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1 Applications of targeted proteomics in metabolic engineering: advances and 2 opportunities

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11 Abstract

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14 Optimization of metabolically engineered organisms requires good understanding of producing
15 balanced level of pathway proteins. Targeted proteomics via selected-reaction monitoring (SRM)
16 has been increasingly used in metabolic engineering research to detect and quantify sets of
17 proteins with high selectivity, multiplexity, and reproducibility. In combination with metabolomics
18 and other omics tools, targeted proteomics has helped optimize the production of many bio-based
19 chemicals in various metabolic engineering cell factories. In this review, we present recent
20 applications of targeted proteomics in metabolic engineering research and highlight several
21 successful studies of targeted proteomics in boosting production of commodity and high value
22 chemicals. Additionally, we also discuss challenges and limitations of current targeted proteomics
23 and map opportunities for future research.

24 Highlights:

- 25 • Targeted proteomics is now a routine tool to verify protein expression levels
- 26 • Targeted proteomics enables multiplex quantification of selected proteins expression
- 27 • Targeted proteomics can be used to identify metabolic pathway bottleneck
- 28 • Altered native protein levels in metabolic engineering can be measured by proteomics
- 29 • Targeted proteomics supports genome-scale metabolic model and flux balance analysis

30 Introduction

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34 Metabolic engineering plays an important role in our quest for building a future bioeconomy,
35 including generating renewable fuels [1,2] and biomanufacturing a large variety of chemicals [3–
36 5] from sustainable resources. However, transforming organisms into efficient cell factories that
37 produce industrially-relevant titers for the large-scale production of these compounds has been
38 challenging [6]. Maximizing gene expression in the biosynthetic pathway, though may be
39 important, is not a universal solution to achieving high titers as excessive heterologous gene
40 expression can cause significant burden to the cell, thereby affecting cell fitness and lowering
41 product titers. In multi-gene biosynthetic pathways, it is also typically necessary to tune protein
42 expression level to maximize metabolic flux towards product of interest and minimize
43 accumulation of by-products that might be toxic to the cells [7]. Careful monitoring and
44 quantification of protein expression levels are important keys to optimize product titers.

45
46 For more than 40 years, the nitrocellulose-based Western blot (immunoblot) analysis has been a
47 principal method for detection and quantification of specific proteins in complex biological
48 samples. Although this method can be conveniently used to quantify the same protein in various
49 biological samples, assaying many different proteins simultaneously can increase development
50 time and experimental costs. Alternatively, in the advent of significant advancements in mass-

51 spectrometry technology, discovery/shotgun proteomics has also been applied to characterize
 52 proteome samples. However, MS-MS acquisition in shotgun proteomics favors abundant
 53 peptides, restraining detection of low-abundance peptides. This bias towards mass analysis of
 54 the more highly abundant peptides limits the depth to which a proteome can be analyzed. To
 55 overcome the limitations of shotgun proteomics, the mass spectrometric approach of selected-
 56 reaction monitoring (SRM) can be implemented. In the last decade, targeted proteomics via SRM
 57 has emerged as the preferred technique to quantify multiple different proteins simultaneously in
 58 a sample [8]. For its importance and potential applications in various pharmaceutical and
 59 biotechnology industries, *Nature Methods* declared SRM as the “Method of the year” in 2012 [9].
 60 Indeed, since its development, targeted proteomics via SRM has been used in various
 61 applications, some of which have been reviewed elsewhere, including applications in systems
 62 biology and translational medicine [10,11], biomedical research [12], drug efficacy biomarkers
 63 [13], identification of human pathogenic bacteria [14], and as tools for detection of foodborne
 64 pathogens [15]. In this review, we will focus specifically on the applications of targeted proteomics
 65 in metabolic engineering studies, including: (1) quantification of native/heterologous pathway
 66 proteins, (2) characterization of synthetic biology tools for metabolic engineering, (3) identification
 67 of pathway bottlenecks and optimization of biosynthetic pathways, (4) supporting analytical tools
 68 in genome-scale metabolic model (GEM) and flux balance analysis (FBA), and (5) other related
 69 applications to metabolic engineering.

