions. Therefore, we conclude that the efficiency of decarboxylation in a heterogeneous solution is influenced by the surface functionality of a photothermal nanoparticle rather than an effect of physical dispersion or aggregate size.

3.2 Experimental

Reagents were purchased from Sigma-Aldrich and used as received without further purification unless otherwise noted. VULCAN[®] 9 N115 carbon black nanoparticles (CB-raw), donated from Cabot Corporation, were dried *in vacuo* at 90 °C for 48 hrs before use. Dichloromethane (DCM) was dispensed under argon from a glass solvent purification system custom manufactured by Jorg

Meyer (University of California, Irvine). Reagent grade carbon dioxide was purchased from Airgas.

3.2.1 Gas Desorption and Detection System for Capture Fluid Regeneration

In a modification to our initial experiments detailed in Chapter 2, all following experiments employ a reaction setup without the incoming air stream into the flask (Figure 3.2). The low CO_2 partial pressure of the air stream into the flask shifts the vapor equilibrium, biasing it towards more CO_2 release. By removing this parameter and only measuring the CO_2 output, more accurate measurements are made and there is greater reproducibility in between these static trials. Efficiency was calculated by mathematically combining the desorbed CO_2 percentage with the airflow rate, while considering input irradiance.

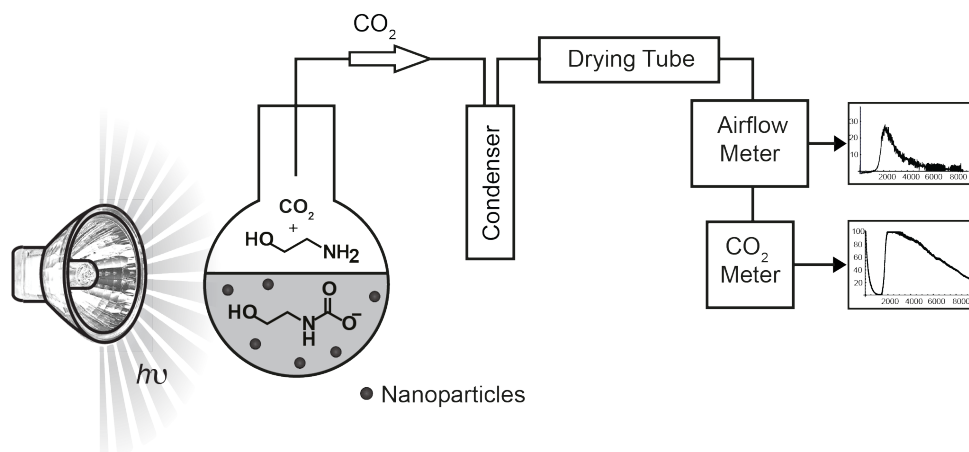


Figure 3.2: Schematic of photothermal regeneration. In a roundbottom flask filled aqueous MEA saturated with CO_2 and CB nanoparticles, a solarsimulator initiates the release of CO_2 which is analyzed by means of an airflow meter and CO_2 meter.

A 50 mL round bottom flask containing CB (40 mg, 0.1 wt%) and aqueous monoethanolamine (40 mL, 30% monoethanolamine in water (v/v)) respectively was sonicated for 20 mins, weighed, and gravimetrically saturated with 4 g of CO₂, 10 wt%. The following parameters were kept constant for all trials: (1) Halogen projector bulb light source, irradiance between 2800-3000 W/m² (~65 °C bulk heating), (2) 40 mL scale, and (3) stirring rate: 500 rpm.

3.3 Results and Discussion

3.3.1 Chemical Composition

Characterization of surface modification on CB is complicated due to the highly disordered surface; so multiple characterization techniques were employed to confirm covalent modification. Initially, the covalent modification of CB was confirmed by TGA and FTIR.

The presence of covalent functional groups on CB was analyzed by TGA and masses were recorded as a function of temperature. TGA curves show a mass loss corresponding to the covalent sodium sulfonation of the CB surface as shown in Figure 3.3. The loss of surface functional groups occurred in two stages: (1) the mass losses at 511 °C (9.6 wt loss %) and (2) the mass loss at 678 °C (6.2 wt loss %). Both are associated with the decomposition of -SO₃Na from the CB surface. A control of the blank sample of mixed sulfanilic acid (SA) and CB-raw showed decomposition at a much lower temperature (250 °C) than the CB-SO₃Na.

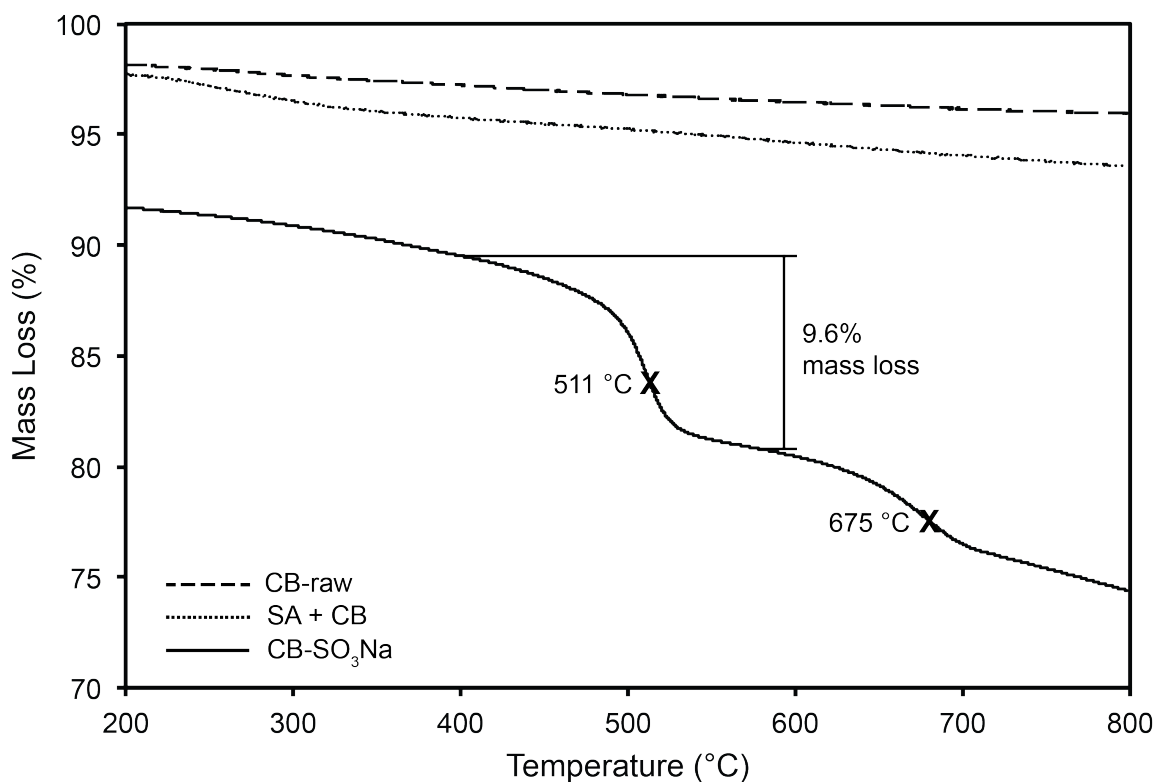


Figure 3.3: TGA curves for CB-raw, SA (sulfanilic acid) with CB control, and CB-SO₃Na. The loss of surface functional groups at 511 °C (9.6 wt loss %) and 675 °C (6.2 wt loss %) indicate covalent modification of CB with -SO₃Na.

In the trace of CB-SO₂-EDA, approximately 25% of mass was lost at 275 °C, which is attributed to the covalent sulfonamide attached to CB (Figure 3.4). The formation of covalent sulfonamide bonds to the surface of CB is apparent by comparison of the free ethylenediamine (EDA) decomposition, at a lower temperature of 70 °C to the EDA in CB-SO₂-EDA.

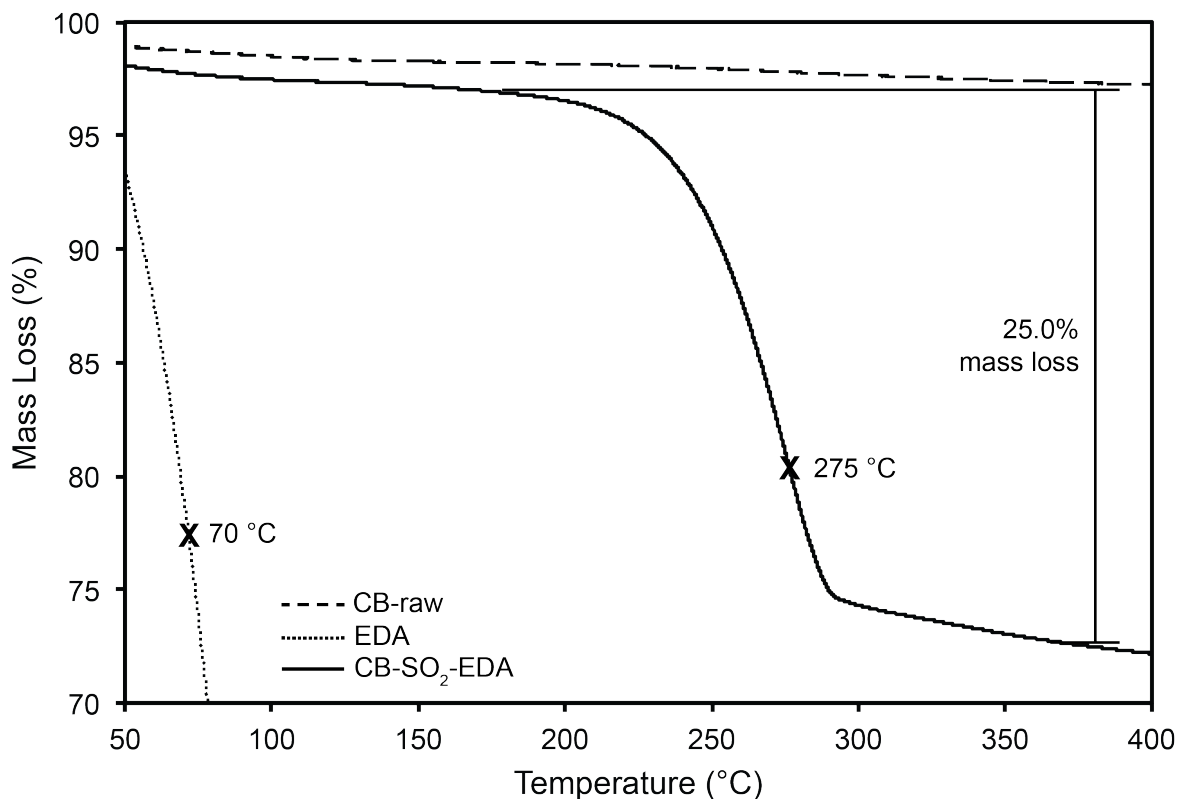


Figure 3.4: TGA curves for CB-raw, EDA (ethylenediamine), and CB-SO₂-EDA. The loss of surface functional groups at 275 °C (25.0 wt loss %) indicate covalent modification of CB from -SO₃Na to -SO₂EDA.

As shown in Figure 3.5, the FTIR spectra of CB-raw (unmodified) and modified CB-SO₃Na, and CB-SO₂-EDA differs significantly. The absorption bands were of weak intensity because of the black-body absorbing nature of carbon black. [48] However, normalized FTIR spectra provide useful relative information on surface modifications. A broad band centered at approximately 3450 cm⁻¹ were observed in the spectra of all samples, and is likely due to O-H stretching of water absorbed in the KBr pellet. The band at 1630 cm⁻¹ also observed in all spectra is attributed to C=C stretching of the CB. [49, 50]

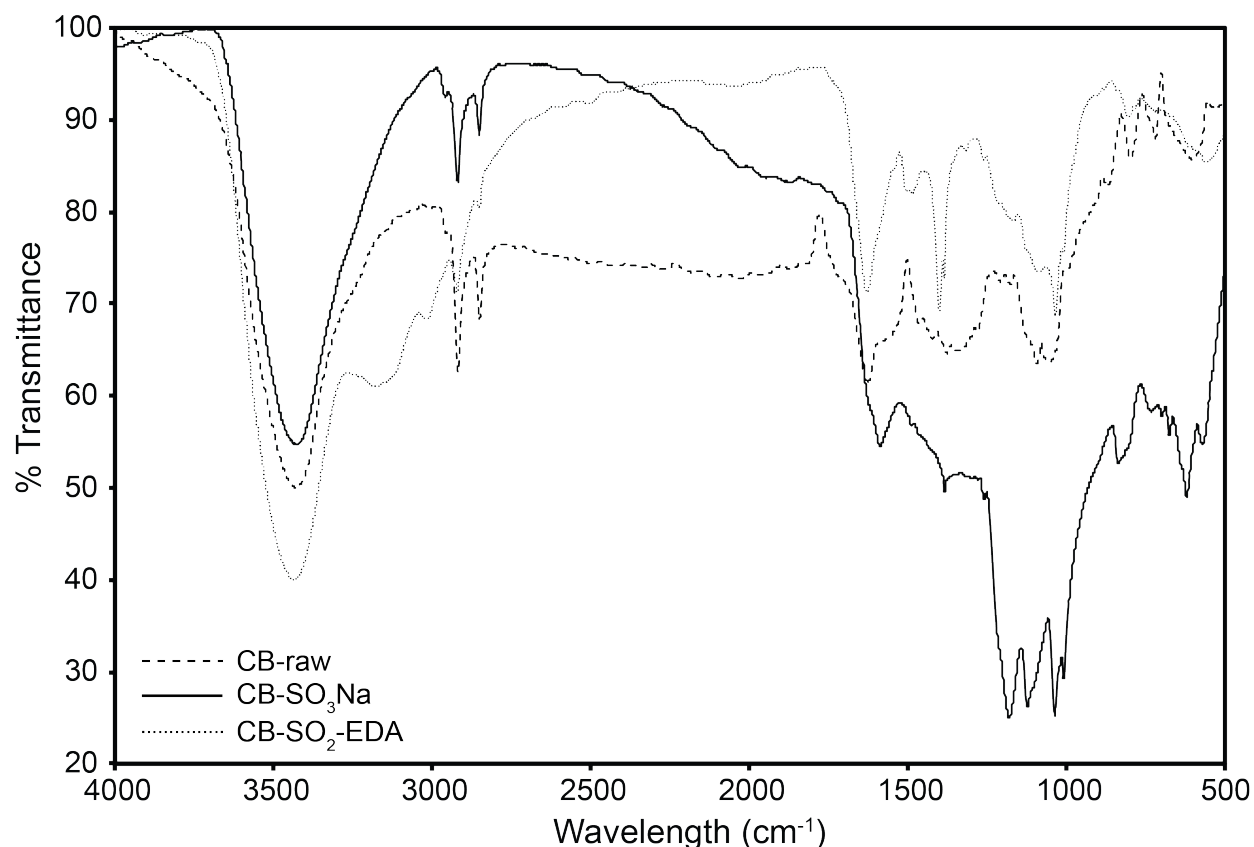


Figure 3.5: Overlapped FTIR spectra of CB-raw, CB-SO₃Na, and CB-SO₂-EDA. Differences in bands present in spectra of CB samples indicate successful covalent modification of CB with desired functionality.

