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1 **Comparing Experimental Measurements of**  
2 **Limiting Current in Polymer Electrolytes with**  
3 **Theoretical Predictions**

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23**Notes:**

24The authors declare no competing financial interest.

25

## 26 **Abstract**

27       The limiting current is an important transport property of an electrolyte  
28as it provides an upper bound on how fast a cell can be charged or  
29discharged. We have measured the limiting current in lithium-lithium  
30symmetric cells with a standard polymer electrolyte, a mixture of  
31poly(ethylene oxide) and lithium bis(trifluoromethane) sulfonamide salt at 90  
32°C. The cells were polarized with increasing current density. The steady-  
33state cell potential was a smooth function of current density until the limiting  
34current was exceeded. An abrupt increase in cell potential was taken as an  
35experimental signature of the limiting current. The electrolyte mixture was  
36fully characterized using electrochemical methods to determine the  
37conductivity, salt diffusion coefficient, cation transference number, and  
38thermodynamic factor as a function of salt concentration. We used  
39Newman's concentrated solution theory to predict both cell potential and salt  
40concentration profiles as functions of position in the cell at the  
41experimentally applied current density. The theoretical limiting current was  
42taken to be the current at which the calculated salt concentration at the  
43cathode was zero. We see quantitative agreement between experimental  
44measurements and theoretical predictions for the limiting current. This  
45agreement is obtained without resorting to any adjustable parameters.

**47 Keywords**

48 limiting current, concentrated solution theory, polymer electrolytes, ion

49 transport

50

## 51 **1. Introduction**

52 Great efforts are being made to develop new electrolyte replacements  
53 for rechargeable lithium batteries.<sup>1-8</sup> Traditional electrolytes used in lithium  
54 batteries are mixtures of salts dissolved in cyclic carbonates. The limited  
55 stability of these electrolytes at the operating potential of the batteries  
56 affects both cycle life and safety.<sup>9-15</sup> There is thus considerable interest in  
57 developing new electrolytes that overcome these limitations.<sup>1,3,6,8,16-18</sup> One  
58 approach is to replace the solvent by a polymer. When a battery is not being  
59 used, the salt concentration is uniform throughout the electrolyte phase. The  
60 passage of a current through the battery results in salt concentration  
61 gradients due to the mobility of both the cation and anion. The magnitudes  
62 of these gradients increase with increasing current until the limiting current  
63 is reached. Limiting current is defined as the current at which the salt  
64 concentration at the cathode equals zero.<sup>19-23</sup> There are relatively few  
65 publications on the measurement of limiting current in lithium battery  
66 electrolytes, and they are all limited to liquid electrolytes.<sup>24-26</sup> In this study  
67 we present measurements of limiting current in a well-studied polymer  
68 electrolyte: a mixture of poly(ethylene oxide) (PEO) and lithium  
69 bis(trifluoromethane) sulfonamide (LiTFSI) salt.

70 We use Newman's concentrated solution theory to model ion transport  
71 in our electrolytes. Ion transport in both liquid and polymeric electrolytes  
72 depends on four concentration-dependent transport parameters: ionic

73 conductivity ( $\kappa$ ), salt diffusion coefficient ( $D$ ), transference number of the  
74 cation with respect to the solvent ( $t_{+}^{\circ}$ ), and the thermodynamic factor  
75 ( $1 + d \ln \gamma_{\pm} / d \ln m$ ), where  $\gamma_{\pm}$  is the mean molal activity coefficient of the salt  
76 and  $m$  is the molality of the electrolyte.<sup>23</sup> These parameters were measured  
77 independently, and used to predict the dependence of limiting current in a  
78 Li|PEO/LiTFSI|Li symmetric cell on salt concentration.<sup>27</sup> We thus compare  
79 experimentally measured limiting current values with theoretical predictions  
80 without resorting to any adjustable parameters.

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## 96 **2. Experimental**

### 97 **2.1 Electrolyte Preparation**

98 The PEO (Polymer Source) used in this study has a molecular weight of  
99 9935 kg mol<sup>-1</sup> and dispersity of 1.14. All steps were conducted in an argon-filled  
100 glovebox. Both the PEO and LiTFSI (Sigma Aldrich) were dried in the  
101 glovebox antechamber under vacuum at 90 °C and 130 °C for 1 and 3 days,  
102 respectively. Electrolytes were prepared by dissolving PEO and LiTFSI in  
103 anhydrous tetrahydrofuran (Sigma Aldrich) and stirring at 60 °C until  
104 completely dissolved. The amount of salt was varied such that the  $r_{av}$  value,  
105 the average molar ratio of lithium ions to ether oxygens in the polymer,  
106 ranged from values of 0.01 to 0.31, with 15 samples prepared in total. The  
107 solvated electrolytes were then subsequently dried on a hotplate at 60 °C,  
108 and then placed in the glovebox antechamber under vacuum for 24 hours at  
109 90 °C.

### 110 **2.2 Cell Preparation**

111 The lithium metal foil (MTI Corp) used as electrodes has a purity of  
11299.97%. All samples and cells were prepared inside an argon-filled glovebox  
113with water and oxygen levels below 0.5 and 1 ppm, respectively. The lithium  
114electrodes were prepared by brushing lithium foil and pressing it with a  
115mechanical press to create a clean, smooth surface. The lithium foil was  
116backed with a nickel foil for mechanical support and even current  
117distribution. The total thickness (approximately 300  $\mu\text{m}$ ) of both electrodes is  
118measured prior to assembly. Li|PEO/LiTFSI|Li symmetric cells were prepared  
119by melting the polymer electrolyte at 90 °C on a hotplate into a 250  $\mu\text{m}$  thick  
120silicone spacer with an inner diameter of 0.3175 cm and sandwiching the  
121electrolyte with the lithium electrodes. To ensure that the spacer did not  
122preclude contact between the electrolyte and the electrodes, the cells were  
123overfilled to thicknesses as large as 300  $\mu\text{m}$ . After assembling the  
124lithium/polymer/lithium symmetric cell the total thickness was measured and  
125the thickness of the electrolyte was determine by subtracting the thickness  
126of the lithium foils. Nickel tabs were placed on the nickel side of both  
127electrodes, and the whole cell was vacuum sealed in laminated pouch  
128material, as electrochemical experiments were performed outside the  
129glovebox.