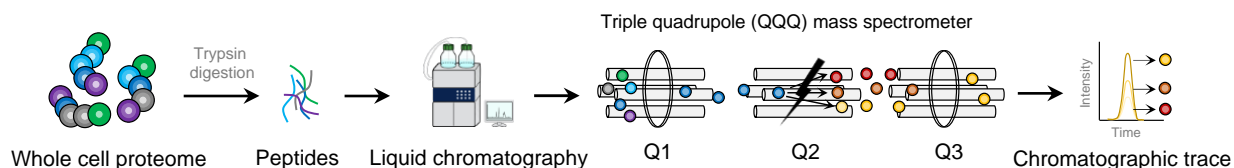
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71 **Current methods and quantification techniques in targeted** 72 **proteomics**

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74 The SRM, also called multiple reaction monitoring (MRM), was first used to detect and quantify
 75 small organic molecules in the late 1970s [16]. It was later implemented in targeted proteomics to
 76 complement discovery/shotgun proteomics for fast quantification of low abundant *S. cerevisiae*
 77 central carbon metabolism proteins with high quantitative accuracy [17]. Compared to
 78 discovery/shotgun proteomics, SRM technique provides higher sensitivity and selectivity as mass
 79 analyzers only focus on specific peptide and product ion pair, rather than scanning wide mass
 80 range window. A typical workflow of targeted proteomics via SRM is shown in Fig. 1. Among
 81 different protein quantification methods listed in Table 1, label-free relative quantification method
 82 and absolute quantification method using standard labelled synthetic peptides (e.g., QconCAT
 83 and AQUA) are two commonly used methods in metabolic engineering studies.

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85
 86 Fig 1. A typical workflow of targeted proteomics via SRM starts with cell lysis and protein extraction of biological samples followed by
 87 digestion of the proteins into peptides by a protease (e.g., trypsin). Peptides generated by trypsin cleavage are then run on a liquid
 88 chromatography column coupled to a triple quadrupole (QQQ) mass spectrometer. SRM uses the unique capability of triple quadrupole
 89 mass spectrometers to specifically filter selected peptide within a mass range centered around the selected peptide in the first mass
 90 analyzer (Q1), which is fragmented by collision-induced dissociation (CID) in the second quadrupole (Q2) to generate fragment ions.
 91 The generated fragment ions are then transferred to the third quadrupole (Q3), where only a selected m/z ion can pass, resulting in a
 92 chromatographic trace with retention time and signal intensity as coordinates [8,18]. The peptide-fragment ion pair is known as
 93 transition and the area under the chromatographic peaks for each transition is a measure of the amount/concentration of the
 94 representative protein in the sample.

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Table 1. Quantification methods used in targeted proteomics

Quantification	Method	Example	Ref	
Relative/absolute	Label-free strategies	Endogenous reference proteins	[19]	
		Metabolic stable-isotope labeling	¹³ C labeling	[20]
			¹⁵ N labeling	[21]
			SILAC	[22]
			SILAM	[23]
	Enzymatic stable-isotope labeling	H ₂ O/H ₂ ¹⁸ O labeling	[24]	
	Chemical stable-isotope labeling	Dimethyl labeling	[25]	
		iTRAQ	[26]	
		mTRAQ		
		TMT		
		ICAT	[27]	
		Photocleavable ICAT		
	Standard labeled synthetic peptides	ICPL		
		AQUA	[28–30]	
		PSAQ	[31]	
		QconCAT	[32–35]	

SILAC, stable-isotope labeling by amino acids in cell culture; SILAM, stable-isotope labeling by amino acids in mammals; iTRAQ, isobaric tags for relative and absolute quantification; mTRAQ, mass differential tags for relative and absolute quantification; TMT, tandem mass tags; ICAT, isotope-coded affinity tags; ICPL, isotope-coded protein labels; AQUA, standard labelled synthetic peptides for Absolute QUantification, QconCAT, recombinant expression of a quantification concatemer

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Label-free relative quantification method

Label-free relative quantification method usually uses normalization strategy of proteotypic peptides of the targeted proteins against endogenous reference proteins/housekeeping proteins (i.e., proteins whose expressions are assumed unaffected by experimental conditions) [19]. Due to its ease of use without requiring expensive isotope-labeling, this method has been used in many metabolic engineering studies (Table 2). This normalization strategy also allows compensation for analyte loss during sample preparation or variability during LC-MS measurement. Although this method in many cases is sufficient to obtain relative quantification of overexpressed proteins in biosynthetic pathways between samples, recent studies indicate that stable expression of housekeeping proteins should not always be taken for granted [36]. If housekeeping proteins are used for normalization, one should validate their expression profiles are stable across the tested experimental conditions.

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Stable-isotope synthetic peptides for absolute quantification method

To have a more precise quantification, several absolute quantitative proteomics approaches have been developed, utilizing different stable-isotope-labeled internal standards (IS), such as synthetic peptides (AQUA) [28–30], quantification concatemers (QconCATs) [32–35], and full-length protein standards (PSAQ) [31]. To perform AQUA, isotope-labeled synthetic peptides are added to digested protein samples as the IS, followed by peptide extraction and MS analysis.