As Figure 3.5 shows, after modification the FTIR spectrum of CB-raw differs significantly from that of CB-SO₃Na and CB-SO₂-EDA. Differences are also observed in the 1700–1000 cm⁻¹ region and in the intensity of C-H bond stretching at 2919 and 2850 cm⁻¹ attributable to C-H asymmetric and symmetric stretches, respectively. [48, 51, 52] Figure 3.5 also shows the difference in spectra of CB-SO₃Na and CB-SO₂-EDA. Bands from approximately 1200-1100, and 620 cm⁻¹ are attributed to the S=O stretch [53, 54] from the sulfonate in CB-SO₃Na and sulfonamide in CB-SO₂-EDA. Surface modification from the -SO₃Na to -SO₂-EDA induces a

slight loss of S=O bonds on the surface, as observed from the reduced spectral intensity of the peaks around 1200 cm^{-1} . There is also an increased spectral intensity of the peak at 3434 cm^{-1} in the CB-SO₂-EDA spectrum attributable to the N-H stretch. The new band appearing as a shoulder at 3180 cm^{-1} corresponds to N-H bond stretching. [55] The C-N stretching vibration is present at 1486 and 1034 cm^{-1} also appears in the CB-SO₂-EDA spectrum. [56] The bands present in both the spectra of sulfonate and sulfonamide surface modified CB along with the TGA data suggests that desired functionality was introduced onto the surface covalently, and was further confirmed with the following described techniques.

3.3.2 Chemical Structure

Raman spectroscopy was used to determine the degree of surface functionalization, as shown in Figure 3.20. Chemical structure and surface composition was independently confirmed with XPS analysis. Surface modification was confirmed by comparing high-resolution region XP spectra of elements respectively present in the unmodified and modified CB samples (Figure 3.6). The XPS survey scan for CB-raw is shown in Figure 3.12.

The C1s peaks of CB-raw displayed a main peak at 284.2 eV , which is attributed to the sp²-hybridized carbon atoms present in the CB structure. [57] Figure 3.6 compares the wide-survey XP spectra for CB before and after CB-SO₃Na, and CB-SO₂-EDA functionalization.

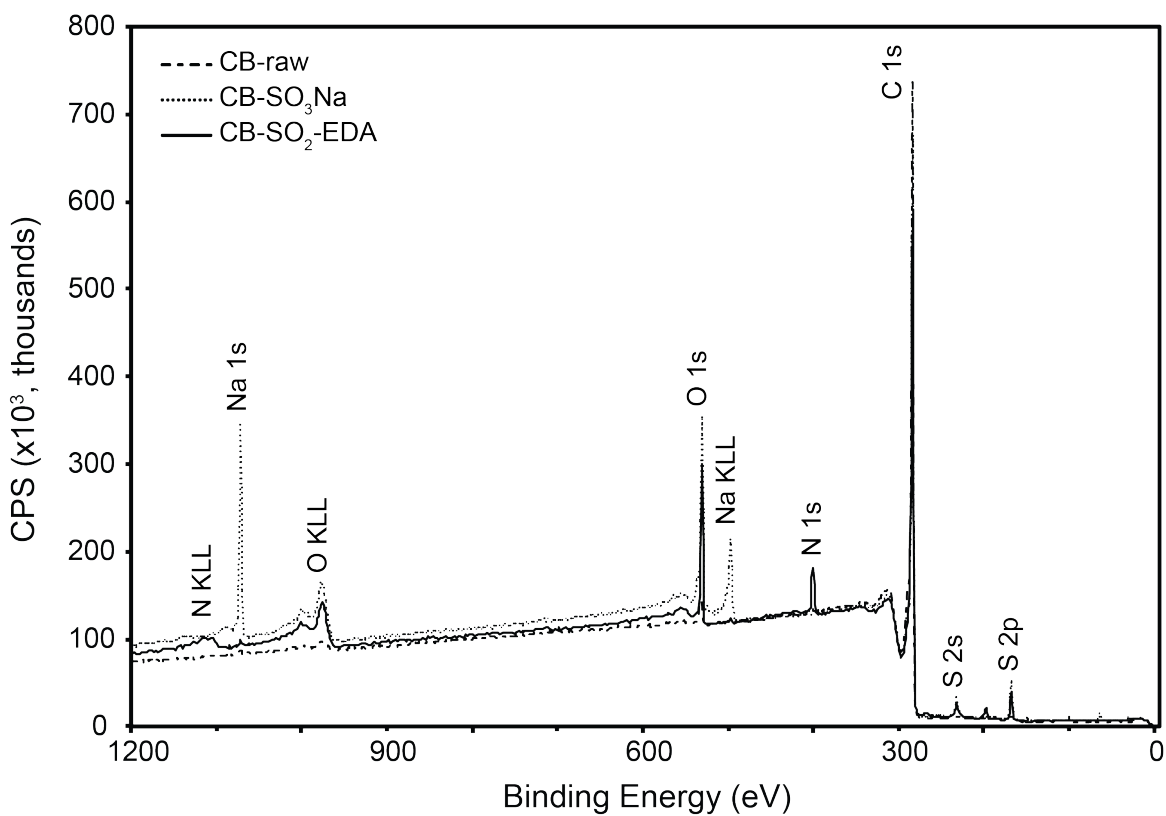


Figure 3.6: XPS wide-scan spectra of CB-raw, CB-SO₃Na, and CB-SO₂-EDA. Differences in elements present in spectra of CB samples confirm desired chemical surface functionality.

In a wide-survey scan for CB-SO₃Na, elements not present in the unmodified CB-raw appeared, such as S2p centered at 168.5 eV, and Na1s at 1072.1 eV. Similarly for the XP spectrum of CB-SO₂-EDA, elements not present in the unmodified CB-raw appeared, such as S2p centered at 168.5 eV, and N1s at 401.1 eV. Following the reaction with EDA, the Na1s peak is reduced indicating the conversion from -SO₃Na to -SO₂-EDA. The modification on the surface of CB changes the chemical state of the respective elements. This change was monitored by the changes in the envelope shape of the high-resolution C1s, S2p, and N1s XP spectra recorded in the

modified nanoparticles. Deconvoluted high-resolution C1s, O1s, Na1s, S2p, and N1s XP spectra for these carbon samples are shown in Figure 3.13 – Figure 3.19.

In the case of CB-SO₃Na, the deconvoluted S2p spectrum confirms the formation of sulfonic acid and oxidized sulfur species (Figure 3.17). In the case of CB-SO₂-EDA, the deconvoluted N1s spectrum confirms the formation of amine and amide groups on the CB-SO₂-EDA surface (Figure 3.19).

3.3.3 Carbon capture regeneration efficiency

After confirming that the surface of CB was covalently modified with the desired surface functionality, we assessed the application of the modified particles as nanofluids by measuring the efficiency of a decarboxylation reaction (and subsequent CO₂ solvent regeneration) due to photothermal heating. To measure the release of CO₂ using the photothermal effect, we used our previously developed gas desorption and detection system to characterize the regeneration of CO₂ capture fluids. [37] All reactions were run as 0.1 wt% CB nanofluids in 30 wt% MEA with 2945 W/m² input light irradiance resulting in a low bulk temperature of ~65 °C. A plot of total mass of CO₂ released for each modified CB nanofluid is shown in Figure 3.7. With the inclusion of an amine on the surface, CB-SO₂-EDA released the highest amount of CO₂, ~70% more CO₂ than the unmodified CB-raw. While in contrast, CB-SO₃Na released the lowest amount of CO₂, ~60% less than the unmodified CB.

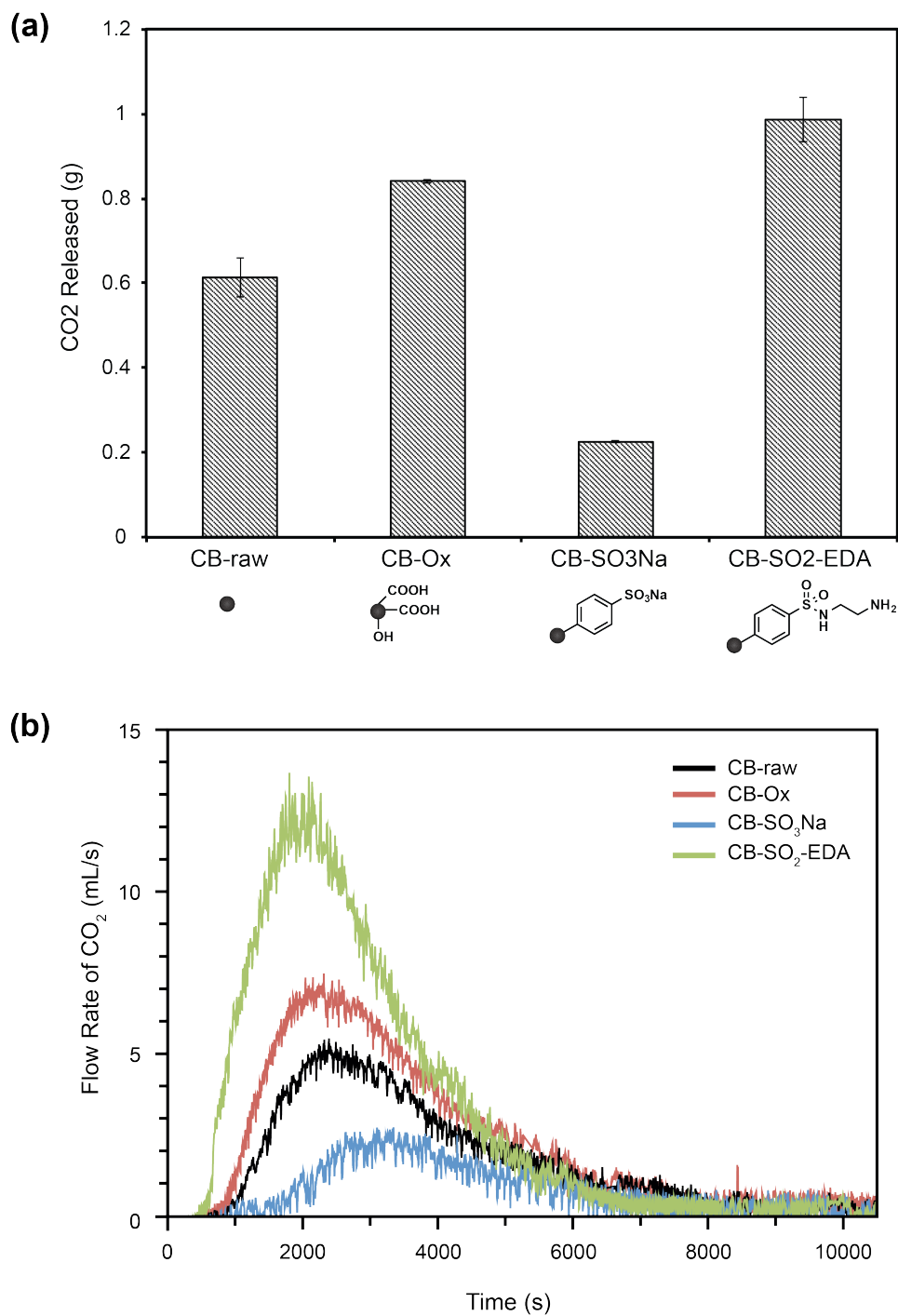


Figure 3.7: Effect of surface modification on CO₂ decarboxylation. Solvent regeneration, assessed as CO₂ release, varies from CB samples signifying an effect of surface functionality. **(a)** Total grams of CO₂ release for each CB nanoparticle sample as calculated from raw flow data. **(b)** Raw flow data for CB samples.

It was necessary to determine if the increased and decreased rates of CO₂ release were related to the chemical process of decarboxylation, wherein the surface functionality affected the release, or if the modification changed the efficiency of the photothermal process by altering aggregate sizes of the particles. To test if the change seen in photothermal CO₂ release profiles was a result of the chemical reactivity of modified CB-raw, and not aggregate size, DLS was employed to monitor how surface functionality affects aggregate sizes. Simultaneously, we conducted experiments analogous to the work of Halas [17], where a photothermally active nanoparticle in water produced steam when stimulated with light. If the nanofluids had similar dispersivity (measured as aggregate sizes), or produced the same amount of steam, then the result was not a physical effect of the surface modification.

CB nanofluids were formulated in double distilled water in an identical manner to the CO₂/MEA experiments above. Figure 3.8a compares mass loss of CB samples in 30 wt% aqueous MEA saturated with and without CO₂. This experiment allowed us to conclude whether the surface modification affects the physical photothermal process of steam generation, or the chemical reaction and solvent regeneration by decarboxylation. Figure 3.8b compares mass loss of CB samples in 30 wt% aqueous MEA without CO₂ and in water. In nanofluids without CO₂, the photothermal energy conversion drives a phase change to produce steam rather than the chemical decarboxylation reaction of CO₂. This experiment determined if the mass loss in 30 wt% aqueous MEA differed from the mass loss due to steam (in the 100% water nanofluids) indicating that aggregate size would change the photothermal effect.

