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#### **Authors**

Zheng, Zuoping Wan, Jiamin Tokunaga, Tetsu K.

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Sodium Meta-Autunite Colloids: Synthesis, Characterization, and Stability

Zuoping Zheng\*

Jiamin Wan Tetsu K. Tokunaga

(Lawrence Berkeley National laboratory, One Cyclotron Road, Berkeley, CA 94720)

Abstract

Waste forms of U such as those in the United States Department of Energy's Hanford

Site often contain high concentrations of Na and P. Low solubility sodium uranyl

phosphates such as sodium meta-autunite have the potential to form mobile colloids that

can facilitate transport of this radionuclide. In order to understand the geochemical

behavior of uranyl phosphate colloids, we synthesized sodium meta-autunite colloids,

and characterized their morphology, chemical composition, structure, dehydration, and

surface charge. The stability of these synthetic plate-shaped colloids was tested with

respect to time and pH. The highest aggregation rate was observed at pH 3, and the rate

decreases as pH increases, indicating that higher stability of colloid dispersion under

neutral and alkaline pH conditions. The synthetic colloids are all negatively charged and

no isoelectric points were found over a pH range of 3 to 9. The zeta-potentials of the

colloids in the phosphate solution show a strong pH-dependence in the more acidic

range over time, but are relatively constant in the neutral and alkaline pH range. The

geochemical behavior of the synthetic colloids can be interpreted using DLVO theory.

The results suggest that formation of mobile sodium meta-autunite colloids can enhance

the transport of U in some contaminated sediments.

Key Words: Uranium; Sodium Meta-Autunite; Colloids; Zeta Potential; Transport

Corresponding author.

E-mail address: zzuoping@lbl.gov (Z.Zheng)

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# 1. Introduction

Radionuclide colloids are a great concern in waste storage safety because of their potential migration in subsurface environments [1-4]. High-level radioactive wastes in the 200 Area of the U.S. Department of Energy (DOE) Hanford Site contain U at about 0.5 lb/gal (~ 0.25M). Major ionic components in wastes contained in Hanford tanks such as BX-102 consist of 2.9 M Na, 0.53 M nitrate, 0.64 M carbonate, 0.36 M phosphate, and 0.23 M sulfate [5]. Given such an extreme chemical composition, it is expected that these wastes contain large quantities of stable colloids, because colloid formation is often observed in environments with high degrees of mineral supersaturation. The significance of colloids in waste solutions and in contaminated subsurface environments are not well understood, and their potential importance in enhanced contaminant transport necessitates research into this phenomenon.

Uranyl phosphates have been previously investigated to understand mechanisms of uranium fixation because of their low solubility and high stability under aerobic conditions [6-7]. Among the many known uranyl phosphates, autunite  $(\{(X^{1-2+})_{2-1}[(UO_2)(PO_4)]_2.xH_2O\})$  is an important group because of its low solubility. The variety of autunite phases are complicated by a wide range of cation and anion substitutions, and by varying degrees of hydration [7]. Formation of nanometer-scale uranyl phosphate crystals (Saleeite: Mg autunite) at Koongarra U deposit, Australia, was observed to result from the local saturation conditions [8]. Bencheikh-Latmani et al. [9] reported the formation of an autunite-like phase resulting from U interacting with phosphate released from cell death and lysis release. The procedures reported in the

literature for synthesizing autunite are mostly based on ion exchange from chernikovite  $([H_3O]_2[(UO_2)(PO_4)]_2.6H_2O)$  [10-13]. The resulting autunite particles are usually large (>10 microns) [13]. In order to obtain colloid-scale autunite, an alternative method is needed.

The effectiveness of colloid transport strongly depends on the stability of colloids in aqueous solutions. The stability of colloids is determined by the combined effects of their density, size, surface charge, solution chemistry, and solid-solution interfacial tension [1]. Colloidal stability has been studied for decades and a variety of approaches have been used including single particle detection methods [14], turbidimetry [15-16], optical absorbance [17], and dynamic light scattering [18-21]. Accurately predicting and understanding the stability of colloids, however, still remains a challenge because of relatively small and varied colloid size as well as surface charge of the colloids. According to Derjaguin-Landau-Verwey-Overbeek (DLVO) theory, the stability of colloids in aqueous solutions is determined by two interaction energies, van der Waals attraction and interparticle repulsion. The stability of colloid suspensions is ensured by a high repulsive barrier (energy) between particles, which is constrained by pH, ionic strength, as well as time (e.g., [20, 22-24]).