130 We prepared cells containing electrolytes with a nominal thickness of  
131250  $\mu\text{m}$  and salt concentrations of  $r_{\text{av}} = 0.02, 0.05, 0.065, \text{ and } 0.085$ . Cells  
132were annealed at 90 °C in a custom heating stage for 4 hours prior to  
133electrochemical characterization. Electrochemical experiments were



134performed at 90 °C using a Biologic VMP3 potentiostat paired with EC Lab  
135software. Lithium symmetric cells were preconditioned before  
136experimentation using five polarization cycles with an applied current  
137density ( $i$ ) of 0.02 mA cm<sup>-2</sup> for 4 hour in each direction, with a 2 hour open  
138circuit relaxation step between each polarization step. The purpose of  
139preconditioning the cell is to stabilize the solid electrolyte interface (SEI) that  
140forms between the electrolyte and lithium metal. This was confirmed by  
141performing electrochemical impedance spectroscopy (EIS) with a frequency  
142range of 1 MHz to 100 mHz and amplitude of 60 mV. Time independent EIS  
143data were taken as a signature of a stable SEI.

### 144        **2.3 Limiting Current Experiments**

145        During experiments to determine the limiting current, current density  
146through the cells was increased in a stepwise manner from  $i = 0.02$  to 1.50  
147mA cm<sup>-2</sup>. All experiments were conducted at 90 °C. A polarization cycle for  
148one current density experiment consisted of polarization in one direction  
149until the potential reached steady-state and then a two hour open circuit  
150step to allow for relaxation, followed by polarization in the opposite direction  
151and then the same open circuit rest step. The time required to reach steady-  
152state varied from approximately 1 hour for low salt concentrations ( $r_{av} =$   
1530.02) to 2 hours for higher salt concentrations ( $r_{av} = 0.085$ ). In most cases,  
154cells were used for one or two current density cycles as the low mechanical  
155rigidity of PEO leaves it vulnerable to the nucleation and growth of lithium

156dendrites.<sup>28,29</sup> Polarization time was minimized to reduce the influence of  
157dendritic growth on our measurements. EIS experiments were performed  
158before and after each polarization step to determine the bulk and interfacial  
159impedances. Both positive and negative steady-state potentials ( $\Phi_{SS}$ ) for  
160each polarization cycle were recorded. After experimentation, cells were  
161disassembled in the glovebox and cell thickness was measured. This value  
162was used to determine the electrolyte thickness ( $L$ ) used in calculations after  
163subtracting the thickness of the electrodes.

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### 1783. Results and Discussion

179 Figure 1 shows the time-dependence of cell potential,  $\phi$  (solid blue  
180line, left axis), and the applied current density,  $i$  (dashed red line, right axis),  
181of two cells with salt concentration  $r_{av} = 0.02$ . In Figure 1a, the cell was first  
182polarized at a low current density,  $i = 0.04 \text{ mA cm}^{-2}$ . The cell potential  
183increases with increasing time and reaches a plateau at time  $t = 1 \text{ h}$ . The  
184applied current density was then changed to zero and results in relaxation of  
185the cell potential. Qualitatively similar results are obtained when the cell is  
186polarized with  $i = -0.04 \text{ mA cm}^{-2}$  (Figure 1a). It should be noted that the  
187measured open circuit potential is slightly different from zero (Figure 1a) due  
188to unavoidable temperature gradients in the cell and the Seebeck effect.<sup>30</sup>

189 In Figure 1b, we show results obtained when the cell with  $r_{av} = 0.02$   
190was polarized at a high current density,  $i = 0.42 \text{ mA cm}^{-2}$ . In this case, the  
191cell potential first increases slowly with time. At  $t = 0.32 \text{ h}$ , the cell potential,  
192 $\phi$ , shoots up. We take this to be an indication that the limiting current ( $i_L$ )  
193has been exceeded. As the salt concentration at the cathode approaches  
194zero, transport limitations prevent the formation of a stable concentration  
195profile; as a result,  $\phi$  is unbounded.<sup>23</sup>

196 The experiments described in the previous paragraph were repeated  
197for several values of  $r_{av}$  and  $i$ , and the results are summarized in Figure 2,  
198where we plot  $\Delta\phi_f/L$ , the potential obtained at the end of the polarization

199step, as a function of  $iL$ , the current density used for that polarization step.  
 200We chose these two parameters to normalize our results for variations in  
 201electrolyte thicknesses. The value of  $\Delta\Phi_f$  is obtained after contributions from  
 202the interfacial impedance are subtracted according to Ohm's law, as  
 203reported in Ref 27. Before commencing the polarization step, complex  
 204impedance was acquired for a frequency range of 1 MHz to 100 mHz at an  
 205amplitude of 60 mV. The data were analyzed in the form of a Nyquist plot  
 206and fit to an equivalent electrical circuit suitable for a symmetric cell with  
 207nonblocking electrodes to obtain  $R_i$ , the interfacial resistance of the cell, as  
 208described in previous publications.<sup>32</sup> The value of  $R_i$  thus obtained, was used  
 209to calculate  $\Delta\Phi_f$  ( $\Delta\Phi_f = \Delta\Phi_{f,\text{measured}} - iR_iA$ , where  $\Delta\Phi_{f,\text{measured}}$  is the measured  
 210potential drop and  $A$  is the cell area). In low current density experiments, the  
 211potential reaches a plateau that we refer to as  $\Delta\Phi_{SS,\text{Expt}}$ . This is taken to be  
 212the potential at the end of the polarization step. To correct for the Seebeck  
 213effect, the reported values of  $\Phi_{SS}$  are averages for the positive and negative  
 214applied current densities. For a given salt concentration, the magnitude of  
 215 $\Delta\Phi_{SS,\text{Expt}}$  increases more-or-less linearly with  $i$ . In this regime,  $\Delta\Phi_f$  and  $\Delta\Phi_{SS,\text{Expt}}$   
 216are identical. For example, for the case  $r_{av} = 0.05$ , a linear dependence of  
 217 $\Delta\Phi_{SS,\text{Expt}}$  versus  $iL$  is seen up to  $iL = 0.0175 \text{ mA cm}^{-1}$ . When the normalized  
 218current density is increased to  $0.0181 \text{ mA cm}^{-1}$ ,  $\Phi$  does not approach a  
 219plateau and  $\Delta\Phi_f$  increases abruptly (Figure 2). At this current density  $\Delta\Phi_{SS,\text{Expt}}$   
 220is undefined. We thus only report  $\Delta\Phi_f$  for such cases. The potentials  
 221 $\Delta\Phi_f$  and  $\Delta\Phi_{SS,\text{Expt}}$  are experimentally measured with corrections for interfacial