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128 Protein quantity is determined according to the ratio of peak intensities of unlabeled natural
129 peptides to their heavy isotope-labeled counterparts. Another commonly used absolute protein
130 quantification method is QconCATs which are obtained via the expression of artificial QconCATs
131 genes in *E. coli* grown in a heavy isotope enriched medium. QconCATs are added to protein
132 samples before digestion, and the digested concatenated peptides serve as IS for different
133 proteins. An alternative approach to AQUA and QconCAT is PSAQ, where full-length isotope
134 labeled proteins were used as internal standard for absolute quantification. When added to protein
135 samples before digestion, PSAQ corrects for protein losses that could occur during sample
136 preparation and LC-MS analysis. Although PSAQ is an ideal choice for absolute quantification of
137 proteins, this method is seldom used in quantification of a large number of proteins in metabolic
138 engineering studies due to the expensive nature of PSAQ proteins as full-length of isotope labeled
139 proteins must be synthesized.

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141 **Applications of targeted proteomics in metabolic engineering**

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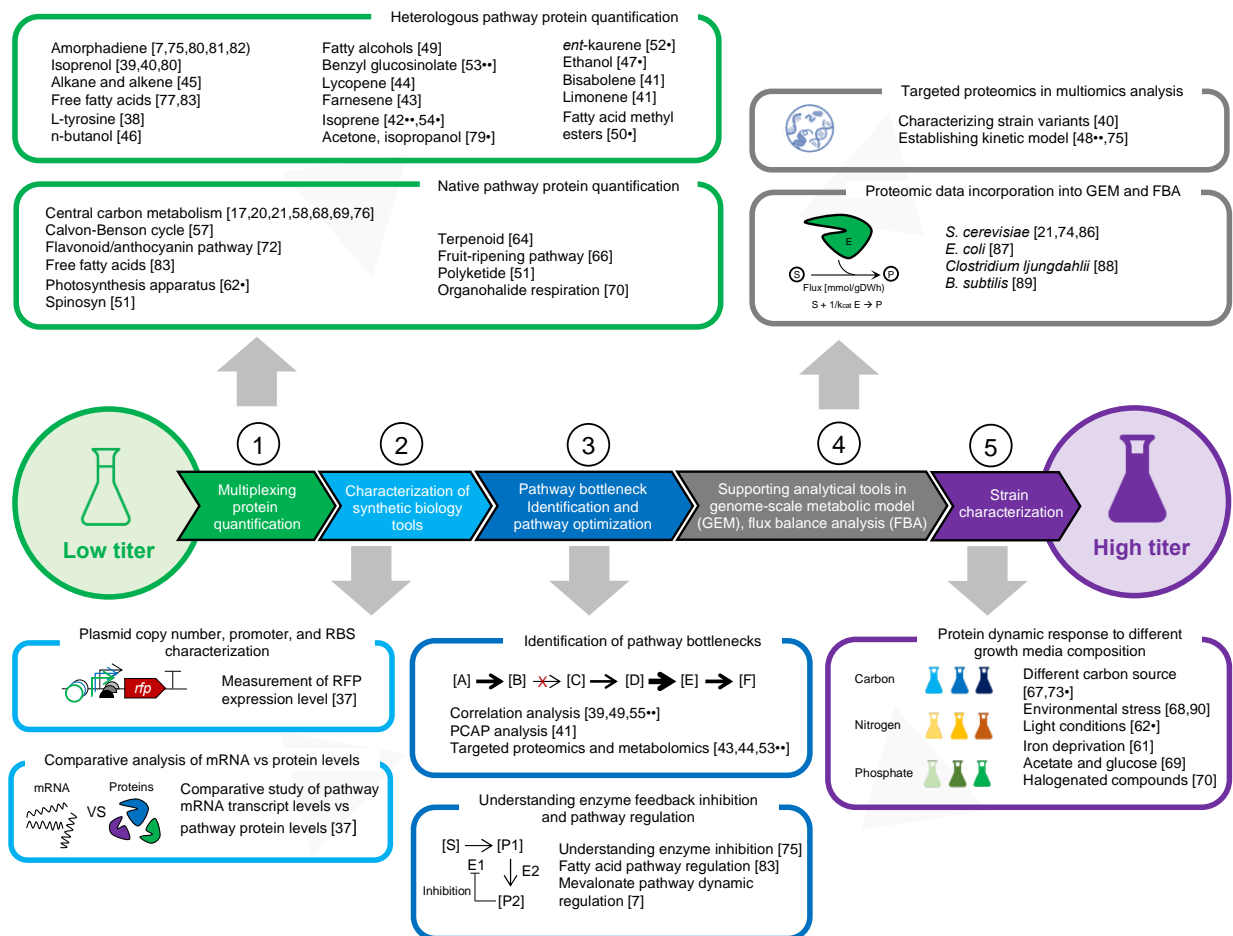
143 One of the earliest studies to demonstrate the implementation of targeted proteomics in microbial
144 metabolic engineering was published in 2011. The study described the use of targeted proteomics
145 to identify the bottleneck enzymes in the biosynthetic pathway of amorpha-4,11-diene, an antimalarial
146 drug precursor, in *E. coli* [37]. Since then, targeted proteomics has been implemented to assist
147 production of various compounds, including L-tyrosine [38], isoprenol [39,40], bisabolene [40,41],
148 limonene [40,41], isoprene [42•], farnesene [43], lycopene [44], alkane and alkene [45], n-butanol
149 [46], ethanol [47•,48••], free fatty acids and fatty alcohols [49], fatty acid methyl esters [50•],
150 spinosyn [51], *ent*-kaurene [52•], benzyl glucosinolate [53••], and many other compounds (Table
151 2). The production host is also not only limited to *E. coli*. Other organisms, such as *Streptomyces*
152 [51], *Clostridium cellulolyticum* [54•], *Corynebacterium glutamicum* [55••], *Rhodospiridium*
153 *toruloides* [52•], *Chlamydomonas reinhardtii* [56,57], a cyanobacterium *Synechocystis* sp. PCC
154 6803 [47–50], and many others have been used as production hosts. This section will describe
155 the applications of targeted proteomics in metabolic engineering studies in more details (Fig. 2).

