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DOES MANAGEMENT MATTER? EVIDENCE FROM INDIA

Nicholas Bloom^a, Benn Eifert^b, Aprajit Mahajan^c, David McKenzie^d and John Roberts^e

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Abstract: A long-standing question is whether differences in management practices across firms can explain differences in productivity, especially in developing countries where these spreads appear particularly large. To investigate this, we ran a management field experiment on large Indian textile firms. We provided free consulting on management practices to randomly chosen treatment plants and compared their performance to a set of control plants. We find that adopting these management practices raised productivity by 17% in the first year through improved quality and efficiency and reduced inventory, and within three years led to the opening of more production plants. Why had the firms not adopted these profitable practices previously? Our results suggest that informational barriers were the primary factor explaining this lack of adoption. Also, because reallocation across firms appeared to be constrained by limits on managerial time, competition had not forced badly managed firms to exit.

JEL No. L2, M2, O14, O32, O33.

Keywords: management, organization, productivity and India.

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I. INTRODUCTION

Economists have long puzzled over why there are such astounding differences in productivity across both firms and countries. For example, U.S. plants in industries producing homogeneous goods like cement, block-ice and oak flooring display 100% productivity spreads between the 10th and 90th percentile (Foster, Haltiwanger and Syverson, 2008). This productivity dispersion appears even larger in developing countries with Hsieh and Klenow (2009) estimating that the ratio of the 90th to the 10th percentiles of total factor productivity is 5.0 in Indian and 4.9 in Chinese firms.

One natural explanation for these productivity differences lies in variations in management practices. Indeed, the idea that “managerial technology” affects the productivity of inputs goes back at least to Walker (1887), is emphasized by Leibenstein (1966), and is central to the Lucas (1978) model of firm size. Yet, while management has long been emphasized by the media, business schools, and policymakers, economists have typically been skeptical about its importance.

One reason for skepticism over the importance of management is the belief that profit maximization will lead firms to minimize costs (e.g. Stigler (1976)). As a result, any residual variations in management practices will reflect firms’ optimal responses to differing market conditions. For example, firms in developing countries may not adopt quality control systems because wages are so low that repairing defects is cheap. Hence, their management practices are not “bad,” but the optimal response to low wages.

A second reason for this skepticism is the complexity of the phenomenon of management, making it hard to measure. Recent work, however, has focused on specific management practices, which can be measured, taught in business schools and recommended by consultants. Examples of these practices include key principles of Toyota’s “lean manufacturing,” including quality control procedures, inventory management, and certain human resource management practices. A growing literature measures many such practices and finds large variations across establishments and a strong association between these practices and

higher productivity and profitability.¹ However, such correlations may be potentially misleading. For example, profitable firms may simply find it easier to adopt better management practices.

This paper provides the first experimental evidence on the importance of management practices in large firms. The experiment took large, multi-plant Indian textile firms and randomly allocated their plants to treatment and control groups. Treatment plants received five months of extensive management consulting from a large international consulting firm. This consulting diagnosed opportunities for improvement in a set of 38 operational management practices during the first month, followed by four months of intensive support for the implementation of these recommendations. The control plants received only the one month of diagnostic consulting.

The treatment intervention led to significant improvements in quality, inventory and output. We estimate that within the first year productivity increased by 17%, and based on these changes impute that annual profitability increased by about \$325,000. These better managed firms also appeared to grow faster, with suggestive evidence that better management allowed them to delegate more and open more production plants in the three years following the start of the experiment. These firms also spread these management improvements from their treatment plants to other plants they owned, providing revealed preference evidence on their beneficial impact.

Given this large positive impact of modern management, the natural question is why firms had not previously adopted these practices. Our evidence, while speculative, suggests that informational constraints were the most important factor. For many simple, already widespread practices, like the measurement of quality defects, machine downtime and inventory, firms that did not employ them apparently believed that the practices would not improve profits. The owners claimed their quality was as good as other (local) firms and, because they were profitable, they did not need to introduce a quality control process. For less common practices, like daily factory meetings, standardized operating procedures, or inventory control norms, firms typically were simply unaware of these practices. While these types of lean management practices are common in Japan and the US, they appear to be rare in developing countries.

¹ See for example the extensive surveys in Bloom and Van Reenen (2010) and Lazear and Oyer (2012). In related work looking at managers (rather than management practices), Bertrand and Schoar (2003) use a manager-firm matched panel and find that manager fixed effects matter for a range of corporate decisions.

The major challenge of our experiment was its small cross-sectional sample size. We have data on only 28 plants across 17 firms. To address concerns over statistical inference in small samples, we implemented permutation tests whose size is independent of the sample size. We also exploited our large time series of around 100 weeks of data per plant by using estimators that rely on large T (rather than large N) asymptotics. We believe these approaches are useful for addressing sample concerns in our paper, and also potentially for other field experiments where the data has a small cross-section but long time series.

This paper relates to several strands of literature. First, there is the long literature showing large productivity differences across plants, especially in developing countries. From the outset, this literature has attributed much of these spreads to differences in management practices (Mundlak, 1961). But problems in measurement and identification have made this hard to confirm. For example, Syverson's (2011) recent survey of the productivity literature concludes that "*no potential driving factor of productivity has seen a higher ratio of speculation to empirical study.*" Despite this, there are still few experiments on productivity in firms, and none until now involving large multi-plant firms (McKenzie, 2010).

Second, our paper builds on the literature on firms' management practices. There has been a long debate between the "best-practice" view, that some management practices are universally good so that all firms would benefit from adopting them (Taylor, 1911), and the "contingency view" that optimal practices differ across firms and so observed differences need not reflect bad management (Woodward, 1958). Much of the empirical literature trying to distinguish between these views has been based on case-studies or surveys, making it hard to distinguish between different explanations and resulting in little consensus in the management literature.² This paper provides experimental evidence suggesting that there is a set of practices that, at least in one industry would be profitable, on average, for firms to adopt.

Third, recently a number of other field experiments in developing countries (e.g. Bruhn et al. 2012, Bruhn and Zia 2011, Drexler et al. 2010, Karlan and Udry 2012, and Karlan and Valdivia 2011) have begun to estimate the impact of basic business training and advice on micro and small enterprises.³ This research has so far delivered mixed results. Some studies find

² See, for example, the surveys in Delery and Doty (1996), Bloom and Van Reenen (2011) and Lazear and Oyer (2012).

³ McKenzie and Woodruff (2012) provide a critical overview of these studies and other recent business training evaluations.

significant effects of business training on firm performance while other studies find no effect. The evidence suggests that differences in the quality and intensity of the training, and the size of the recipient enterprises are important factors determining the impact of business training. Our research builds on this literature by providing high quality management consulting to large multi-plant organizations.

II. MANAGEMENT IN THE INDIAN TEXTILE INDUSTRY

II.A. Why work with firms in the Indian textile industry?

Despite India's recent rapid growth, total factor productivity in India is about 40% of that of the U.S. (Caselli, 2011). While average productivity is low, there is a large variation in productivity, with a few highly productive firms and many low-productivity firms (Hsieh and Klenow, 2009).

In common with other developing countries for which data is available, Indian firms are also typically poorly managed. Evidence from this is seen in Figure 1, which plots results from the Bloom and Van Reenen (2010) (henceforth BVR) surveys of manufacturing firms in the US and India. The BVR methodology scores firms from 1 (worst practice) to 5 (best practice) on management practices related to monitoring, targets, and incentives. Aggregating these scores yields a basic measure of the use of modern management practices that is strongly correlated with a wide range of firm performance measures, including productivity, profitability and growth. The top panel of Figure 1 plots these management practice scores for a sample of 695 randomly chosen U.S. manufacturing firms with 100 to 5000 employees and the second panel for 620 similarly sized Indian ones. The results reveal a thick tail of badly run Indian firms, leading to a lower average management score (2.69 for India versus 3.33 for US firms). Indian firms tend not to collect and analyze data systematically in their factories, they tend not to set and monitor clear targets for performance, and they do not explicitly link pay or promotion with performance. The scores for Brazil and China in the third panel, with an average of 2.67, are similar, suggesting that the management of Indian firms is broadly representative of large firms in emerging economies.

In order to implement a common set of management practices across firms and measure a common set of outcomes, we focused on one industry. We chose textile production since it is the largest manufacturing industry in India, accounting for 22% of manufacturing employment. The fourth panel shows the management scores for the 232 textile firms in the BVR Indian sample, which look very similar to Indian manufacturing in general.

Within textiles, our experiment was carried out in 28 plants operated by 17 firms in the woven cotton fabric industry. These plants weave cotton yarn into cotton fabric for suits, shirts and home furnishings. They purchase yarn from upstream spinning firms and send their fabric to downstream dyeing and processing firms. As shown in the bottom panel of Figure 1, the 17 firms involved had an average BVR management score of 2.60, very similar to the rest of Indian manufacturing. Hence, our particular sample of 17 Indian firms also appears broadly similar in terms of management practices to manufacturing firms in major developing countries more generally.

II.B. The selection of firms for the field experiment

The sample firms were randomly chosen from the population of all publicly and privately owned textile firms around Mumbai, based on lists provided by the Ministry of Corporate Affairs.⁴ We restricted attention to firms with between 100 to 1000 employees to focus on larger firms but avoid multinationals. Geographically, we focused on firms in the towns of Tarapur and Umbergaon (the largest two textile towns in the area) since this reduced the travel time for the consultants. This yielded a sample of 66 potential subject firms.

All of these 66 firms were then contacted by telephone by our partnering international consulting firm. They offered free consulting, funded by Stanford University and the World Bank, as part of a management research project. We paid for the consulting services to ensure that we controlled the intervention and could provide a homogeneous management treatment to all firms. We were concerned that if the firms made any co-payments, they might have tried to direct the consulting, for example asking for help on marketing or finance. Of this group of firms, 34 expressed an interest in the project and were given a follow-up visit and sent a personally signed letter from Stanford. Of the 34 firms, 17 agreed to commit senior management time to the consulting program.⁵ We refer to these firms in the subsequent discussion as “project firms”.

⁴ The MCA list comes from the Registrar of Business, with whom all public and private firms are legally required to register annually. Of course many firms do not register in India, but this is generally a problem with smaller firms, not with 100+ employee manufacturing firms, which are too large and permanent to avoid Government detection.

⁵ The main reasons we were given for refusing free consulting were that the firms did not believe they needed management assistance or that it required too much time from their senior management (1 day a week). But it is also possible these firms were suspicious of the offer, given many firms in India have tax and regulatory irregularities.

This of courses generates a selection bias in that our results are valid only for the sample of firms that selected into the experiment (Heckman, 1992). To try to evaluate this we took two steps. First, we compared these project firms with the 49 non-project firms and found no significant differences, at least in observables.⁶ Second, in late 2011 we ran a detailed ground-based management survey of every textile firm around Mumbai with 100 to 1000 employees (see Appendix A2 for details). We identified 172 such firms and managed to interview 113 of these firms (17 project firms and 96 non-project firms). The interviews took place at the firms' plants or headquarters and focused on ownership, size, management practices and organizational data from 2008 to 2011. We found the 17 project firms were not significantly different in terms of observables from the 96 non-project firms that responded to this survey.⁷

While the previous results are comforting in that our treatment and control plants appeared similar to the industry pre-intervention along observables, there is still the potential issue that selection into the experimental sample was driven by unobservables. We cannot rule out this possibility, though we note that the sign of the bias is ambiguous – the experimental impact may be larger than the impact in the general population if firms with more to gain are more likely to participate, or it may be less if firms with the most to gain from improvement are also the most skeptical of what consultants can do.⁸ Nevertheless, since typical policy efforts to offer management training to firms will also rely on firms volunteering to participate, we believe our estimate of the impact of improving management is policy relevant for the types of firms that take advantage of help when it is offered.

II.C. The characteristics of the experimental firms

The experimental firms had typically been in operation for 20 years and all were family-owned.⁹ They produced fabric for the domestic market, and some also exported. Table 1 reports summary

⁶ These observables for project and non-project firms are total assets, employee numbers, total borrowings, and the BVR management score, with values (p-values of the difference) of \$12.8m vs \$13.9m (0.841), 204 vs 221 (0.552), \$4.9m vs \$5.5m (0.756) and 2.52 vs 2.55 (0.859) respectively.

⁷ These observables for project and non-project firms included age, largest plant size in 2008 (in loom numbers), largest plant size in 2008 (in employees), and adoption of basic textile management practices in 2008 (see Table A1) with values (p-values of the difference) of 22 vs 22.6 years (0.796), 38 vs 42 looms (0.512), 93 vs 112 employees (0.333), and 0.381 vs 0.324 practice adoption rates (0.130) respectively. We compared these values across the 17 project firms and the 96 non-project firms using 2008 data to avoid any impact of the experiment.

⁸ There is now some evidence on the importance of self-selection in laboratory experiments. Harrison, Lau and Rustrom (2009) find that these effects are relatively small in the class of experiments they examined, while Lazear, Malmendier and Weber (2012) find stronger evidence of the effects of such self-selection into experiments measuring social preferences.

⁹ Interestingly every single firm in our 113 industry sample was also family-owned and managed.

statistics for the textile manufacturing parts of these firms (many of the firms have other businesses in textile processing, retail and real estate). On average these firms had about 270 employees, assets of \$13 million and sales of \$7.5m a year. Compared to US manufacturing firms these firms would be in the top 2% by employment and the top 4% by sales, and compared to India manufacturing they are in the top 1% by both employment and sales (Hsieh and Klenow, 2010). Hence, these are large manufacturing firms by most standards.¹⁰

These firms are also complex organizations, with a median of 2 plants per firm (plus a head office in Mumbai) and 4 reporting levels from the shop-floor to the managing director. In all the firms, the managing director was the largest shareholder, and all directors were family members. Two firms were publicly quoted on the Mumbai Stock Exchange, although more than 50% of the equity in each was held by the managing family.

In Exhibits 1 to 3 in the paper and A1 to A4 in the Appendix, we include a set of photographs of the plants. These are included to provide some background information on their size, production processes, and initial state of management. Each plant site involved several multi-story buildings, operating for 24 hours a day (in two 12 hour shifts) for 365 days per year. The factory floors were dirty (Exhibit 1) and disorganized (Exhibit 2), and their yarn and spare-parts inventory stores lacked any formalized storage systems (Exhibit 3). This disorganized production led to frequent quality defects (oil stains, broken threads, wrong colors etc.) necessitating an extensive checking and mending process that employed 19% of the factory manpower, on average.

III. THE MANAGEMENT INTERVENTION

III.A. Why use management consulting as an intervention?

The field experiment aimed to improve management practices in the treatment plants (while keeping capital and labor inputs constant) and measure the impact of doing so on firm performance. To achieve this we hired a management consultancy firm to work with the plants as the easiest way to change plant-level management rapidly. We selected the consulting firm using an open tender. The winner was a large international management consultancy, which is headquartered in the U.S. but has about 40,000 employees in India. The full-time team of (up to)

¹⁰ Note that most international agencies define large firms as those with more than 250 employees.

6 consultants working on the project at any time all came from the Mumbai office. These consultants were educated at leading Indian business and engineering schools, and most of them had prior experience working with U.S. and European multinationals.

Selecting a high quality international consulting firm substantially increased the cost of the project.¹¹ However, it meant that our experimental firms were more prepared to trust the consultants, which was important for getting a representative sample group. It also offered the largest potential to improve the management practices of the firms in our study.

The first (and main) wave of the project ran from August 2008 until August 2010, with a total cost of US\$1.3 million, approximately \$75,000 per treatment plant and \$20,000 per control plant. This is different from what the firms themselves would have to pay for this consulting, which the consultants indicated would be about \$250,000. The reasons for our lower costs per plant are that the consultancy firm charged us pro-bono rates (50% of commercial rates) as a research project, provided free partner time, and enjoyed considerable economies of scale working across multiple plants. The second wave ran from August 2011 until November 2011, with a total cost of US\$0.4 million, and focused on collecting longer-run performance and management data. The intent to undertake this wave was not mentioned in August 2010 (when the first wave finished) to avoid anticipation effects.

While the intervention offered high-quality management consulting, the purpose of our study was to use the improvements in management generated by this intervention to understand if (and how) modern management practices affect firm performance. Like many recent development field experiments, this intervention was provided as a mechanism of convenience – to change management practices – and not to evaluate the management consultants themselves.

