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THE MAGNITUDE OF SOME OF THE ERRORS IN DETERMINING HEATS OF FORMATION OF LIQUID ALLOYS BY DROP CALORIMETRY

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#### **Publication Date**

1969-04-01

To be presented at 1st International Conference on Calorimetry and Thermodynamics, Warsaw, Poland, August 31-September 4, 1969 UCRL-18857 Preprint

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LAWRENCE RADIATION LABORATORY

MAY 1 1969

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**April** 1969

AEC Contract No. W-7405-eng-48

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The Magnitude of Some of the Errors in Determining Heats of Formation of Liquid Alloys by Drop Calorimetry; the Silver-Lead System

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If a sample undergoes a phase change while cooling in a drop calorimeter, the heat liberated during the phase change is included in the measured enthalpy. To take a simple example, if a liquid alloy at temperature, T, freezes to pure solid elements at the final temperature,  $T_0$ , the heat of formation at T is readily obtained by subtracting the enthalpies of the component elements at T from the measured enthalpy of the alloy.

Oelsen, Schürmann, and Heynert<sup>1</sup> showed that if the entire enthalpy versus temperature curve were measured, so that heats of formation were calculable at all temperatures between T<sub>o</sub> and T, the heats could be integrated to determine entropies and Gibbs energies of formation, which therefore could be determined "by calorimetry alone". Shortly afterward Oelsen, Rieskamp, and Oelsen<sup>2</sup> described a new drop calorimeter in which temperature of sample and the amount of heat evolved were measured simultaneously. With this instrument the entire enthalpy versus temperature curve could be measured quickly and conveniently in one experiment.

However, as is often the case, rapidity and convenience are not obtained without loss of some accuracy. It is our purpose to examine one source of error which we think is insufficiently appreciated by many calorimetrists. We shall not consider the formidable difficulty of measuring a representative temperature of a rapidly cooling sample with large and changing temperature gradients, nor the less serious tendency to supercooling which makes too large the derived entropies.

The source of error which we will consider is the non-equilibrium freezing of alloys. Foundrymen are quite familiar with the fact that equilibrium is far from attained in most alloys in the "as cast" condition. Highly segregated phases are commonly found and phases not in equilibrium at the composition of the casting commonly appear.

The magnitude of the effect on enthalpy of these deviations from equi-

librium is very difficult to estimate. We therefore decided to experimentally determine it in a rather favorable system, the silver-lead system shown in Fig. 1. The equilibrium state at room temperature deviates negligibly from the pure elements. Segregation is possible only in the Ag-rich  $\alpha$  phase.

Enthalpies were measured 1233.7 °K 1200 in a diphenyl ether drop calorimeter, a 10001 modification of 0.028 one described elsewhere<sup>4</sup>. 800 600.6 °K Samples were sealed into an evacuated 600 577°K 0.008 0.953 quartz capsule, which was sus-400 pended in a furnace by a Aq 0.2 0.4 0.6 8.0 Pb platinum wire. The sample was

dropped into the Fig. 1. The Silver-Lead System

calorimeter chamber which was surrounded by another chamber containing liquid plus solid diphenyl ether at  $300^{\circ}$ K, the melting point of diphenyl ether. The heat given off by the sample melted some of the solid causing an expansion which was measured by the amount of mercury displaced. From this result it was possible to calculate the heat of formation at the initial temperature, T. A number of drops were made at suitable initial temperatures between T and  $T_0$ , so that enthalpies were found as a function of temperature. This is laborious, but it certainly avoids the sources of error mentioned in the continuous cooling process. Experimental. Alloys were prepared from about 11-16 grams of 99.99%

pure silver and lead, which were melted into the spheroidal capsules to make them less than half full. Larger lead-rich samples wetted the quartz and caused the capsules to break during freezing. Numerous platinum samples were used for calibration, the value of Jessup<sup>5</sup>, 18.91 cal/g of Hg, was confirmed. From the total enthalpy of capsule plus sample was subtracted the enthalpy of the empty capsule. In measuring this, a small amount of platinum foil was placed in the empty capsule so the emissivity and therefore the loss of heat during the drop would be more comparable. The experimental results are given in Table 1. The dependence of the enthalpy on temperature for a typical composition is shown in Fig. 2.