222impedance. We call  $\Delta\phi_{SS,Expt}$  the potential measured experimentally at steady state  
 223for current density below the limiting current density (i.e. stabilized potential), while  
 224 $\Delta\phi_f$  is the final potential recorded at current densities above the limiting current  
 225density (i.e. when the potential diverges). We define the limiting current density,  
 226 $i_L$ , as the average of the highest current densities for which  $\Delta\phi_{SS,Expt}$  was  
 227observed and the current density at which  $\phi_{SS}$  was not observed. Half of the  
 228difference between these two current densities is taken as the error. The  
 229data in Figure 2 thus enable quantifying the relationship between  $i_L$  and  $r_{av}$ .  
 230Due to the frequency of cell failures, we were unable to obtain reliable data  
 231above a salt concentration of  $r_{av} = 0.085$ .

232 We use Newman's concentrated solution theory<sup>23</sup> to predict the limiting  
 233current in our electrolytes ( $i_L$ ) using the methodology described by Pesko et.  
 234al.<sup>27</sup> The first step is to fully characterize the electrolyte, i.e., measure the  
 235ionic conductivity ( $\kappa$ ), the salt diffusion coefficient ( $D$ ), the ideal transference  
 236number ( $t_{+,ideal}$ ), and the thermodynamic factor  $-(1+d\ln\gamma_{\pm}/d\ln m)$ , where  $\gamma_{\pm}$  is  
 237the mean molal activity coefficient of the salt and  $m$  is molality, as a function  
 238of salt concentration. Our approach for measuring these parameters is  
 239described in Refs 31 and 32. The ionic conductivity is measured using ac  
 240impedance, the salt diffusion coefficient is measured by restricted diffusion,  
 241the ideal transference number is measured by the steady state current  
 242method pioneered by Bruce and Vincent and data for concentration cells is  
 243combined with the ideal transference number measurements to obtain the  
 244thermodynamic factor.<sup>31,32</sup> Previous work by Pesko et al. suggests non-

245idealities for PEO/LiTFSI mixtures are not strongly dependent upon molecular  
 246weight above 5 kg mol<sup>-1</sup>.<sup>31</sup> The experiment to determine  $(1+d\ln\gamma_{\pm}/d\ln m)$  is  
 247very resource intensive; in this paper we utilized the average of previously  
 248reported values (Ref 31) of  $dU/d\ln m$ , where  $U$  is the open-circuit potential of  
 249PEO/LiTFSI concentration cells, for PEO with molecular weights of 5 and 175  
 250kg mol<sup>-1</sup>, anticipating that the values for our 35 kg mol<sup>-1</sup> system will fall  
 251somewhere in between. The thermodynamic factor is then calculated  
 252according to Equation 8 in Ref 31. In Figure 3 we present  $\kappa$ ,  $D$ , and  $t_{+,ideal}$  as a  
 253function of  $r_{av}$  (Some data for  $\kappa$  has been previously reported).<sup>33</sup> The  
 254parameter  $t_{+,ideal}$  is measured using the approach proposed by Bruce and  
 255Vincent.<sup>34,35</sup> This approach gives the cation transference number for  
 256thermodynamically ideal electrolytes at infinite dilution. Also included Figure  
 2573 is salt concentration,  $c$ , in units of mol cm<sup>-3</sup>, as a function of  $r_{av}$ . The  
 258approach to determining  $c$  is given in Refs 31 and 32. Experimental data in  
 259Figure 3 were fit to polynomial expressions (shown on their respective plots)  
 260to reduce the influence of experimental noise on our analysis.

261 An important electrolyte characteristic is the transference number. The  
 262relationship between the rigorously defined transference number,  $t_{+,i}^0$ , and  
 263 $t_{+,ideal}$  was quantified in Ref 36 and is given by Equations 1 and 2:

$$264 \quad t_{+,ideal} = \frac{1}{1+Ne} , \quad (1)$$

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$$266 \quad Ne = 2\lambda , \quad (2)$$

267 where  $T$  is temperature,  $R$  is the gas constant ( $8.314 \text{ J mol}^{-1} \text{ K}^{-1}$ ),  $F$  is  
 268 Faraday's constant ( $96,485 \text{ C mol}^{-1}$ ), and  $Ne$  is a dimensionless parameter we  
 269 call the Newman number.<sup>32,36,37</sup> The cation and anion transference numbers  
 270 are related such that  $t_{-,0} = 1 - t_{+,0}$ . Fitted parameters from Figure 3 are  
 271 used to calculate  $(1 + d \ln \gamma_{\pm} / d \ln m)$ , the resulting plot is shown in Figure 3e.

272 Since the concentration dependence of  $\kappa$ ,  $D$ , and  $1 + \frac{d \ln \gamma_{\pm}}{d \ln m}$  are known  
 273 (Figures 3 a, b and e), measurements of  $t_{+,ideal}$  can be used to determine  $t_{-,0}$   
 274 (or equivalent  $t_{+,0}$ ) using equations 1 and 2, the resulting plot is presented  
 275 Figure 3f. Large discrepancies between  $t_{+,0}$  and  $t_{+,ideal}$  are seen at all salt  
 276 concentrations (Figures 3c and 3f). Unlike  $t_{+,ideal}$ , values for  $t_{+,0}$  are not bound  
 277 between zero and one. In this case we witness the occurrence of negative  
 278 transference numbers at several salt concentrations. Negative transference  
 279 numbers have been previously reported for similar PEO electrolytes,<sup>31,32,38,39</sup>  
 280 indicating the formation of charged clusters and correlated motion of unlike  
 281 charges. The microscopic origin of negative transference numbers in these  
 282 systems has not yet been elucidated.