III.B. The management consulting intervention

The intervention aimed to introduce a set of standard management practices. Based on their prior industry experience, the consultants identified 38 key practices on which to focus. These practices encompass a range of basic manufacturing principles that are standard in American, European, and Japanese firms, and can be grouped into five areas:

¹¹ At the bottom of the consulting quality distribution in India consultants are cheap, but their quality is poor. At the top end, rates are similar to those in the U.S. because international consulting companies target multinationals and employ consultants who are often U.S. or European educated and have access to international labor markets.

- Factory Operations: Regular maintenance of machines and recording the reasons for breakdowns to learn from failures. Keeping the factory floor tidy to reduce accidents and ease the movement of materials. Establishing standard procedures for operations.
- Quality control: Recording quality problems by type, analyzing these records daily, and formalizing procedures to address defects to prevent their recurrence.
- Inventory: Recording yarn stocks on a daily basis, with optimal inventory levels defined and stock monitored against these. Yarn sorted, labeled and stored in the warehouse by type and color, and this information logged onto a computer.
- Human-resource management: Performance-based incentive systems for workers and managers. Job descriptions defined for all workers and managers.
- Sales and order management: Tracking production on an order-wise basis to prioritize customer orders by delivery deadline. Using design-wise efficiency analysis so pricing can be based on actual (rather than average) production costs.

These 38 practices (listed in Appendix Table A1) form a set of precisely defined binary indicators that we can use to measure changes in management practices as a result of the consulting intervention.¹² A general pattern at baseline was that plants recorded a variety of information (often in paper sheets), but had no systems in place to monitor these records or use them in decisions. Thus, while 93 percent of the treatment plants recorded quality defects before the intervention, only 29 percent monitored them on a daily basis or by the particular sort of defect, and none of them had any standardized system to analyze and act upon this data.

The consulting treatment had three stages. The first stage, called the *diagnostic* phase, took one month and was given to all treatment and control plants. It involved evaluating the current management practices of each plant and constructing a performance database. Construction of this database involved setting up processes for measuring a range of plant-level metrics – such as output, efficiency, quality, inventory and energy use – on an ongoing basis, plus extracting historical data from existing records. For example, to facilitate quality monitoring on a daily basis, a single metric, termed the Quality Defects Index (QDI), was constructed as a severity-weighted average of the major types of defects. At the end of the diagnostic phase the

¹² We prefer these indicators to the BVR management score for our work here, since they are all binary indicators of specific practices, which are directly linked to the intervention. In contrast, the BVR indicator measures practices at a more general level on a 5-point ordinal scale. Nonetheless, the sum of our 38 pre-intervention management practice scores is correlated with the BVR score at 0.404 (p-value of 0.077) across the 17 project firms.

consulting firm provided each plant with a detailed analysis of its current management practices and performance and recommendations for change. This phase involved about 15 days of consulting time per plant over the course of a month.

The second step was a four month *implementation* phase given only to the treatment plants. In this phase, the consulting firm followed up on the diagnostic report to help introduce as many of the 38 key management practices as the firms could be persuaded to adopt. The consultant assigned to each plant worked with the plant management to put the procedures into place, fine-tune them, and stabilize them so that employees could readily carry them out. For example, one of the practices was holding daily meetings for management to review production and quality data. The consultant attended these meetings for the first few weeks to help the managers run them, provided feedback on how to run future meetings, and adjusted their design. This phase also involved about 15 days a month of consulting time per plant.

The third phase was a *measurement* phase, which lasted in the first wave until August 2010, and then in the second (follow-up) wave from August 2011 to November 2011. This involved collection of performance and management data from all treatment and control plants. In return for this continuing data, the consultants provided light consulting advice to the treatment and control plants. This phase involved about 1.5 days a month of consulting per plant.

In summary, the control plants were provided with the diagnostic phase and then the measurement phases (totaling 273 consultant hours on average), while the treatment plants were provided with the diagnostic, implementation, and then measurement phases (totaling 781 consultant hours on average).

III.C. The experimental design

We wanted to work with large firms because their complexity means systematic management practices were likely to be important. However, providing consulting to large firms is expensive, which necessitated a number of trade-offs detailed below.

Cross-sectional sample size: We worked with 17 firms. We considered hiring cheaper local consultants and providing more limited consulting to a sample of several hundred plants in more locations. But two factors pushed against this. First, many large firms in India are reluctant to let outsiders into their plants because of their lack of compliance with tax, labor and safety regulations. To minimize selection bias, we offered a high quality intensive consulting

intervention that firms would value enough to risk allowing outsiders into their plants. This helped maximize initial take-up (26% as noted in section II.B) and retention (100%, as no firms dropped out). Second, the consensus from discussions with members of the Indian business community was that achieving a measurable impact in large firms would require an extended engagement with high-quality consultants. Obviously, the trade-off was that this led to a small sample size. We discuss the estimation issues this generates in section III.D below.

Treatment and control plants:

The 17 firms that agreed to participate in the project had 28 plants between them. Of these plants 25 were eligible to be treatment or control plants because we could obtain historic performance data from them. Randomization occurred at the firm level and was conducted by computer. We first randomly chose 6 firms to be the control firms, and one eligible plant from each of them to be the control plants. The remaining 11 firms were then the treatment firms. Our initial funding and capacity constraints of the consulting team meant that we could start with 4 plants as a first round, which started in September 2008. We therefore randomly chose 4 of the 11 treatment firms to be in round 1, randomly selecting one plant from each firm. In April 2009, we started a second round of treatment. This comprised selecting a random plant from each of the remaining 7 treatment firms, and, since funding allowed for it, 3 more additional plants selected at random from the treatment firms with multiple plants. Pure randomization, rather than stratification or re-randomizing, was used in each step. This was done both because of initial uncertainty as to how many plants we would have funding to treat, and because of concerns about variance estimation and power when stratified randomization is used in very small samples (Bruhn and McKenzie, 2009).

The result is that we have 11 treatment firms, with 14 treatment plants among them, and 6 control firms, each with a control plant. Table 1 shows that the treatment and control firms were not statistically different across any of the characteristics we could observe.¹³ The remaining 8 plants were then classified as “non-experimental plants:” 3 in control firms and 5 in treatment firms. These non-experimental plants did not directly receive any consulting services, but data on their management practices were collected in bi-monthly visits.

Timing: The consulting intervention was executed in three rounds because of the capacity constraint of the six-person consulting team. The first round started in September 2008 with 4

¹³ We test for differences in means across treatment and control plants, clustering at the firm level.

treatment plants. In April 2009 a second round with 10 treatment plants was initiated, and in July 2009 the final round with 6 control plants was carried out. Firm records usually allowed us to collect data going back to a common starting point of April 2008.

We started with a small first round because we expected the intervention process to get easier over time due to accumulated experience. The second round included all the remaining treatment firms because: (i) the consulting interventions take time to affect performance and we wanted the longest time-window to observe the treatment firms; and (ii) we could not mix the treatment and control firms across implementation rounds.¹⁴ The third round contained the control firms. We picked more treatment than control plants because the staggered initiation of the interventions meant the different treatment groups provided some cross identification for each other, and because we believed the treatment plants would be more useful for understanding why firms had not adopted management practices before.

III.D. Small sample size

The focus on large firms meant we had to work with a small sample of firms. This raises three broad issues. A first potential concern is whether the sample size is too small to identify significant impacts. A second is what type of statistical inference is appropriate given the sample size. The third issue is whether the sample is too small to be representative of large firms in developing countries. We discuss each concern in turn and the steps we took to address them.

Significance of results: Even though we had only 20 experimental plants across the 17 project firms, we obtained statistically significant results. There are five reasons for this. First, these are large plants with about 80 looms and about 130 employees each, so that idiosyncratic shocks – like machine breakdowns or worker illness – tended to average out. Second, the data were collected directly from the machine logs, so had very little (if any) measurement error. Third, the firms were homogenous in terms of size, product, region, and technology, so that time dummies controlled for most external shocks. Fourth, we collected weekly data, which provided high-frequency observations over the course of the treatment, and the use of these repeated measures can dramatically reduce the sample size needed to detect a given treatment effect

¹⁴ Each round had a one-day kick-off meeting involving presentations from senior partners from the consulting firm. This helped impress the firms with the expertise of the consulting firm and highlighted the potential for performance improvements. Since this meeting involved a project outline, and we did not tell firms about the existence of treatment and control groups, we could not mix the groups in the meetings.

(McKenzie, 2012). Finally, the intervention was intensive, leading to large treatment effects – for example, the point estimate for the reduction in quality defects was almost 50%.

Statistical inference: A second concern is over using statistical tests, which rely on asymptotic arguments in the cross-sectional dimension (here, the number of firms) to justify the normal approximation. We use three alternatives to address this concern. First, we use firm-clustered bootstrap standard errors (Cameron et al, 2008). Second, we implement permutation procedures (for both the Intent to Treat (ITT) and Instrumental Variables estimators) that do not rely upon asymptotic approximations. Third, we exploit our large T sample to implement procedures that rely upon asymptotic approximations along the time dimension (with a fixed cross-sectional dimension).

Permutation Tests: Permutation procedures use the fact that order statistics are sufficient and complete to propose and derive critical values for test statistics. We first implemented this for the null hypothesis of no treatment effect against the two-sided alternative for the ITT parameter. This calculates the ITT coefficient for every possible combination of 11 treatment firms out of our 17 project firms (we run this at the firm level to allow for firm-level correlations in errors). Once this is calculated for the 12,376 possible treatment assignments (17 choose 11), the 2.5% and 97.5% confidence intervals are calculated as the 2.5th and 97.5th percentiles of the treatment impact. A treatment effect outside these bounds can be said to be significant at the 5% level. Permutation tests for the IV estimator are more complex, involving implementing a procedure based on Greevy et al. (2004) and Andrews and Marmor (2008) (see Appendix B).

T-asymptotic clustered standard errors: An alternative approach is to use asymptotic estimators that exploit the large time dimension for each firm. To do this, we use Ibramigov and Mueller (2010) to implement a t-statistic based estimator that is robust to substantial heterogeneity across firms as well as to autocorrelation across observations within a firm. This approach requires estimating the parameter of interest separately for each treatment and control firm and then comparing the average of the 11 treatment firm estimates to those of the 6 control firms using a standard t-test for grouped means (allowing for unequal variances) with 5 degrees of freedom (see Appendix B). Such a procedure is valid in the sense of having the correct size (for a fixed small number of firms) so long as the time dimension is large enough that the estimate for each firm can be treated as a draw from a normal distribution.

Representativeness of the sample: A third concern with our small sample is how representative it is of large firms in developing countries. In part, this concern represents a general issue for field experiments, which are often run on individuals, villages, or firms in particular regions or industries. In our situation, we focused on one region and one industry, albeit India's commercial hub (Mumbai) and its largest industry (textiles). Comparing our sample to the population of large (100 to 5000 employee) firms in India, both overall and in textiles, suggests that our small sample is at least broadly representative in terms of management practices (see Figure 1). In Figure A1, we also plot results on a plant-by-plant basis to further demonstrate further that the results are not driven by any particular plant outlier . So while we have a small sample, the results are relatively stable across the individual sample plants.

III.E. The potential conflict of interest in having the consulting firm measuring performance

A final design challenge was the potential for a conflict of interest in having our consulting firm measuring the performance of the experimental plants. To address this, we first had two graduate students collectively spend six months with the consulting team in India overseeing the daily data collection. Second, about every other month one of the research team visited the firms, meeting with the directors and presenting the quality, inventory and output data the consultants had sent us. This was positioned as a way to initiate discussions on the impact of the experiment with the directors, but it also served to check the data we were receiving reflected reality. We would likely have received some pushback if the results had been at variance with the owners' own judgment. Finally, some of the long-run data, like the number of plants, is directly observable, so it would be hard for the consulting firm to fabricate this.

IV. THE IMPACT ON MANAGEMENT PRACTICES

In Figure 2, we plot the average management practice adoption of the 38 practices for the 14 treatment plants, the 6 control plants, the 8 non-experimental plants, and our 96 non-project firms surveyed in 2011. This management practice score is the proportion of the 38 practices a plant had adopted. This data for the project firms is shown at 2 month intervals starting 10 months before the diagnostic phase and extending to at least 24 months after. The non-project firm data was collected at a yearly frequency using retrospective information. For the project firms, data from the diagnostic phase onwards was compiled from direct observation at the

factory, and data from before the diagnostic phase was collected from detailed retrospective interviews of the plant management team. For the non-project firms, data was collected during the interview from direct factory observation and detailed discussion with the managers (details in Appendix A2). Figure 2 shows six results:

First, all plants started off with low baseline adoption rates of the set of management practices.¹⁵ Among the 28 individual plants in the project firms the initial adoption rates varied from a low of 7.9% to a high of 55.3%, so that even the best managed plant in the group used just over half of the key textile-manufacturing practices in place. This is consistent with the results on poor general management practices in Indian firms shown in Figure 1.¹⁶ For example, many of the plants did not have any formalized system for recording or improving production quality, which meant that the same quality defect could arise repeatedly. Most of the plants also had not organized their yarn inventories, so that yarn stores were mixed by color and type, without labeling or computerized entry. The production floor was often blocked by waste, tools, and machinery, which impeded the flow of workers and materials around the factory.

Second, the intervention did succeed in changing management practices. The treatment plants increased their use of the 38 practices by 37.8 percentage points on average by August 2010, when the main wave ended (an increase from 25.6% to 63.4%). These improvements in management practices were also persistent. The management practice adoption rates dropped by only 3 percentage points, on average, between the end of the first wave in August 2010 (when the consultants left) and the start of the second wave in August 2011.

Third, not all practices were adopted. The firms arguably adopted the practices that were the easiest to implement and/or had the largest perceived short-run pay-offs, like the daily quality, inventory and efficiency review meetings. If so, the choice of practices was endogenous and it presumably varied with the cost-benefit calculation for each practice.¹⁷

Fourth, the treatment plants' adoption of management practices occurred gradually and non-uniformly. In large part, this reflects the time taken for the consulting firm to gain the confidence of the directors. Initially many directors were skeptical about the suggested management changes, and they often started by piloting the easiest changes around quality and

¹⁵ The pre-treatment difference between the treatment, control, and other plant groups is not statistically significant, with a p-value on the difference of 0.550 (see Table A1).

¹⁶ Interestingly, Clark (1987) suggests Indian textile plants may have even been badly managed in the early 1900s.

¹⁷ See e.g. Suri (2011) for a related finding on heterogeneous agricultural technology adoption in Kenya.

inventory in one part of the factory. Once these started to generate improvements, these changes were rolled out and the firms then began introducing the more complex improvements around operations and HR. Generally, the treatment plants took up measures to improve quality first, while the control plants did not, resulting in distinct patterns of practice and performance change that are documented below.

Fifth, the control plants, which were given only the one month diagnostic, increased their adoption of the management practices, but by only 12 percentage points, on average. This is substantially less than the increase in adoption in the treatment firms, indicating that the four months of the implementation phase were important in changing management practices. However, it is an increase relative to the rest of the industry around Mumbai (the non-project plants), which did not change their management practices on average between 2008 and 2011.

Finally, the non-experimental plants in the treatment firms also saw a substantial increase in the adoption of management practices. In these 5 plants the adoption rates increased by 17.5 percentage points by August 2010. This increase occurred because the owners of the treatment firms copied the new practices from their experimental plants over to their other plants. Interestingly, this increase in adoption rates is similar to the control firms' 12 percentage point increase, suggesting that the copying of best practices across plants within firms can be as least as effective at improving management practices as short (1-month) bursts of external consulting.

V. THE IMPACT OF MANAGEMENT ON PERFORMANCE

V.A Intention to Treat Estimates

We estimate the impact of the consulting services on management practices via the following intention to treat (ITT) equation:

$$\text{OUTCOME}_{i,t} = a\text{TREAT}_{i,t} + b\text{DURING}_{i,t} + c_t + d_i + e_{i,t} \quad (1)$$

where OUTCOME is one of the key performance metrics of quality, inventory, output, and total factor productivity (TFP).¹⁸ TFP is defined as $\log(\text{value added}) - 0.42*\log(\text{capital}) - 0.58*\log(\text{labor})$, where the factor weights are the cost shares for cotton-weaving in the Indian

¹⁸ We study quality, inventory and output, as these are relatively easy to measure key production metrics for manufacturing. They also directly influence TFP since poor quality leads to more mending manpower (increasing labor) and wastes more materials (lowering value-added), high inventory increases capital, and lower output reduces value-added.