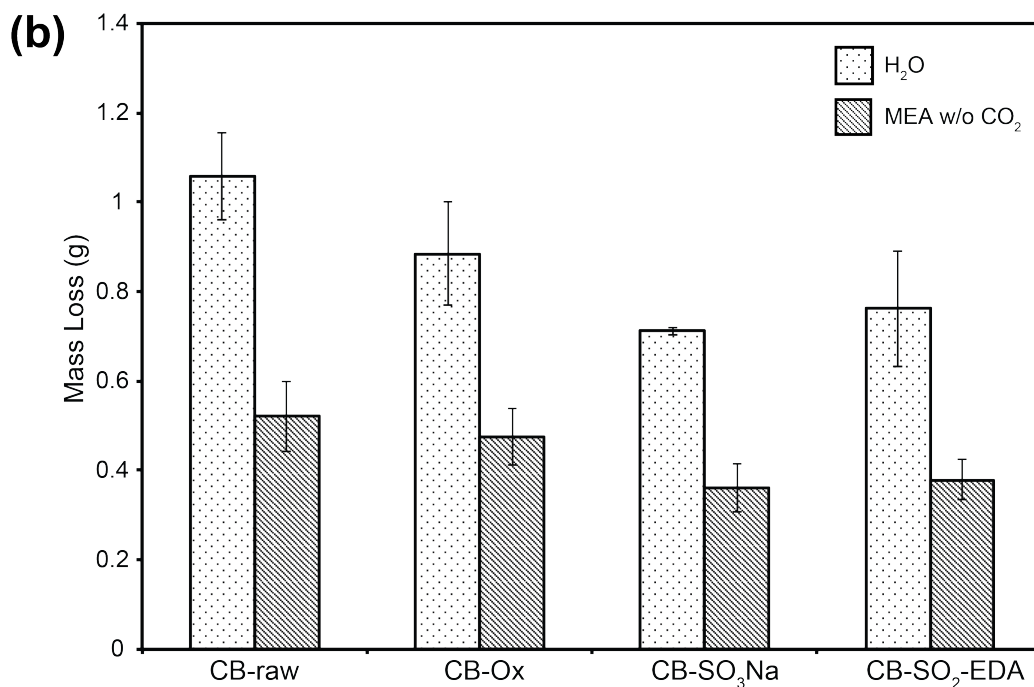
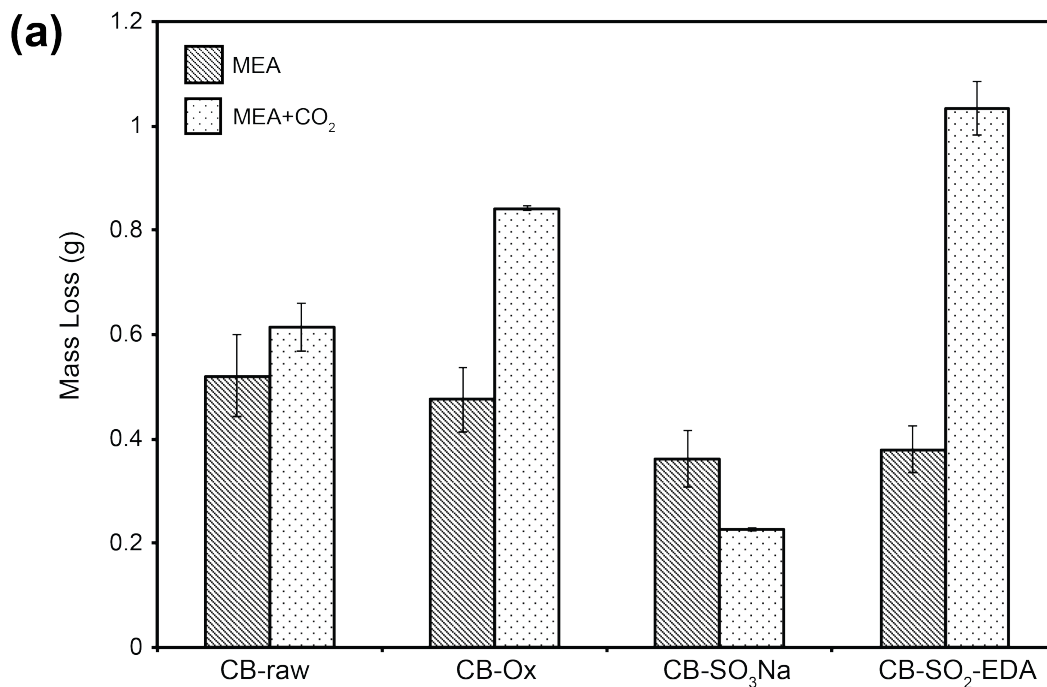


Figure 3.8: Mass loss as a result of CB surface functionality. **(a)** CB samples are prepared as nanofluids in 30 wt% aqueous MEA, saturated with and without CO₂. **(b)** CB samples are prepared as nanofluids in H₂O and unsaturated 30 wt% aqueous MEA.

A difference in mass loss due to surface functionalization is presented in Figure 3.8. There is no similar trend between CB samples in 30 wt% aqueous MEA, saturated with and without CO₂. We conclude from this data that the differences in mass loss due to vaporization and CO₂ release should be considered independent from each other. The surface modification affects the chemical process, CO₂ release via decarboxylation, rather than the physical steam generation caused by altered aggregate sizes of the particles. Figure 3.8 also shows the similarity between nanofluids of mass loss of CB samples in unsaturated aqueous MEA. A comparable trend exists in 100% water CB samples. There is no increased mass loss due to surface functionality, as seen in CO₂ saturated 30 wt% aqueous MEA.

To clarify that the nanofluid dispersity and nanoparticle aggregate size were not responsible for increased CO₂ release, we compared mass loss to hydrodynamic radii between the chemical and physical effects of the release of CO₂ (Figure 3.9).

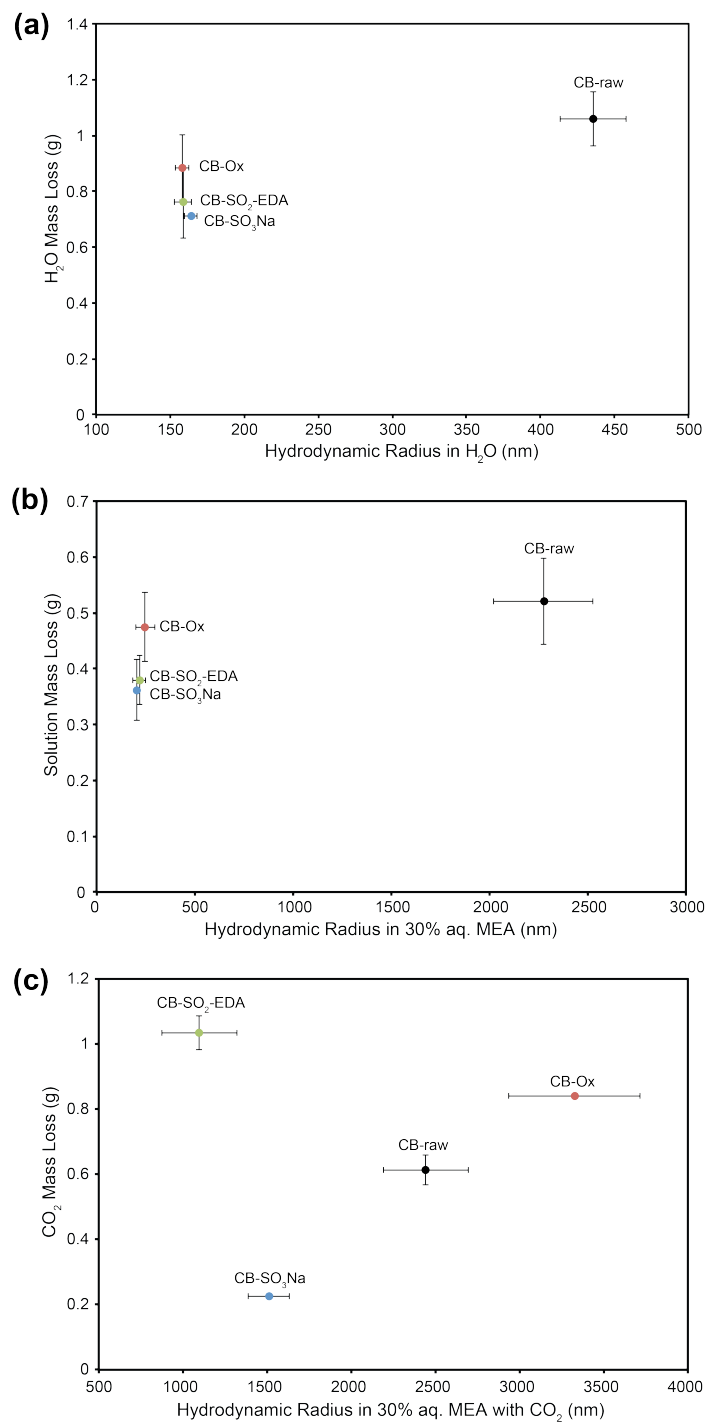


Figure 3.9: Mass loss as a result of nanofluid dispersivity. **(a)** CB samples are prepared as nanofluids in H₂O, mass loss as a result of steam generation. **(b)** CB samples are prepared as nanofluids in unsaturated aqueous MEA, without CO₂. **(c)** CB samples are prepared as nanofluids in aqueous MEA saturated with CO₂, mass loss due to decarboxylation.

Although surface modification does change aggregate sizes in both H₂O and aqueous MEA, there is no trend indicating that aggregate size influences steam generation or CO₂ release. There is also no similarity in efficiency of steam generation and CO₂ release between surface functionality. Therefore, surface functionality does not affect the photothermal process itself; and we conclude it must change the rate of reaction in CO₂ release, analogous to how a change in ligand functionality can change the reactivity of a catalyst.

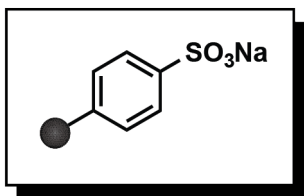
3.4 Experimental Details

3.4.1 General Procedures and Instrumentation

FTIR spectra were obtained with a Perkin-Elmer Frontier spectrometer (L1280034) under ambient conditions. Test samples were prepared by uniformly dispersing the CB in KBr and compressing the powder into pellets. The spectra were obtained in the wavenumber range 4000–600 cm⁻¹, typically 64 scans at a resolution of 4 cm⁻¹ were accumulated for each spectrum. TGA measurements were performed on a TA Instruments TGA Q5000 thermogravimetric analyzer. The samples were analyzed at a heating rate of 10 °C min⁻¹ from 30 to 800 °C under an atmosphere of inert air flowing at 40 mL min⁻¹. X-ray photoelectron spectroscopy was performed using an Axis-Supra analyzer (Kratos Analytical Ltd., Manchester, UK) equipped with a monochromatic Al X-ray source. The pressure of the analysis chamber during acquisition was lower than 5x10⁻⁹ torr. The X-ray spot size used for these experiments was 300 x 800 μm². Survey spectra used to determine surface elemental composition were recorded with a pass

energy of 160 eV, in the binding energy range from 0–1200 eV in 0.5 eV steps. At least two spots on one or more replicates were analyzed for each sample type. Photoelectron lines were recorded. The high resolution of the main constituent elements, i.e., O1s, N1s and C1s, spectra were acquired at an analyzer pass energy of 20 eV in 0.01 eV steps with a 300 ms dwell time. Quantitative analysis, based on peak area intensities after removal of the Shirley-type background, was performed by CasaXPS using the Kratos elemental library. Hydrodynamic diameter measurements were recorded using a Malvern Zetasizer ZS Nano dynamic light scattering instrument equipped with NIBS optics (ZEN 3600). Raman spectra were recorded with all analyses collected at a single point on the CB samples, performed using lens with 50x and 532 nm laser with a low laser power to avoid any heating effect using a Renishaw inVivo Raman microscope (H14087). The solar simulator was custom designed and manufactured by Lee Moritz (University of California, Irvine Machine Shop). Desorbed CO₂ was measured for flow rate using a Cole-Parmer Gas Mass Flowmeter (32707-02), and for CO₂ concentration using a COZIR Wide-Range CO₂ Sensor that uses NDIR, fitted with Gold-plated optics (GC-0016).

3.4.2 Experimental Procedures and Characterization Data

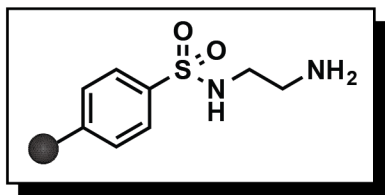


CB-SO₃Na. Carbon black was covalently modified using 4-aminobenzenesulfonic acid and sodium nitrite. The introduction of anionic groups (-SO₃Na) onto the surface of CB nanoparticles was achieved via generation of a diazonium salt in situ. [58] 0.5 g of CB,

and 5.0 g of 4-aminobenzenesulfonic (sulfanilic) acid in 6 mL of H₂O were heated to 80 °C while stirring under normal atmospheric conditions for 10 mins where 2.0 g of sodium nitrite (dissolved

in 1 mL H₂O) was added drop wise. After 6 hrs of stirring and heating at 85 °C, the reaction was cooled to RT, and diluted with H₂O where the insoluble black material was then centrifuged and rinsed thoroughly twice with H₂O (20 mL). The desired product was isolated by evaporation of water under vacuum at 80 °C for 24 hrs.

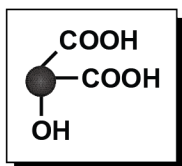
In order to clarify the nature of the -SO₃Na attachment onto CB-raw, a control experiment was made using a sample of the reaction described above without sodium nitrite. A mixture of 100 mg of crude CB, 1.0 g sulfanilic acid (SA) and 1 mL H₂O was heated to 80 °C in an oil bath and maintained at this temperature for 6 hrs. The insoluble black material was then centrifuged and rinsed with H₂O. This material referred to hereafter as a blank sample was dried in an oven at 85 °C for 24 hrs.