283 For a given value of fixed applied current density,  $i$ , the spatial  
 284 dependence of salt concentration in the cell,  $r(x)$ , is given by Equation 3:

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$$\int_{r(x=0)}^{r(x)} \frac{D(r)c(r)}{rt_{-,0}(r)} dr = \frac{-iL}{F} \left( \frac{x}{L} \right) \quad (3)$$

286 Note that all the relevant concentration dependent properties of the  
 287 electrolyte are grouped on the left side of Equation 3. Our objective is to  
 288 determine  $r(x)$  for a given value of  $r_{av}$  and  $i$ . This is done by first guessing  $r(x$   
 289  $= 0)$  and solving for  $r(x)$  using Equation 1 for all  $x$  from  $0^+$  to  $L$  by numerical  
 290 integration. This enables determination of a calculated value of  $r_{av}$ , and if it  
 291 does not agree with the specified value of  $r_{av}$ , then  $r(x = 0)$  is changed until  
 292 convergence.

293 Once  $r(x)$  is known, then the spatially-dependent steady-state  
 294 potential,  $\Phi_{ss}(x)$ , is calculated using Equation 4:

$$295 \quad \Phi_{ss}(x) = F \int_{r(x=L)}^{r(x)} \frac{D(r)c(r)}{rt_{+,ideal}(r)\kappa(r)t_{-,i}(r)} dr, \quad (4)$$

296 where we have assumed that  $\Phi_{ss} = 0$  at  $x = 0$ . Equation 4 applies to the  
 297 electric potential in the bulk electrolyte phase. Since potential is only  
 298 measured at  $x = L$ , it is important to subtract the potential drop due to  
 299 interfacial impedance from the measured potential before comparisons  
 300 between experiment and theory are made, as is the case in the present  
 301 study.

302 The collection of transport properties and their corresponding  
 303 polynomial fits relevant for calculation of  $r(x)$  and  $\Phi_{ss}(x)$  are plotted as a  
 304 function of salt concentration in Figure 4. Polynomial fits to these  
 305 concentration-dependent transport parameters are shown in Equations 5 and  
 306 6.



307 The fitted equation to the data in Figure 4a used to compute the right  
308side of Equation 3 is

$$309 \quad \frac{D(r)c(r)}{rt_{-i^0}(r)} = ar^5 + br^4 + cr^3 + dr^2 + er + fi \quad (5)$$

310with  $a = 1.088\text{E-}4$ ,  $b = -9.889\text{E-}5$ ,  $c = 3.280\text{E-}5$ ,  $d = -4.750\text{E-}6$ ,  $e = 2.670\text{E-}7$ ,  
311and  $f = -9.425\text{E-}10$ .

312 The fitted equation to the data in Figure 4b used to compute the right  
313side of Equation 4 is

$$314 \quad \frac{D(r)c(r)}{rt_{+,ideal}(r)k(r)t_{-i^0}(r)} = a'r^4 + b'r^3 + c'r^2 + d'r + e'i + f' \quad (6)$$

315with  $a' = 6.638\text{E-}2$ ,  $b' = -5.455\text{E-}2$ ,  $c' = 1.678\text{E-}2$ ,  $d' = -2.081\text{E-}3$ ,  $e' =$   
316 $2.400\text{E-}5$ , and  $f' = 2.238\text{E-}5$ .

317 In Figure 5, we plot  $\Phi_{ss}$  and  $r$  as functions of  $x/L$ , for  $r_{av} = 0.085$ . These  
318results were obtained by combining Equations 3 through 6. Equation 5 is  
319used to numerically integrate the left side of Equation 3. Equation 6 is used  
320to numerically integrate the right side of Equation 4. When the applied  
321current is zero, there are no salt concentration gradients (dashed line in  
322Figure 5b). At low current density ( $i = 0.389 \text{ mA cm}^{-2}$ ),  $\Phi_{ss}$  and  $r$  are  
323approximately linear functions of  $x$ . Non-linearities are evident with  
324increasing current density. At  $i_{ss} = 1.56 \text{ mA cm}^{-2}$ ,  $r(x/L = 1)$  is zero. We define  
325the current at which this happens to be the theoretically predicted limiting

326current,  $i_L$ . Theoretical predictions for  $\phi_{SS}$  are limited to current densities less  
327than  $i_L$ . Calculations of the type shown in Figure 4 were repeated for all salt  
328concentrations studied (Supplementary Material: Section S1). The value of  
329 $r(x/L = 0)$  never exceeded 0.20, thus the integration of data presented in  
330Figure 3 are limited to  $0 \leq r \leq 0.20$ . The upper bound of the range of  
331relevant  $r$  values is shown by the vertical dashed lines in Figure 3.

332       The theoretically predicted potential drop across the electrode,  $\Delta\phi_{SS,Th}$ ,  
333is equal to  $\phi_{SS}$  at  $x/L = 0$ . The solid curve in Figure 6 represents  $\Delta\phi_{SS,Th}/L$ , the  
334normalized potential drop, as a function of normalized current density  $iL$  for  
335 $r_{av} = 0.085$  (Figure 6a), where both axes are normalized by cell thickness.  
336The terminus of this curve, represented by an 'x', represents the theoretical  
337prediction for the limiting current. The circles in Figure 6 represent  
338experimentally determined  $\Delta\phi_{SS,Exp}/L$  values for  $r = 0.085$  (Figure 2). The  
339dashed line in Figure 6 represents the experimentally determined limiting  
340current density and is in quantitative agreement with the theoretical  
341prediction. Below the limiting current we find reasonable agreement between  
342the experimentally and theoretically determined normalized potential drops.  
343It is important to note that the theoretical predictions are based entirely on  
344transport properties that were measured independently. Similar plots to  
345Figure 6 are shown in the Supplementary Material (Section S2) for  
346electrolytes with  $r_{av} = 0.02, 0.05, \text{ and } 0.065$ .