TABLE 1
Experimental Results

|  | 4   |  |  | . •   |  |
|--|---|--|--|---|--|
| x<br>Pb  | T,°K  | H <sub>T</sub> -H <sub>300</sub>   | <sup>x</sup> Pb  | T,°K  | H <sub>T</sub> -H <sub>300</sub>   |
| 0  | 1500.0  | 11162  | 0.15   | 1257.5  | 9242   |
| 0  | 1255.0  | 9220   | 0.15   | 1114.5  | 8112   |
| 0  | 1257.0  | 9228   | 0.15   | 1004.5  | 6245   |
| 0  | 1239.8  | 9113   | 0.15   | 903.1   | 4727   |
| 0  | 1226.2  | 6286   | 0.15   | 776.0   | 3365   |
| 0  | 1117.5  | 5427   | 0.25   | 1254.0  | 9339   |
| 0  | 1000.0  | 4592   | 0.25   | 1254.0  | 9333   |
| 0  | 901.7   | 3883   | 0.25   | 1115.2  | 8203   |
| 0  | 689.5   | 2433   | 0.25   | 1003.4  | 7365   |
| 0  | 580.7   | 1736   | 0.25   | 902.8   | 5385   |
| 0  | 570.0   | 1639   | 0.25   | 776.1   | 3665   |
| 0.05<br>0.05<br>0.05<br>0.05<br>0.05<br>0.05<br>0.05<br>0.05 | 1256.5<br>1257.7<br>1242.5<br>1180.4<br>1115.5<br>1222.8<br>1115.4<br>1000.0<br>901.4<br>776.1<br>690.1<br>581.2<br>570.3 | 9176<br>9197<br>9053<br>8120<br>6985<br>8811<br>6243<br>4875<br>4086<br>3079<br>2500<br>1775<br>1642 | 0.25<br>0.35<br>0.35<br>0.35<br>0.35<br>0.35<br>0.35<br>0.35<br>0.35<br>0.35<br>0.35 | 776.1<br>1253.1<br>1258.1<br>1116.9<br>1004.9<br>1000.5<br>903.2<br>776.7<br>775.9<br>689.9<br>580.5<br>568.9 | 9362<br>9399<br>8302<br>7444<br>7384<br>6076<br>3972<br>3942<br>3118<br>2226<br>1692<br>9352 |
| 0.05   | 1198.3  | 8655   | 0.45   | 1257.1  | 9395   |
| 0.05   | 1303.9  | 9537   | 0.45   | 1116.2  | 8268   |
| 0.15   | 1254.6  | 9216   | 0.45<br>0.45   | 1003.4<br>902.4   | 7438<br>6634   |

TABLE 1 (continued)