CB-SO₂-EDA. Carbon black was covalently modified by transforming the sulfonyl chloride into a series of sulfonamides. The introduction of amine groups (-EDA) onto the surface of CB nanoparticles was achieved by first

activating the sulfonate with thionyl chloride, and then adding ethylene diamine. [59] 0.25g of CB-SO₃Na in 15 mL of dichloromethane (DCM) was sonicated for 20 mins in a round bottom flask where it was sparged with argon gas, and cooled to 0 °C. Under constant stirring, 3 mL of thionyl chloride was added to the black suspension and the reaction mixture was warmed to RT and maintained at this temperature for 3 hrs. Excess thionyl chloride was removed under rotary evaporation, whereupon 0.25 g of CB-SO₂Cl was resuspended in 7 mL of DCM. The reaction mixture was sonicated for 20 mins, sparged with argon, and cooled to 0 °C. Under constant stirring, 3.0 mL of ethylenediamine was added to the black suspension. The reaction mixture was

warmed to RT and allowed to stir for 8 hrs. A black solid was collected by Buchner filtration, washed with 1 M hydrochloric acid (20 mL), and water (20 mL), and dried under vacuum at 80 °C for 24 hrs to yield CB-SO₂-EDA as a black crystalline powder.



CB-Ox. CB-raw was oxidized according to the method described by Li et al. [60] 20 mL of a 2 M solution of ammonium persulfate (9.1 g) in 1 M HCl was added to a 1.0 g mass of dried CB, then the reaction was heated to 55 °C and maintained for 6 hrs. The CB-Ox was subsequently washed with water until a neutral pH was established. The material was isolated via centrifugation, and dried at 80 °C for 24 hrs.

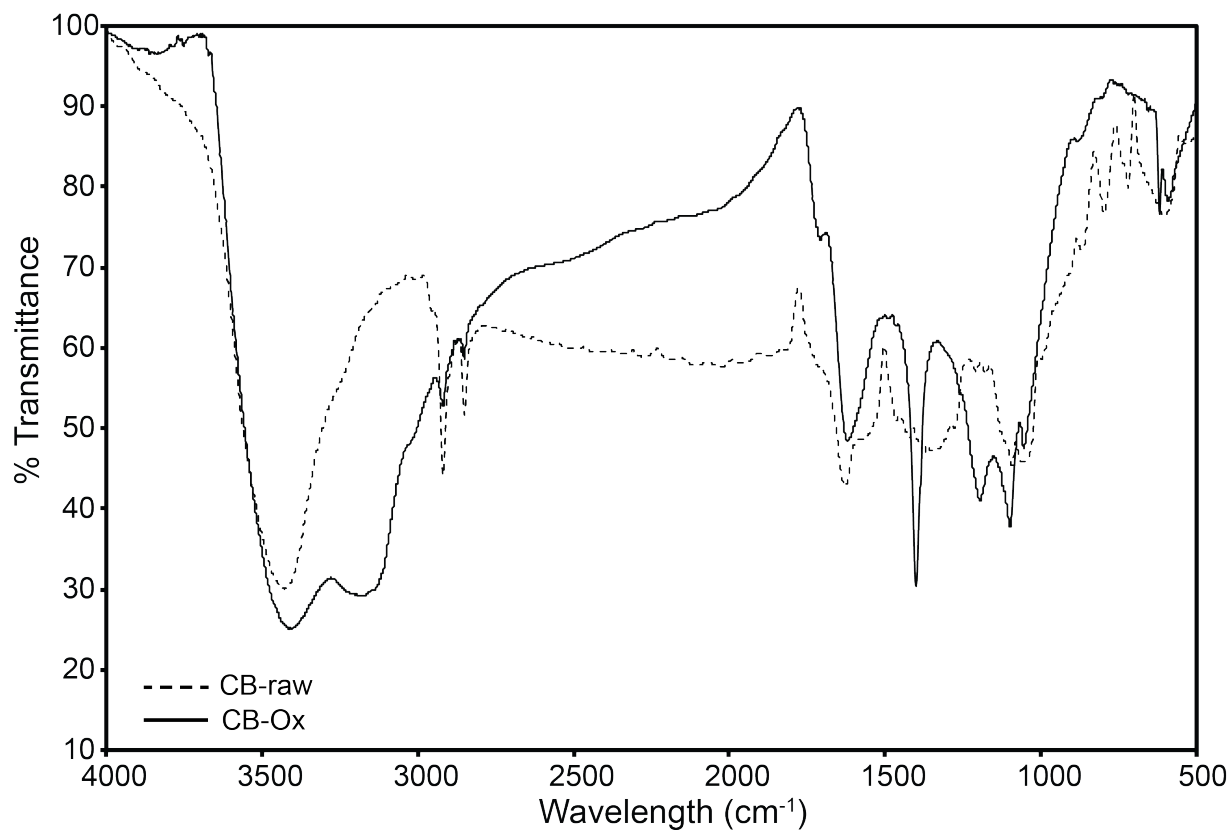


Figure 3.10: FTIR analysis of CB-Ox.

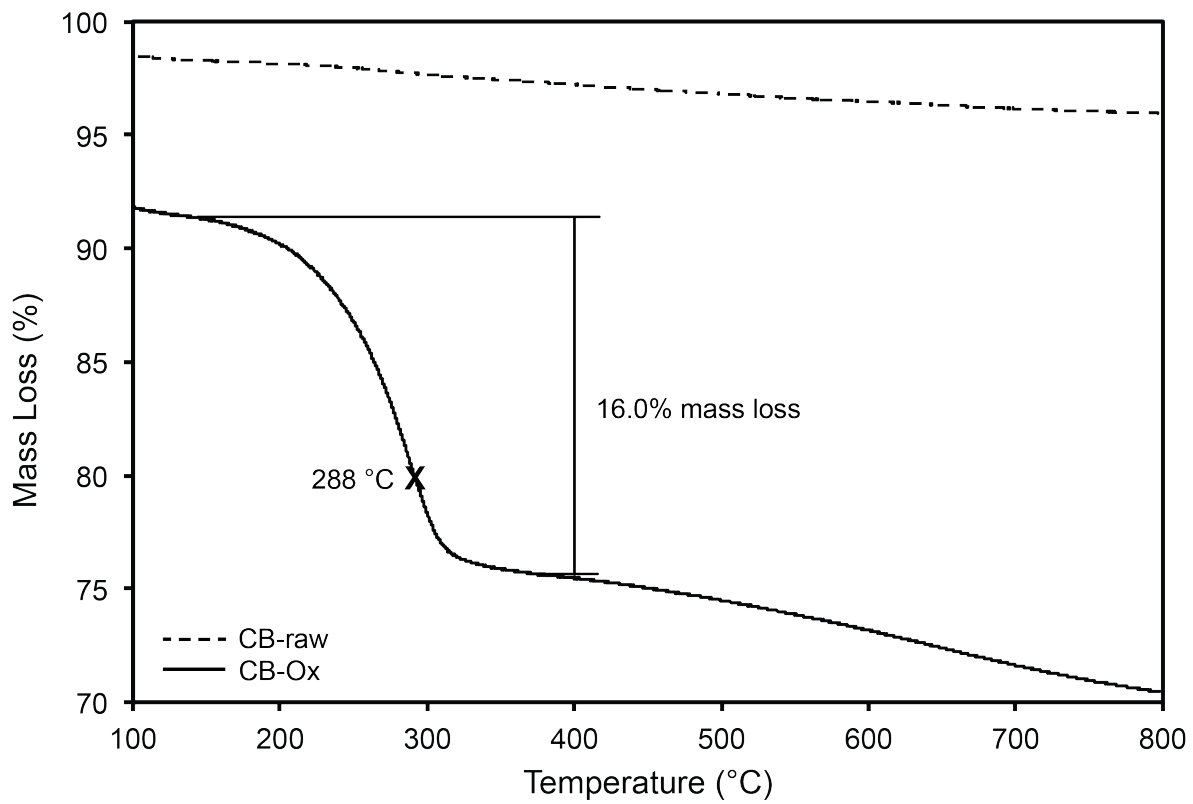


Figure 3.11: TGA analysis of CB-Ox.

3.4.3 XPS Spectral Data

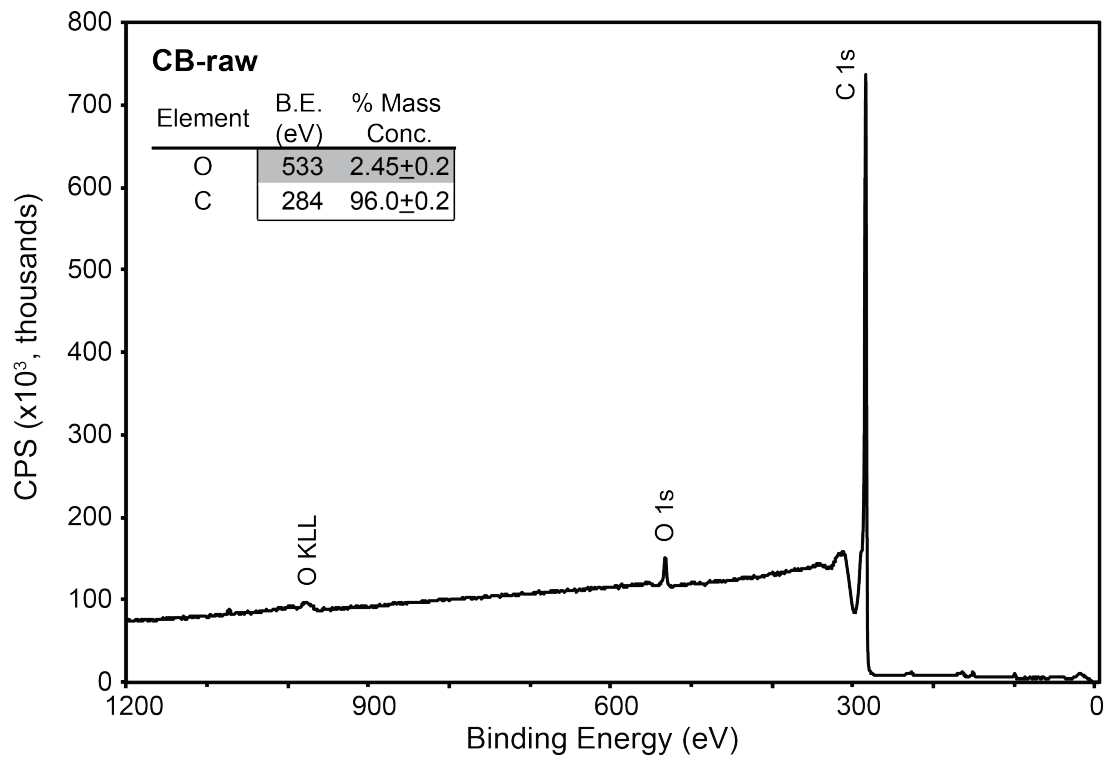


Figure 3.12: Wide-survey XP spectrum for unmodified CB-raw.

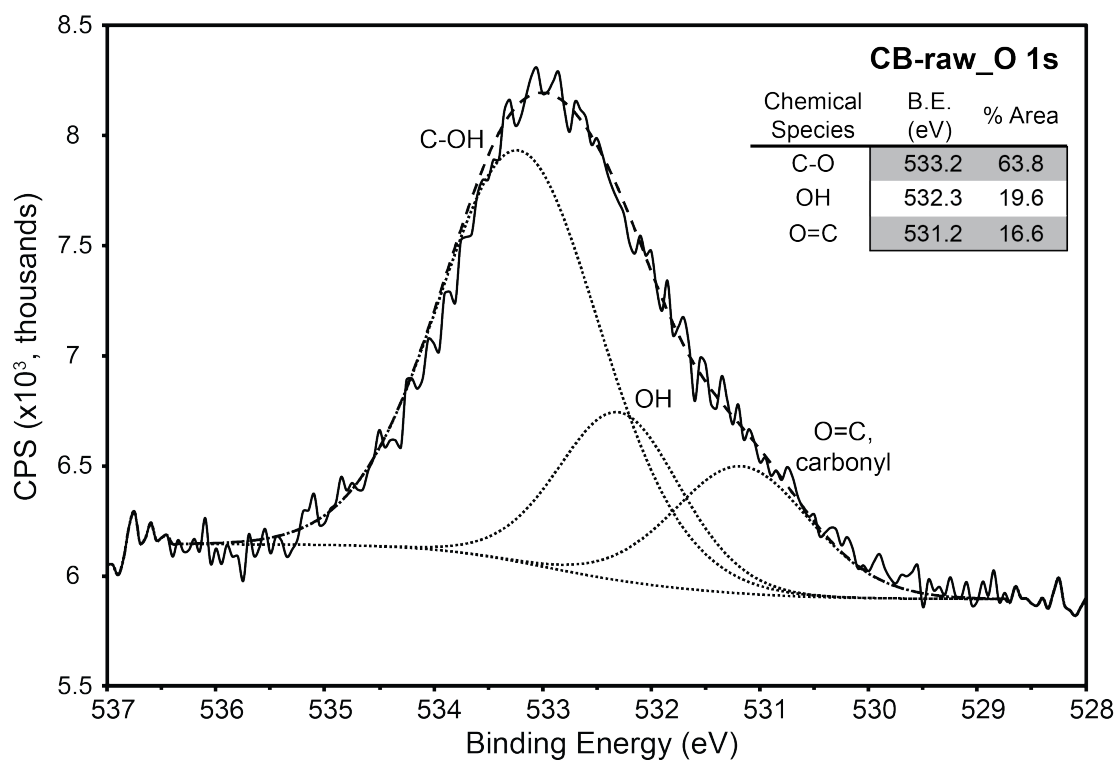
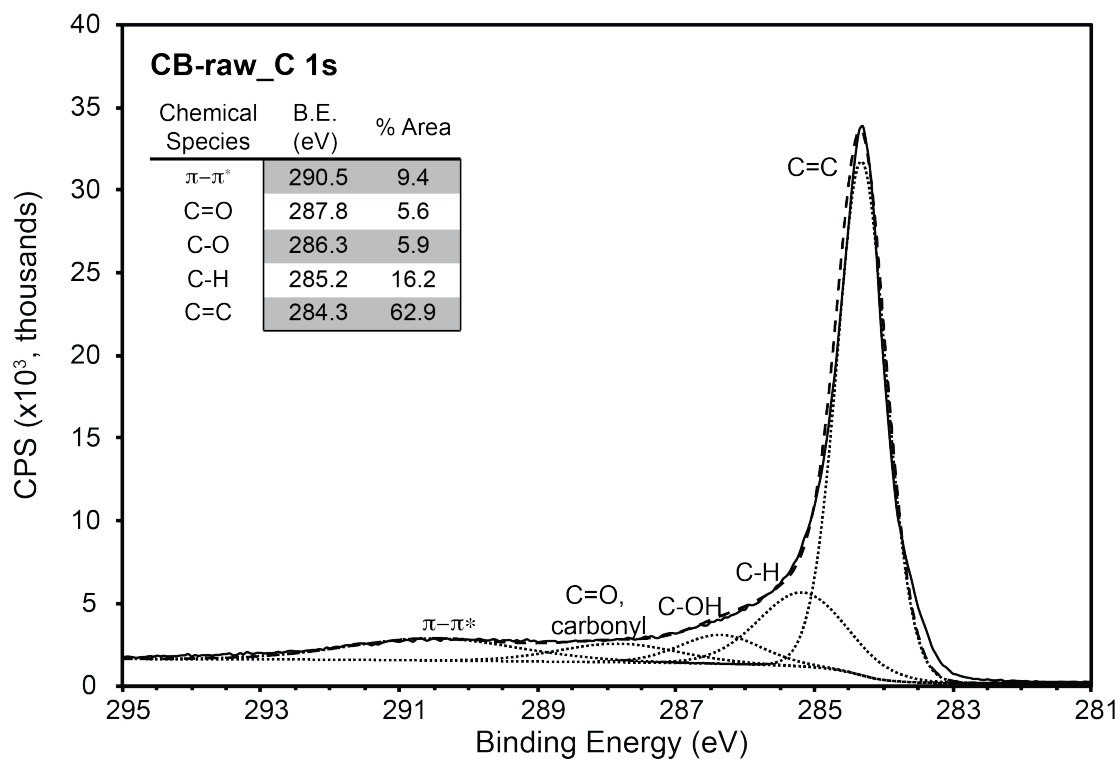


Figure 3.13: High-resolution C1s, and O1s XP spectra of unmodified CB-raw.