Annual Survey of Industry (2004-05), capital includes all physical capital (land, buildings, equipment and inventory), and labor is production hours (see Appendix A3 for details). $TREAT_{i,t}$ takes the value 1 for the treatment plants starting one month after the end of the intervention period and until the end of the study and is zero otherwise, while $DURING_{i,t}$ takes the value 1 for the treatment plants for the 6 month window from the start of the diagnostic period. The c_t are a full set of weekly time dummies to control for seasonality, and the d_i are a full set of plant dummies that were included to control for differences between plants such as the scaling of QDI (per piece, per roll or per meter of fabric) or the loom width (a pick – one pass of the shuttle – on a double-width loom produces twice as much fabric as a pick on single-width loom). The parameter a gives the ITT, which is the average impact of the implementation in the treated plants, while b shows the short-term impact while the implementation is occurring.¹⁹

In addition to this specification, in Appendix C, we estimate the impact on outcomes of our index of management practices, using the consulting services as an instrument, and compare the IV results to fixed effects estimates. We find that fixed effects tends to understate the gain in performance from better management, which is consistent with changes in management being more likely to be implemented when outcomes are declining.

We use performance data up to the start of September 2010, since the data are not comparable after this date because of investment in new looms in some treatment plants. The firm directors began replacing Sulzer and Rapier looms with Jacquard looms, which produce higher mark-up fabric but require more advanced quality control and maintenance practices. This started in September 2010 after the end of summer production surge for the wedding season and the Diwali holiday.

In Table 2 column (1) we see that the ITT estimate for quality defects shows a significant drop of 25% occurring just during the implementation period, eventually rising to 43%.²⁰ This is shown over time in Figure 3, which plots the Quality Defects Index (QDI) score for the treatment and control plants relative to the start of the treatment period: September 2008 for Round 1

¹⁹ In the case that a varies across plants, our estimate of a will be a consistent estimate of the average value of a_i . Note, that since the diagnostic was received by both treatment and control plants, the ITT estimates the impact of the implementation on treatment plants in a situation where both treatment and control plants receive the diagnostic.

²⁰ Note that quality is estimated in logs, so that the percentage reduction is $-43.1 = \exp(-0.564) - 1$.

treatment, and April 2009 for Round 2 treatment and control plants.²¹ The score is normalized to 100 for both groups of plants using pre-treatment data. To generate point-wise confidence intervals we block-bootstrapped over the firms.

The treatment plants started to reduce their QDI scores (i.e. improve quality) significantly and rapidly from about week 5 onwards, which was the beginning of the implementation phase following the initial one-month diagnostic phase. The control firms also showed a mild and delayed downward trend in their QDI scores, consistent with their slower take-up of these practices in the absence of a formal implementation phase.

The likely reason for this huge reduction in defects is that measuring, classifying, and tracking defects allows firms to address quality problems rapidly. For example, a faulty loom that creates weaving errors would be picked up in the daily QDI score and dealt with in the next day's quality meeting. Without this, the problem would often persist for several weeks, since the checking and mending team had no mechanism (or incentive) for reducing defects. In the longer term, the QDI also allowed managers to identify the largest sources of quality defects by type, design, yarn, loom and weaver, and start to address these systematically. For example, designs with complex stitching that generate large numbers of quality defects can be dropped from the sales catalogue. This ability to improve quality dramatically through systematic data collection and evaluation is a key element of the lean manufacturing system of production, and in fact many U.S. automotive plants saw reductions in defects of over 90% following the adoption of lean production systems (see, for example, Womack, Jones and Roos, 1990).

At the foot of Table 2 we also present our Ibramigov-Mueller (IM) and permutation significance tests. The results are consistent with a reduction in quality defects. First, looking at the permutation tests that have exact size, we see that the ITT is significant at the 5% level (the p-value is 0.01). The IM approach that exploits asymptotics in T rather than N finds that the ITT results are consistent with large improvements in quality though the confidence intervals are wide.

Column (2) reports the results for inventory with a 21.7% ($=\exp(-0.245)-1$) post treatment reduction, and no significant change during the implementation phase. Figure 4 shows the plot of inventory over time. The fall in inventory in treatment plants occurred because they were

²¹ Since the control plants have no treatment period we set their timing to zero to coincide with the 10 round 2 treatment plants. This maximizes the overlap of the data.

carrying about 4 months of raw materials inventory on average before the intervention, including a large amount of “dead” stock. Because of poor records and storage practices, the plant managers typically did not even know they had these stocks. After cataloguing, the firms sold or used up the surplus (by incorporation into new designs) yarn, and then introduced restocking norms for future purchases and monitored against these weekly. This process took some time and hence inventories do not respond as quickly as quality to the intervention.

In column (3), we look at output and see a 9.4% ($=\exp(+0.09)-1$) increase in output from the intervention, with no significant change during the implementation period. Several changes drove this increase. First, the halving in quality defects meant the amount of output being scrapped (5% before the beginning of the experiment) fell considerably (we estimate by about 50%). Second, undertaking routine maintenance of the looms and collecting and monitoring breakdown data presumably also helped reduced machine downtime. Visual displays around the factory floor together with the incentive schemes also incentivized workers to improve operating efficiency and attendance levels. Finally, keeping the factory floor clean and tidy reduced the number of untoward incidents like tools falling into machines or factory fires.

In column (4), we show the results for log total factor productivity (TFP) reporting a 16.6% ($\exp(.154)-1$) increase in the treatment firms post treatment compared to the control firms. Productivity increased because output went up (as shown in column (3)), capital dropped (because of lower inventory levels as shown in column (2)) and mending labor dropped (as the number of quality defects fell as shown in column (1)). Figure (5) shows the time profile of productivity, showing it took time to see impacts, which is why there is no significant effect during implementation.

In columns (5) to (8), we estimate results using a time varying treatment indicator, which is weeks of cumulative implementation. We included these four columns since the changes in management practices and outcomes occurred slowly over the treatment period as Figures 2 to 5 highlight. These results using time-since-intervention are all significant on conventional and small-sample robustness test statistics. We also plotted the difference in quality, inventory, and output after treatment on a plant-by-plant basis in Appendix Figure A1. While there is some

evidence that the results vary across plants, we found no outliers driving these coefficient differences.²²

Using these results, we can estimate a total increase in profits of around \$325,000 per plant per year, with our calculations outlined in Table A2. We could not obtain accounting data on these firms' profits and losses. Public accounts data are available only with a lag of 2-3 years at the firm level (rather than plant, which is what we would want), and in our interviews firm owners indicated that there might be irregularities or measurement issues with reported profits. Firms were reluctant to provide internal accounts though they indicated that profits were often in the range of \$0.5m to \$2m per year.²³ So we infer that the changes in profits were from the improvements in quality, inventory and efficiency. The estimates are medium-run based on the changes over the period of the experiment. In the longer run, the impact might be greater if other complementary changes happen (like firms' upgrading their design portfolio) or smaller if the firms backslide on these management changes. To estimate the net increase in profit, we also need to calculate the *direct* costs of implementing these changes (ignoring for now any costs of consulting). These costs were small, averaging less than \$3,000 per firm.²⁴ So given the \$250,000 that the consultancy reported it would have charged an individual firm for comparable services if it paid directly, this implies about a 130% one-year rate of return.

A further question which arises when viewing Figures 2 through 5 is whether the control firms benefited from the practices they introduced as a result of the diagnostic phase, and if not, why not? We note first that we have no counterfactual for the control group, so are unable to say what would have happened if they had not implemented the few practices that they did implement. The fact that we see graphically at most a small gradual decline in quality defect rates for the control group in Figure 3 may thus represent an improvement relative to what would have happened absent these new management practices, or else show little return from the specific practices the control firms did implement. Second, Table A1 shows that the biggest changes in practices for the control firms were largely the results of our measurement – recording quality defect wise, monitoring machine downtime daily, and monitoring closing stock

²² Note that the IM procedure also allows for firm level heterogeneity. In particular, the procedure estimates firm-by-firm coefficients, which are then used to construct confidence intervals.

²³ It is not even clear if firms actually keep correct records of their profits given the risk these could find their way to the tax authorities. For example, any employee that discovered such records could use them to blackmail the firm.

²⁴ About \$35 of extra labor to help organize the stock rooms and factory floor, \$200 on plastic display boards, \$200 for extra yarn racking, \$1000 on rewards, and \$1000 for computer equipment.

weekly. Implementing these practices to monitor and electronically record data without implementing the complementary practices to use and act upon this data is intuitively likely to have more limited effects. However, since we do not have experimental variation in which practices were recorded, we cannot investigate such complementarities formally.

V.B Long-run impacts of the management intervention

In order to evaluate the long-run impacts of the management intervention we collected data on the number of plants each of the firms were operating. The number of plants is a good long-run performance indicator as it is: (a) easy to measure and recollect so could be accurately collected over time for the entire set of firms in our 2011 survey, and (b) is not influenced by changes in loom technologies that made comparing plant-level output over time difficult.²⁵ We also collected data on two other size measures – the number of looms per plant and the number of employees per plant.

In Table 3, we see in column (1) that in the 2011 cross-section that the number of plants per firms is significantly higher for better managed firms, and for firms with more male adult family members. The management variable is the share of the 16 management practices measured in the 2011 survey, which the firms adopted each year.²⁶ The number of adult male family members is the response to question “*how many family members could currently work as directors in the firm,*” which aims to record the supply of family managers by including family members currently working the firm plus in any other firms (but excluding those in full-time education or retired).²⁷ In terms of magnitudes, while both indicators are significant, we found that the number of family members was much more important in explaining firm size than the management score. The reduction in R-square from dropping the number of family members was 10.1% (15.9% versus 5.8%), more than three times the reduction of 3.3% (15.9% versus 12.6%) from dropping the management term. This reflects the fact that the number of male family

²⁵ When the firms started moving to Jacquard looms in 2010 the length of fabric fell but its value rose, as Jacquard fabric is harder to produce but higher priced than Sulzer or Rapiere loom produced fabric. As the firms were gradually moving over the loom composition, and we did not have accurate data on when this occurred (our consultants were not in the factory between September 2010 and August 2011), controlling for this was very hard.

²⁶ These 16 practices are a subset of the 38 practices listed in Appendix A1 and were chosen because they could be most accurately measured during a single visit to a plant.

²⁷ We refer to this as male family members as it was extremely rare to have female directors. We came across only one female director in the 113 surveyed firms. She was only running the firm because of her husband’s heart-attack.

members appeared to be the dominant factor determining firm size, while management practices appeared to play only a secondary role.

In column (2) we regress the time series of firm size in terms of the number of plants in our 17 project firms on a (0/1) post treatment indicator, including a set of time and firm fixed effects, using yearly data from 2008 to 2011 and clustering by firm. We find a positive coefficient suggesting that improving management practices in these firms helped them expand, although this is not significant at standard levels ($p=0.14$). Treatment firms told us that having better management practices enabled each family director to oversee more production activity, as the additional data allowed them to delegate more decisions to their plant managers while closely monitoring them. Expansion occurred through increasing the number of plants (as opposed to expanding current plants) as this apparently reduced the risk of unionization and regulatory problems.²⁸ Interesting, we found no impact of management practices on the number of employees *per plant* or the number of looms *per plant*.²⁹ This is because, while output was rising at each plant, employment was usually falling (due to a reduction in the amount of mending labor) and loom number could move in either direction depending on whether or not the plant upgraded to Jacquard looms.

One possible reason for the weak significance is the small sample size. In column (3) we find that our treatment firms are increasing plant numbers in comparison relation to the whole industry as well as just the control firms. We find a coefficient of 0.259 plants on the treatment dummy, suggesting that over the 3+ years following the start of the intervention our treatment firms opened 0.259 more plants on average than the industry (whose average number of plant openings was 0.120).

In column (4) we investigate the reason for this possible increase in number of plants per firm in terms of the degree of delegation from the directors to managers in the plants. This is measured as the principal factor component of four questions – two on the degree of delegation to plant managers over hiring weavers and hiring managers, one on the rupee investment

²⁸ The owners told us that larger plants attract more regulatory and union attention. For example, both the Factories Act (1947) and Disputes Acts (1947) regulate plants rather than firms, and unionization drives tend to be plant rather than firm based.

²⁹ In an identical specification to column (2) in Table 3, except with employment and loom number as the dependent variable, we find point estimates (standard-errors) of -1.28 (6.19) and 2.38 (3.24) respectively. Interestingly Bruhn, Karlan and Schoar (2012) also find no impact of consulting on employment despite finding large positive impacts on sales and profits.

spending limit of a plant manager, and one on the number of days per week the director visited the plant. We find in column (4), looking first at the cross-section, that more decentralized plants tend to be better managed and to have a plant manager related to the director (i.e. a cousin or uncle) and a long-tenured plant manager. In column (5) we regress delegation on post treatment and find a positive coefficient that is significant only at the 15 percent level, suggesting better management leads to more delegation. Finally, in column (6) we compare the change in treatment firms to the whole industry and find a significant increase in delegation when compared to this larger sample. This is consistent with the story we heard from the directors and the consultants that better management practices enabled the directors to decentralize more decision making to the plant managers, increasing firm size by relaxing the constraint on male family members' management time.

V.C Are the improvements in performance due to Hawthorne effects?

Hawthorne effects involve the possibility that just running experiments and collecting data can improve performance, raising concerns that our results could be spurious. However, we think these are unlikely to be a major factor in our study, for a number of reasons. First, our control plants also had the consultants on site over a similar period of time as the treatment firms. Both sets of plants got the initial diagnostic period and the follow-up measurement period, with the only difference being the treatment plants also got an intensive consulting during the intermediate four month implementation stage while the control plants had briefer, but nevertheless frequent, visits from the consultants collecting data. Neither the treatment nor control plants were told that two groups existed, so they were not aware of being “treatment” or “control” plants.³⁰ Hence, it cannot be simply the presence of the consultants or the measurement of performance that generated the relative improvement in performance of treatment firms. Second, the improvements in performance took time to arise and they arose in quality, inventory, and efficiency, where the majority of the management changes took place, and in the longer run led to treatment firms opening additional plants. Third, these improvements persisted after the

³⁰ We told the firms the World Bank wanted to investigate the impact of management practices on performance, so we providing management advice to the firms and collecting performance data. Thus, the firms believed they were involved in a “difference” rather than a “difference-of-differences” experiment.

implementation period,³¹ including the long-run change in the number of plants, so are not some temporary phenomena due to increased attention. Finally, the firms themselves also believed these improvements arose from better management practices, which was the motivation for them extensively copying these practices over to their other non-experimental plants (see Figure 2) and opening new plants.

A related but harder to address question is whether the improvements are the lasting impact of temporary increases in human capital. For example, the highly-educated consultants could have simply inspired the employees to work harder. Our view is this is possible although was not the main channel of impact from consulting. First, anecdotally, we heard no evidence for this happening from the directors, managers, or consultants. Second, the fact that almost 50% of the management changes were copied across plants suggests that at least part of this was not localized human capital effects. Third, the fact that the treatment led to the opening of new plants suggests the impacts was seen as sufficiently persistent by the directors to justify making long-run investments in new plants, which seems inconsistent with motivation effects which would seem more temporary.

V.D Management spillovers

Given the evidence on the impact of these practices on firm performance, another key question is how much these practices spilled over to other firms. To address this in our ground-based survey run from November 2011 to January 2012, we asked every one of the 96 non-project firms if they had heard of the Stanford-World Bank project, and if so, what they knew (see Appendix A2 for details). We found two results. First, the level of spillovers was extremely low with only 16 percent of firms having heard of the project and only 2 percent having heard any details of actual practices. The reasons for the limited spillover were partly that owners were reluctant to discuss the details of their business with outsiders, and partly because they did not want to give their competitors information or risk them trying to hire away their plant managers. Second, to the extent that any spillovers occurred these were entirely local - out of the five main textile towns around Mumbai, spillovers only arose in Tarapur and Umbergaon, where our experimental firms

³¹ Note that since we did not inform firms in August 2010 that we would revisit them in August 2011, persistence of management practices due to anticipation effects is unlikely.

were located. As a result, while spillovers across plants within firms happened rapidly as demonstrated in Figure 2, spillovers between firms were very limited.

VI. WHY DO BADLY MANAGED FIRMS EXIST?

Given the evidence in the prior section of the large impact of modern management practices on productivity and profitability, the obvious question is why these management changes were not introduced before.

VI.A. Why are firms badly managed?