The objectives of this work are (i) to develop a new procedure to synthesize sodium meta-autunite colloids (Na<sub>2</sub>(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>.6H<sub>2</sub>O). (ii) to characterize the synthesized colloids. (iii) to determine the stability of the colloidal suspension influenced by pH and time (iv) to apply classical DLVO theory to interpret the stability of the colloidal suspension.

### 2. Materials and methods

#### 2.1. Chemicals

All chemicals used are analytical grade. Water used was distilled and de-ionized water ( $\sim$ 18 $\Omega$ ). Phosphate (640 mM) and uranyl (100 mM) stock solutions were prepared with concentrated phosphoric acid,  $H_3PO_4$  (J.T.Baker) and crystalline uranyl nitrate,  $UO_2(NO_3)_2.6H_2O$  (Alfa Aesar), respectively.

### 2.2. Synthesizing Sodium Metal-Autunite Colloids

Sodium meta-autunite colloids were synthesized by: mixing 0.5 mM uranyl nitrate,  $UO_2(NO_3)_2.6H_2O$ , with 40 mM  $H_3PO_4$ , then adjust the pH to 5.0 with 0.1 M NaOH. The pH 5 was chosen for two reasons: (i) it yields supersaturation of sodium meta-autunite; and (ii) it minimizes formation of U(VI)-carbonate complexes that would dominate the speciation at pH > 6.5 [25]. The solution was then aged for 10 days in a temperature-controlled water bath at 70 °C. No effort was made to control the fugacity of  $CO_2$ . The pale yellow precipitation can be obtained after centrifugation (12,000 rpm for 60 min). The chemical reaction responsible for sodium meta-autunite formation is as follows.

$$2Na^{+} + 2PO_{4}^{3-} + 2UO_{2}^{2+} + xH_{2}O \rightarrow Na_{2}(UO_{2})_{2}(PO_{4})_{2}.xH_{2}O$$
 (1)

## 2.3. Stability Experiments

After aging for 10 days, the colloid suspension was transferred directly from a 500-mL beaker into seven 50-mL vials. The pH in the vials was adjusted to 3, 4, 5, 6, 7, 8, and 9 by adding 0.1 M H<sub>3</sub>PO<sub>4</sub> acid or 0.1 M NaOH, then sealed. The solution pH was periodically monitored and no marked changes in pH were observed during the whole experimental period. The vials were continuously agitated on a shaker at room

temperature (23 °C  $\pm$  1°C). Samples were taken periodically for measuring changes in aqueous uranium concentration, colloidal size, and zeta potential ( $\zeta$ ). The total experiment lasted over two months.

#### 2.4. Determining Aqueous Uranium Concentrations

The aqueous phase was separated by centrifugation (12,000 rpm for 60 minutes) and analyzed for U. Aqueous U concentrations were determined using a Kinetic Phosphorescence Analyser (KPA) (Model KPA-11, Chemchek Instruments, Richland, Washington), with a detection limit of 0.1 ppb. Analytical U concentrations were determined with reference to calibration standards in dilute nitric acid (1% HNO<sub>3</sub>). The U in colloidal fraction is estimated by difference between the initial U concentration and dissolved U fraction.

## 2.5. Characterizing Sodium Meta-Autunite Colloids

High resolution transmission electron microscopy (HRTEM) and energy-dispersive X-ray (EDX) (CM 200, Philips) analyses were used to characterize morphology, structure, and elemental composition of the colloids. A particle-sizer (CPS Disc Centrifuge, CPS Instrument, Inc.) was used to determine colloid-size distribution. Compared to other techniques for determining particle size such as light scattering (18-21), The CPS has marked advantages. Firstly, it can determine particle-size distributions for bulk samples with high resolution using very small suspension volumes (0.1 mL samples needed for analysis). Secondly, It can provide more information including particle numbers of varied particle sizes simultaneously. The validated range of the particle-size determined by CPS is from 20 nm to 30 µm. Colloid-size distributions for individual samples were determined relative to a calibration standard. The mean colloid

diameter,  $\overline{R}$ , was calculated with respect to the relative mass distribution of the colloids obtained from CPS.

$$\overline{R} = \frac{\sum F_i r_i}{\sum F_i} \tag{2}$$

where F refers the relative mass for a colloid diameter (r).