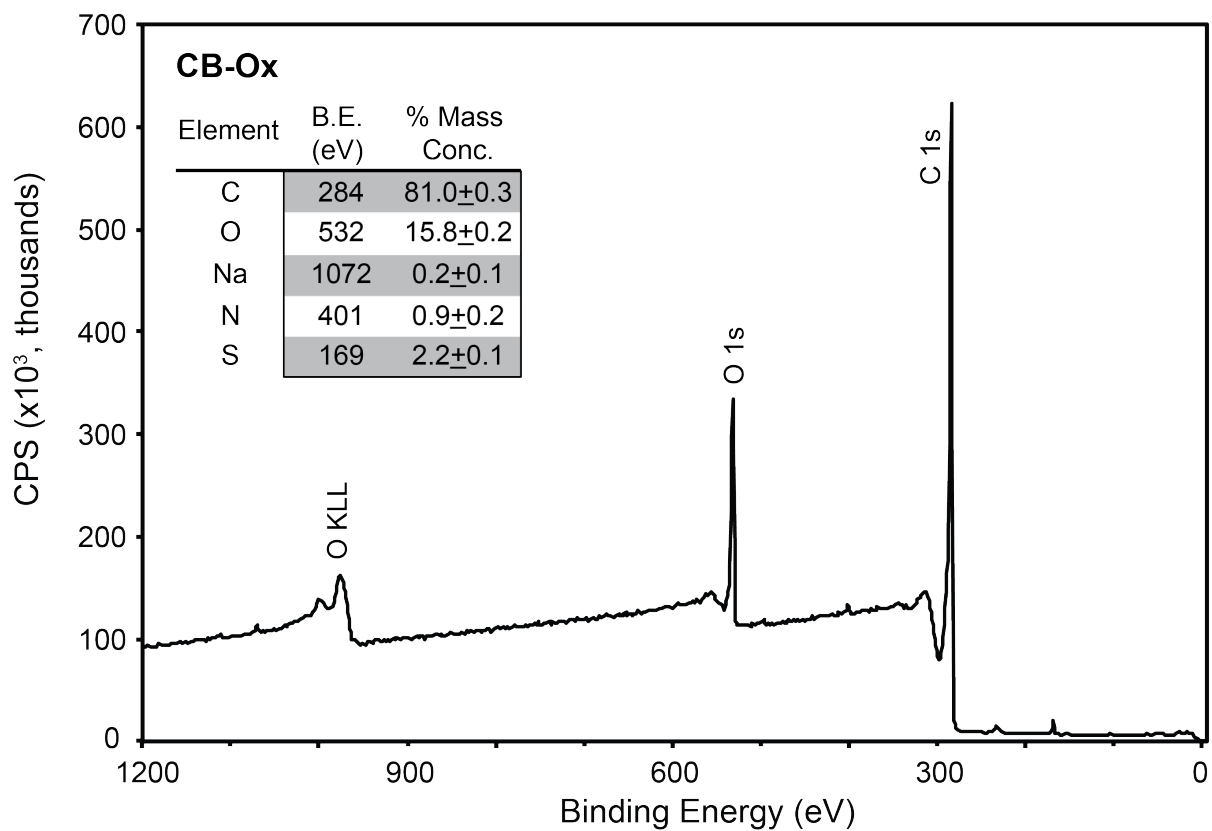


Figure 3.14: Wide-survey XP spectrum for CB-Ox.

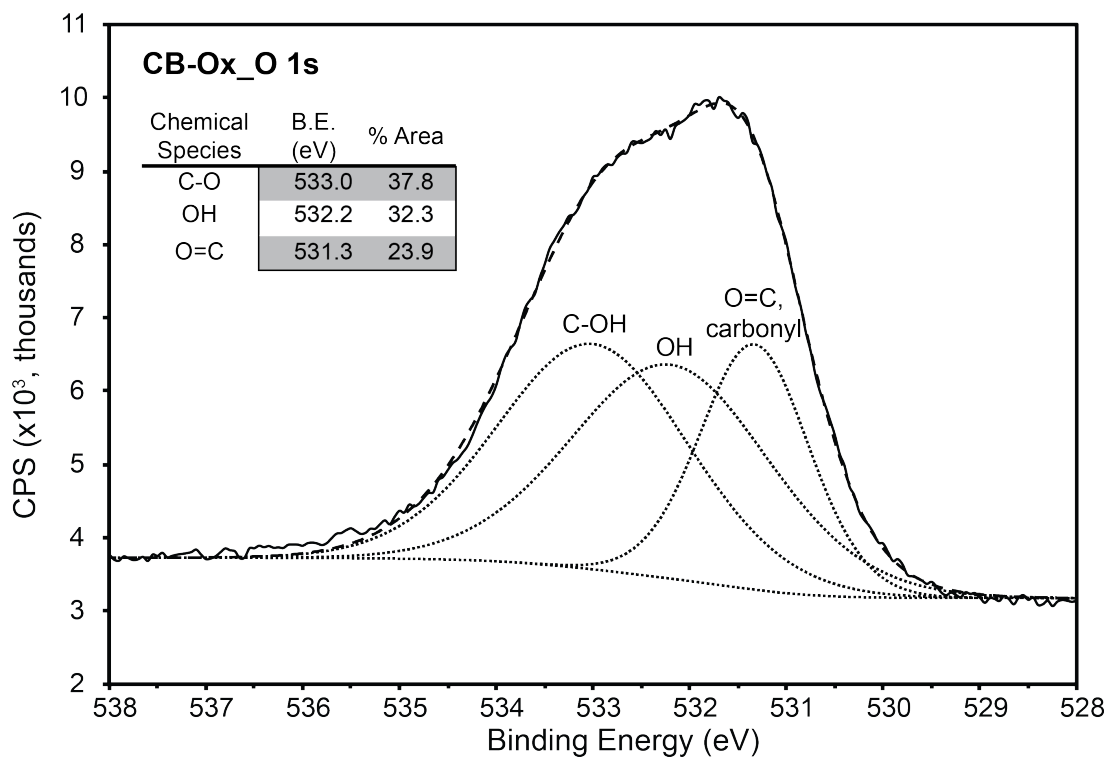
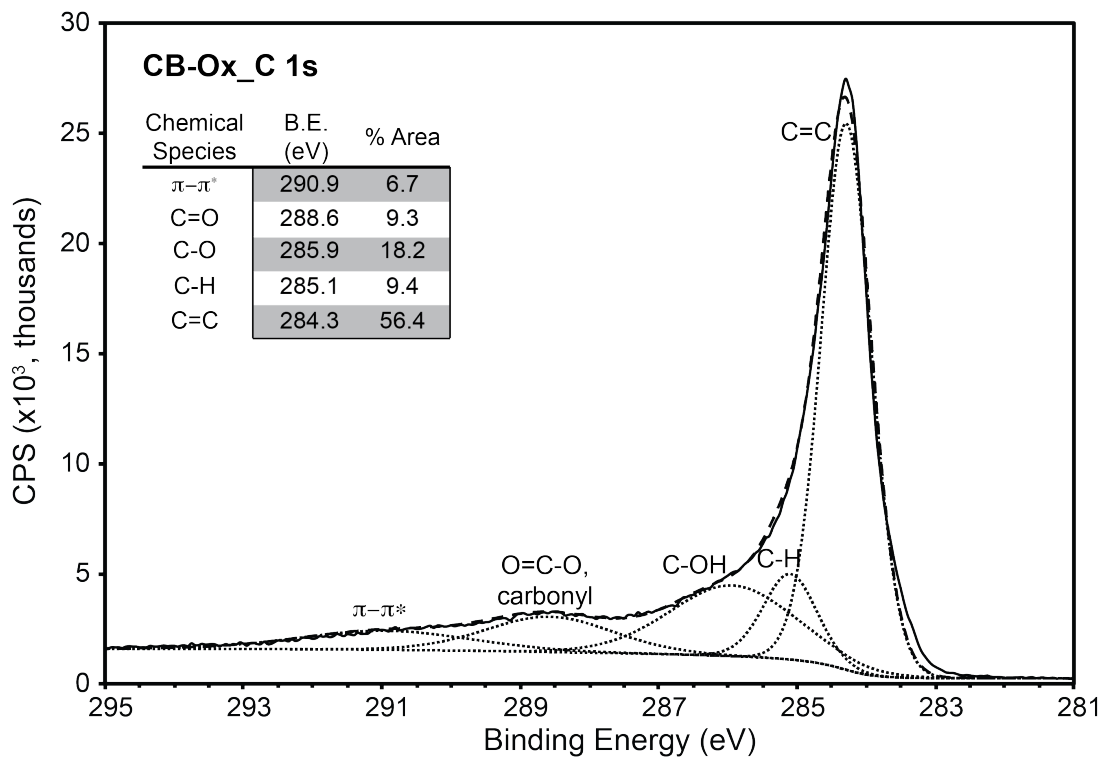


Figure 3.15: High-resolution C1s, O1s XP spectra of CB-Ox.