| x <sub>Pb</sub> | T,°K   | <sup>Н</sup> т <sup>-Н</sup> 300 | x <sub>Pb</sub> | T,°K   | H <sub>T</sub> -H <sub>300</sub> |
|-----------------|--------|----------------------------------|-----------------|--------|----------------------------------|
| 0.45            | 776.0  | 4256                             | 0.75            | 775.0  | 5113                             |
| 0.55            | 1254.6 | 9236                             | 0.75            | 689.1  | 3955                             |
| 0.55            | 1256.7 | 9222                             | 0.75            | 580.4  | 2822                             |
| 0.55            | 1116.2 | 8192                             | 0.85            | 1254.2 | 8442                             |
| 0.55            | 1002.9 | 7370                             | 0.85            | 1256.2 | 8417                             |
| 0.55            | 903.9  | 6562                             | 0.85            | 776.2  | 5007                             |
| 0.55            | 900.8  | 6557                             | 0.85            | 689.4  | 4170                             |
| 0.55            | 778.3  | 4567                             | 0.85            | 580.2  | 2992                             |
| 0.55            | 580.3  | 2528                             | 0.95            | 1253.7 | 8020                             |
| 0.65            | 1255.4 | 9051                             | 0.95            | 689.0  | 3982                             |
| 0,65            | 1256.7 | 9040                             | 0.95            | 579.5  | 3133                             |
| 0.65            | 1116.5 | 8037                             | 0.95            | 568.8  | 1784                             |
| 0,65            | 1000.1 | 7210                             | 1.00            | 1256.0 | 7815                             |
| 0.65            | 902.2  | 6462                             | 1.00            | 1116.8 | 6825                             |
| 0.65            | 776.5  | 4854                             | 1.00            | 1000.3 | 6014                             |
| 0,65            | 689.3  | 3745                             | 1.00            | 902,9  | 5283                             |
| 0.65            | 569,0  | 1723                             | 1.00            | 776.2  | 4398                             |
| 0.75            | 1255.2 | 8772                             | 1.00            | 689.6  | 3694                             |
| 0.75            | 1256.7 | 8772                             | 1.00            | 689.9  | 3766                             |
| 0.75            | 1119.1 | 7798                             | 1.00            | 589.1  | 1912                             |
| 0.75            | 1004.1 | 6955                             | 1.00            | 571.2  | 1773                             |
| 0.75            | 902.2  | 6225                             |                 |        |                                  |

If  ${\rm H_T^{-H}_{300}}$  for the components in the elementary state  $^6$  is subtracted from the measured enthalpy, the quantity obtained is  ${\rm \Delta H_T^{-\Delta H}_{300}}$ , the uncorrected heat of formation of the alloy at temperature, T. If equilibrium at 300°K were attained by the alloy in its final state in the calorimeter,  ${\rm \Delta H_{300}}$  would, of course, be zero; it is the value  ${\rm \Delta H_{300}}$  which is the error caused by non-equilibrium freezing of the alloy.

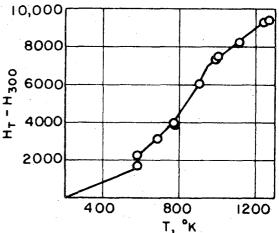


Fig. 2. Heat Content of Alloy, x<sub>Pb</sub> = 0.35 (cal/g-atom)

A number of alloys which had been dropped in the calorimeter were examined by back-reflection X-ray diffraction. In each case the Pb-rich phase gave sharp lines from which a lattice constant was calculated which

agreed with that of pure lead within experimental error. For the Ag-rich phase, however, the lines were somewhat broadened and the lattice constant was larger than that of pure silver. From the known dependence of lattice constant on composition  $^7$  x<sub>Ph</sub> can be found.

The samples dropped from 577°K, just above the eutectic temperature, all yielded lattice constants near 4.0910Å, compared with 4.0856Å for pure silver. This corresponds with  $x_{Pb}$  = 0.0077, closely agreeing with the phase diagram value,  $x_{Pb}$  = 0.008. Thus there was virtually no precipitation of Pb from this phase during cooling in the calorimeter. For drops from higher temperatures, the amount of Pb retained in solution increased to a maximum of  $x_{Pb}$  = 0.015 at 900°K, where the maximum in the retrograde solubility curve is  $x_{Pb}$  = 0.028. From higher temperatures, the lead content in the residual Ag-rich phase fell off to  $x_{Pb}$  = 0.014.

The heat of formation of the solid solution of Pb in Ag was calculated from the solid solubility curve, which has been determined with precision <sup>7</sup>. At the eutectic temperature,  $x_{Pb}$  = 0.008 and  $\Delta H$  = 54 cal/g-atom was calculated. Assuming Henry's law,  $\Delta H$  = 6750 $x_{Pb}$  would give an approximately correct heat of formation at all compositions.