In order to obtain information on structural water in the synthesized sodium meta-autunite colloids, thermogravimetric analysis was conducted on an air-dried sample (SDT 2960 Simultaneous DTA-TGA, TA Instrument, Inc.). A heating rate of 2 °C/min was chosen with  $Al_2O_3$  as a reference. Zeta potentials ( $\zeta$ ) of the colloids were determined with a Coulter DELSA 440 SX (Coulter, Miami, FL). Measurements were conducted at: frequency range: 500 Hz; electric field strength: varied relative to the solution ionic strength (if ionic strength is over 0.01M); on time: 2.5s and off-time 0.5s; run time: 60s. A mobility standard of carboxylate-modified polystyrene latex particles in 0.01 M sodium phosphate buffer at pH 7 was periodically used to check stability of the DELSA instrument. The  $\zeta$  values for the selected samples were also measured on a ZetaSizer 4 (Malvern) for comparison, and are fairly comparable (Table 1).

#### 2.6. Thermodynamic Calculations

Equilibrium thermodynamic calculations were conducted to constrain concentration ranges for both uranium and phosphate in order to yield sufficient supersaturation with respect to sodium meta-autunite phase. The pH-dependent solubility of sodium meta-autunite was calculated in both phosphate solutions and distilled water systems exposed to the atmospheric CO<sub>2</sub> pressures, and an activity diagram was constructed. The calculations were conducted with the geochemical computer code

PHREEQC 2.0 [26] using the database from Lawrence Livemore National Laboratory (thermo.com.V8.R6.230) in addition to the updated uranium database from the Nuclear Energy Agency [27]. The thermodynamic data for the sodium meta-autunite, however, were selected from Water4f.dat [28] because of availability.

#### 2.7. DLVO Theory Calculations

The DLVO theory is often used to describe interparticle forces of colloids as the sum of the attractive van der Waals forces and the repulsive electrostatic forces [29]. The total energies of interaction per unit area between two plates can be expressed as a function of h, the distance between the plate surfaces [30].

$$\Phi = 64k_B T n_{\infty} \kappa^{-1} \Psi_0^2 \exp(-h\kappa) - \frac{A}{12\pi} \left(\frac{1}{h^2} + \frac{1}{(h+2\delta)^2} - \frac{2}{(h+\delta)^2}\right)$$
(3)

where  $k_B$  is the Boltzmann constant, T is the Kelvin temperature, n is the number of ions related to molar concentration as  $n_{\infty} = 1000 M_i N_A$  (M is the molar concentration,  $N_A$  is a Avogadro's number),  $\delta$  is the thickness of the plates,  $\Psi$  is a parameter related to the surface potential  $\psi$ , given by

$$\Psi = \left[ \exp(ze\psi / 2k_B T) - 1 \right] \left[ \exp(ze\psi / 2k_B T) + 1 \right]$$
(4)

where z is the ion charge and e is the electron charge, and  $\kappa^{\text{-1}}$  is the Debye-Huckel length. This length is expressed as:

$$\kappa^{-1} = \left[ \frac{1000e^2 N_A}{\varepsilon k_B T} \sum_i Z_i^2 M_i \right]^{-\frac{1}{2}} \tag{5}$$

where  $\varepsilon$  is the dielectric parameter, and A is the Hamaker constant. It is normally assumed that  $\psi$  and  $\zeta$  are similar, in particular at low  $\zeta$  values [31]. Based on the DLVO

theory, colloidal suspensions are predicted to be more stable with increased values of calculated interaction energies [32].

#### 3. Results and discussion

- 3.1. Synthesis and Characterization of the Synthetic Sodium Meta-Autunite Colloid
- 3.1.1. Colloid Morphology, Composition, Structure, and Size Distribution

Fig.1 shows a HRTEM image of synthesized sodium meta-autunite colloids. The synthetic colloids are tetragonal thin plates with major axes lengths in the range of ~70 to ~ 250 nm. The discrete particle electron diffraction pattern shown in Fig. 1 indicates the d value of the strongest intensity is 3.41 Å, with the best match to the main d value of 3.50 Å of sodium meta-autunite [33]. The d values of 2.1 Å, 2.54 Å, 3.31 Å, and 4.5 Å are obtained, which also agree well with the main d values of sodium meta-autunite [33]. As shown in Fig. 1b, the EDX spectra of the colloids are characterized by U-P-Na. The elemental compositions are relatively homogeneous in the detected area of sample. Three lines of evidence (diffraction pattern, elemental composition, and morphology), confirm that the colloids synthesized are sodium meta-autunite. It should be noted that the colloids are very sensitive to damage by the HRTEM beam. Beam damage causes transformations of the crystalline colloids to amorphous forms within seconds. The collapse of the structure is presumably associated with the removal of H<sub>2</sub>O from the interlayer of the particles as discussed later.