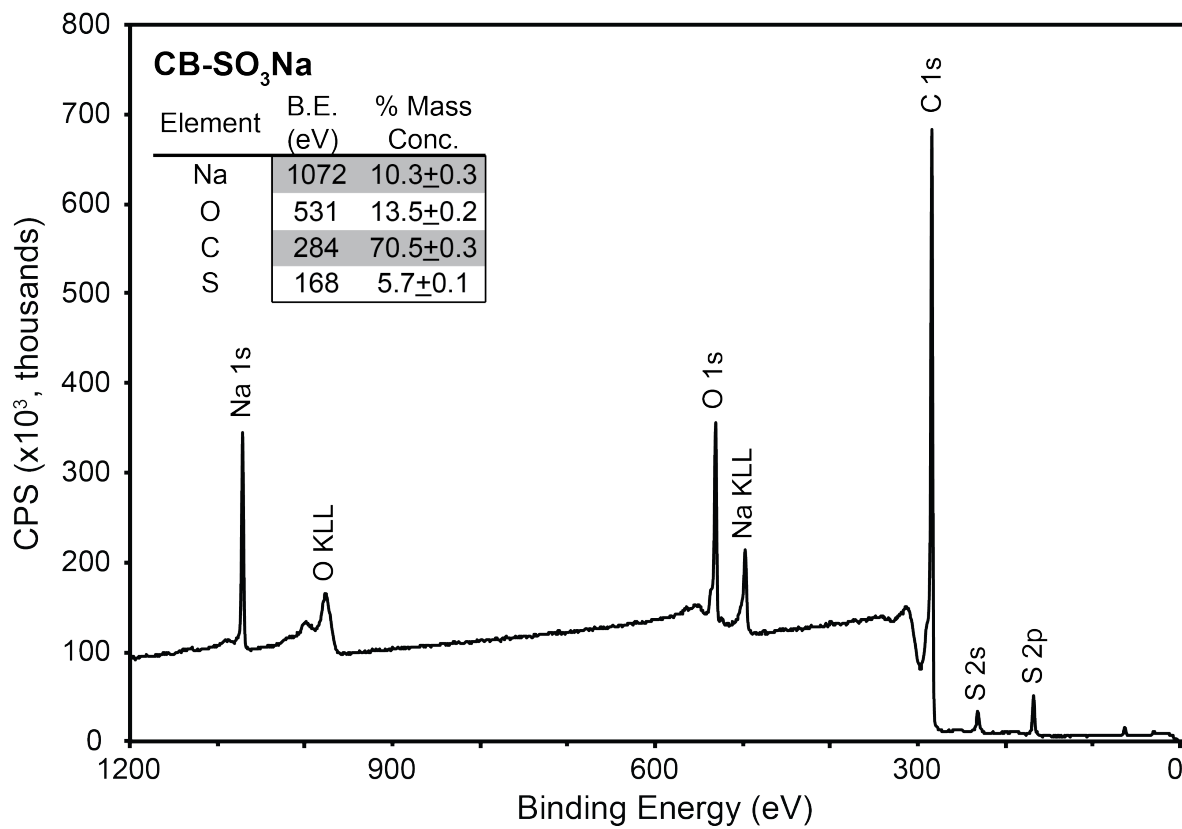
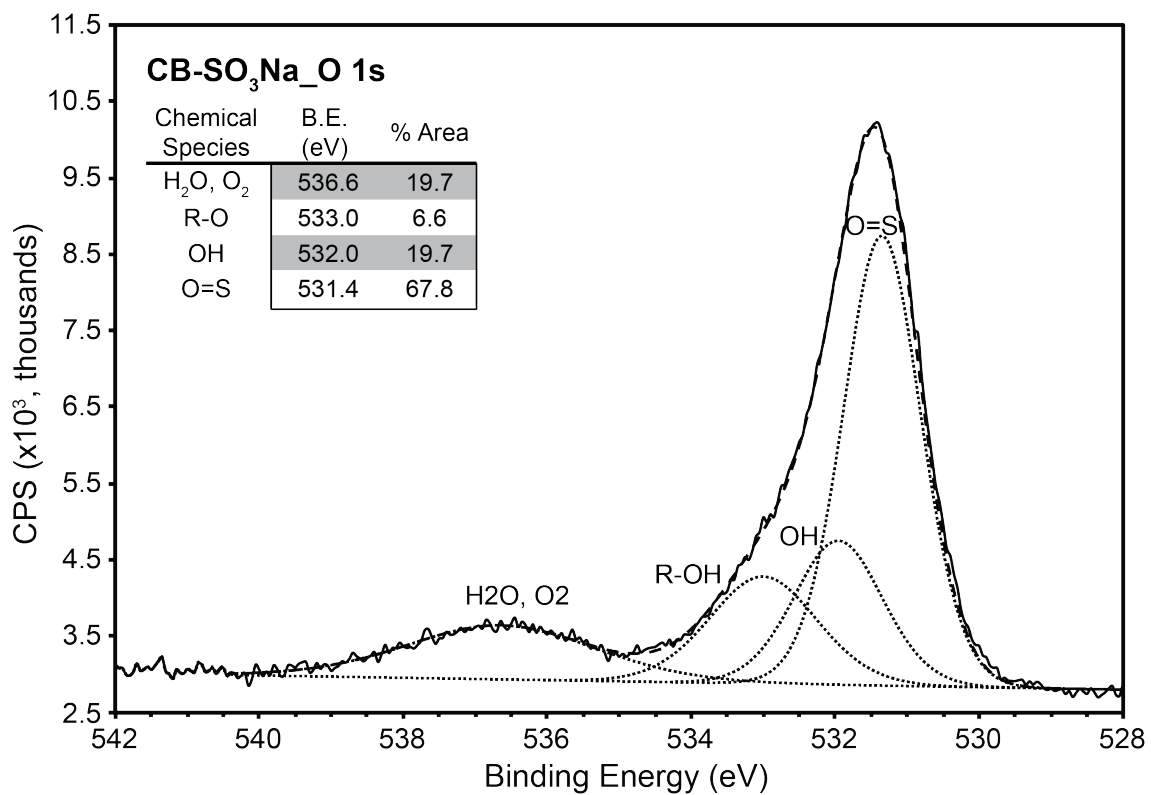
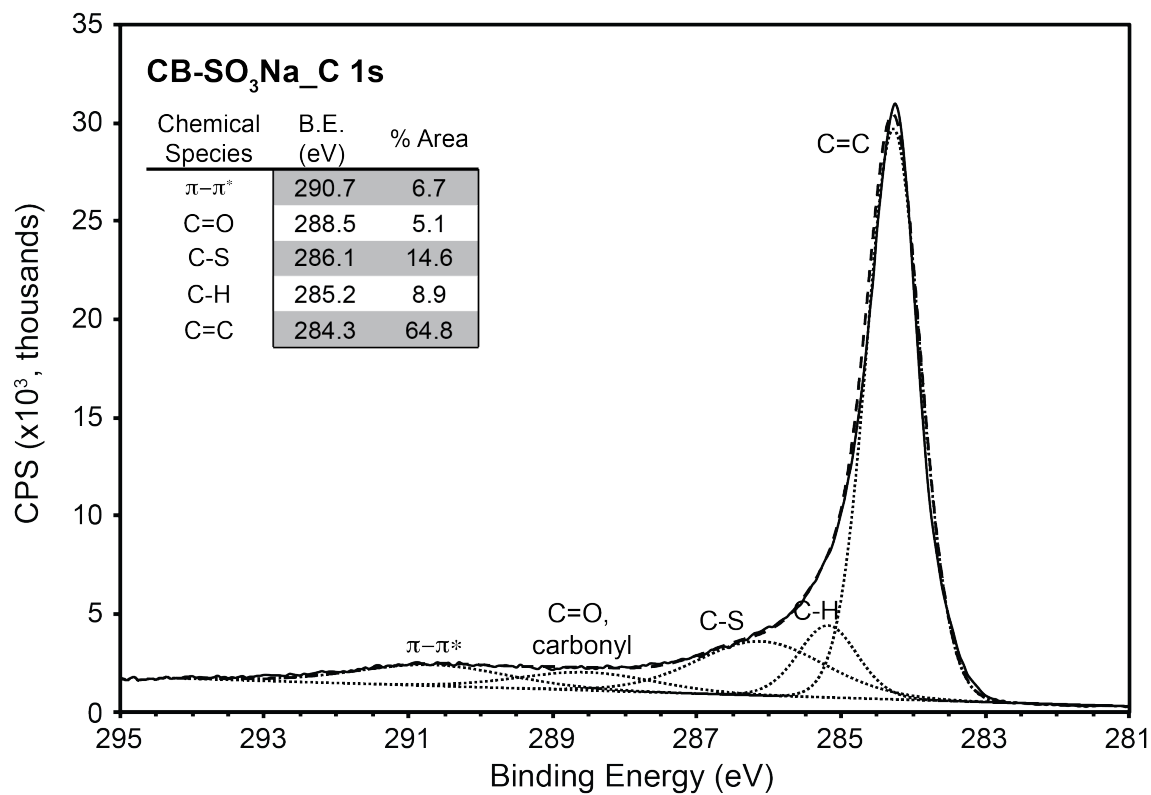


Figure 3.16: Wide-survey XPS spectrum for CB-SO₃Na.



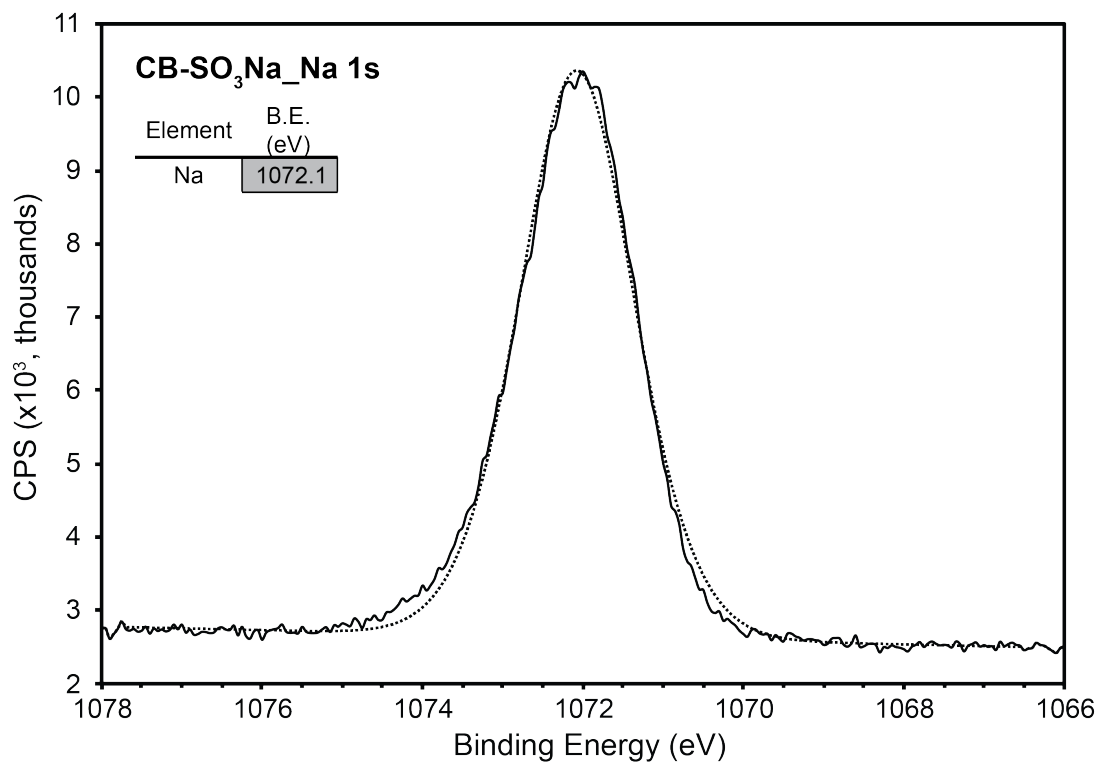
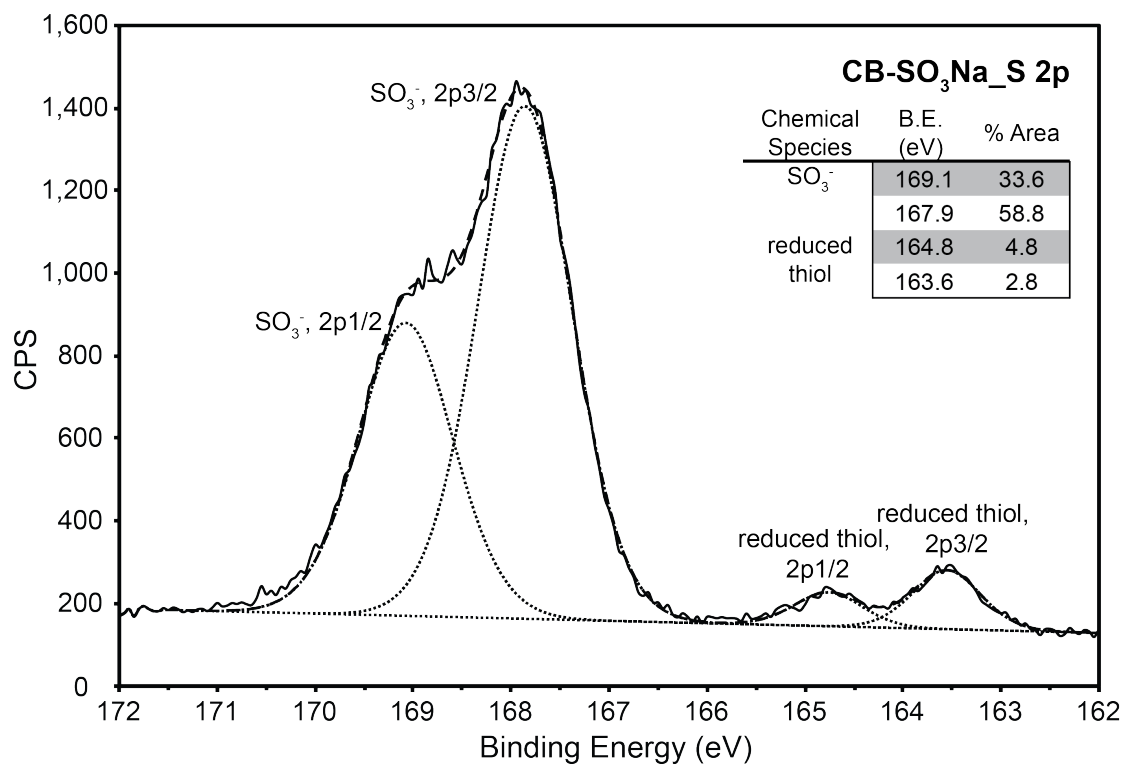


Figure 3.17: High-resolution Cl1s, O1s, S2p, and Na1s XP spectra of CB-SO₃Na.

In the case of CB-SO₃Na, the S2p high-resolution XP spectrum was deconvoluted into two doublets with peaks located at 167.9 and 169.1 eV, assigned to the sulfonic acid groups associated with sodium (-SO₃Na). [61] This doublet centered at 168.5 eV is attributed to the oxidized sulfur species while the second doublet centered at 164.2 eV is due to a reduced thiol species [62]. The high-resolution O1s XP spectrum shows an increase in the peak at 531.4 eV assigned to species with an oxygen double bond. Its peak intensity increase is explained by the contribution of S=O bonds incorporated onto the CB surface. [63] The peaks located at 531.4 and 533.0 eV correspond to oxygens in the sulfonic acid groups. The peak at the lower binding energy of 531.4 eV originates from oxygens that are double bonded to sulfur, whereas the peak at the higher binding energy corresponds to the hydroxyl oxygens. [64]