However, this is not the whole story as can be seen in Fig. 3. The samples were dropped from 577°K, a two-1200 phase region consisting of a solid 1000 phase with 800  $x_{Pb} = 0.008$  and 600 a liquid phase with  $x_{Pb} = 0.953$ . 400 Heats of formation 200 versus composi-0 tion should fall on a straight line. 0.2 0.4 Aq 0.6 0.8 Pb

Indeed, the plot of

the uncorrected

Fig. 3. Uncorrected Heats of Formation at 577°K (cal/g-atom).

values is gratifyingly straight. However, the uncorrected values should intersect 0 at  $x_{Pb}$  = 0.008, since a phase of this composition should arrive at 300°K without a chemical reaction. However, at this composition  $^{\Delta H}_{T}^{-\Delta H}_{300}$  is very clearly -20;  $^{\Delta H}_{300}$  is 20 cal/g-atom more endothermic than  $^{\Delta H}_{577}$ . Since negligible precipitation of Pb has been found to occur, this heat effect must be due to pre-precipitation processes shown by the broadening of the X-ray lines.

The correction to be added to the measured value at  $x_{\rm Pb}$  = 0.008 is therefore 74, not 54 cal/g-atom. Assuming this correction is also linear with composition

$$\Delta H_{corr} = 9250 x_{Pb}$$
.

Applying these corrections, allowing for the proportion of Ag-rich phase actually present at 300°K, the corrections shown in Table 2 are found.

TABLE 2

Correction in cal/g-atom To Be Added to Measured Value to Obtain Heat of Formation

| T,°K  | x <sub>Pb</sub> |      |      |      |    |      |      |      |      |      |
|-------|-----------------|------|------|------|----|------|------|------|------|------|
|       | 0.05            | 0.15 | 0.25 | 0.35 |    | 0.55 | 0.65 | 0.75 | 0.85 | 0.95 |
| 577   | 70              | 63   | 56   | 48   | 41 | 33   | 26   | 18   | 11   | 4    |
| 700   | 98              | 88   | 77   | 67   | 57 | 46   | 36   | 26   | 15   | 5    |
| 800   | 116             | 104  | 92   | 79   | 67 | 55   | 43   | 30   | 18   | 6    |
| 900   | 134             | 120  | 106  | 92   | 78 | 63   | 49   | 35   | 21   | 7    |
| 1000  | 116             | 111  | 98   | 85   | 72 | 59   | 46   | 33   | 20   | 7    |
| .1100 | 116             | 111  | 98   | 85   | 72 | 59   | 46   | 33   | 20   | 7    |
| 1200  | 116             | 111  | 98   | 85   | 72 | 59   | 46   | 33   | 20   | 7    |
| 1250  | 116             | 111  | 98   | 85   | 72 | 59   | 46   | 33   | 20   | 7    |

Corrections to the entropy will amount to as much as 0.2 eu, and corrections to  $\Delta G$  will be exothermic, of the same order of magnitude as the endothermic corrections to  $\Delta H$ . Thermodynamic quantities finally found for liquid Ag-Pb alloys are shown in Table 3.

<u>Discussion</u>. Even with a highly favorable system such as Ag-Pb, and without the errors of the continuous cooling method, corrections must be applied which are not negligible.

TABLE 3
Heats, Entropies and Gibbs Energies of Formation at 1250°K

|                 | ΔH         | ΔS             | ΔG         |  |  |
|-----------------|------------|----------------|------------|--|--|
| <sup>x</sup> Pb | cal/g-atom | cal/g-atom-deg | cal/g-atom |  |  |
| 0.1             | 230        | 0.760          | - 720      |  |  |
| 0.2             | 453        | 1.210          | -1060      |  |  |
| 0.3             | 648        | 1.535          | -1270      |  |  |
| 0.4             | 788        | 1,733          | -1378      |  |  |
| 0.5             | 844        | 1.803          | -1410      |  |  |
| 0.6             | 811        | 1.751          | -1378      |  |  |
| 0.7             | 694        | 1.571          | -1270      |  |  |
| 0.8             | 506        | 1.253          | -1060      |  |  |
| 0.9             | 266        | 0.789          | - 720      |  |  |

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<u>Acknowledgments.</u> This work was financially supported by the U.S. Atomic Energy Commission.

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