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Table 2. Applications of targeted proteomics in metabolic engineering

Application	Pathway	Organism host	Protein	Quantification method	Target compound (titer)	Ref
Multiplexing quantification of native/heterologous pathway proteins	Central carbon metabolism	<i>C. glutamicum</i>	10	QconCAT	None	[58]
	Central carbon metabolism	<i>S. cerevisiae</i>	137	SPPS	None	[17]
	Central carbon, amino acid metabolism	<i>S. cerevisiae</i>	137	13C labeling	None	[59]
	Central carbon metabolism	<i>Synechocystis</i> sp. PCC 6803	112	15N labeling	None	[60]
	Glycolytic pathway	<i>S. cerevisiae</i>	27	QconCAT	None	[63]
	Calvin cycle, photosynthetic apparatus, starch synthesis, glycolysis, TCA cycle, carbon concentrating mechanisms (CCM)	<i>Chlamydomonas reinhardtii</i>	88	SPPS	None	[57]
	Terpene pathway	<i>Picea abies</i> (bark)	16	SPPS	None	[64]
	Carbon and nitrogen metabolism pathway	<i>Medicago truncatula</i>	3	SPPS	None	[65]
	Fruit ripening pathway	<i>Fragaria x ananassa</i>	101	Label-free	None	[66]
	Polyketide pathway	<i>Streptomyces</i>	23	Label-free	Spinosyn (1.46 mg/L)	[51]
	Sucrose metabolism	<i>Arabidopsis thaliana</i>	1	SPPS	None	[65]
	Central carbon, amino acid metabolism	<i>S. cerevisiae</i>	135	13C labeling	None	[20]
	Ribosome, glycolytic pathway	<i>S. cerevisiae</i>	78	QconCAT	None	[71]
	Central carbon metabolism	<i>P. putida</i> KT2440	132	13C/15N labeling	None	[73-]
	Central carbon metabolism	<i>E. coli</i>	22	PSAQ	NADPH	[76]
	Fatty acid synthesis pathway	<i>E. coli</i>	12	PSAQ	Free fatty acids (4000 mg/L)	[77]
	Isoprenoid pathway	<i>C. cellulolyticum</i>	1	Label-free	Isoprene (20 µM)	[54•]
	Wood-Ljungdahl pathway	<i>Clostridium ljungdahlii</i>	7	Label-free	Acetone, isopropanol	[79•]
	Methylerythritol 4-phosphate (MEP) pathway	<i>E. coli</i>	1	Label-free	Isoprene (1.2 nM/OD600.min)	[42••]
	Mevalonate pathway	<i>R. toruloides</i>	2	Label-free	ent-kaurene (1400 mg/L)	[52•]
Fatty acid synthesis pathway	<i>Synechocystis</i> sp. PCC 6803	4	Label-free	Fatty acid methyl esters (120 mg/L)	[50•]	
Ethanol	<i>Synechocystis</i> sp. PCC 6803	5	Label-free	Ethanol (200 mg/L/OD730)	[47•]	
Polyketide pathway	<i>E. coli</i>	2	Label-free	Alkane and alkene (140 mg/L)	[45]	
Mevalonate pathway	<i>E. coli</i>	1	Label-free	Isoprenol (2230 mg/L)	[80]	
Mevalonate pathway	<i>E. coli</i>	10	Label-free	Amorphadiene (3500 mg/L)	[81]	
Mevalonate pathway	<i>E. coli</i>	5	Label-free	Amorphadiene (700 mg/L)	[82]	