Colloidal size distribution in bulk suspensions measured using the CPS Disc Centrifuge is presented in Fig. 2. The colloids synthesized yield a relatively narrow size distribution. The synthetic colloids show thin plate morphology (Figure 1). To assess

influence of colloid shape on the particle-size distribution, a sensitivity analysis was performed. Based on the approach of Perrin (presented in Hiemenz and Rajagopalan [30]), we calculated sedimentation friction factors by approximating our particles as oblate ellipsoids with the ratio of particle length to thickness varied from 10 to 200. The unit cell thickness (1.00 nm) constrains the upper limit of these ratios [35]. The resulting particle-size distributions (Fig. 2) are consistent with the TEM images (Fig. 1).

# *3.1.2. Dehydration Property*

Autunite phases can undergo rapid dehydration under ambient conditions [36], and water content strongly impacts the stabilization of the autunite structure. Based on the TGA data and formula of the sodium meta-autunite (Na<sub>2</sub>(UO<sub>2</sub>)<sub>2</sub>(PO<sub>4</sub>)<sub>2</sub>.xH<sub>2</sub>O), the loss of H<sub>2</sub>O (x) with temperature can be accurately estimated. The results, as shown in Fig. 3, indicate five dehydration steps with a total 6.4 water molecules lost of the synthetic sodium meta-autunite in the whole temperature range tested. In particular, in the range of 26 °C (starting temperature point) to 40 °C, the decrease of water corresponds to a loss of 2.5 molecules H<sub>2</sub>O. This could be part of reason for the collapse of the structure as observed during HRTEM measurements. Similar TGA data were obtained for the synthetic hydrogen autunite [12]. An endothermic peak at 65 °C (a loss of 3 molecules H<sub>2</sub>O) and gradual endothermic decrease was reported between 125 °C and 200 °C (a loss of one molecule H<sub>2</sub>O). Similar water molecule contents for other meta-autunite members, chernikovite (6 H<sub>2</sub>O) and meta-ankoleite (6 H<sub>2</sub>O) [12], have been reported. Recently, Wellman et al. [6] synthesized 6 molecular H<sub>2</sub>O sodium meta-autunite particles.

Autunite structures are characterized by the autunite-type sheet formed by the sharing of vertices between uranyl square bipyramids and phosphate tetrahedral, with

composition  $[(UO_2)(PO_4)]^-$  [37]. The interlayer contains Ca or Na atoms coordinated by several H<sub>2</sub>O groups. Hence, autunite phases are normally characterized by tetragonal morphology, including autunite  $(Ca(UO_2)_2(PO_4)_2.xH_2O)$ , and meta-autunite group Chernikovite, meta-ankoleite  $(K_2(UO_2)_2(PO_4)_2.6H_2O)$ , sodium meta-autunite [11,12]. Because the retention of water is very sensitive to temperature, the loss of water during HRTEM will influence the interlayer configuration and hydrogen bonding, leading to the collapse in crystal structure.

#### 3.2. The Stability of the Synthetic Sodium Meta-Autunite Colloids

#### 3.2.1. Colloid Dissolution with Time and pH

The mass percentage of the sodium meta-autunite colloids formed from the synthetic solution after ten days of aging shows that >95% of the total U initially added was in the colloidal fraction. Calculations of the synthetic solution speciation indicate that U-P complexes were predominant (>95% of total U complexed with P, and remaining species are mainly hydroxy complexes). Figure 4 shows a plot of calculated activity ratio of the HPO<sub>4</sub>-2/HCO<sub>3</sub> as a function of pH. Nearly all our samples are located in the solubility area of sodium meta-autunite, indicating that sodium meta-autunite is most likely the stable phase in the pH range of 3 ~ 9. The high ratio of HPO<sub>4</sub>-2/HCO<sub>3</sub> ensures that a large variety of aqueous U-P complexes dominate, leading to the preferential formation of sodium meta-autunite phase (38). The high concentration of P coordinated with U implies that U would be bound to P during the synthetic process and would eventually inhibit development of a pure schoepite phase. Previous research [39] indicates that the dissolved phosphate to carbonate ratio is the most important factor in controlling the formation of uranyl phosphate phases, because the presence of high