Our experiment does not directly answer this question, but we can use information generated by the experiment and additional information gathered in the field to draw some preliminary conclusions. In particular, we asked the consultants to document (every other month) the reason for the non-adoption of any of the 38 practices in each plant. To do this consistently, we developed a flow-chart (Appendix Exhibit A5), which runs through a series of questions to understand the root cause for the non-adoption of each practice. The consultants collected this data from discussions with owners, managers and workers, plus their own observations.

As an example of how this flow chart works, imagine a plant that does not record quality defects. The consultant would first ask if there was some external constraint, like labor regulations, preventing this, which we found never to be the case.³² They would then ask if the plant was aware of this practice, which in the example of recording quality typically was the case. The consultants would then check if the plant could adopt the practice with the current staff and equipment, which again for quality recording systems was always true. Then, they would ask if the owner believed it would be profitable to record quality defects, which was often the constraint on adopting this practice. The owner frequently argued that quality was so good they did not need to record quality defects. This view was mistaken, however, because, while these plants' quality might have been good compared to other low-quality Indian textile plants, it was very poor by international standards. So, in this case, the reason for non-adoption would be

³² This does not mean labor regulations do not matter for some practices – for example firing underperforming employees – but they did not directly impinge on the immediate adoption of the 38 practices.

“incorrect information” as the owner appeared to have incorrect information on the cost-benefit calculation.

The overall results for non-adoption of management practices are tabulated at two-month intervals starting the month before the intervention in Table 4. The rows report the different reasons for non-adoption as a percentage of all practices. These are split into non-adoption reasons for *common* practices (those that 50% or more of the plants were using before the experiment, like quality and inventory recording or worker bonuses) and *uncommon* practices (those that less than 5% of the plants were using in advance, like quality and inventory review meetings or manager bonuses). From Table 4, several results are apparent:

First, for the common practices, the major initial barrier to adoption was that firms had heard of the practices but thought they would not be profitable to adopt. For example, many of the firms were aware of preventive maintenance but few of them thought it was worth doing. They preferred to keep their machines in operation until they broke down, and then repair them. This accounted for slightly over 45% of the initial non-adoption of practices.

Second, for the uncommon practices, the major initial barrier to the adoption was a lack of information about their existence. Firms were simply not aware of these practices. These practices included daily quality, efficiency and inventory review meetings, posting standard-operating procedures, and having visual aids around the factory. Many of these are derived from the Japanese-inspired lean manufacturing revolution and are now standard across North America, Japan and Northern Europe, but not in developing countries.³³

Third, as the intervention progressed, the lack of information constraint on the uncommon practices was rapidly overcome in both treatment and control firms. It was easy to explain the existence of the uncommon management practices, so the non-adoption rates of these practices fell relatively rapidly: from 98.5% in the treatment groups one month before the experiment to 63.2% at nine months (a drop of 35.3%).

Fourth, the incorrect information constraints were harder to address because the owners often had strong prior beliefs about the efficacy of a practice and it took time to change these. This was often done using pilot changes on a few machines in the plant or with evidence from other plants in the experiment. For example, the consultants typically started by persuading the

³³ This ignorance of best practices seems to be common in many developing contexts, for example in pineapple farming in Ghana (Conley and Udry, 2010).

managers to undertake preventive maintenance on a set of trial machines, and once it was proven successful it was rolled out to the rest of the factory. And, as the consultants demonstrated the positive impact of these initial practice changes, the owners increasingly trusted them and would adopt more of the recommendations, like performance incentives for managers. Thus, the common practice non-adoption rates started at a much lower level but were slower to fall: dropping from 34.6% one month before the experiment for the treatment plants to 15.2% after nine months (a drop of 19.4%).

Fifth, changing uncommon practices in the control group was easier than changing common practices. Informing the control group about a new set of practice was easy to do – the consultants simply explained the uncommon practice and what this involved. On the other hand, firms had already implemented most of the common practices giving them less scope for improvement, and persuading them to adopt the remaining common practices about which they had already knew but often had strong priors on their lack of efficacy was harder without an active implementation.

Sixth, once the informational constraints were addressed, other constraints arose. For example, even if the owners became convinced of the need to adopt a practice, they would often take several months to adopt it. A major reason is that the owners were severely time constrained, working an average of 68 hours per week already.³⁴ So, while initially owner's time accounted for only 3.7% of non-adoption in treatment plants, by 9 months it accounted for 14.0% as a backlog of management changes built up that the owners struggled to implement.

Finally, we did not find evidence for the direct impact of capital constraints, which are a significant obstacle to the expansion of micro-enterprises (e.g. De Mel et al., 2008). Our evidence suggested that these large firms were not cash-constrained, at least for tangible investments. We collected data on all the investments made by our 17 project firms during the two years of data collection. The mean (median) investment was \$880,000 (\$140,000). So investments on the scale of \$3000 (the first-year costs of these management changes excluding the consultants' fees) are unlikely to be directly impeded by financial constraints. Of course, financial constraints could impede hiring international consultants. The estimated market cost of

³⁴ There was also evidence suggestive of procrastination in that some owners would defer on taking quick decisions for no apparent reason. This matches up with the evidence on procrastination in other contexts, for example African farmers investing in fertilizer (Duflo, Kremer and Robinson, 2011).

our free consulting would be \$250,000, and, as an intangible investment, it would be difficult to collateralize. Hence, while financial constraints do not appear to directly block the implementation of better management practices, they may hinder firms' ability to improve their management using external consultants. Nevertheless, in conversations with factory managers, inability to borrow to finance consulting never came up as a reason for not using them, suggesting this is not the binding constraint.

VI.B. How do badly managed firms survive?

We have shown that management matters, with improvements in management practices improving plant-level outcomes. One response from economists might then be to argue that poor management can at most be a short-run problem, since in the long run better managed firms should take over the market. Yet, most of our firms have been in business for more than 20 years.

One reason why better run firms do not dominate the market appears to be constraints on growth derived from limited managerial span of control. In every firm in our sample, before the treatment, only members of the owning family had positions with any real decision-making power over finance, purchasing, operations, or employment. Non-family members were given only lower-level managerial positions with authority only over basic day-to-day activities. The principal reason seems to be that family members did not trust non-family members. For example, they were concerned if they let their plant managers procure yarn they may do so at inflated rates from friends and receive kick-backs.³⁵

A key reason for this inability to decentralize appears to be the weak rule of law in India. Even if directors found managers stealing, their ability to successfully prosecute them and recover the assets is likely minimal because of the inefficiency of Indian courts. A compounding reason for the inability to decentralize in Indian firms seems to be the prevalence of bad management practices, as this meant the owners could not keep good track of materials and

³⁵ This also links to why plant managers (versus director-owners) did not directly adopt these 38 practices themselves. They had both limited control over factory management and also limited incentives to improve performance since promotion is not possible (only family members can become directors) and there were no bonus systems (the firms did not collect enough performance data).

finance, and so might not even be able to identify mismanagement or theft within their firms.³⁶ This is consistent with the general finding of Bloom et al. (2012) across a range of countries that firms headquartered in high trust regions are more likely to decentralize, as are firms in countries with better rule of law.

As a result of this inability to delegate, firms could likely expand beyond the size that could be managed by a single director only if other family members were available to share executive responsibilities. Thus, as we saw in Table 3, an important predictor of firm size was the number of male family members of the owners. This matches the ideas of the Lucas (1978) span of control model, that there are diminishing returns to how much additional productivity better management technology can generate from a single manager. In the Lucas model, the limits to firm growth restrict the ability of highly productive firms to drive lower productivity ones from the market. In our Indian firms, this span of control restriction seems to be binding, so unproductive firms are likely able to survive because more productive firms cannot expand. Our finding that improved management practice was connected with increased delegation to plant managers and investment in new plants supports this view.

Entry of new firms into the industry also appears limited by the difficulty of separating ownership from control. The supply of new firms is constrained by the number of families with finance and male family members available to build and run textile plants. Since other industries in India – like software, construction and real estate – are growing rapidly, the attractiveness of new investment in textile manufacturing is relatively limited. Finally, a 35% tariff on cotton fabric imports insulates Indian textile firms against foreign competition.

Hence, the equilibrium appears to be that, with Indian wage rates being extremely low, firms can survive with poor management practices. Because spans of control are constrained, productive firms are limited from expanding, and so reallocation does not drive out badly run firms. And because entry is limited, new firms do not enter rapidly. The situation approximates a Melitz (2003) style model with firms experiencing high decreasing returns to scale due to Lucas (1978) span of control constraints, high entry costs, and low initial productivity draws (because

³⁶ A compounding factor is none of these firms had a formalized development or training plan for their managers, so they lacked career motivation. In contrast, Indian software and finance firms that have grown management beyond the founding families place a huge emphasis on development and training (see also Banerjee and Duflo, 2000).

good management practices are not widespread). The resultant equilibrium has low average productivity, low wages, low average firm-size, and a large dispersion of productivity.³⁷

The idea that firms might be run in a highly inefficient manner traces back at least to Leibenstein (1966). The management literature on the reasons for such inefficiency has tended to focus on three main drivers (e.g. Rivkin 2000, and Gibbons and Henderson 2011). The first – the *motivation* problem (people know what would improve performance but lack the incentives) is related to our limited competition and lack of delegation stories. The second and third match our informational story - the *inspiration* problem (the decision makers know they are not efficient but do not know how to fix this) and the *perception* problem (the firm’s decision makers do not realize they are inefficient).

Of course one question around informational stories is why firms do not learn, in particular from random variations in their operating conditions. For example, if the factory floor was less cluttered at some times than others, this would generate data that would suggest the value of neatness. Recent work by Schwartzstein (2012) and Hanna, Mullainathan and Schwartzstein (2012) highlights, however, that cognitive limitations could prevent directors and managers from noting the impact of such variables that they had not thought important, so the information would be ignored. Certainly, our firms were sufficiently large and complex that the directors had to focus on certain areas, and we see this choice over what to focus on as an important area for future management research.

VI.C. Why do firms not use more management consulting?

Finally, why do these firms not hire consultants themselves, given the large gains from better management? A primary reason is that these firms are not aware they are badly managed, as illustrated in Table 4. Of course, consulting firms could approach firms for business, pointing out that their practices were bad and offer to fix them. But Indian firms are bombarded with solicitations from businesses offering to save them money on everything from telephone bills to yarn supplies, and so are unlikely to be receptive. Maybe consulting firms could go further and offer to provide free advice in return for an *ex post* profit-sharing deal. But monitoring this would be extremely hard, given the firms’ desire to conceal profits from the tax authorities.

³⁷ Caselli and Gennaioli (2011) calibrate an economy with family firms that are unable to grow due to delegation constraints and find a reduction in TFP of 35%, suggesting these kinds of distortions can be quantitatively important.

Moreover, the client firm in such an arrangement might worry that the consultancy would twist its efforts to increase short-term profits in which it would share at the expense of long-term returns.

VII. CONCLUSIONS

We implemented a randomized experiment that provided managerial consulting services to textile plants in India. This experiment led to improvements in basic management practices, with plants adopting lean manufacturing techniques that have been standard for decades in the developed world. These improvements in management practices led to improvements in productivity of 17% within the first year from improved quality and efficiency and reduced inventory, and appear to have been followed by a longer run increase in firm size.

It appears that competition did not drive these badly managed firms out of the market because the inability to delegate decisions away from the owners of the firm impeded the growth of more efficient firms and, thereby, inter-firm reallocation. Firms had not adopted these management practices before because of informational constraints. In particular, for many of the more widespread practices, while they had heard of these before, they were skeptical of their impact. For less common management practices, they simply had not heard of the practices.

In terms of future research, we would like to investigate the extension of these results to other industries, countries, and firm characteristics. In particular, the firms in our experiment are large multi-plant firms operating 24 hours a day across multiple locations, so are complex to manage. Other similarly sized (or larger) firms would presumably also benefit from adopting formalized management practices that continuously monitor the production process. But much smaller firms - such as the typically single-person firms studied in De Mel et al. (2008) – may be simple enough that the owner can directly observe the full production process and hence does not need formal monitoring systems. Other interesting extensions involve examining in more detail the spillover of better management practices across firms within the same industry or region, and the complementarity of different bundles of management practices.

Finally, what are the implications of this for public policy? Certainly, we do not want to advocate free consulting, given its extremely high cost. However, our research does support some of the common recommendations to improve productivity, like increasing competition (both from domestic firms and multinationals) and improving the rule of law. Our results also

suggest that firms were not implementing best practices on their own because of lack of information and knowledge. This suggests that training programs for basic operations management, like inventory and quality control, could be helpful, as would demonstration projects, something we also hope to explore in subsequent work.

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APPENDIX A: DATA

A1) Performance Data

Our estimates for profits are laid out in Table A2, with the methodology outlined below. We calculate the numbers for the median firm. We first generate the estimated impacts on quality, inventory, and efficiency using the Intention to Treat (ITT) numbers from Table 2, which shows a reduction of quality defects of 43.2% ($\exp(-0.564)-1$), a reduction in inventory of 21.7% ($\exp(-0.245)-1$) and an increase in output of 9.4% ($\exp(0.090)-1$).

Mending wage bill:

Estimated by recording the total mending hours, which is 71,700 per year on average, times the mending wage bill which is 36 rupees (about \$0.72) per hour. Since mending is undertaken on a piece-wise basis – so defects are repaired individually – a reduction in the severity weighted defects should lead to a proportionate reduction in required mending hours.

Fabric revenue loss from non grade-A fabric:

Waste fabric estimated at 5% in the baseline, arising from cutting out defect areas and destroying and/or selling at a discount fabric with unfixable defects. Assume an increase in quality leads to a proportionate reduction in waste fabric, and calculate for the median firm with sales of \$6m per year.

Inventory carrying costs:

Total carrying costs of 22% calculated as interest charges of 15% (average prime lending rate of 12% over 2008-2010 plus 3% as firm-size lending premium – see for example http://www.sme.icicibank.com/Business_WCF.aspx?pid), 3% storage costs (rent, electricity, manpower and insurance) and 4% costs for physical depreciation and obsolescence (yarn rots over time and fashions change).

Increased profits from higher output

Increasing output is assumed to lead to an equi-proportionate increase in sales because these firms are small in their output markets, but would also increase variable costs of energy and raw materials since the machines would be running, and repairs. The average ratio of (energy + raw materials + repairs costs)/sales is 69%, so the profit margin on increased efficiency is 31%.

Labor and capital factor shares:

Labor factor share of 0.58 calculated as total labor costs over total value added using the “wearing apparel” industry in the most recent (2004-05) year of the Indian Annual Survey of industry. Capital factor share defined as 1-labor factor share, based on an assumed constant returns to scale production function and perfectly competitive output markets.

A2) Management survey in 2011

In 2011 we decided to run a broad industry level survey to collect data on all medium (100 to 1000 employee) textile weaving firms around Mumbai. We wanted to collect information on the wider textile industry in the Mumbai region to compare against our project firms.

We started the survey process by building a population database of every textile firm with 100 to 1000 employees around Mumbai³⁸. This came from the Ministry of Commercial Affairs (MCA) registry of firms, plus industry association lists, internet searches, yellow pages and telephone directories and lists of

³⁸ “Around Mumbai” we define as firms for which Mumbai is the natural headquarter location. This covered all of Maharashtra, southern Gujarat (towns that are closer to Mumbai than Ahmedabad) and Dadra and Nagar Haveli.

firms provided by our field experiment firms and their suppliers and customers. This helped to supplement the official MCA list as many textile firms had been incorrectly allocated to other industries (like spinning, processing or apparel) so had not shown up on our MCA original textile list. Through this process, we identified 172 firms meeting the size (100 to 1000 employees), industry (cotton weaving) and location (around Mumbai) criteria.

We then started by telephoning every firm on this list from Stanford in October 2011. These calls were initiated by Aprajit Mahajan, who introduced himself as “Professor Mahajan calling from Stanford, USA” to emphasize the research nature of the project. All firms that showed any potential interest in the survey were then sent by Federal Express from Stanford a box containing Stanford and World Bank publications and Stanford clothing (two t-shirts and a cap). One week later the firms were then telephoned (often on multiple occasions) by our international consulting firm from Mumbai to arrange a face-to-face interview with a Director (typically the CEO). These steps were important because the Directors of these firms are extremely busy, and many are also suspicious of outside organizations. Initiating the call from the USA (using a number with international caller-ID) and sending Federal Express packages from Stanford helped to emphasize this was a legitimate international research exercise. Having consultants from a high-profile international firm arrange and run the interviews face-to-face highlighted the importance of the research.