	Mevalonate pathway	<i>E. coli</i>	9	Label-free	Amorphadiene (1600 mg/L)	[7]
Characterization of synthetic biology tools	Red fluorescent protein	<i>E. coli</i>	1	Label-free	None	[37]
	Ethanol pathway	<i>Synechocystis</i> sp. PCC 6803	5	Label-free	Ethanol (200mg/L/OD730)	[47•]
Identification of pathway bottlenecks	Mevalonate, tyrosine pathways	<i>E. coli</i>	24	Label-free	Tyrosine (250 mg/L)	[38]
	Terpene pathway	<i>E. coli</i>	9	Label-free	amorpha-4,11-diene (500 mg/L)	[37]
	Tyr metabolic pathway	<i>E. coli</i>	11	Label-free	L-tyrosine (>2000 mg/L)	[78]
	Clostridial n-butanol pathway	<i>C. cellulolyticum</i>	5	Q-Tag fusions	n-butanol (120 mg/L)	[46]
	Mevalonate pathway	<i>E. coli</i>	7	Label-free	Isoprenol (1500 mg/L)	[39•]
	Fatty acid synthesis pathway	<i>Synechocystis</i> sp. PCC 6803	1	Label-free	Fatty alcohols (100 mg/L)	[49]
	Mevalonate pathway	<i>C. glutamicum</i>	5	Label-free	Isoprenol (1250 mg/L)	[55••]
	Glucosinolate pathway	<i>E. coli</i>	10	15N labeling	Benzyl glucosinolate (8.3 mg/L)	[53••]
	Mevalonate pathway	<i>E. coli</i>	9	Label-free	Farnesene (1100 mg/L)	[43]
	Mevalonate pathway	<i>E. coli</i>	10	Label-free	Lycopene (1440 mg/L)	[44]
Understanding of pathway regulations	Fatty acid synthesis pathway	<i>E. coli</i>	23	Label-free	Free fatty acids (5200 mg/L)	[83]
	Flavonoid/anthocyanin pathway	<i>Fragaria x ananassa</i>	21	Label-free	None	[72]
Supporting analytical tools in computational/mathematical model	Central carbon, amino acid metabolism	<i>S. cerevisiae</i>	228	15N labeling	None	[21]
	Glycolytic pathway	<i>S. cerevisiae</i>	27	QconCAT	None	[74]
	Mevalonate pathway	<i>E. coli</i>	17	QconCAT	Amorphadiene	[75]
	Mevalonate pathway	<i>E. coli</i>	9	Label-free	Bisabolene (1150 mg/L) and limonene (600 mg/L)	[41•]
Supporting analytical tools in multiomics analysis	Ethanol	<i>Synechocystis</i> sp. PCC 6803	99	Label-free	Ethanol (118 mg/L)	[48••]
	Mevalonate pathway	<i>E. coli</i>	>20	Label-free	Isoprenol (300 mg/L/OD600)	[40]
Strain characterization upon environmental perturbation	Central metabolic pathways	<i>Synechocystis</i> sp. PCC 6803	106	Label-free	None	[61]
	Photosynthetic apparatus	<i>Synechocystis</i> sp. PCC 6803	244	15N labeling	None	[62•]
	Central metabolic pathways	<i>E. coli</i>	>400	QconCAT	None	[67•]
	Central carbon metabolism	<i>B. subtilis</i>	41	QconCAT	None	[68]
	Central carbon metabolism	<i>C. glutamicum</i>	19	15N labeling	None	[69]
	Organohalide respiration	<i>Dehalococcoides mccartyi</i>	10	SPPS	None	[70]



160
161 Figure 2. Application of targeted proteomics in metabolic engineering. PCAP, principal component
162 analysis of proteomics; RFP, red fluorescent protein
163

164 Targeted proteomics for multiplexing protein quantification

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166 One of the key advantages of MS-based approach as opposed to traditional western blotting is
167 the capacity of MS-based proteomics to provide high throughput and multiplex protein
168 quantification. Traditionally, western blotting is used as a simple yet powerful method to provide
169 a yes or no answer about the presence of recombinant protein expression in a complex protein
170 sample. However, western blotting can only be carried out if a primary antibody against the protein
171 of interest is available. Alternatively, in the advance of fluorescence-activated cell sorting (FACS)
172 technology, a protein of interest can be fused to a fluorescent protein (e.g., green fluorescence
173 protein (GFP)) and the measurement of fluorescence level is used as a proxy to determine the
174 expression level of the recombinant protein [84]. Both methods are, however, constrained by the
175 limited number of available affinity tags and fluorescent proteins. Additionally, they require an
176 addition of a protein tag incorporated to either the N- or C-terminus of a protein, which is not only
177 complex to perform but can also influence the protein folding, expression, and activity. In
178 metabolic engineering studies, especially those involving multi-gene pathways, measurement of
179 protein expression levels using targeted proteomics is the preferred solution. Targeted proteomics
180 has been used to confirm the expression of approximately 23 genes in the spinosyn biosynthetic
181 gene cluster in three different *Streptomyces* species [51]. Gaida et al., introduced n-butanol
182 biosynthesis pathway comprising five genes from *C. acetobutylicum* to *C. cellulolyticum* and