347 In the discussion above we have used concentrated solution theory to  
 348 predict cell behavior and limiting current. A much simpler approach for  
 349 estimating limiting current, based on dilute solution theory and the  
 350 assumption that the salt diffusion coefficient and the cation transference  
 351 number do not depend on salt concentration, leads to the following  
 352 expression for the limiting current (Equation 7). We have also taken the  
 353 liberty of using  $t_{+,ideal}$  as the appropriate transference number.<sup>40</sup>

$$354 \quad i_L = \frac{2C_bFD}{(1-t_{+,ideal})L} \quad (7)$$

355 We now return to our experimental results and compare them with  
 356 theoretical predictions. The experimentally measured limiting current as a  
 357 function of salt concentration is shown in Figure 7 as triangles, where we plot  
 358 the product  $i_L L$  versus  $r_{av}$ . The predictions from concentrated solution theory  
 359 are shown by solid red lines. The limiting current was determined  
 360 theoretically using Equations 3 through 6 at the four salt concentrations  
 361 where experiments were conducted, and the results are joined by straight  
 362 red lines. The predictions from dilute solution theory are shown by dashed  
 363 blue lines. In this case, the limiting current was calculated using Equation 7  
 364 at the four salt concentrations using experimentally determined values of  $c$ ,  
 365  $D$ , and  $t_{+,ideal}$  (Figure 3) at the value of  $r_{av}$  of interest, and the results were  
 366 joined by straight lines. Note that all three parameters change significantly  
 367 with salt concentration and thus our “dilute approximation” is based on data  
 368 obtained by applying concentrated solution theory to experimental data

369(Figure 3). Reasonable agreement between both of the theories and  
370experiment is evident in Figure 7. For all practical purposes, and over the  
371range of parameters considered in this work, the results of the rigorous  
372approach based on numerical integration (Equations 3 through 6) are similar  
373to those obtained using the relatively simple equation (Equation 7). Both  
374models predict that  $i_L$  increases with increasing  $r_{av}$ , as seen in the  
375experiments.

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#### 384**4. Conclusion**

385 The limiting current in symmetric Li|PEO/LiTFSI|Li cells at 90 °C was  
386determined experimentally as a function of average salt concentration in the

387electrolyte. The time-dependence of the cell potential was recorded at fixed  
388current densities. The steady-state cell potential was a smooth function of  
389current density until a threshold; this threshold was taken as an indication  
390that the applied current exceeded the limiting current. In separate  
391experiments, the PEO/LiTFSI mixture was fully characterized using  
392electrochemical methods to determine the ionic conductivity, salt diffusion  
393coefficient, cation transference number, and the thermodynamic factor as a  
394function of average salt concentration. All parameters are strong functions of  
395salt concentration. This enabled calculation of cell potential and salt  
396concentration profiles as a function of applied current density using  
397Newman's concentrated solution theory.<sup>23</sup> The theoretical limiting current  
398was taken to be the current at which the salt concentration at the cathode  
399was found to be zero. We see quantitative agreement between experimental  
400measurements and theoretical predictions. These models can be extended to  
401different electrolyte chemistries to predict battery performance.<sup>41</sup>

402

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## 493 **List of Symbols and Abbreviations**

494

$A$	cell area (cm <sup>2</sup> )
$(1+d\ln\gamma_{\pm}/d\ln m)$	thermodynamic factor
$t_{+}^{0,c}$	real cation transference number for non-ideal concentrated solutions
$t_{-}^{0,c}$	real anion transference number for non-ideal concentrated solutions
$c$	salt concentration (mol/cm <sup>3</sup> )
$D$	salt diffusion coefficient (cm <sup>2</sup> /s)
EIS	electrochemical impedance spectroscopy
$F$	Faraday constant (C/mol)
$i$	constant-valued applied current density (mA/cm <sup>2</sup> )
$i_L$	limiting current density (mA/cm <sup>2</sup> )
$L$	electrolyte thickness (μm)
LiTFSI	lithium bis(trifluoromethane) sulfonimide salt
$m$	molality (mol/kg)
$Ne$	Newman number
PEO	poly(ethylene oxide) polymer
$r$	molar concentration of lithium ions to ether oxygens ( $r = [Li^+]/[EO]$ )
$R$	gas constant (J/molK)
$R_i$	Interfacial resistance measured with impedance spectroscopy
$r(x)$	spatially dependent molar concentration of lithium ions to ether oxygens
$r_{av}$	average molar concentration of lithium ions to ether oxygens
SEI	solid electrolyte interface
$T$	temperature (K)
$t_{+,ideal}$	ideal cation transference number for infinitely dilute solutions
$U$	open circuit potential of a Li-PEO/LiTFSI-PEO/LiTFSI-Li concentration cell

$x$	cell coordinate defined such that $x = 0$ is at the anode and $x = L$ the cathode ( $\mu\text{m}$ )
$\gamma_{\pm}$	overall salt activity coefficient
$\Delta\Phi_f$	potential difference measured at the end of a polarization cycle without interfacial contribution (V)
$\Delta\Phi_{SS,Exp}$	experimentally determined potential drop across the electrodes above limiting current (V)
$\Delta\Phi_{f,measured}$	potential difference measured at the end of a polarization cycle (V)
$\Delta\Phi_{SS,Th}$	theoretically predicted potential drop across the electrodes (V)
$\kappa$	ionic conductivity (S/cm)
$\Phi$	potential (mV)
$\Phi_{SS}$	steady-state potential (mV)
$\Phi_{SS}(x)$	spatially dependent steady-state potential (mV)