These interviews were conducted over a 10 week period between November 2011 and January 2012. We obtained data from 113 firms (66% of the full sample), including our 17 project firms and 96 non-project firms. We interviewed our experimental firms in addition to the new firms to ensure we had comparable data on them. In addition, we recorded 8 firms that had exited the industry during this time, and we include these in our plant size regressions, conservatively entering them as having one plant in 2008 and zero plants at the end of 2011.

The surveys themselves took place usually at one of the firm’s plant (88%) or at their Mumbai headquarters (12%). They lasted, on average, 49 minutes and were carried in English (54%) and Hindi (46%). They were carried out by a team of three consultants, and for internal consistency 30% of the interviews had two consultants attending and 6% had all three consultants attending. A series of interview noise controls were also collected after the interview following Bloom and Van Reenen (2007), like time, date, duration, respondent characteristics (age, education), and a self-assessed reliability score. We also double interviewed 15 firms by returning to run a second interview on another Director.

The interview³⁹ followed a relatively standardized script, asking background questions about the firm (age, ownership, family involvement, markets etc), followed by questions about plant size (employees, output, plant numbers, production quantity), management practices, organizational structure, computerization, prior consulting, prior knowledge of the Stanford-World Bank project (we skipped this question for firms involved in the experiment), and any potential interest in future consulting waves. The full survey is available at www.stanford.edu/~nbloom/Template.xlsx. Because of the time limit, we could only ask questions on 16 of the 38 management practices. These 16 practices have been starred in Table A1, and were selected as the questions that were easiest to collect accurate data on in an interview and informative about overall management practices. They covered mainly preventive maintenance, quality control and inventory management. The average score across these 16 questions had a correlation of 0.951 with the 38 questions in our 28 plants, suggesting these 16 questions are an extremely good guide to firms overall management scores. So, to generate management scores for our survey firms for Figure 2 (the management adoption figure), we extrapolated the scores for all 38 questions based on the 16 questions in the survey.

³⁹ The full interview is available here <http://www.stanford.edu/~nbloom/Template.xls>

For variables that could change over time (like management and the number of plants) we asked information for four dates: August 1st 2008, December 1st 2009, December 1st 2010 and 1st December 2011. The first date was chosen to be just before the beginning of the experiment while the other dates were chosen to coincide with the year end (and for 2011 with the interview timing).

This interview process was extremely expensive (\$150,000 for the consultants and \$10,000 for the FedEx pages). The high cost of the consultants was because the team of three consultants ran on average 12.8 interviews a week (less than 1 per person per day). This was because of the extensive travel times between factories and also the frequent need to reschedule interviews (the consultants would often travel to meet the CEO at his factory to find him not present). However, it generated an extremely high response rate considering the target population of wealthy Directors of large (100 to 1000 employee) firms. Our estimate is that most all of these were millionaires and a few of them were worth several hundred million dollars (from land holding in Mumbai).

A3) Measuring Productivity

We define $\text{productivity} = \log(\text{value added}) - 0.42 * \log(\text{capital}) - 0.58 * \log(\text{labor})$. The factor weights are the cost shares for cotton-weaving in the Indian Annual Survey of Industry (2004-05). The output and input measures are obtained as follows:

Value-Added: $\text{Log}(\text{value-added}_{i,t}) = \log(\text{output}_{i,t}) + f_i$ where f_i is a plant fixed effect (which drops out in all estimations and plots since we always examine changes over time). This approach works because output is measured in terms of production picks – a physical concept that is the number of cycles of the weaving shuttle. Because each production pick requires a constant amount of weft yarn, warp yarn and electricity to operate the loom-shuttle, material inputs are proportional to output. So, changes in $\log(\text{value-added})$ are equal changes in $\log(\text{output})$ within each plant.

Capital: This includes all land, buildings, equipment, and inventory in the plant. The first three components (land, buildings and equipment) were constant over the experimental period (January 2008 until August 2010) as we focused on a fixed set of looms in each plant, and the plants did not change these looms over this period. The fourth component – inventory – does change, and we measured this over time. We combined all four terms by current market value to create a composite capital measure (our consulting firm provided estimates of the value of the land, building and equipment for each firm from local factory and equipment resale prices).

Labor: This included all labor employed by the firms (the managers) and labor employed by contractors (weavers and mending labor). This was evaluated in terms of hours where managers were assumed to work the standard shift (6 days a week for 12 hours) and weavers and mending labor the shifts they were contracted for (typically 28 days a month for 12 hours a day, except for plants which employed female menders who worked 8 hour shifts to enable daylight commutes).

Appendix A4 Data collection appendix

Data collection for the performance metrics was undertaken on a plant by plant basis. In every plant, the consultants worked with the firms to collect a quality defects index (QDI), output (production picks), inventory (tons of yarn), and workers (numbers and/or hours). The QDI and output data was usually collected daily, while for workers and inventory the frequency was weekly as payroll and inventory tallies are calculated weekly. Prior to the diagnostic phase, firms typically collected data but did not examine trends in it or have systems in place to act upon it.

Moreover, records were often in paper form or in enterprise resource planning (ERP) systems whose full functionality was not being taken advantage of. The diagnostic phase therefore involved constructing historic series for all the data metrics on the basis of written log books, extracts from these ERPs, order forms, and other firm records. They also put in place systems for easier use of this data going forward. The intervention then affected how this data was used, rather than the underlying measurement of data.

For the management variables, data was collected through a combination of direct observation and interviews with the plant managers and Directors. For example, practices like “quality defects are recorded” and “quality defects are recorded defectwise” are easy to observe, while practices like “There is a reward system for managerial staff based on performance” requires asking plant managers and Directors. Historical values for management variables were collected by asking managers and Directors about these practices on the first of each month for the historic month. This was reasonably easy to do because few of these practices change, and because they are very specific it is easy for managers to recollect if and when they changed.

APPENDIX B: ECONOMETRICS

We briefly outline in this section the various econometric procedures we implemented to verify the robustness of our results. We first outline the Ibragimov-Mueller procedure and then briefly discuss the two permutation tests and refer the reader to the original papers for a more detailed discussion.

The proposed procedure by Ibragimov-Mueller (2009,2012) (IM) is useful for our case where the number of entities (firms) is small but the number of observations per entity is large. Their approach can be summarized as follows: Implement the estimation method (OLS, IV, ITT) on each firm separately and obtain a set of 17 firm-specific estimates.⁴⁰ Then compare average of the 11 treatment firm estimates to those of the 6 control firms using a standard t-test for grouped means (allowing for unequal variances) with 5 degrees of freedom. Note that we cannot do this for the IV estimand since we cannot implement an IV procedure on any of the control firms alone. In this case, we compute the IV estimate for each treatment firm and treat the resulting estimates as draws from a t-distribution with 10 degrees of freedom (see IM 2009). The results from this procedure are essentially based on before-after comparisons for the treatment firms (although we use the control firms to remove time period effects).

The procedure requires that the coefficient estimates from each entity are asymptotically independent and Gaussian (but can have different variances). In our case, this would be justified by an asymptotics in T argument (recall we have over a 100 observations per plant). In particular, we can be agnostic about the exact structure of correlations between observations within a firm as long as the parameter estimators satisfy a central limit theorem. Subject to this requirement, the extent of correlation across observations within an entity is unrestricted. In addition, different correlation structures across firms are permissible since the procedure allows

⁴⁰ To be consistent with our main results in Table 2 we estimate the specification (1) for each firm. We note though that given the form of the two-sample test we do not need to estimate the time-effects for the IM procedure (at least over period where all firms are observed). Results from this procedure are substantively similar to those reported here and are available upon request.

for different variances for each firm level parameter. This “asymptotic heterogeneity” considerably relaxes the usual assumptions made in standard panel data contexts (such as those underlying the cluster covariance matrices in our main tables). Finally, IM show that the limiting standard Gaussian distribution assumption (for each firm) can be relaxed to accommodate heterogeneous scale mixtures of standard normal distributions as well. The asymptotic arguments imply that we can treat the firm-by-firm estimates as draws from independent normal distributions and we use this to conduct inference, Note that this procedure works (i.e. the tests have correct asymptotic size) even though the observations are heterogeneous in that they have variances (and potentially different within-firm correlation structures).

We next summarize the ideas underlying the permutation based tests. We first describe the permutation test for the ITT parameter. We base the test on the Wei-Lachin statistic as described in Greevy et al (2004). The reason for using this statistic

is that the permutation test for the IV parameter is a generalization of this procedure and so it is natural to consider this procedure in the first step. Consider the vector of outcomes $\{Y_{i,t}\}_{t=1}^T$ for plant i (we examine each outcome separately) which we allow to be auto-correlated. Define the binary random assignment variable for firm i Z_i . Define the random variable

$$q_{i,j,t} = \mathbb{I}(Z_i > Z_j) \left(\mathbb{I}(Y_{i,t} > Y_{j,t}) - \mathbb{I}(Y_{i,t} < Y_{j,t}) \right)$$

This variable takes on the values 0, 1 and -1. It is equal to zero if plant i is a control or plant j is a treatment plant and any of the outcome variables for either plant is missing. It is equal to +1 if plant i is a treatment plant, plant j is a control and the outcome for i is larger than the outcome for j . It is equal to -1 if plant i is a treatment plant, plant j is a control and the outcome for i is smaller than the outcome for j . The Wei-Lachin statistic can be written as

$$T = \sum_{i=1}^N Z_i q_i = \sum_{i=1}^N Z_i \sum_{t=1}^T \sum_{j=1}^N q_{i,j,t}$$

Under the null hypothesis of no treatment effect, the treatment outcomes should not be systematically larger than the control outcomes. Specifically, under the null hypothesis and conditional upon the order statistics, each possible candidate value of T has an equal probability of occurring. We use this insight to construct a critical value for the test. Consider one of the $\binom{17}{11}$ combinations of the firm treatment assignment variable Z . For each such permutation, compute T . Form the empirical distribution of T by considering all possible permutations and record the appropriate quantile for the distribution of T thus generated (in the one-sided alternative case this would be the $1-\alpha$ quantile). Finally, reject the null hypothesis of no treatment effect if the original statistic T exceeds this quantile. Greevy et al (2004), show that this test has exact size α for any sample size n . Therefore, the conclusions of this test do not rely upon any asymptotic theory. Instead, the results lean heavily on the assumption of exchangeability – the property that changing the ordering of a sequence of random variables does not affect their joint distribution. For our application, this notion seems reasonable. Note that exchangeability is weaker than the i.i.d. assumption so for instance outcomes across firms can even be correlated (as long as they are equi-correlated) and also we do not require that observations within a firm are independent over time.

Consider next the randomization inference based test for the IV case. We first consider the cross-section. Define the counterfactual model for outcomes $Y_d = \tau + \beta d + \epsilon$ and let D_j denote

potential treatment status when treatment assignment is j . Define observed treatment status as $D = ZD_1 + (1 - Z)D_0$. In our case, the treatment status is the fraction of the 38 practices that the firm has implemented. The maintained assumption is that the potential outcomes are independent of the instrument Z or equivalently (ϵ, D_1, D_0) is independent of Z and the error term has mean 0. We observe a random sample on (D, Z, Y_D) and wish to test the null hypothesis $H : \beta = \beta_0$ against the two-sided alternative. Note that under the null hypothesis, $\tilde{Y} \equiv Y - \tau - \beta_0 D = \epsilon$ is independent of Z and we use this fact to construct a test along the lines of the previous test. Consider the analogue of the first equation

$$q_{i,j} = \mathbb{I}(Z_i > Z_j) \left(\mathbb{I}(\tilde{Y}_i > \tilde{Y}_j) - \mathbb{I}(\tilde{Y}_i < \tilde{Y}_j) \right)$$

Where we have replaced the response Y by the response subtracted by $\tau + \beta_0 D$. Note that τ is consistently estimable under the null, so without loss of generality we can treat it as known. For our data, we modify this approach to allow for a panel and covariates (time and plant dummies). This parallels the proposal in Andrews and Marmor (2008) and we can define

$$\tilde{Y}_{i,t} = Y_{i,t} - \beta_0 D_{i,t} - X'_{i,t} \hat{\delta}$$

and we form the statistic as

$$\tilde{T} = \sum_{i=1}^N Z_i q_i = \sum_{i=1}^N Z_i \sum_{t=1}^T \sum_{j=1}^N \tilde{q}_{i,j,t}$$

Where

$$\tilde{q}_{i,j,t} = \mathbb{I}(Z_i > Z_j) \left(\mathbb{I}(\tilde{Y}_{i,t} > \tilde{Y}_{j,t}) - \mathbb{I}(\tilde{Y}_{i,t} < \tilde{Y}_{j,t}) \right)$$

For each candidate value of β , we form $\{\tilde{Y}_{i,t}\}_{i,t}$ and carry out the permutation test (as described in the ITT case above and noting that we do not use pre-treatment outcomes). We collect the set of values for which we could not reject the null hypothesis (against the two-sided alternative at $\alpha=.05$) to construct an exact confidence set for β . Although the confidence set constructed in this manner need not be a single interval, in all our estimations, the confidence sets were single intervals.

APPENDIX C: Comparing fixed effects and IV estimations of the impact of management on performance

A growing number of papers estimate the impact of management practices on firm and plant performance by running OLS fixed effects regressions of the type:⁴¹

$$\text{OUTCOME}_{i,t} = \alpha_i + \beta_t + \theta \text{MANAGEMENT}_{i,t} + v_{i,t} \quad (2)$$

The concern is that changes in management practices are not exogenous to changes in the outcomes that are being assessed, so that the coefficient θ on management could be biased.

Our study provides an opportunity to examine this by comparing fixed effects coefficients with the experimentally identified IV coefficients. To do this, we instrument the

⁴¹ See, for example, Ichniowski et al. (1998), Cappelli and Neumark (2001) and Black and Lynch (2004). The increasing collection of management panel data – for example the 50,000 establishment US Census 2011 Management and Organization Survey <http://bhs.econ.census.gov/bhs/mops/about.html> – means this type of analysis will almost certainly become much more common in future.

management practice score with cumulative weeks of the intervention treatment. The exclusion restriction is that the intervention affected the outcome of interest only through its impact on management practices, and not through any other channel. A justification for this assumption is that the consulting firm focused entirely on the 38 management practices in their recommendations to firms, and firms did not hire new labor and made only trivial investments as a result of the intervention during the period of our data (at least until August 2010). Nevertheless, we acknowledge that it is possible that the management consultants may have made suggestions that impacted on outcomes through channels other than the 38 basic management practices, which would cause this exclusion restriction to be violated. However, we did not hear of any such cases when directly asking firm owners what the main things they had learned from the consultants were.

We see in Table A3 that the fixed effects estimate for the impact of management practices are less than one-half the IV estimates. For example, the fixed-effects impact of adoption of management practices on TFP is 0.242 compared to the IV coefficient of 0.523. One possible reason for this heavy downward bias is measurement error in the management variable, causing attenuation bias in our fixed effects estimates. However, our management practice measures are binary indicators that are collected every other month by the consultants, so they should be accurately measured. From discussions with the consultants and owners, it appears instead that the main reason for this downward bias is that plants were more willing to adopt new management practices when performance was deteriorating compared to when it was stable or improving. This is consistent with a long stream of evidence suggesting that bad times spur reorganizations (see, for example, Leibenstein 1966).