183 measured the expression of functional enzymes using targeted proteomics [46]. More recently,
184 Phillips et al. performed conjugal transfer of heterologous acetone biosynthesis pathway to an
185 industrial promising syngas-fermenting organism, *C. ljungdahlii*, and confirmed the protein
186 expression level by targeted proteomics [79•]. Targeted proteomics can also be used to monitor
187 the presence of specific proteins in a cell-free system [85•]. By using microflow liquid
188 chromatography-selected reaction monitoring (LC-SRM), Gao et al. accelerated the time needed
189 to quantify more than 100 proteins from *P. putida* KT2440 by 3-fold [73•]. Data from targeted
190 proteomics can provide useful insights on cellular metabolism and for further metabolic
191 engineering steps to improve the product titer.

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193 **Targeted proteomics for characterization of synthetic biology tools**

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195 Several synthetic biology tools, such as promoters, ribosome-binding sites (RBS), reporter
196 proteins, and modular assembly of genetic parts have been developed to accelerate the genetic
197 engineering of microbial hosts. One of the simplest strategies to tune protein expression level is
198 to alter regulatory elements such as promoters or to express genes in different copy number
199 plasmids. Redding-Johanson et al. used targeted proteomics via SRM to characterize several
200 promoters for heterologous protein expression in *E. coli* in different plasmid backbones by
201 measuring the red fluorescent protein expression levels [37]. The same strategy was later used
202 to monitor relative expression levels of multiple proteins in amorphaadiene biosynthesis pathway
203 (Fig. 2B). By comparing the protein expression level with the mRNA transcription data, they found
204 striking differences between the transcript and protein data. The codon-optimized version of the
205 phosphomevalonate kinase gene results in no change in the level of transcript in comparison to
206 the non-codon-optimized gene whereas the protein level increased by nearly 3-fold, highlighting
207 the importance of complementing transcript data with protein expression level. By codon-
208 optimizing both mevalonate kinase and phosphomevalonate kinase genes and expressing them
209 under a stronger promoter, the final amorphaadiene titer is improved from 75 to 500 mg/L. Similar
210 strategy was used by Singh et al. [38] to characterize several inducible and constitutive promoters
211 for bioproduction of L-tyrosine in *E. coli*. By fine-tuning the expression system, they successfully
212 improved the L-tyrosine production titer from 1 to 250 mg/L. In addition, they also used targeted
213 proteomics to quantify native protein levels involved in L-tyrosine biosynthetic pathway and found
214 altered expression levels of native proteins that would otherwise be difficult to detect without
215 targeted proteomics. In a more recent study, Bartasun et al. used targeted proteomics to
216 systematically characterize a set of ribosome binding site sequences in a multigene one-operon
217 system in a cyanobacterium *Synechocystis* sp. PCC 6803 for ethanol production [47•]. They found
218 that the expression level of the first gene in an operon influences the expression level of
219 subsequent genes, which is also observed elsewhere [43].

220

221 **Targeted proteomics for pathway bottleneck identification and pathway** 222 **optimization**

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224 Low bioproduct titers can rise from inefficient translation of pathway genes, accumulation of toxic
225 intermediates, pathway enzyme inhibition, substrate competition, pathway imbalance, and many
226 other factors. A previous study by Redding-Johanson et al. [37••] had identified that mevalonate
227 kinase and phosphomevalonate kinase were the potential bottlenecks in production of
228 amorphaadiene, an antimalarial drug precursor. These data provide useful information for follow-
229 up work, reducing time-consuming engineering steps. To relieve the pathway bottleneck,
230 Nowroozi et al. [81] used combinatorial expression of amorphaadiene biosynthesis pathway using
231 different RBS and carefully monitored the relative pathway protein expression levels by targeted