dissolved carbonate can suppress formation of uranyl phosphate such as chernikovite. Saturation indices were negative for other possible U-bearing phases including schoepite (UO<sub>3</sub>•2H<sub>2</sub>O), β-UO<sub>2</sub>(OH)<sub>2</sub>, (UO<sub>2</sub>)<sub>3</sub>(PO<sub>4</sub>)<sub>2</sub>•4H<sub>2</sub>O, UHPO<sub>4</sub>•4H<sub>2</sub>O, and UO<sub>2</sub>CO<sub>3</sub>.

During a 69-day dissolution experiment with synthetic sodium meta-autunite in the phosphate solution as a function of pH, aqueous uranium concentrations were the highest at pH 3 and the lowest at pH 9 (Fig. 5a). Compared with the solubility curve of sodium meta-autunite calculated using the experimental conditions, aqueous U concentrations measured are lower in acidic pH range (3~4) but higher in the pH range of 5~9, indicating that the colloidal suspension is far from equilibrium. Below pH 4.2, the synthetic solution is under-saturated with respect to sodium meta-autunite. It is thus expected that colloid dissolution at pH < 4.2, and further colloid formation at pH > 5 will occur over time.

In order to estimate how stable the colloids are in groundwater, the air-dried sodium meta-autunite colloids was mixed with distilled water at an equivalent total U concentration of 0.5 mM. The aqueous U concentration and  $\zeta$  measurements were conducted overnight. The results compared well with equilibrium calculations, as shown in Fig. 5b. The differences between the measured and calculated U concentrations likely reflect a kinetic control on dissolution.

# 3.2.2. Time and pH Dependence of Colloid Aggregation

Colloid size distributions in suspensions as a function of time were measured using CPS for different pH systems (3  $\sim$  9). The mean measured colloid sizes are presented in Fig. 6. Colloid aggregation rates for different pH systems were fairly different as indicated by the slopes of the curves (Fig. 6). The initial aggregation rate is

the fastest at pH 3, and decreased at higher pH. Depending on the colloid aggregation rate, colloids began to settle out of solution with time. The colloids were immediately resuspended in aqueous solution when shaken, but they quickly settled out again when left undisturbed. At low pH, the colloids aggregate because of van der Waals attraction. However, at higher pH, the colloids are negatively charged and they collide much less frequently and less effectively, owing to the increasingly similar charges of the colloids.

# 3.2.3. Zeta Potential ( $\zeta$ )

The zeta potentials of the colloids synthesized were measured in two supporting solution systems, phosphate solution and distilled water in order to understand how solution chemistry affects electronic properties of colloids. The measured pH-dependence of  $\zeta$  values of the colloidal suspension is presented in Fig. 7a for various times (up to 69 days). The  $\zeta$  values were all negative through the measured pH range (3 to 9). The  $\zeta$  values are constant with time in the neutral to alkaline pH range. However, in the acidic pH range the  $\zeta$  values increases with time, with the larger increases at the lower pH. For comparison, measured  $\zeta$  values for the colloids in distilled water versus pH are shown in Fig. 7b. Although the  $\zeta$  values were all negative through the pH range measured, the  $\zeta$  values show a clear pH-dependence in the acidic pH range.

A systematic variation in  $\zeta$  values with time in the low pH systems likely results from the successive protonation of  $[UO_2PO_4]^T$  groups present in the surface structures forming the sheet layers of the sodium meta-autunite particles [11]. Na<sup>+</sup> competes with H<sup>+</sup> for coordination sites of  $[UO_2PO_4]^T$ , reflecting changes in  $\zeta$  values. Vochten and Deliens [11] measured  $\zeta$  for the well-crystalline hydrogen autunite (HUO<sub>2</sub>PO<sub>4</sub>•4H<sub>2</sub>O) and meta-autunite (Ca(UO<sub>2</sub>PO<sub>4</sub>)<sub>2</sub>•7H<sub>2</sub>O) with a diameter ranging from 2  $\mu$ m to 3  $\mu$ m. Both

were characterized by high negative values and sensitive to the pH at 30  $^{\circ}$ C, similar to the trend observed in our experiments (Fig. 7a and b). The mobility was due to the crystal structure of the minerals, which consists of negative charged (UO<sub>2</sub>PO<sub>4</sub>)<sub>n</sub><sup>n</sup>-layers on which cations (H<sup>+</sup> at low pH) are bound [11].