Table A1: The textile management practices adoption rates

Area	Specific practice	Pre-intervention level		Post-intervention change	
		Treatment	Control	Treatment	Control
Factory Operations	Preventive maintenance is carried out for the machines*	0.429	0.667	0.286	0
	Preventive maintenance is carried out per manufacturer's recommendations*	0.071	0	0.071	0.167
	The shop floor is marked clearly for where each machine should be	0.071	0.333	0.214	0.167
	The shop floor is clear of waste and obstacles	0	0.167	0.214	0.167
	Machine downtime is recorded*	0.571	0.667	0.357	0
	Machine downtime reasons are monitored daily*	0.429	0.167	0.5	0.5
	Machine downtime analyzed at least fortnightly & action plans implemented to try to reduce this*	0	0.167	0.714	0
	Daily meetings take place that discuss efficiency with the production team*	0	0.167	0.786	0.5
	Written procedures for warping, drawing, weaving & beam gaiting are displayed	0.071	0.167	0.5	0
	Visual aids display daily efficiency loomwise and weaverwise	0.214	0.167	0.643	0.167
	These visual aids are updated on a daily basis	0.143	0	0.643	0.167
	Spares stored in a systematic basis (labeling and demarked locations)	0.143	0	0.143	0.167
	Spares purchases and consumption are recorded and monitored	0.571	0.667	0.071	0.167
Scientific methods are used to define inventory norms for spares	0	0	0.071	0	
Quality Control	Quality defects are recorded*	0.929	1	0.071	0
	Quality defects are recorded defect wise	0.286	0.167	0.643	0.833
	Quality defects are monitored on a daily basis*	0.286	0.167	0.714	0.333
	There is an analysis and action plan based on defects data*	0	0	0.714	0.167
	There is a fabric gradation system	0.571	0.667	0.357	0
	The gradation system is well defined	0.500	0.5	0.429	0
	Daily meetings take place that discuss defects and gradation*	0.071	0.167	0.786	0.167
Standard operating procedures are displayed for quality supervisors & checkers	0	0	0.714	0	
Inventory Control	Yarn transactions (receipt, issues, returns) are recorded daily*	0.929	1	0.071	0
	The closing stock is monitored at least weekly*	0.214	0.167	0.571	0.5
	Scientific methods are used to define inventory norms for yarn	0	0	0.083	0
	There is a process for monitoring the aging of yarn stock	0.231	0	0.538	0
	There is a system for using and disposing of old stock*	0	0	0.615	0.6
There is location wise entry maintained for yarn storage*	0.357	0	0.357	0	
Loom Planning	Advance loom planning is undertaken	0.429	0.833	0.214	0
	There is a regular meeting between sales and operational management	0.429	0.500	0.143	0
Human Resources	There is a reward system for non-managerial staff based on performance*	0.571	0.667	0.071	0
	There is a reward system for managerial staff based on performance*	0.214	0.167	0.286	0
	There is a reward system for non-managerial staff based on attendance	0.214	0.333	0.357	0
	Top performers among factory staff are publicly identified each month	0.071	0	0.357	0
	Roles & responsibilities are displayed for managers and supervisors	0	0	0.643	0
Sales and Orders	Customers are segmented for order prioritization	0	0	0	0.167
	Orderwise production planning is undertaken	0.692	1	0.231	0
	Historical efficiency data is analyzed for business decisions regarding designs	0	0	0.071	0
All	Average of all practices	0.256	0.288	0.378	0.120
	p-value for the difference between the average of all practices		0.510		0.000

Notes: Reports the 38 individual management practices measured before, during and after (August 2010) the management intervention. The practices with a * were those also collected in the 2011 survey (see Appendix A1). The columns **Pre Intervention level of Adoption** report the pre-intervention share of plants adopting this practice for the 14 treatment and 6 control plants. The columns **Post Intervention increase in Adoption** report the changes in adoption rates between the pre-intervention period and 4 months after the end of the diagnostic phase (so right after the end of the implementation phase for the treatment plants) for the treatment and control plants. The **p-value for the difference between the average of all practices** reports the significance of the difference in the average level of adoption and the increase in adoption between the treatment and control groups.

Table A2: Estimated median impact on profits

Change	Impact	Estimation approach	Estimated impact
Improvement in quality	Reduction in repair manpower	Reduction in defects (43%) times median mending manpower wage bill (\$41,000).	\$18,000
	Reduction in waste fabric	Reduction in defects (43%) times the average yearly waste fabric (5%) times median average sales (\$6m).	\$129,000
Reduction in inventory	Reduction in inventory carrying costs	Reduction in inventory (22%) times carrying cost of inventory (22%) times median inventory (\$230,000)	\$11,000
Increased efficiency	Increased sales	Increase in output (9%) times margin on sales (31%) times median sales (\$6m)	\$167,000
Total			\$325,000

Notes: Estimated impact of the improvements in the management intervention on firms' profitability using the ITT estimates in Table 2. Figure calculated for the median firm. See Appendix A for details of calculations for inventory carrying costs, fabric waste, repair manpower and factor shares.

Table A3: OLS and IV estimations of the impact of management practices on plant performance

Specification	OLS	IV 2 nd stage	OLS	IV 2 nd stage	OLS	IV 2 nd stage	OLS	IV 2 nd stage
Dependent Variable	Quality defects	Quality defects	Inventory	Inventory	Output	Output	TFP	TFP
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
Management _{i,t}	-0.558	-1.694**	-0.404	-0.833***	0.119	0.310***	0.167	0.477**
Adoption of management practices	(0.438)	(0.781)	(0.269)	(0.309)	(0.103)	(0.118)	(0.173)	(0.210)
Specification	IV 1 st stage		IV 1 st stage		IV 1 st stage		IV 1 st stage	
Dependent Variable:	Management		Management		Management		Management	
Cumulative treatment _{i,t}	0.018***		0.017***		0.019***		0.019***	
Total weeks of implementation	(0.002)		(0.002)		(0.002)		(0.002)	
Small sample robustness								
Ibragimov-Mueller (95% CI)	[-19.00,5.22]	[-5.28,-1.18]	[-4.77,0.11]	[-1.50,-0.57]	[0.27,1.38]	[0.15,1.21]	[-3.59,11.97]	[0.27,1.90]
IV Permutation Tests (95% CI)		[-28.05,-0.18]		[-6.85,0.37]		[0.09,0.78]		[0.44,3.91]
First stage F-test		73.41		72.88		107.55		86.00
Time FEs	127	127	127	127	127	127	127	127
Plant FEs	20	20	18	18	20	20	20	20
Observations	1807	1807	2052	2052	2393	2393	1831	1831

Notes: All regressions use a full set of plant and calendar week dummies. Standard errors bootstrap clustered at the firm level. **Quality defects** is a log of the quality defects index (QDI), **Inventory** is the log of the tons of yarn inventory in the plant. **Output** is the log of the weaving production picks. **Management** is the adoption share of the 38 management practices listed in table A1. **Cumulative treatment** is the cumulative weeks of since beginning the implementation phase in each plant (zero in the control groups and prior to the implementation phase). **OLS** reports results with plant estimations. **IV** reports the results where the management variable has been instrumented with weeks of cumulative treatment. **Time FEs** report the number of calendar week time fixed effects. **Plant FEs** reports the number of plant-level fixed effects. Two plants do not have any inventory on site, so no inventory data is available. **Small sample robustness** implements three different procedures (described in greater detail in Appendix B) to address issues of plant heterogeneity, within plant (and firm) correlation, and small sample concerns, where **95% CI** and **90% CI** report 95% and 90% confidence intervals. **Ibragimov-Mueller** estimates parameters firm-by-firm and then treats the estimates as a draw from independent (but not identically distributed) normal distributions. **Permutation Test I** reports the p-values for testing the null hypothesis that the treatment has no effect for the ITT parameter by constructing a permutation distribution of the ITT estimate using 1000 possible permutations (out of 12376) of treatment assignment. **IV-Permutation** tests implements a permutation test for the IV parameter using 1000 possible permutations (out of 12376) of treatment assignment. These tests have exact finite sample size. *** denotes 1%, ** denotes 5%, * denotes 10%

Exhibit A1: Plants are large compounds, often with several buildings.



Plant entrance with gates and a guard post



Plant surrounded by grounds



Front entrance to the main building



Plant buildings with gates and guard post

Exhibit A2: These factories operate 24 hours a day for 7 days a week producing fabric from yarn, with 4 main stages of production



(1) Winding the yarn thread onto the warp beam



(2) Drawing the warp beam ready for weaving



(3) Weaving the fabric on the weaving loom



(4) Quality checking and repair

Exhibit A3: The parts stores were also often disorganized and dirty



Spares without any labeling or order



No protection to prevent damage and rust



Spares without any labeling or order



Shelves overfilled and disorganized

Exhibit A4: Poor production quality necessitated extensive reworking



Large room full of repair workers (the day shift)



Workers spread out cloth to spot defects

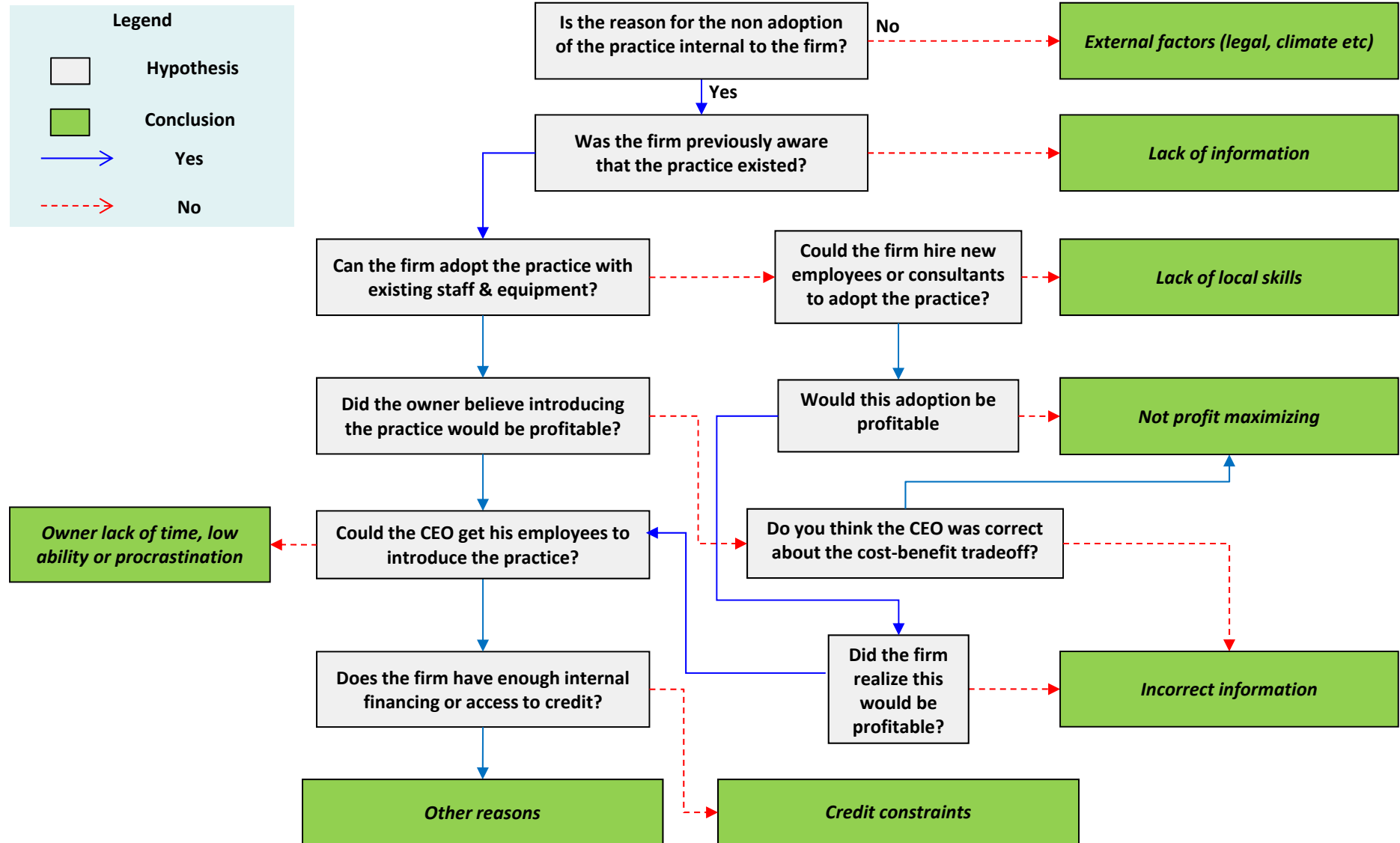


Defects are repaired by hand or cut out from cloth



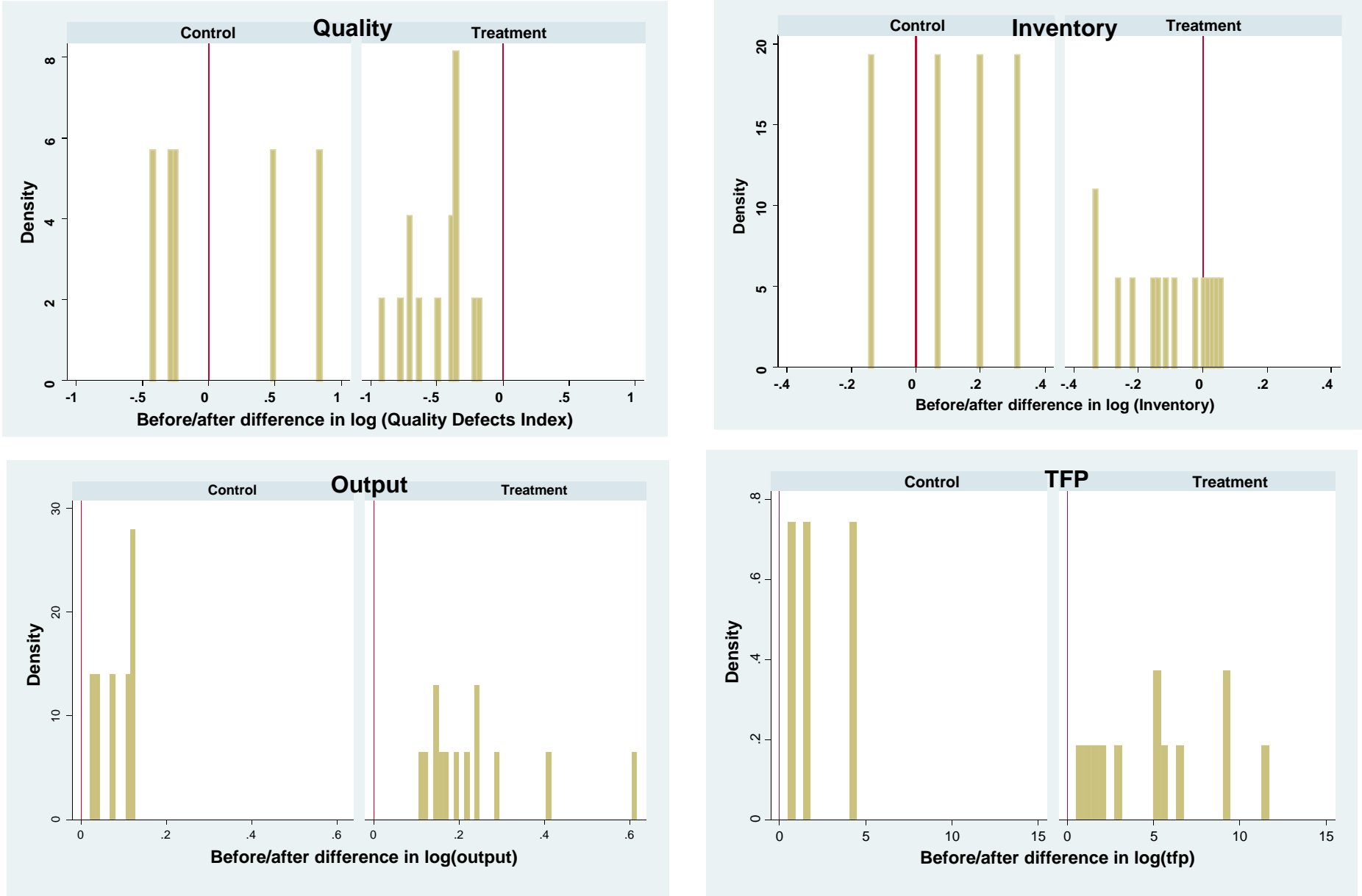
Defects lead to about 5% of cloth being scrapped

Exhibit A5: Non adoption flow chart used by consultants to collect data



Notes: The consultants used the flow chart to evaluate why each particular practice from the list of 38 in Table 2 had not been adopted in each firm, on a bi-monthly basis. Non adoption was monitored every other month based on discussions with the firms' directors, managers, workers, plus regular consulting work in the factories.

Figure A1: Plant level changes in performance



Notes: Displays the histogram of plant by plant changes in log (Quality Defects Index), log (Inventory) and log (Real Output) and log(TFP) between the post and pre treatment periods.