232 proteomics. After selecting the most appropriate RBS combination, they successfully relieved the
233 pathway bottleneck, reduced accumulation of toxic metabolite intermediates ((3-hydroxy-3-
234 methylglutaryl-CoA (HMG-CoA) and farnesyl pyrophosphate (FPP)), and improved the growth,
235 leading to production of more than 3,500 mg/L amorphaadiene. In two other studies, Zhu et al.
236 measured the expression levels of proteins involved in mevalonate pathway using targeted
237 proteomics and identified isopentenyl diphosphate isomerase (Idi) as one of the key enzymes for
238 improved farnesene and lycopene bioproduction [43,44]. Pathway bottleneck can also be pinned
239 down by plotting the metabolite/product titer against increasing enzyme expression levels. A high
240 level correlation from linear regression may indicate the protein being monitored as a rate-limiting
241 enzyme [49,55•]. This strategy, however, might be a challenge when the intermediate
242 metabolites are unstable, converted into other forms, and/or difficult to monitor. Another
243 alternative is to measure the absolute pathway protein concentration. The data can be
244 incorporated into enzyme kinetic-based ordinary differential equation models to predict product
245 titers. Weaver et al. [75] specifically built targeted proteomics assay to measure the absolute
246 amorphaadiene pathway protein concentration and predict the amorphaadiene formation. They
247 found good amorphaadiene titer data agreement between model and experiment. In a more recent
248 study, Petersen et al. identified and addressed metabolic bottlenecks in production of benzyl
249 glucosinolate, a plant secondary metabolite with diverse health benefits, by changing genetic
250 regulatory elements and monitoring pathway protein expression levels [53•].

251

252 **Targeted proteomics as supporting analytical tools in multi-omics analysis and** 253 **genome-scale metabolic models**

254

255 Even though quantification of protein levels and target products alone can help identify pathway
256 bottlenecks in many metabolic engineering studies, quantification of precursor/substrate,
257 fermentation by-products, and intermediate metabolites through metabolomics and the following
258 analysis with aid of mathematical models are often necessary to rationally identify pathway
259 balance, bottlenecks, and potential engineering targets. For example, George et al. [39•]
260 constructed a series of pathway variants for bioproduction of isoprenol in *E. coli*. Aided by targeted
261 proteomics and metabolomics, they performed correlation analysis between enzyme vs
262 metabolite levels from each pathway variant and constructed a conceptual model of isoprenol
263 pathway behavior for further engineering steps. With a properly balanced pathway, 1.5 g/L of
264 isoprenol was produced at 46% theoretical yield. In another example, Alonso-Gutierrez et al. [41]
265 measured the correlation of limonene and bisabolene product titers vs enzyme levels and used
266 principal component analysis of proteomics (PCAP) to pinpoint specific enzymes that need to
267 have their expression level adjusted to maximize limonene and bisabolene production in *E. coli*.
268 More recently, Volke et al., used information from metabolomics and targeted proteomics to
269 pinpoint isopentenyl diphosphate isomerase (Idi) and 1-deoxyxululose 5-phosphate synthase
270 (Dxs) as major flux controlling enzymes in the methylerythritol phosphate (MEP) pathway [42•].
271 Nishiguchi et al. established kinetic models combining metabolic flux, metabolite concentration,
272 and protein abundance data and identified phosphoglycerate kinase as a promising engineering
273 target to improve pyruvate supply for ethanol production [48•]. As currently only a few genome-
274 scale metabolic models have incorporated protein abundance data (e.g., *S. cerevisiae* [86], *E.*
275 *coli* [87], *C. ljungdahlii* [88], *B. subtilis* [89]), MS-based proteomics will continue to play important
276 roles in genome-scale metabolic model development. These examples demonstrate that in
277 combination with mathematical model and computational biology tools, proteomic data can give
278 meaningful information to reduce iterative trial-and-error steps in the design-build-test-learn
279 (DBTL) cycle and bring biological engineering closer to more predictable and rational engineering
280 processes.

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283 Targeted proteomics for protein quantification in varying environmental conditions

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285 Optimization of production medium is required to maximize yield. The most suitable growth
286 conditions (e.g., pH, temperature, agitation speed, aeration, etc) and medium composition (e.g.,
287 carbon and nitrogen source and ratio, phosphate, etc) must be optimized accordingly. Too often
288 than not, the success of bioproduction of commodity chemicals largely depends on the feedstock
289 used. However, most medium optimization studies only use product titer as a measure of success
290 without pursuing deeper understanding at the cellular level. In the advent of omics tools, targeted
291 proteomics can provide insight into changes in the proteome level upon environmental
292 perturbations (e.g., variation in growth medium, environmental stress) [68,90]. *P. putida* KT2440,
293 an emerging workhorse for bioproduction of various chemicals [91], is of interest for many
294 metabolic engineers as this microbe can utilize various carbon sources. Kukurugya and co-
295 workers recently investigate the metabolic phenotype enabling *P. putida* KT2440 to utilize mixed
296 substrates [92]. In combination with metabolomics and fluxomics, they unravel constitutive tuning
297 of the metabolic architecture allowing co-utilization of carbohydrate and aromatic substrates in *P.*
298 *putida* KT2440. Indeed, in a similar study by Gao and co-workers where they utilize high-
299 throughput large-scale targeted proteomics assay to quantify 132 proteins (339 peptides) in *P.*
300 *putida* KT2440 grown in various carbon sources [73], they find *P. putida* KT2440 dynamically
301 changes their central carbon metabolism protein abundance in response to different growth
302 media. In the future, a systematic study of the effect of growth medium on metabolite production
303 might pinpoint metabolic engineers how to optimize the production medium to achieve high
304 product yield.