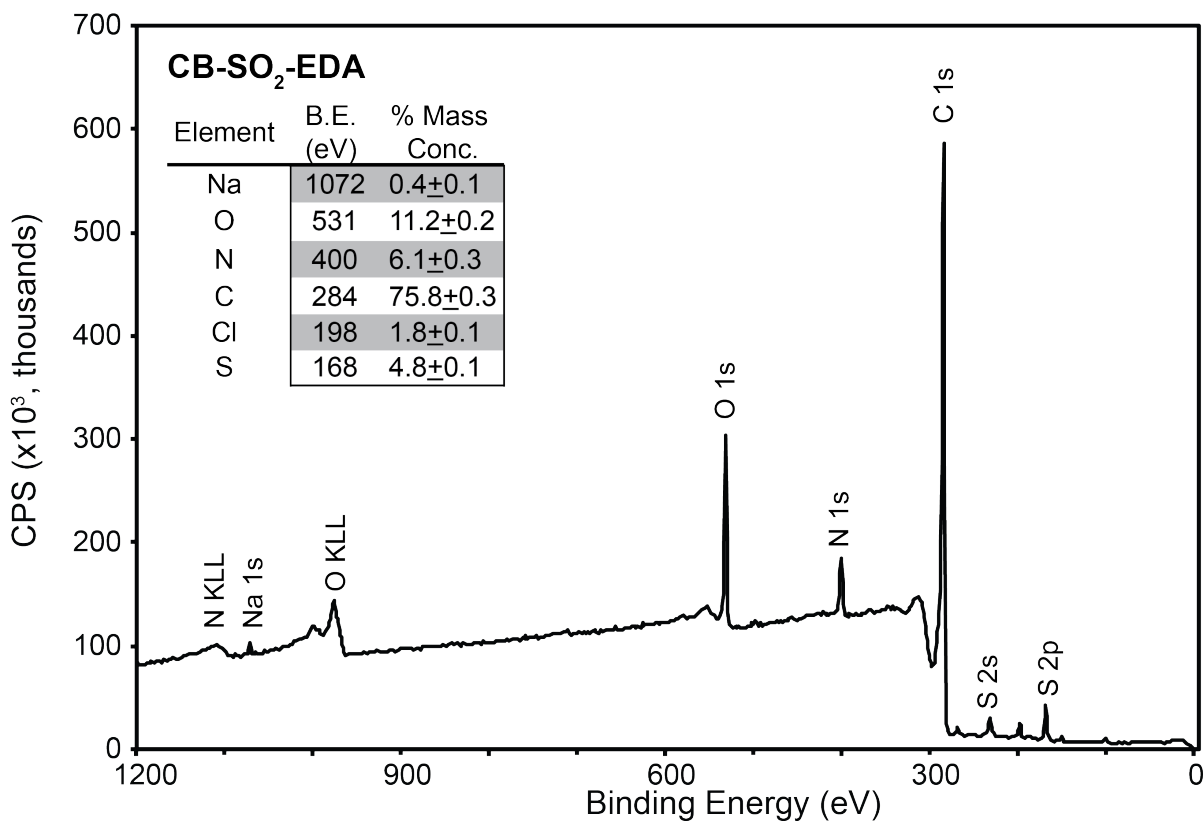
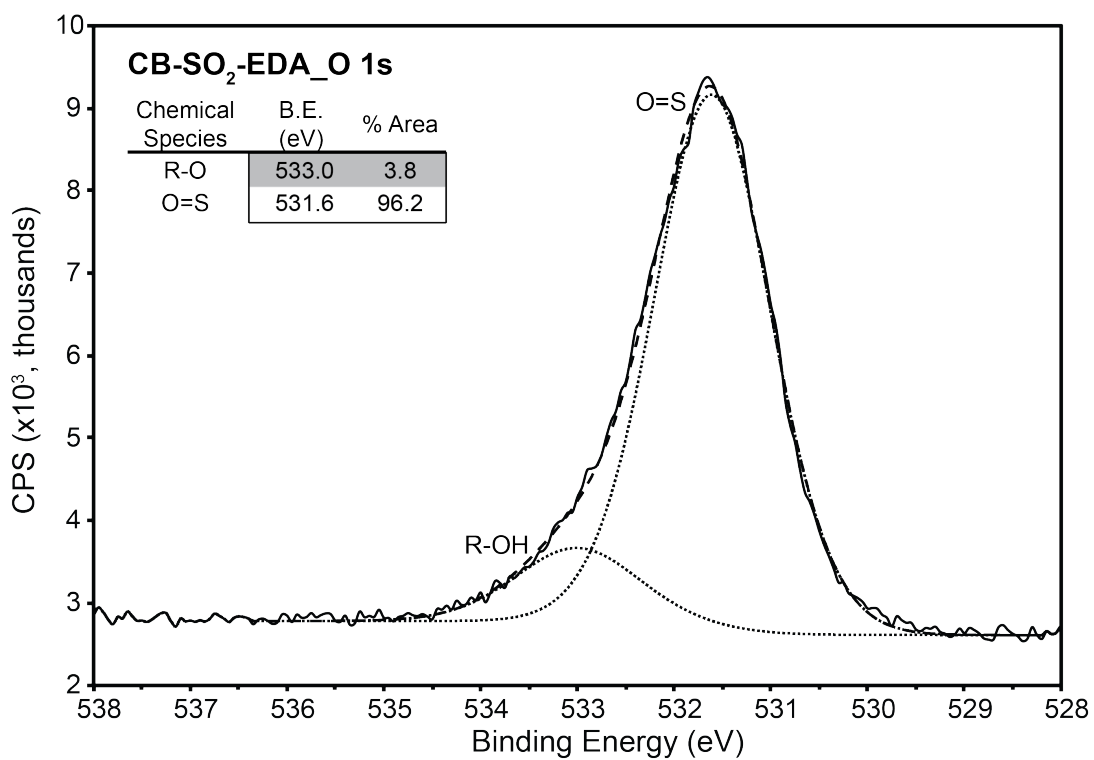
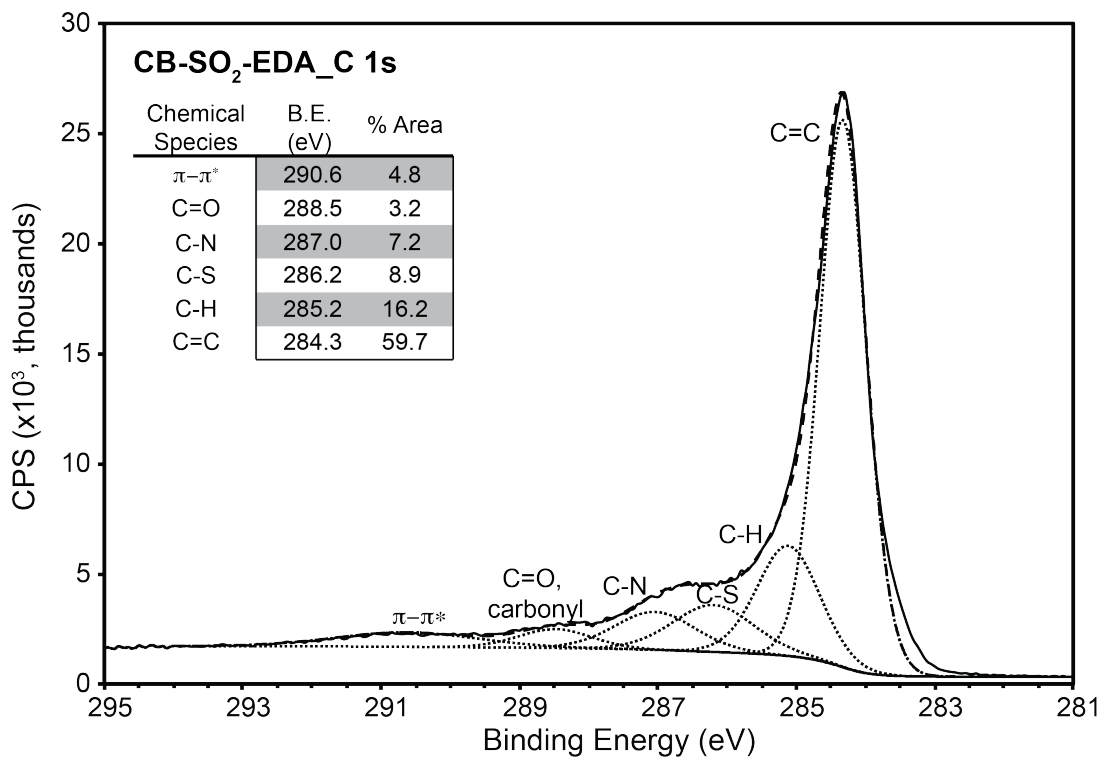


Figure 3.18: Wide-survey XP spectrum for CB-SO₂-EDA.



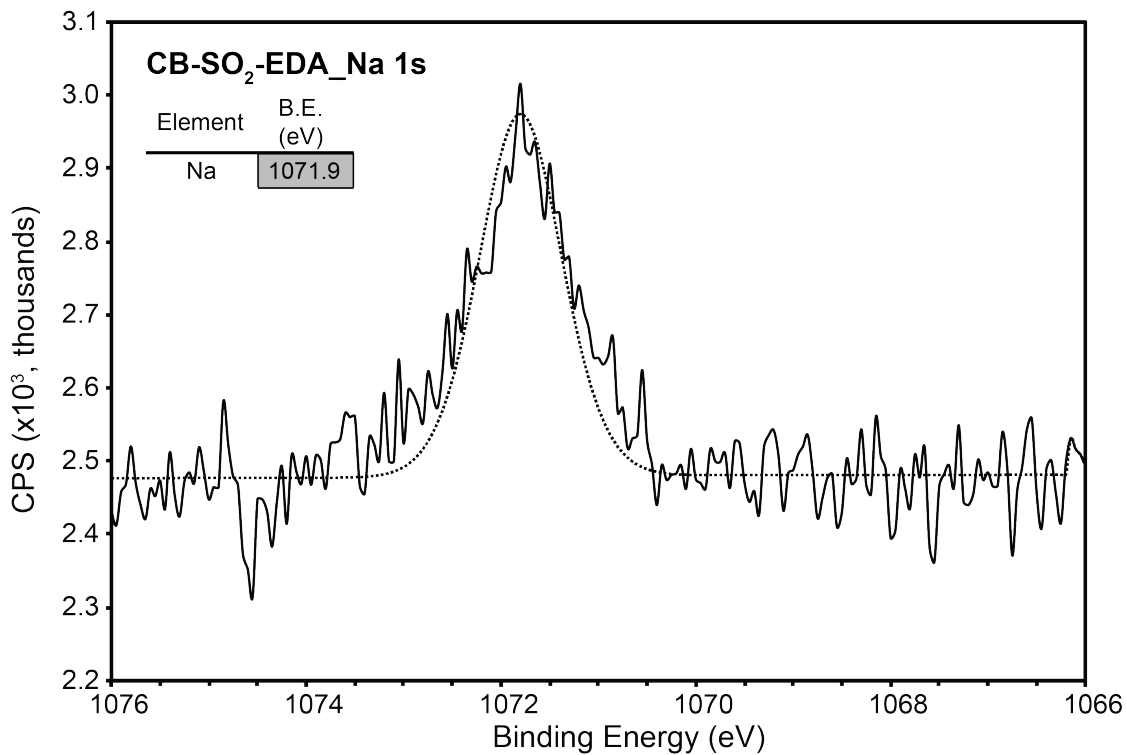
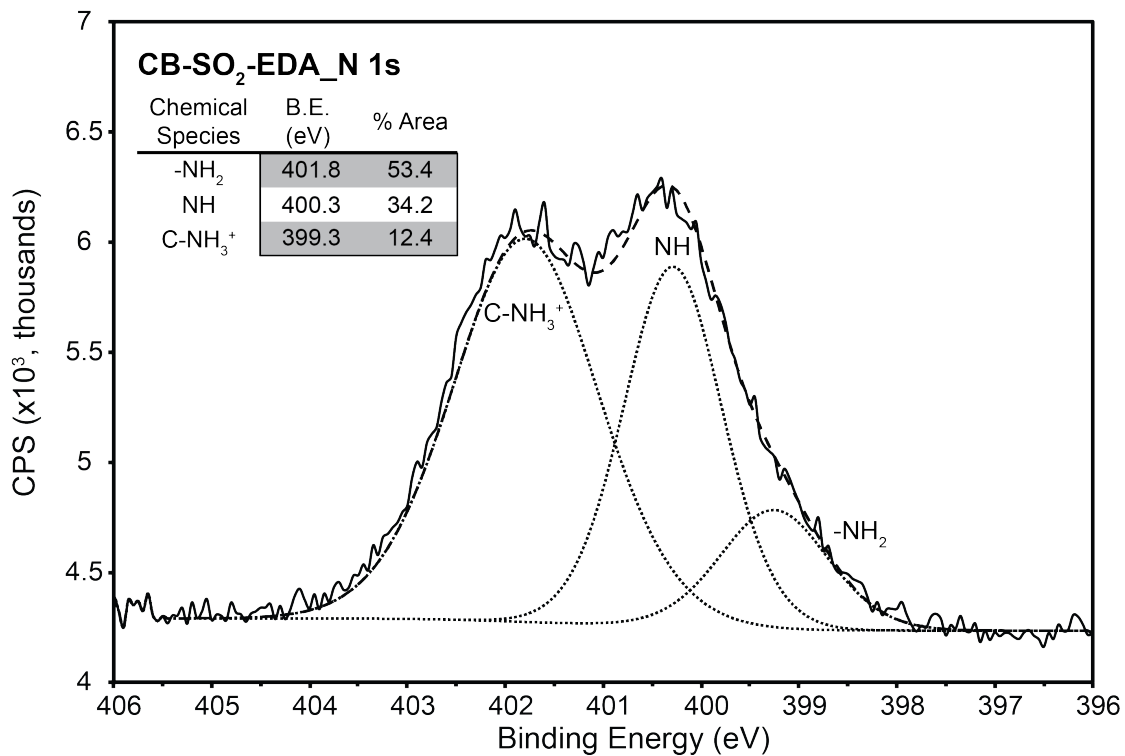


Figure 3.19: High-resolution C1s, O1s, N1s, Na1s XP spectra for CB-SO₂-EDA.

In the case of CB-SO₂-EDA, the peak centered on 401 eV, attributed to N1s, indicates a considerable degree of surface modification with EDA. The XP N1s spectrum, which was further deconvoluted into three components, confirms the formation of amine and amide groups on the CB-SO₂-EDA surface. [65] The N1s energy region is well fitted into three binding energy peaks at 399.3 eV, 400.3 eV, and 401.8 eV, which are attributed to the C-NH₂, C-NH, and protonated nitrogen atoms of the terminal primary amine groups of EDA. [66, 67] The shoulder in the N1s region at 401.8eV is most likely the result of a small amount of the terminal amines that have acquired a proton during the rinsing procedure. [68, 69] The broad C1s peak envelope clearly demonstrates that the carbon atoms are situated in different chemical environments. A shift in the C1s spectra can also be seen after the reaction with EDA along with the appearance of a new peak at 287.0 eV, which was respectively assigned to C-N bonds. [70, 71]

3.4.4 Raman Spectral Data and Analysis

Raman spectroscopy was used to determine the degree of functionalization. [72] Raman spectra for the carbon samples displays two main peaks: at ~1333 cm⁻¹ (D band), at ~1551 cm⁻¹ (G band), and a broad peak centered at ~2800 cm⁻¹ (G' band) attributed to the overtone of the D band.