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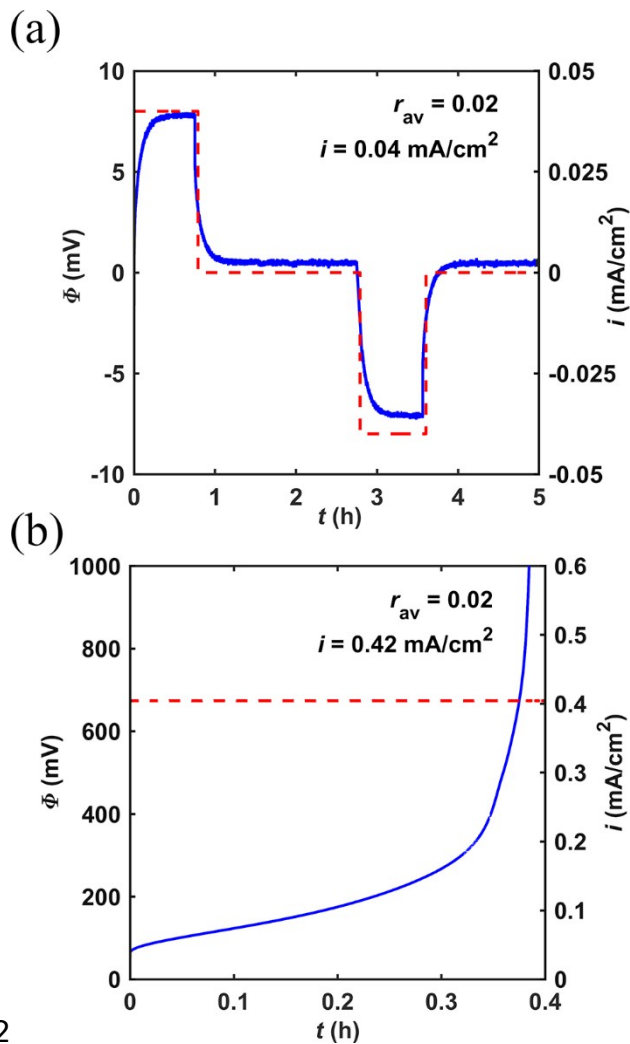
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498**Figures**

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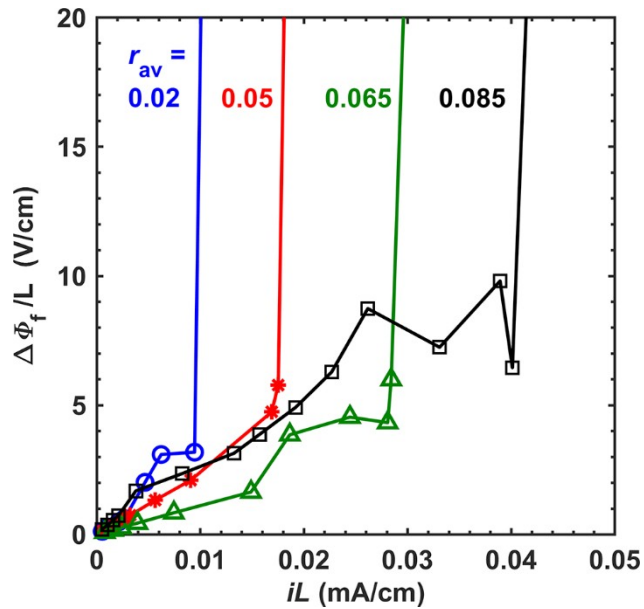


502

503 **Figure 1:** Cell potential,  $\phi$  (solid blue line, left axis), versus time,  $t$ , for two  
 504 Li|PEO/LiTFSI|Li cells of salt concentration  $r_{av} = 0.02$  at different magnitudes  
 505 of applied current density,  $i$  (dashed red line, right axis). **(a)** Example of a  
 506 cell reaching a steady-state potential during polarization at a low current  
 507 density of  $i = 0.04$  mA cm<sup>-2</sup>; cell thickness  $L = 268$   $\mu$ m. **(b)** Example of  
 508 potential diverging due to transport limitations above the limiting current  
 509 density  $i_L$  during polarization at high current density  $i = 0.42$  mA cm<sup>-2</sup>; cell  
 510 thickness  $L = 299$   $\mu$ m.