305

306 Targeted proteomics in pathway discovery

307

308 Model organisms such as *E. coli* and *S. cerevisiae* are still the most widely used organisms for
309 metabolic engineering purposes. Recently, extremophiles bacteria have gained interest as non-
310 model metabolic engineering platforms due to their fascinating lifestyle [93,94]. Although limited
311 available metabolic engineering tools make them hard to engineer, extremophilic organisms may
312 serve as object studies of non-model organisms to elucidate the molecular basis of survival or
313 adaptive response. A proteomics analysis of the hydrocarbon degrading *Oleispira antarctica* RB-
314 8 revealed a n-alkane oxidation pathway consisting of several alkane monooxygenases, alcohol
315 and aldehyde dehydrogenases, a fatty acid-CoA ligase, and a fatty acid desaturase. When grown
316 on tetradecane, these proteins were upregulated by 3 to 21-fold, shedding some light on
317 hydrocarbon degradation pathway in this organism [95]. Though obtained from shotgun
318 proteomics, such information can further be used to identify enzymes produced by extremophiles
319 that have biotechnological and commercial value (e.g., enzymes with thermal stability, higher
320 activity, or pH and solvent tolerance) [96,97]. The identified enzymes then can be heterologously
321 expressed in model hosts for industrial applications.

322

323 Perspectives

324

325 Targeted proteomics has been a useful tool in many metabolic engineering studies. Recent years
326 have seen increasing efforts to synergistically combine targeted proteomics with other systems
327 biology tools (omics, GEM, etc) to bring a more predictable and rational engineering of biology.
328 Much, however, remains to be done in order to allow rapid development of cell factories with
329 industrially relevant titers. Recently, machine learning [98] has emerged as an effective tool to
330 predict pathway optimization [99], model RBS sequence – phenotype relationship [100], and
331 generate Automated Recommendation Tool (ART) [101]. Integration of high quality and accuracy

332 protein expression data input from targeted proteomics and other omics tools to machine learning
333 will become an avenue of interest.

334

335 **Conflict of interest statement**

336

337 The authors declare that they have no known competing financial interests or personal
338 relationships that could have appeared to influence the work reported in this paper.

339

340 **References and recommended reading**

341

342 Papers of particular interest, published within the period of review, have been highlighted as:

343 • of special interest

344 •• of outstanding interest

345

346 [42••] This study demonstrates the use of data from metabolomics and targeted proteomics in
347 combination with recombineering for precise metabolic control analysis of methylerythritol 4-
348 phosphate pathway.

349 [47•] This study uses targeted proteomics to carefully quantify the relative expression level of
350 proteins in multi-gene pathways and shows the influence of operon structure on protein
351 expression levels.

352 [48••] This paper combines targeted proteomics, metabolic flux analysis, and metabolomics to
353 obtain kinetic model for rationally designing engineered microorganisms.

354 [50•] This study describes the use of targeted proteomics to compare the expression level of
355 heterologously expressed proteins in different engineered *Synechocystis* strains.

356 [52•] This study uses targeted proteomics to quantify the relative expression level of heterologous
357 proteins in *ent*-kaurene biosynthesis pathway. This study also shows that increasing transcript
358 levels does not always yield higher protein expression levels.

359 [53••] This paper describes the use of targeted proteomics to pinpoint the bottleneck in the benzyl
360 glucosinolate pathway.

361 [54•] This study demonstrates the use of targeted proteomics to confirm the presence of
362 heterologously expressed protein in *Clostridium cellulolyticum*.

363 [55••] This study identifies the potential rate-limiting enzyme in mevalonate pathway-based
364 isoprenol production in *Corynebacterium glutamicum* using targeted proteomics.

365 [62•] Recent application of targeted proteomics to understand the effect of varying light conditions
366 on photosynthetic apparatus in *Synechocystis* sp. PCC 6803

367 [73•] This paper describes the use of microflow liquid chromatography-mass spectrometry
368 selected reaction monitoring for high-throughput protein quantification workflow in *P. putida*
369 KT2440.

370 [79•] This study demonstrates the use of targeted proteomics to confirm the presence of
371 heterologously expressed protein in *Clostridium ljungdahlii*.

372 [85•] This study shows the application of targeted proteomics to confirm the presence of
373 expressed proteins in cell-free systems.

374

375 **CRedit authorship contribution statement**

376

377 **Ian S. Yunus:** Conceptualization, Visualization, Writing – Original draft preparation, review &
378 editing. **Taek Soon Lee:** Conceptualization, Supervision, Writing - review & editing

379

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