Table 1: The field experiment sample

	All				Treatment	Control	Diff
	Mean	Median	Min	Max	Mean	Mean	p-value
<u>Sample sizes:</u>							
Number of plants	28	n/a	n/a	n/a	19	9	n/a
Number of experimental plants	20	n/a	n/a	n/a	14	6	n/a
Number of firms	17	n/a	n/a	n/a	11	6	n/a
Plants per firm	1.65	2	1	4	1.73	1.5	0.393
<u>Firm/plant sizes:</u>							
Employees per firm	273	250	70	500	291	236	0.454
Employees, experimental plants	134	132	60	250	144	114	0.161
Hierarchical levels	4.4	4	3	7	4.4	4.4	0.935
Annual sales \$m per firm	7.45	6	1.4	15.6	7.06	8.37	0.598
Current assets \$m per firm	8.50	5.21	1.89	29.33	8.83	7.96	0.837
Daily mtrs, experimental plants	5560	5130	2260	13000	5,757	5,091	0.602
<u>Management and plant ages:</u>							
BVR Management score	2.60	2.61	1.89	3.28	2.50	2.75	0.203
Management adoption rates	0.262	0.257	0.079	0.553	0.255	0.288	0.575
Age, experimental plant (years)	19.4	16.5	2	46	20.5	16.8	0.662
<u>Performance measures</u>							
Quality defects index	3.89	5.24	0.61	16.4	4.47	7.02	0.395
Inventory (1,000 kilograms)	61.1	72.8	7.4	117.0	61.4	60.2	0.945
Output (picks, million)	23.3	25.4	6.9	32.1	22.1	25.8	0.271
Productivity (in logs)	2.90	2.90	2.12	3.59	2.91	2.86	0.869

Notes: Data provided at the plant and/or firm level depending on availability. **Number of plants** is the total number of textile plants per firm including the non-experimental plants. **Number of experimental plants** is the total number of treatment and control plants. **Number of firms** is the number of treatment and control firms. **Plants per firm** reports the total number of other textiles plants per firm. Several of these firms have other businesses – for example retail units and real-estate arms – which are not included in any of the figures here. **Employees per firm** reports the number of employees across all the textile production plants, the corporate headquarters and sales office. **Employees per experiment plant** reports the number of employees in the experiment plants. **Hierarchical levels** displays the number of reporting levels in the experimental plants – for example a firm with workers reporting to foreman, foreman to operations manager, operations manager to the general manager and general manager to the managing director would have 4 hierarchical levels. **BVR Management score** is the Bloom and Van Reenen (2007) management score for the experiment plants. **Management adoption rates** are the adoption rates of the management practices listed in Table A1 in the experimental plants. **Annual sales (\$m)** and **Current assets (\$m)** are both in 2009 US \$million values, exchanged at 50 rupees = 1 US Dollar. **Daily mtrs, experimental plants** reports the daily meters of fabric woven in the experiment plants. Note that about 3.5 meters is required for a full suit with jacket and trousers, so the mean plant produces enough for about 1600 suits daily. **Age of experimental plant (years)** reports the age of the plant for the experimental plants. **Quality defect index** is a quality weighted measure of production quality defects. **Inventory** is the stock of yarn per intervention. **Output** is the production of fabric in picks (one a pick is single rotation of the weaving shuttle), and **Productivity** which is $\log(\text{value-added}) - 0.42 * \log(\text{capital}) - 0.58 * \log(\text{total hours})$. All performance measures reported pooled across all pre-diagnostic phase data.

Table 2: The impact of modern management practices on plant performance

Dependent Variable	Quality defects	Inventory	Output	TFP	Quality defects	Inventory	Output	TFP
Specification	ITT	ITT	ITT	ITT	Weeks of Treatment	Weeks of Treatment	Weeks of Treatment	Weeks of Treatment
	(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
Intervention _{i,t}	-0.564**	-0.245*	0.090**	0.154*				
Post implementation stage	(0.245)	(0.114)	(0.038)	(0.072)				
During Implementation	-0.293*	-0.070	0.015	0.048				
During the implementation stage	(0.139)	(0.102)	(0.032)	(0.052)				
Cumulative treatment _{i,t}					-0.032**	-0.015**	0.006**	0.009**
Total weeks of implementation					(0.013)	(0.005)	(0.002)	(0.004)
Small sample robustness								
Ibragimov-Mueller (95% CI)	[-1.65, 0.44]	[-0.83, -0.02]	[0.05, 0.38]	[-0.014, 0.79]				
Permutation Test (p-value)	.001	.060	.026	.061				
Time FEs	127	127	127	127	127	127	127	127
Plant FEs	20	18	20	18	20	18	20	18
Observations	1807	2052	2393	1831	1807	2052	2393	1831

Notes: All regressions use a full set of plant and calendar week dummies. Standard errors are bootstrap clustered at the firm level. **Intervention** is a plant level dummy equal to one after the implementation phase at treatment plants and zero otherwise. **During Implementation** is a dummy variable equal to one six months from the beginning of the diagnostic phase for all treatment plants. **Cumulative treatment** is the cumulative weeks of treatment since the beginning of the implementation phase in each plant (zero in both the control group and prior to the implementation phase in the treatment group). **Quality defects** is the log of the quality defects index (QDI), which is a weighted average score of quality defects, so higher numbers imply worse quality products (more quality defects). **Inventory** is the log of the tons of yarn inventory in the plant. **Output** is the log of the weaving production picks. **TFP** is plant level total factor productivity defined as $\log(\text{output})$ measured in production picks less $\log(\text{capital})$ times capital share of 0.42 less $\log(\text{labor})$ times labor costs share of 0.58. **ITT** reports the intention to treat results from regressing the dependent variable directly on the intervention dummy. **Time FEs** report the number of calendar week time fixed effects. **Plant FEs** reports the number of plant-level fixed effects. Two plants do not have any inventory on site, so no inventory data is available. **Small sample robustness** implements two different procedures (described in greater detail in Appendix B) to address issues of plant heterogeneity, within plant (and firm) correlation, and small sample concerns, where **95% CI** report 95%. **Ibragimov-Mueller** estimates parameters firm-by-firm; treats the estimates as draws from independent (but not identically distributed) normal distributions and conducts a two-sample t-test. **Permutation Test** reports the p-values for testing the null hypothesis that the treatment has no effect for the ITT parameter by constructing a permutation distribution of the ITT estimate using the 12376 possible permutations of treatment assignment. These tests have exact finite sample size. *** denotes 1%, ** denotes 5%, * denotes 10%

Table 3: Long-run impact of the experiment on firm size and decentralization

Dependent Variable Sample Time period	Firm Size			Delegation to Plant Management		
	No. of Plants Industry 2011 (1)	No. of Plants Experiment 2008-2011 (2)	No. of Plants Industry 2008-2011 (3)	z-score Industry 2011 (4)	z-score Experiment 2008-2011 (5)	z-score Industry 2008-2011 (6)
	Management _{i,t} Management practices	1.040*** (0.517)			0.597** (0.319)	
Male family members _{i,t} No. of Directors' adult sons and brothers	0.210*** (0.062)			0.010 (0.034)		
Post treatment _{i,t} Firm given implementation consulting		0.217 [†] (0.142)	0.259** (0.126)		0.103 [†] (0.060)	0.171** (0.047)
Plant manager related _i Plant manager is a brother, cousin etc.				0.423*** (0.142)		
Plant manager tenure _i Plant managers' years in the job				1.582** (0.778)		
Time FEs	n/a	3	3	n/a	3	3
Plant/Firm FEs	n/a	17	121	n/a	28	128
Observations	107	68	468	120	108	499

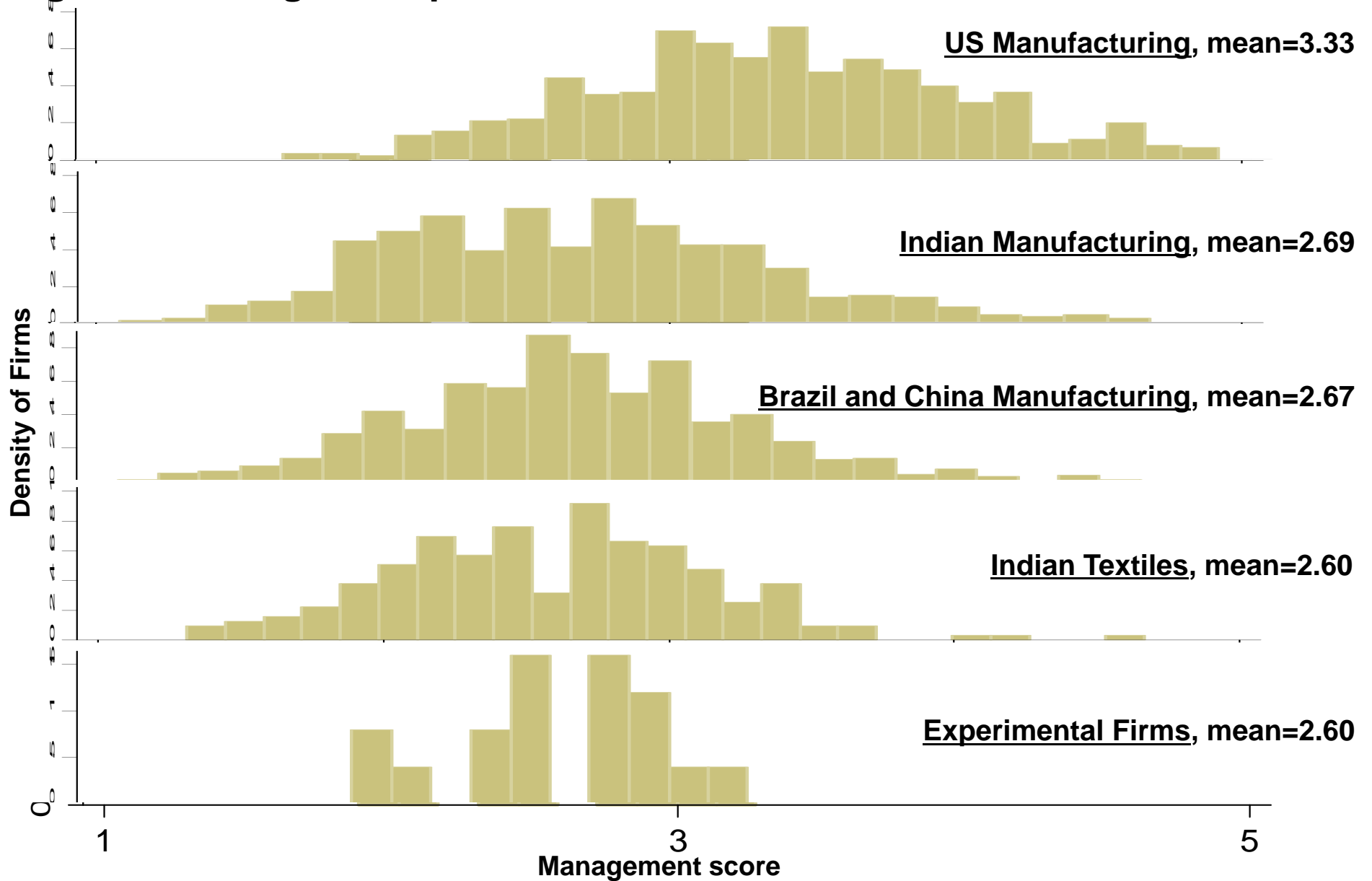
Notes: The **size** dependent variable in columns (1) to (3) is the number of plants in the firm. The **decentralization** dependent variable in columns (4) to (6) is the z-score index of plant decentralization, which is the sum of the four z-scored (normalized to a mean of 0 and standard deviation of 1) individual responses over plant manager autonomy over weaver hiring, junior manager hiring, spared parts purchasing authority and days the Director does not visit the factor (see section A1 for details). Columns (1) to (3) are run at the firm level (because firm-size is a firm-level variable) while columns (4) to (6) are run at the plant level (because decentralization is plant-level variable). **Management** is the adoption share of the 16 management practices started in table A1 and discussed in section A1, averaged across all plants within in the same firm in columns (1) to (3). **Male family members** is the number of adult sons and brothers of the interviewed director, which includes all male family members currently working (even working in another firm) but excludes those in school of university. This is designed to measure the supply of male family members that could work in the firm. **Post treatment** takes the value 1 for a treatment firm/plant after the implementation phase and 0 otherwise. **Plant manager related** reports if the plant manager is related to the Director, including cousins, uncles and other indirect family members. **Plant manager tenure** measures the number of years the plant manager has been working at the firm. **Time FEs** report the number of calendar week time fixed effects. **Firm/Plant FEs** reports the number of firm-level fixed effects (columns (1) to (3)) or plant-level fixed effects (columns (4) to (6)). Standard errors clustered at the firm level in all columns. *** denotes 1%, ** denotes 5%, * denotes 10% and [†] denotes 15% significance.

Table 4: Reasons for the non-adoption of the 38 management practices (as a % of all practices), before and after treatment

Non-adoption reason	Group	Management practice type	Timing relative to treatment					
			1 month before	1 month after	3 months after	5 months after	7 months after	9 months after
Lack of information (plants never heard of the practice before)	Treatment	Common	3.3	3.2	0.5	0	0	0
	Treatment	Uncommon	64.0	19.1	2.9	1.5	0	0
	Control	Common	1.9	0	0	0	0	0
	Control	Uncommon	67.8	23.7	22.0	22.0	22.0	22.0
Incorrect information (heard of the practice before but think it is not be worth doing)	Treatment	Common	30	22.4	15.4	15.2	14.4	14.4
	Treatment	Uncommon	30.9	50.7	50.7	49.3	49.3	47.1
	Control	Common	18.5	18.5	18.5	18.5	18.5	18.5
	Control	Uncommon	27.1	52.5	50.9	50.9	49.2	49.2
Owner time, ability or procrastination (the owner is the reason for non-adoption)	Treatment	Common	1.1	0.8	0.5	0.8	1.6	0.8
	Treatment	Uncommon	3.7	13.2	13.2	13.2	13.2	14.0
	Control	Common	3.7	3.7	3.7	3.7	3.7	3.7
	Control	Uncommon	3.4	20.3	18.6	18.6	18.6	18.6
Other (variety of other reasons)	Treatment	Common	0	0	0	0	0	0
	Treatment	Uncommon	2.1	1.5	1.5	2.2	2.2	2.2
	Control	Common	0	0	0	0	0	0
	Control	Uncommon	0	0	0	0	0	0
Total non-adoption	Treatment	Common	34.6	26.4	16.3	16.0	16.0	15.2
	Treatment	Uncommon	98.5	84.6	78.2	66.2	65.1	63.2
	Control	Common	25.1	22.2	22.2	22.2	22.2	22.2
	Control	Uncommon	98.3	96.6	91.5	91.5	89.8	89.8

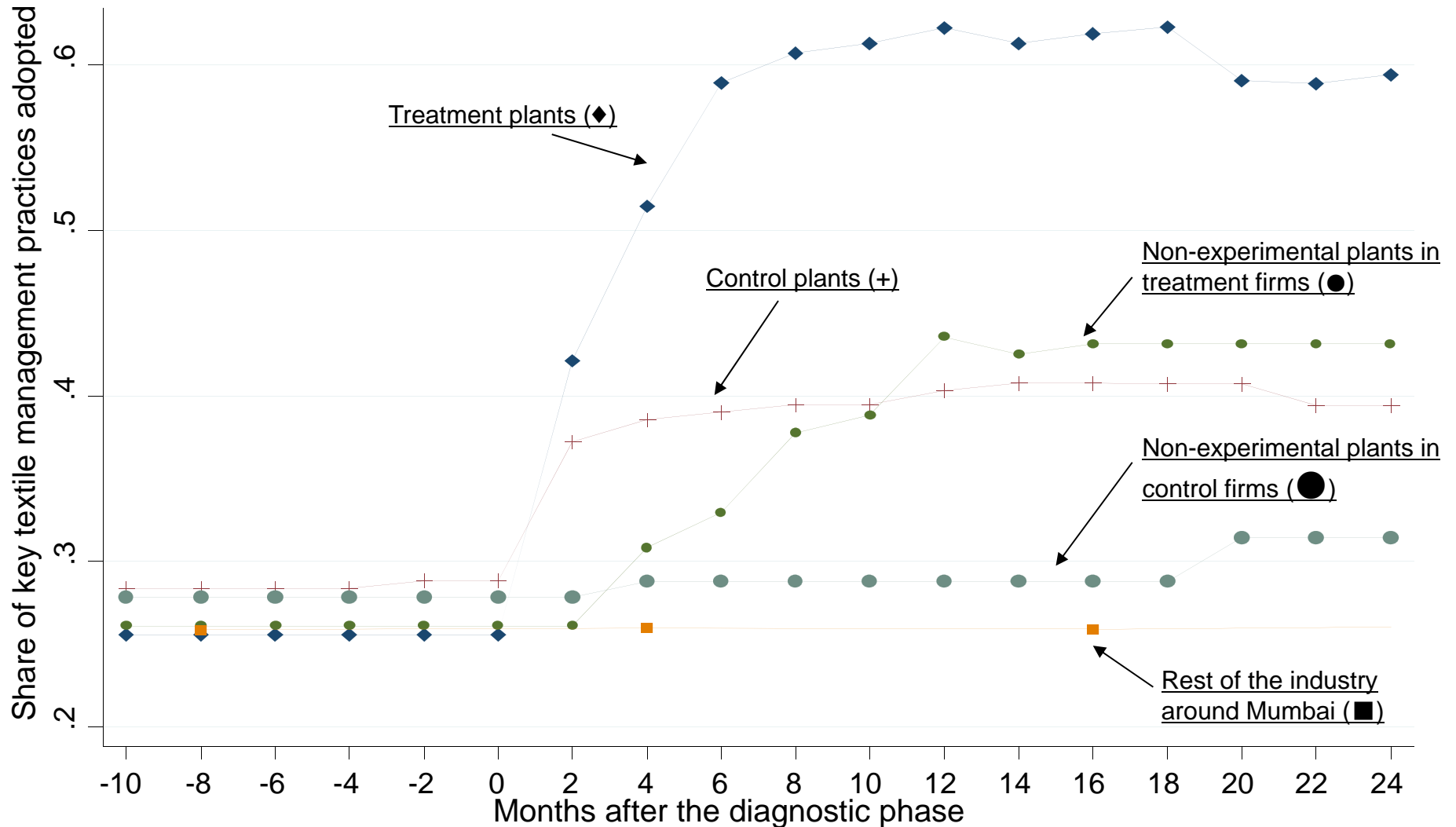
Notes: Percentages (%) of practices not adopted by reason. **Common** practices are the 8 practices with more than 50% initial adoption, mainly quality and downtime recording, and worker bonuses (see table A1 for details). **Uncommon** practices are the 10 practices with less than 5% initial adoption, mainly quality, inventory and downtime review meetings and manager incentive schemes. Timing is relative to the start of diagnostic phase. Covers 532 practices in the treatment plants (38 practices in 14 plants), and 228 practices in the control plants (38 practices in 6 plants). Non adoption was monitored every other month using the tool shown in Exhibit 8, based on discussions with the firms' directors, managers, workers, plus regular consulting work in the factories.