High magnitude  $\zeta$  values favor the double-layer repulsion and stability of colloidal suspensions [20]. Goldberg et al. [40] determined  $\zeta$  values of tuff from Yucca Mountain and found that at  $\zeta$  values between 0 and  $\pm 30$  mV, the colloids precipitated; only at  $\zeta > 1301$  mV were they stable. The data on the stability shown in Fig. 6 and  $\zeta$  values shown in Fig. 7a indicate that these colloidal suspensions are stable at neutral to alkaline pH. In addition, a long time period is needed to fully develop the charge properties of the colloids.

# 3..2.4. Interaction Energy between Colloids

The interaction energy of colloids for the different pH colloidal suspensions as a function of the surface-to-surface distance was calculated for the parallel plate orientations in Fig. 8. The Hamaker constant is assumed to be  $5k_BT$  based on [30], and for the surface potentials, the experimental values for  $\zeta$  are used. The plate thickness used is 3.0 nm based on HRTEM observations. The measured ionic strength ranging from 0.01M to 0.05 M was used in calculating  $\Phi$  for different colloid suspensions. It is clearly seen that interaction energy is a function of both pH and time. Initially, the energy barrier is the same for all the different pH colloidal suspensions (Fig. 8a). At low pH, the energy barrier eventually becomes relatively low, allowing aggregation of particles (Fig. 8b). In contrast, at high pH, the energy barrier remains at a high level, allowing the colloid suspension to remain stable (Fig. 8b).

# 4. Conclusions

A procedure for synthesizing sodium meta-autunite colloids was developed. The synthesized colloids were tetragonal plates with a mean size  $\sim 100$  nm. The diffraction indexes and composition data indicate that colloids synthesized are sodium meta-autunite. Thermal properties of the colloids synthesized are characterized by 6.4 molecular water.

The stability of synthetic sodium meta-autunite colloids strongly depend on time and pH. The colloids tend to aggregate, to varying degrees, for different pH systems, but are stable under the neutral-alkaline pH conditions. The colloids are all negative charged and no isoelectric points were observed in the pH range of  $3 \sim 9$ . pH-dependent  $\zeta$  with time was observed for the phosphate solution in acidic pH range. Relative constant  $\zeta$  values were observed for both media in the neutral-alkaline pH range.

The results of this research have important environmental implications for the fate and transport of radionuclide contaminants in the subsurface. Under appropriate conditions uranium together with phosphate and sodium can form sodium uranyl phosphate colloids such as sodium meta-autunite. The formation of negative charged U colloids compromises the effectiveness of their removal through filtration during transport through sediments.

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# **Figure Captions**

Figure 1. Synthetic sodium meta-autunite colloids formed at 70 °C. a. HRTEM image; b. EDX spectrum. The inset in Figure 1a shows a diffraction pattern from a selected area within the sample.

Figure 2. Influence of particle shape on particle size distribution measured using CPS. The b/a ratio indicates the ratio of the particle length to the particle thickness.

Figure 3. TGA curve for the synthetic sodium meta-autunite (mole H<sub>2</sub>O lost as a function of temperature).

Figure 4. Activity diagram showing the stability field of sodium meta-autunite at 25 °C. Conditions for this diagram:  $\Sigma U = 0.1 \text{ mM}$ ,  $\Sigma P = 40 \text{ mM}$ ,  $P_{CO2} = 10^{-3.5} \text{ bar}$ .

Figure 5. The aqueous U concentrations with time for different pH colloid systems. (a) .phosphate solution; (b) distilled water. The curves represent equilibrium U concentration with respect to sodium meta-autunite calculated using PHREEQC 2.0.

Figure 6. The mean colloid size with time for the different pH colloidal suspensions as a function of pH

Figure 7. The measured zeta potential  $(\xi)$  with time for the different pH colloidal suspensions.