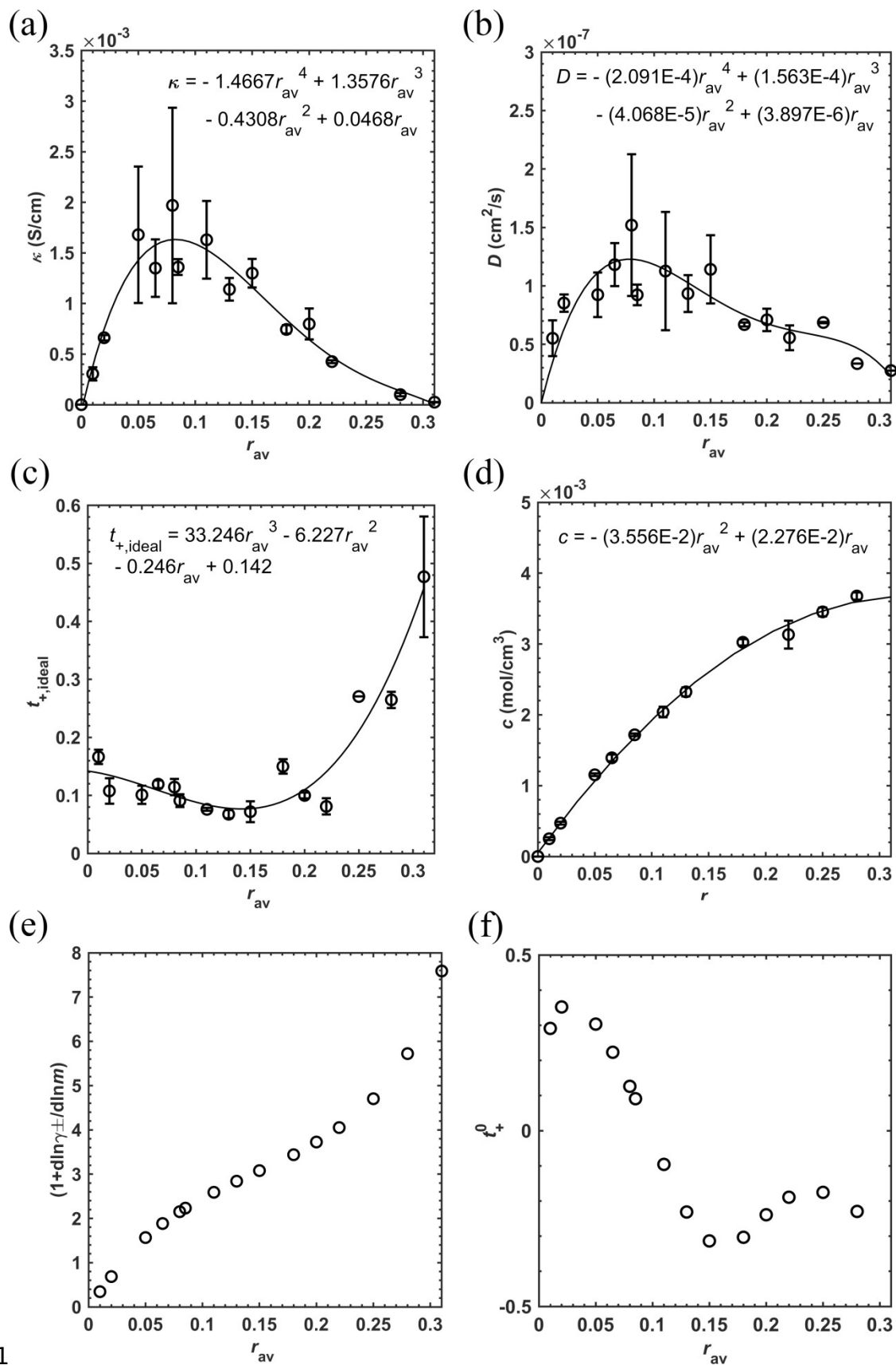
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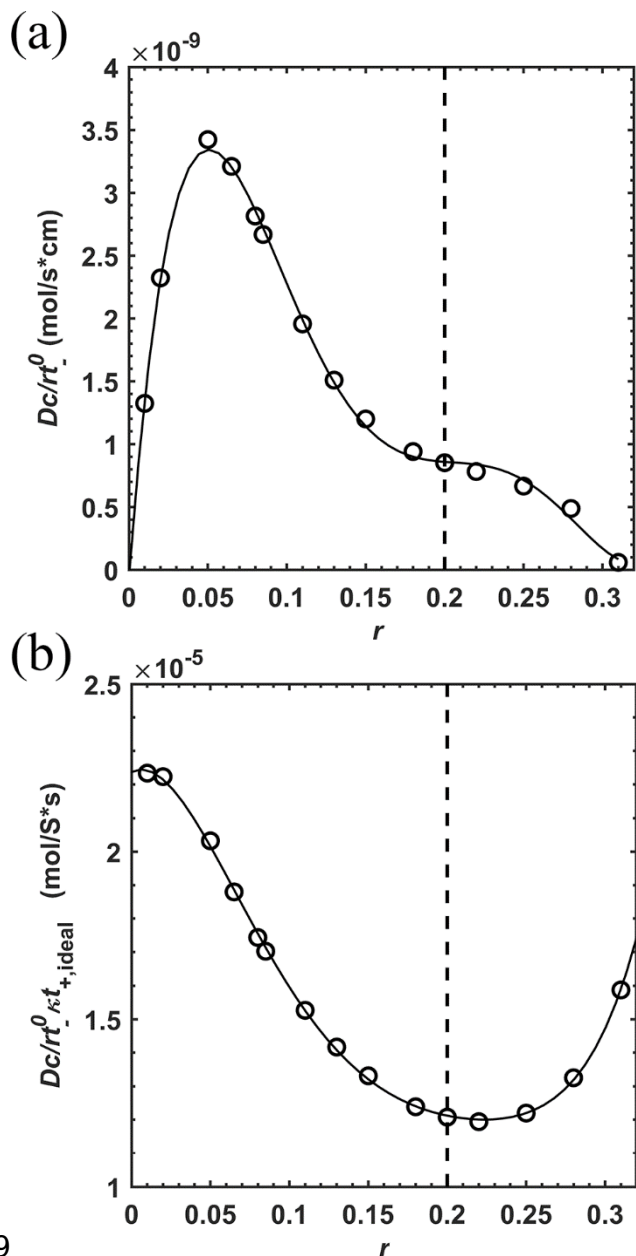


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514 **Figure 2:** Length-normalized measured final cell potential,  $\Delta\Phi_f/L$ , plotted  
 515 against normalized applied current density,  $iL$ , for PEO/LiTFSI electrolytes in  
 516 lithium symmetric cells of approximate thickness  $L = 250 \mu\text{m}$  at average  
 517 molar salt concentrations  $r_{av} = 0.02, 0.05, 0.065,$  and  $0.085$ . Each data point  
 518 represents a unique cell, and  $\Phi_f$  is the average of polarization cycles in both  
 519 directions. The limiting current density,  $i_L$ , is apparent in the sharp upward  
 520 inflection towards the end of each line plot.