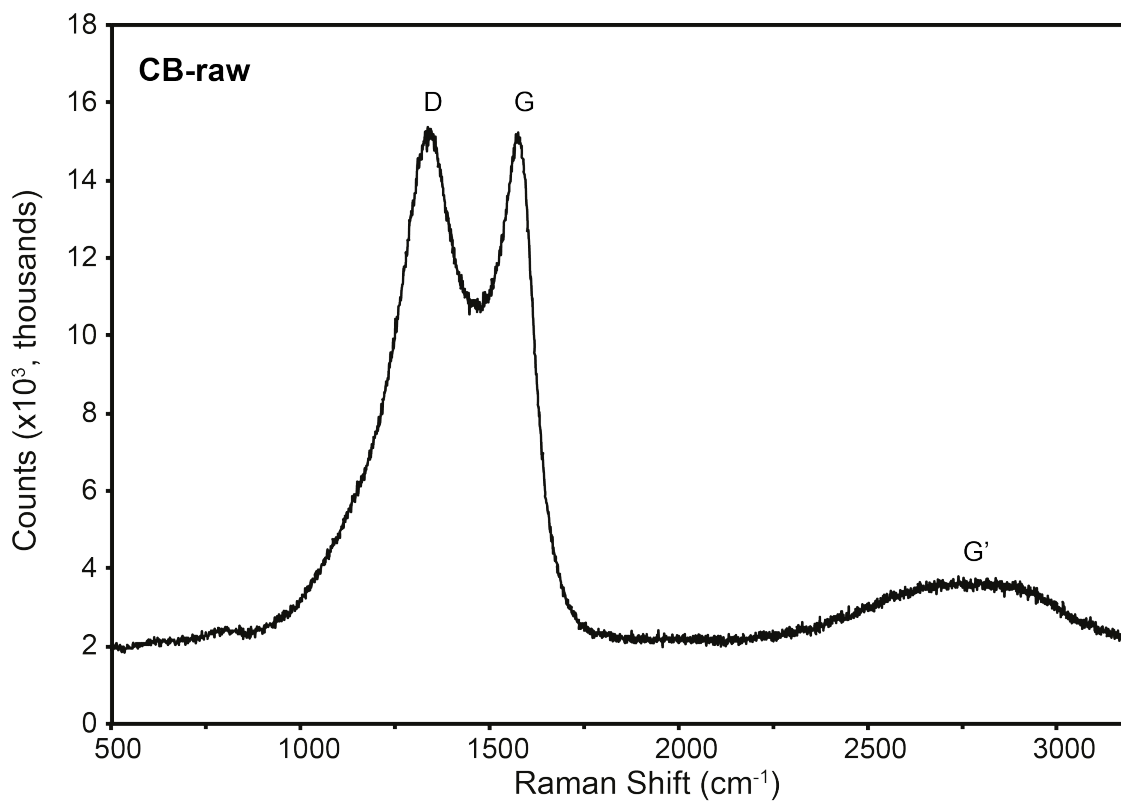


Figure 3.20: Raman Spectrum of unmodified CB-raw.

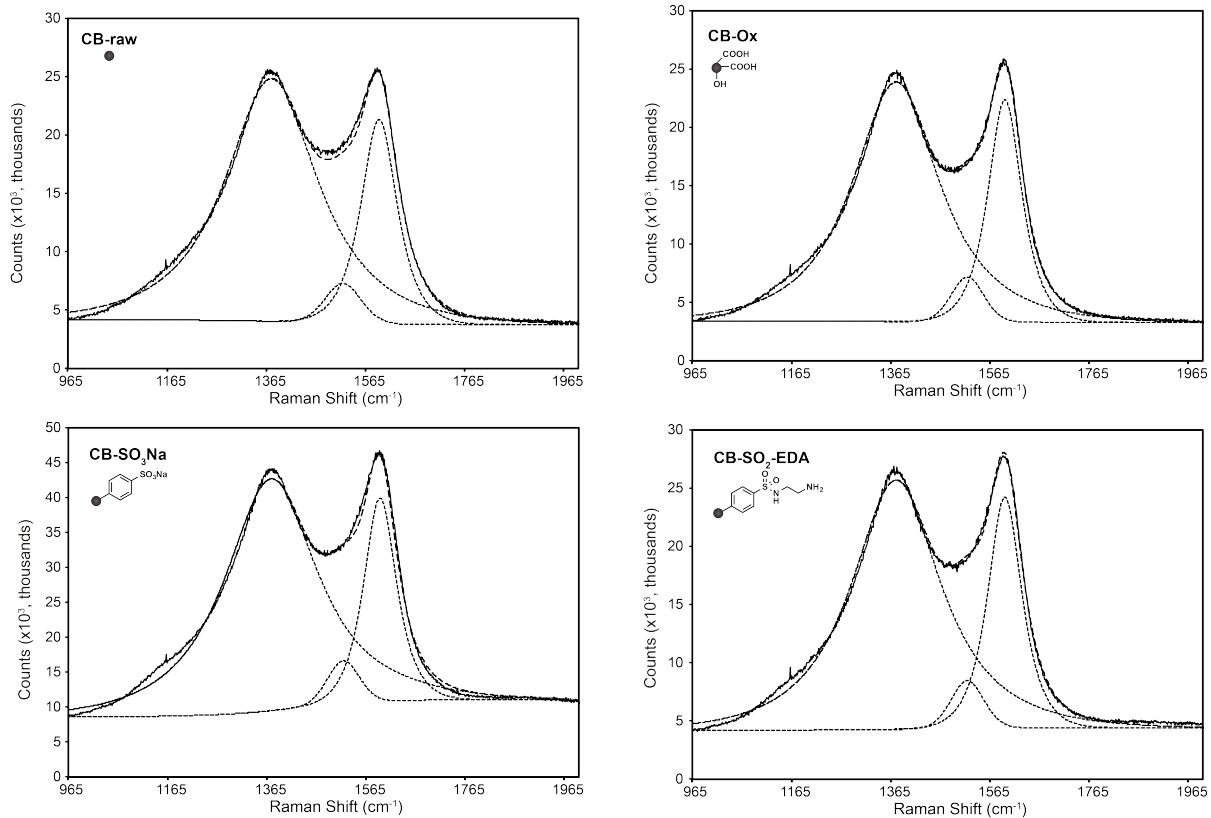


Figure 3.21: Deconvolution of the D and G peaks of CB-raw, CB-Ox, CB-SO₃Na, and CB-SO₂-EDA.

Increased area of the D-band, representing structural disorder or deficit that breaks the transition symmetry, supports covalent surface modification as shown in Table 3.1. [73] Correspondingly, the G-band corresponds to the planar configuration of sp² bonded carbon (stretching in the basal plane). [73] An increased area of the G-band could indicate the restoration of the pi-conjugated electronic network as seen when benzene rings are attached to the surface.

NP	% Area of D peak (1375 cm ⁻¹)	% Area of G peak (1599 cm ⁻¹)	ID/IG
CB-raw	76.3	23.7	3.21
CB-Ox	74.4	25.5	2.91
CB-SO ₃ Na	77.2	22.8	3.38
CB-SO ₂ -EDA	75.0	25.0	2.99

Table 3.1: Comparison of D and G peaks between unmodified and modified CB samples.

3.4.5 Mathematica Analysis

Reaction results are recorded in voltage by the mass flow meter, and in percent CO₂ by the CO₂ meter. Using Mathematica, the flow-rate data and the CO₂ percentage are converted to a plot of CO₂ release (mL/s) vs. time (s). Based on the shape of the flow rate data, the photothermal-enhanced rate of CO₂ release is evident. After converging the flow data with the percentage of released CO₂, two absolute parameters are recorded: the total mass of CO₂ release and the time it takes to reach half the maximum of CO₂ released. By integrating the area under the curve as shown in Figure 3.22, the total amount of CO₂ released.

```

DateConvert[list_] := Module[{dt = 0, tab},
  dt = Table[DateList[list[[i, 1]]], {i, 1, Length[list]}];
  tab = Table[{dt[[i, 4]] * 60 * 60 + dt[[i, 5]] * 60 + dt[[i, 6]] +
    (dt[[i, 3]] * 24 * 60 * 60 - dt[[1, 3]] * 24 * 60 * 60) / 2 - dt[[1, 4]] * 60 * 60 -
    dt[[1, 5]] * 60 - dt[[1, 6]] + 0, N[list[[i, 2]] / 10000]}, {i, 1, Length[list]}];
  tab]

Clear[findAllRoots]
SyntaxInformation[findAllRoots] = {"LocalVariables" -> {"Plot", {2, 2}},
  "ArgumentsPattern" -> {_, _}, OptionsPattern[]];
SetAttributes[findAllRoots, HoldAll];

Options[findAllRoots] = Join[{"ShowPlot" -> False, PlotRange -> All},
  FilterRules[Options[Plot], Except[PlotRange]]];

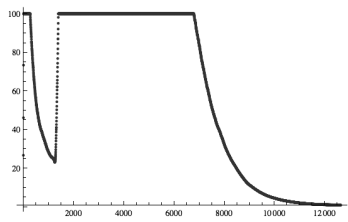
findAllRoots[fn_, {l_, lmin_, lmax_}, opts : OptionsPattern[]] :=
Module[{pl, p, x, localFunction, brackets},
  localFunction = ReleaseHold[Hold[fn] /. l -> x];
  If[lmin != lmax, pl = Plot[localFunction, {x, lmin, lmax},
    Evaluate@FilterRules[Join[{opts}, Options[findAllRoots]], Options[Plot]]];
  p = Cases[pl, Line[{x_}] -> x, Infinity];
  If[OptionValue["ShowPlot"],
    Print[Show[pl, PlotLabel -> "Finding roots for this function",
      ImageSize -> 200, BaseStyle -> {FontSize -> 8}]], p = {}];
  brackets = Map[First, Select[(*This Split trick pretends that two points on
    the curve are "equal" if the function values have _opposite_ sign.Pairs
    of such sign-changes form the brackets for the subsequent FindRoot*)
    Split[p, Sign[Last[#2]] == -Sign[Last[#1]] &, Length[#1] == 2 &], {2}];
  x /. Apply[FindRoot[localFunction == 0, {x, #1}] &, brackets, {1}] /. x -> {}
]

```

```

flowdat =
  Import["C:\\Users\\User\\Desktop\\Data\\ConvertedFlow\\SAG-I-89-02-flow.CSV"];
cbdat = Drop[Import["C:\\Users\\User\\Desktop\\Data\\CO2Meter\\SAG-I-89-02.csv"],
  5];
cbdat = DateConvert[%];
ListPlot[cbdat, PlotRange -> All]

```



```

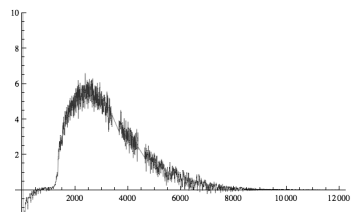
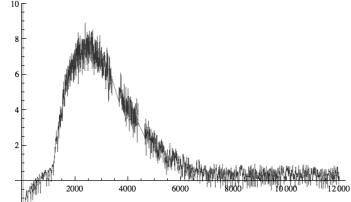
chint = Interpolation[MovingAverage[cbdat, 2]][t]
flowdat = MovingAverage[Flatten[flowdat], 60] * 1 / 5 * 50;
flowdat2 = Table[{N[i / 60], flowdat[[i]]}, {i, 1, Length[flowdat]}];
flowdatint = Interpolation[flowdat2][t]
flowadjust = flowdatint * 0.739 * chint / 100;
InterpolatingFunction[{{1.5, 12637.5}}, <>][t]
InterpolatingFunction[{{0.0166667, 12599.}}, <>][t]

```

```

Plot[flowdatint, {t, 0, 12000}, PlotRange -> {-1.5, 10}]
Plot[flowadjust, {t, 0, 12000}, PlotRange -> {-1.5, 10}]

```



```

total g desorbed = NIntegrate[flowadjust, {t, 400, 10000}] / 60 / 1000000 * 1977
g2 = % / 2
0.522041
0.26102
gco2 = NIntegrate[flowadjust, {t, 400, 3020}] / 60 / 1000000 * 1977
t2 = 3020 - 400
efficiency = (2.2704 * t2) / (g2 / 44.01) * 3000 / 1500
0.261175
2620
2.00591 * 10^5

```

Figure 3.22: Mathematica Post-Analysis Coding.

Chapter 4

Conclusions

4.1 Photothermal CO₂ Desorption

We demonstrate a new potential energy source for carbon capture and release technologies by regenerating capture fluids using actinic light and carbon black nanoparticles. We report that increased nanoparticle concentration and increased initial capture fluid temperatures resulted in higher regeneration efficiencies. These photothermal nanoparticles could be incorporated, at low loading levels, into CO₂ capture fluids without affecting chemical absorption. Fossil fuels remain inexpensive and this approach might serve as a temporary stop-gap as renewable energy technologies continue to mature. The use of photothermal nanoparticles might aid in the integration of solar energy with CO₂ capture technologies as an economical intermediate. The incorporation of the nanoparticles enables the use of sunlight, instead of steam, to regenerate the capture fluid. Our future work will focus on understanding the basic phenomenon of photothermal gas regeneration, reducing the aggregation of nanoparticles, and optimizing system geometry for light absorption.

4.2 Covalent Surface Modification of CB and Use as CO₂ Capture Nanofluid

This study demonstrates that the surface of CB can be covalently modified to incorporate sulfonamides, which improve the release of CO₂ from MEA ~70% more than the unmodified CB-raw. Covalently modifying the surface of CB was confirmed by the loss of organic groups at high temperatures (>250 °C) as indicated by TGA, and as identified by both FTIR and XPS analysis.

The incorporation of nanofluids into carbon capture and release would enable the use of sunlight, rather than steam, to regenerate the capture fluid at lower bulk temperatures. Photothermal release of CO₂ addresses the high energy costs associated with regenerating capture fluids, which prohibit widespread commercial implementation. Because this method has great potential for industrial applications, as it uses economically available materials and alternative energy sources, it is important to understand this process. By investigating surface functionality of CB, we make progress in exploring how photothermal nanofluids can be enhanced to more efficiently perform separations processes. Carbon capture nanofluids with modified CB showed increased total release of CO₂. Surface modification affected dispersion properties as a nanofluid, yet there was no influence of changes in aggregate sizes on the photothermal release of CO₂. Our future work focuses on understanding the basic phenomenon and mechanism of photothermal gas release, and optimizing system geometry for light absorption in a scaled implementation.

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