Figure 1: Management practice scores across countries



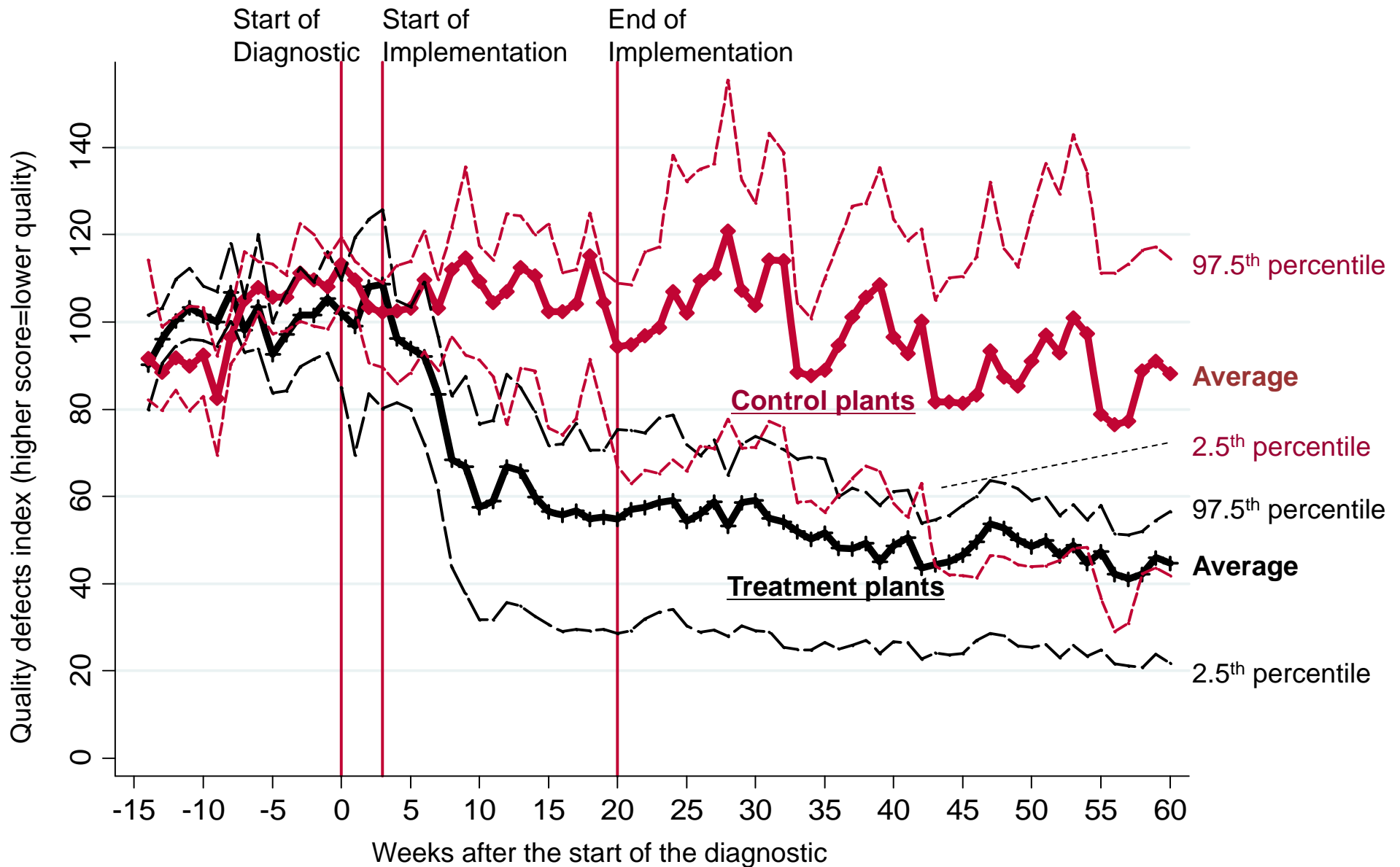
Notes: Histograms using Bloom and Van Reenen (2007) methodology. Double-blind surveys used to evaluate firms' monitoring, targets and operations. Scores from 1 (worst practice) to 5 (best practice). Samples are 695 US firms, 620 Indian firms, 1083 Brazilian and Chinese firms, 232 Indian textile firms and 17 experimental firms. Data from www.worldmanagementsurvey.com

Figure 2: The adoption of key textile management practices over time



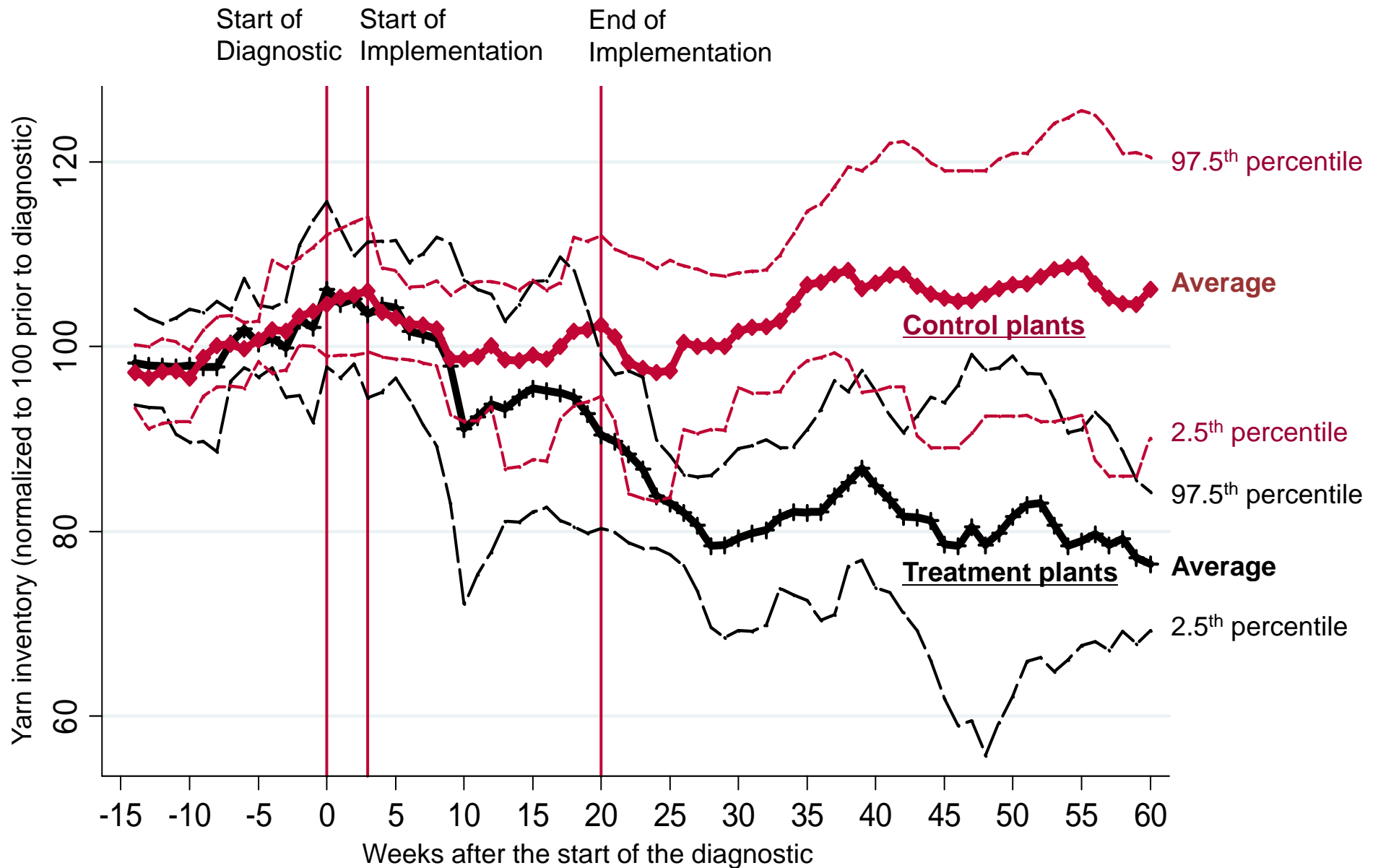
Notes: Average adoption rates of the 38 key textile manufacturing management practices listed in Table 2. Shown separately for the 14 treatment plants (diamond symbol), 6 control plants (plus symbol), the 5 non-experimental plants in the treatment firms which the consultants did not provide any direct consulting assistance to (round symbol) and the 3 non-experimental plants in the control firms (square symbol). Scores range from 0 (if none of the group of plants have adopted any of the 38 management practices) to 1 (if all of the group of plants have adopted all of the 38 management practices). Initial differences across all the groups are not statistically significant.

Figure 3: Quality defects index for the treatment and control plants



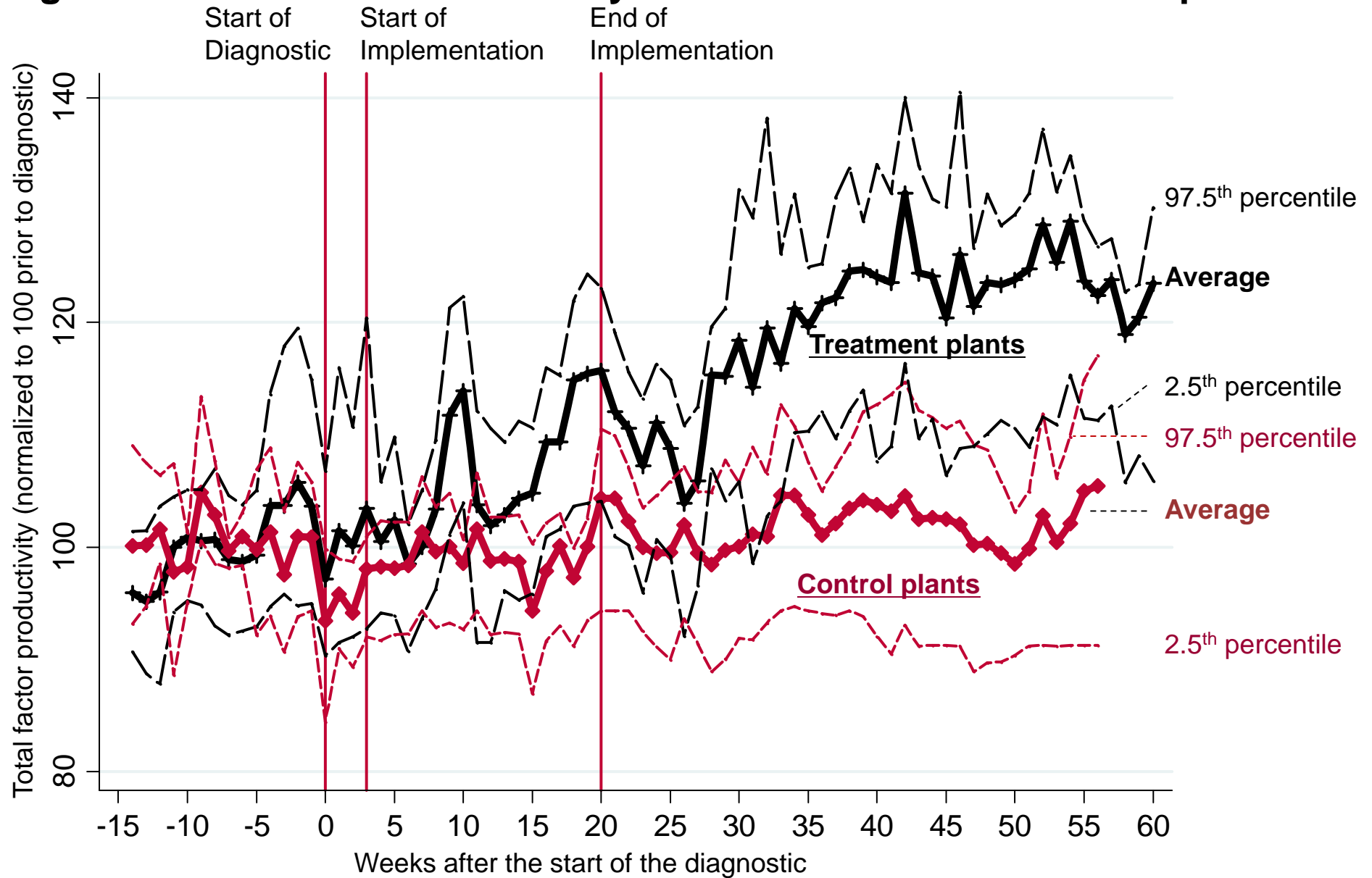
Notes: Displays the average weekly quality defects index, which is a weighted index of quality defects, so a higher score means lower quality. This is plotted for the 14 treatment plants (+ symbols) and the 6 control plants (◆ symbols). Values normalized so both series have an average of 100 prior to the start of the intervention. To obtain confidence intervals we bootstrapped the firms with replacement 250 times. Note that seasonality due to Diwali and the wedding season impacts both groups of plants.

Figure 4: Yarn inventory for the treatment and control plants



Notes: Displays the weekly average yarn inventory plotted for 12 treatment plants (+ symbols) and the 6 control plants (◆ symbols). Values normalized so both series have an average of 100 prior to the start of the intervention. To obtain confidence intervals we bootstrapped the firms with replacement 250 times. 2 treatment plants maintain no on-site yarn inventory. Note that seasonality due to Diwali and the wedding season impacts both groups of plants.

Figure 5: Total Factor Productivity for the treatment and control plants



Notes: Displays the weekly average TFP for the 14 treatment plants (+ symbols) and the 6 control plants (◆ symbols). Values normalized so both series have an average of 100 prior to the start of the intervention. Confidence intervals we bootstrapped the firms with replacement 250 times. Note that seasonality due to Diwali and the wedding season impacts both groups of plants.

Exhibit 1: Many parts of these factories were dirty and unsafe



Garbage outside the factory



Garbage inside a factory



Garbage inside a factory



Chemicals without any covering

Exhibit 2: The factory floors were frequently disorganized



An old warp beam, threading equipment, chairs and a desk obstructing the factory floor and blocking the movement of people and materials

Tools left on the floor

Dirty and poorly maintained machines



Exhibit 3: Most plants had months of excess yarn, usually spread across multiple locations, often without any rigorous storage system



Yarn without labeling, order or damp protection



Yarn piled up so high and deep that access to back sacks is almost impossible



Different types and colors of yarn lying mixed

Crushed yarn cones (which need to be rewound on new cones) from poor storage