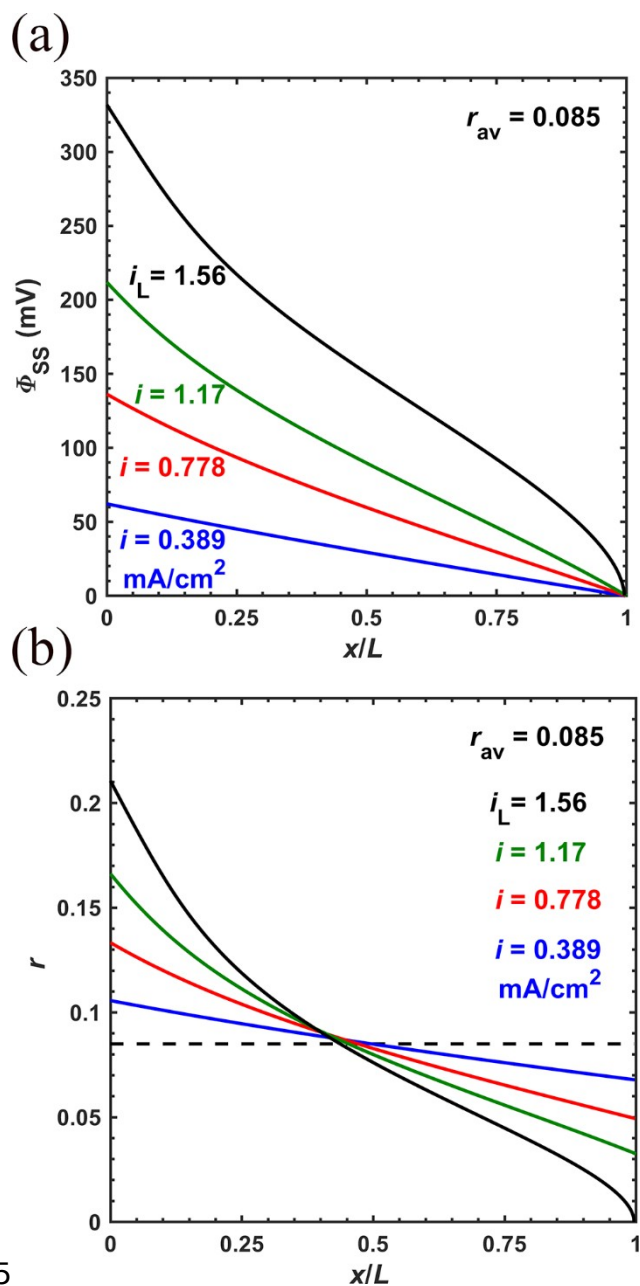
**Figure 3:** (a) Ionic conductivity,  $\kappa$ , (b) diffusivity,  $D$ , (c) ideal transference number,  $t_{+,ideal}$ , (d) molar salt concentration,  $c$ , (e) thermodynamic factor  $(1+d\ln\gamma_{\pm}/d\ln m)$  and (f) real transference number,  $t_{+,i}$  versus salt concentration,  $r_{av}$ , for PEO/LiTFSI electrolytes with a PEO molecular weight of 635 kg mol<sup>-1</sup>, evaluated at 90 °C. Error bars represent the standard deviation of 3 trials. Fits are shown in solid black lines, and fitted values are used to evaluate (e) and (f).



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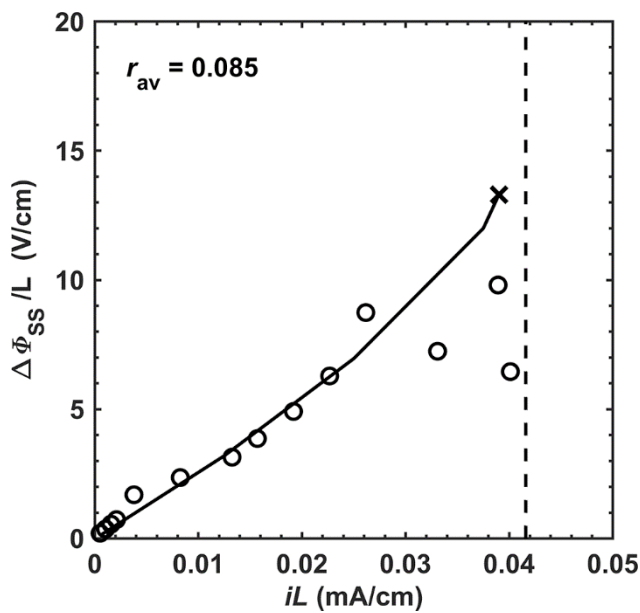
**Figure 4:** Polynomial fits (solid black line) to the concentration dependent transport coefficients (a)  $(Dc/rt_{-i}^0)$  from Equation 3 and (b)  $(Dc/rt_{-i}^0 \cdot kt_{+,ideal})$

532 from Equation 4. In this study, only parameters in the range of  $r$  between 0  
 533 and 0.20 are relevant, due to the limited  $r_{av}$  values of the cells prepared.  
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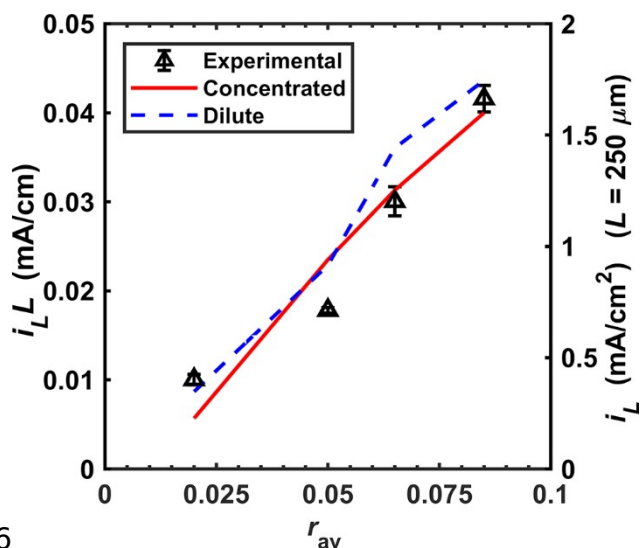
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536 **Figure 5:** (a) Spatially dependent steady-state potential,  $\phi_{SS}$ , and (b) salt  
 537 concentration,  $r$ , profiles as functions of  $x/L$ . The cell thickness  $L$  was set to  
 538  $250 \mu\text{m}$  and  $r_{av}$  was 0.085. The dashed line in (b) represent  $r_{av}$ . The limiting  
 539 current,  $i_L$ , is obtained when  $r(x/L = 1)$  is zero. The chosen current densities  
 540 correspond to 25%, 50%, 75%, and 100% of  $i_L$ .



541

542 **Figure 6:** A comparison of experimentally measured (circles) and modeled  
 543 steady-state potentials (solid line),  $\Delta\Phi_{SS}/L$ , versus applied current density,  $iL$ ,  
 544 where both axes are normalized by thickness,  $L$ . Results were obtained for  
 545 PEO/LiTFSI electrolyte at 90 °C at a salt concentration  $r_{av} = 0.085$ .



546

547 **Figure 7:** A comparison of predicted limiting current values from  
 548 concentrated solution theory (Equations 1 and 2, red solid line), dilute  
 549 solution theory (Equation 7, blue dashed line), and experimental values  
 550 (triangles) plotted against salt concentration  $r_{av}$ . The left axis is normalized  
 551 by electrolyte thickness  $L$ , and the right axis shows  $i_L$  values for a fixed  
 552 electrolyte thickness of  $L = 250 \mu\text{m}$ .

553