(a). phosphate solution; (b). distilled water

Figure 8. The net interaction energy  $(\Phi)$  as a function of the distance between particles (h), for the colloidal suspensions. a : day 0; b : day 69.

# **Table Captions**

Table 1.  $\xi$  values by using different instruments

Sample	ζ (mV) <sup>a</sup>	ζ (mV) <sup>b</sup>
Mobility Standard	-39±11	-51±10
AT1	-41±4	-41±10
	-41 <b>±</b> 4	-38±10
AT7	-35±7	-36±5
	-34±10	-37±4

- a. Malvern (The zetasizer nano series)
- b. The Coulter Delsa

Figure 1

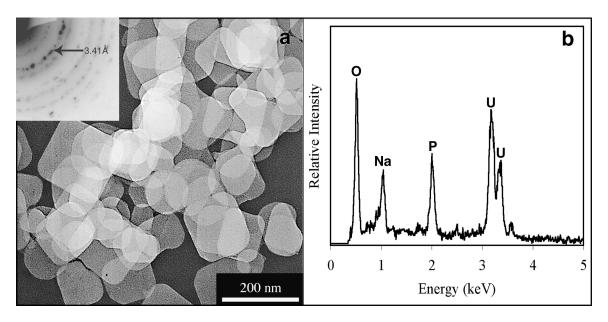


Figure 2

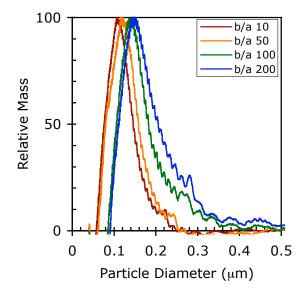


Figure 3

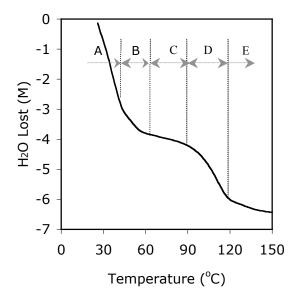


Figure 4

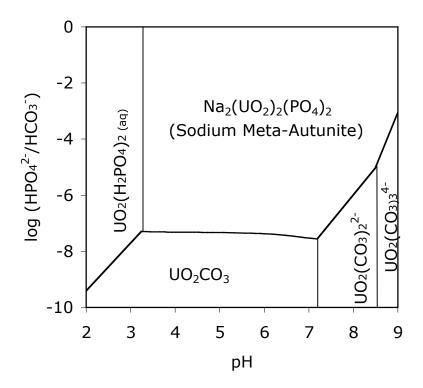


Figure 5

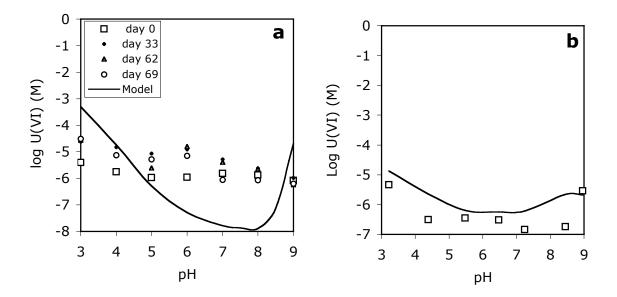


Figure 6

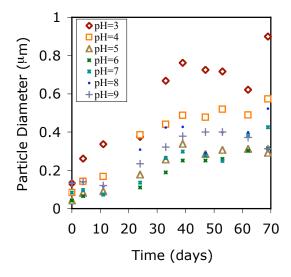


Figure 7

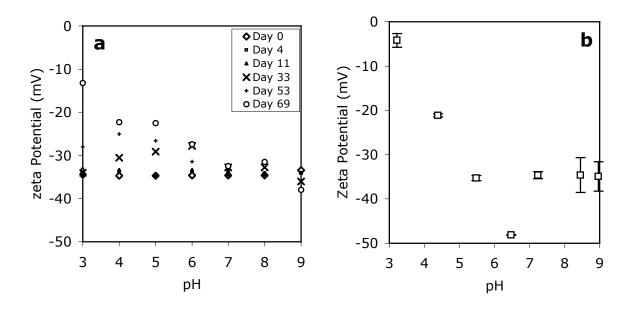


Figure 8

